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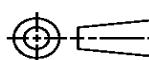
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				P LTR DESCRIPTION DATE DWN APVD		
				B1	ECR-14-002309	14FEB2014 GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151488-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528580
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528580

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1528580	
		SCALE		SHEET 1 OF 2	
				REV B1	

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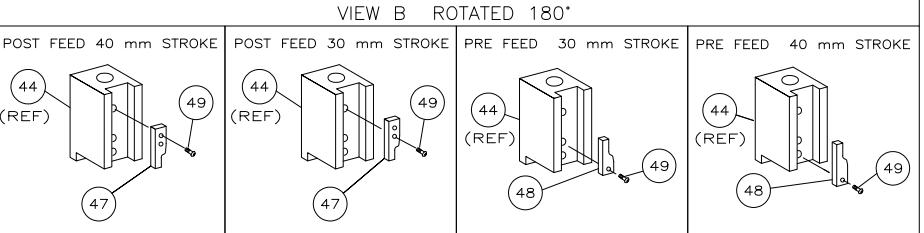
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DMN
B	66			ECR-07-02446	10-2007	MY GB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528580-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528580-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528580-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528580-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528580-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528580-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528580-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: CONTACT, REC, CRIMP SNAP-IN, AMPMODU SHORT POINT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.07 [.042 IN]	F	26-22 AWG	
INSUL	1.57 [.062 IN]	0	0.64-1.52 [.025-.060 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
3.18-3.96 [.125-.156 IN]			408-8322 & 408-8490	
TERMINAL	-	-		FEED
APPL SPEC	114-25038	-		6.35 [.250 IN]

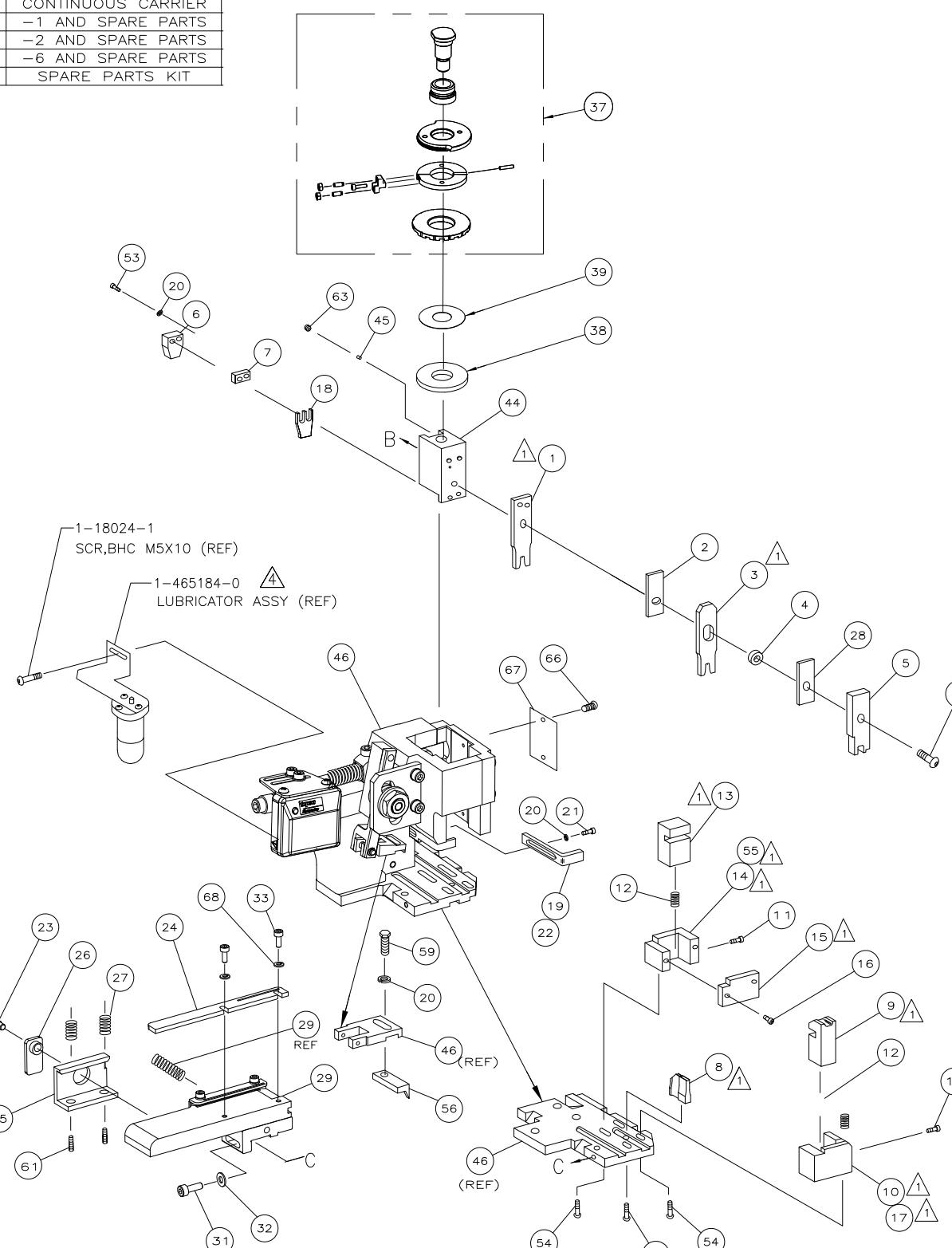
TERMINALS APPLIED				
104480	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF	SETTING	
22 AWG	0.91 ±0.05 [.036 ±.002 IN]	B 5		
0.30mm ²	0.89 ±0.05 [.035 ±.002 IN]	B 8		
24 AWG	0.81 ±0.05 [.032 ±.002 IN]	C 3		
26 AWG	0.76 ±0.05 [.030 ±.002 IN]	C 6		
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
SET UP GAGE 458637-3	LAYOUT L1426206			

RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
 4 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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