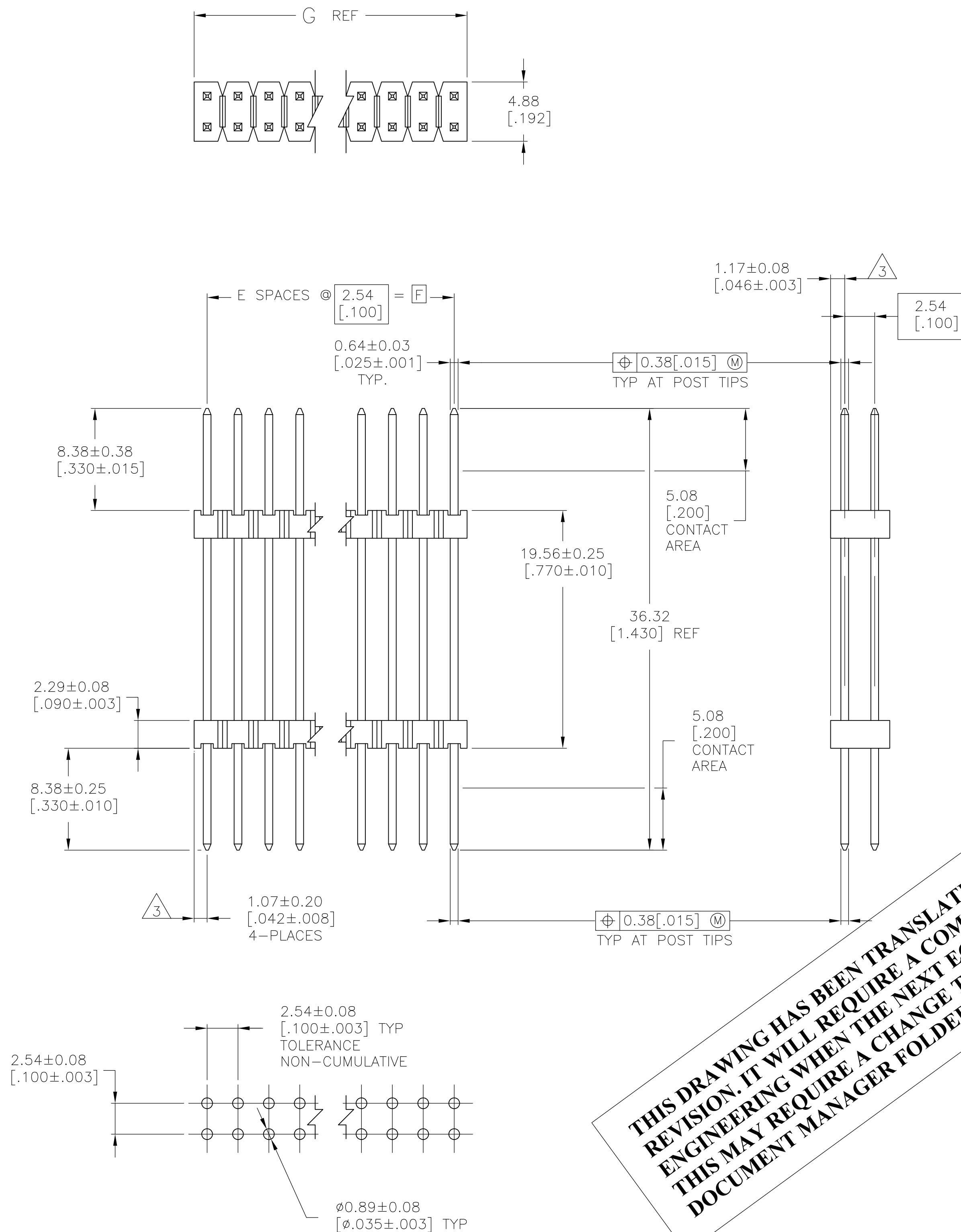


LOC		DIST		REVISIONS				
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD	
			P	REVISED PER ECO-11-004820	21MAR11	RK	HMR	

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA,
OVER 0.00127 [0.000050] NICKEL, ENTIRE POST.



