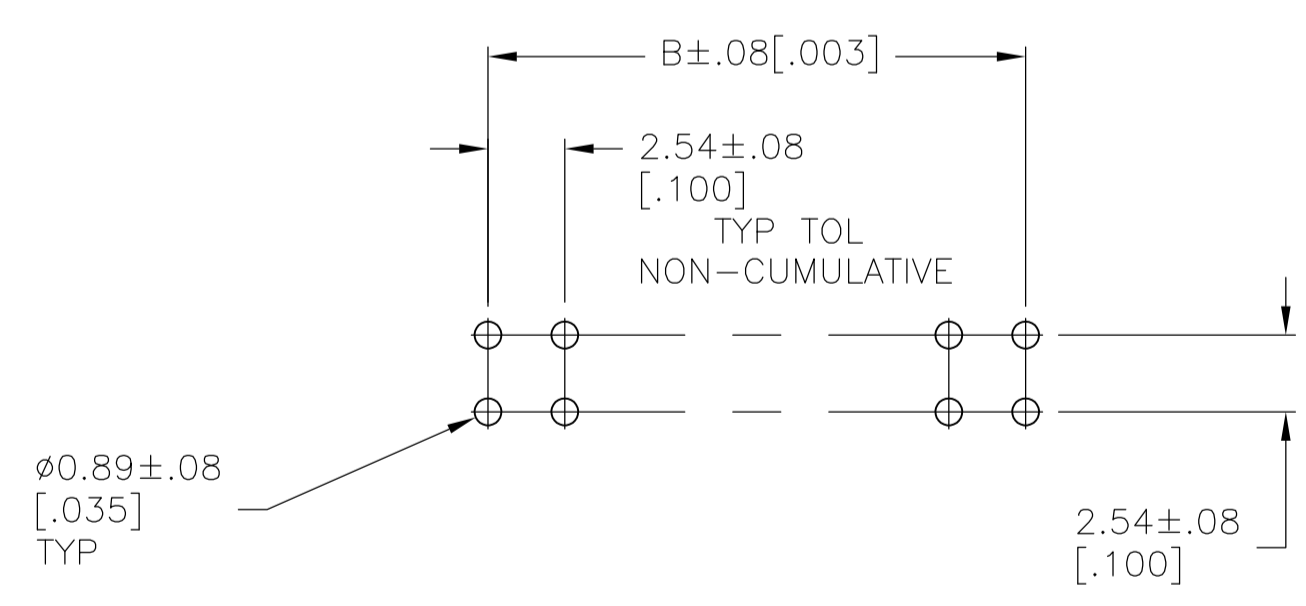


NOTES:  
 1 .000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL  
 2 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

2	1,3,6,8,9	1,3,6,7,14	2.79 [.110]	55.47 [2.184]	53.34 [2.100]	21	44	4-86479-9
	1,3,6,8,9	15,18,20,2	2.79 [.110]	93.57 [3.684]	91.44 [3.600]	36	74	4-86479-6
1,9,15	3,11,17	2.79 [.110]	24.99 [.984]	22.86 [.900