36.32
[1.430] REF

5.08
[.200]
CONTACT
AREA

$\oplus$ 0.38 [.015] $\text{\textcircled{M}}$
TYP AT POST TIPS

THIS DRAWING HAS BEEN TRANSLATED AND REFLECTS THE PREVIOUS REVISION. IT WILL REQUIRE A COMPLETE DRAWING CHECK BY PRODUCT ENGINEERING WHEN THE NEXT ECO CHANGE IS WRITTEN - THIS MAY REQUIRE A CHANGE TO THE REVISION OF THE DOCUMENT MANAGER FOLDER AND THIS DRAWING.

RECOMMENDED HOLE LAYOUT

101.19 [3.984]	99.06 [3.900]	39	80	4-146510-0
98.65 [3.884]	96.52 [3.800]	38	78	3-146510-9
96.11 [3.784]	93.98 [3.700]	37	76	3-146510-8
93.57 [3.684]	91.44 [3.600]	36	74	3-146510-7
91.03 [3.584]	88.90 [3.500]	35	72	3-146510-6
88.49 [3.484]	86.36 [3.400]	34	70	3-146510-5
85.95 [3.384]	83.82 [3.300]	33	68	3-146510-4
83.41 [3.284]	81.28 [3.200]	32	66	3-146510-3
80.87 [3.184]	78.74 [3.100]	31	64	3-146510-2
78.33 [3.084]	76.20 [3.000]	30	62	3-146510-1
75.79 [2.984]	73.66 [2.900]	29	60	3-146510-0
73.25 [2.884]	71.12 [2.800]	28	58	2-146510-9
70.71 [2.784]	68.58 [2.700]	27	56	2-146510-8
68.17 [2.684]	66.04 [2.600]	26	54	2-146510-7
65.63 [2.584]	63.50 [2.500]	25	52	2-146510-6
63.09 [2.484]	60.96 [2.400]	24	50	2-146510-5
60.55 [2.384]	58.42 [2.300]	23	48	2-146510-4
58.01 [2.284]	55.88 [2.200]	22	46	2-146510-3
55.47 [2.184]	53.34 [2.100]	21	44	2-146510-2
52.93 [2.084]	50.80 [2.000]	20	42	2-146510-1
50.39 [1.984]	48.26 [1.900]	19	40	2-146510-0
47.85 [1.884]	45.72 [1.800]	18	38	1-146510-9
45.31 [1.784]	43.18 [1.700]	17	36	1-146510-8
42.77 [1.684]	40.64 [1.600]	16	34	1-146510-7
40.23 [1.584]	38.10 [1.500]	15	32	1-146510-6
37.69 [1.484]	35.56 [1.400]	14	30	1-146510-5
35.15 [1.384]	33.02 [1.300]	13	28	1-146510-4
32.61 [1.284]	30.48 [1.200]	12	26	1-146510-3
30.07 [1.184]	27.94 [1.100]	11	24	1-146510-2
27.53 [1.084]	25.40 [1.000]	10	22	1-146510-1
24.99 [.984]	22.86 [.900]	9	20	1-146510-0
22.45 [.884]	20.32 [.800]	8	18	146510-9
19.91 [.784]	17.78 [.700]	7	16	146510-8
17.37 [.684]	15.24 [.600]	6	14	146510-7
14.83 [.584]	12.70 [.500]	5	12	146510-6
12.29 [.484]	10.16 [.400]	4	10	146510-5
9.75 [.384]	7.62 [.300]	3	8	146510-4
7.21 [.284]	5.08 [.200]	2	6	146510-3
4.67 [.184]	2.54 [.100]	1	4	146510-2
2.13 [.084]	—	—	2	146510-1
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. BRANDBERG 12NOV98 CHK. G. DUBNICZKI 12NOV98 APPR. G. DUBNICZKI 12NOV98		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TO FRANCES UNLESS OTHERWISE SPECIFIED: 0 P.L.C. ± — 1 P.L.C. ± — 2 P.L.C. ± 0.51[.02] 3 P.L.C. ± 0.127[.005] 4 P.L.C. ± 0.0127[.0005] ANGLES ± — FINISH		NAME HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SO.POST, UNSHROUDED	
		PRODUCT SPEC APPLICATION SPEC		SIZE CAGE CODE DRAWING NO. A1 00779 C 146510	
MATERIAL 		WEIGHT —		RESTRICTED TO —	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV P	

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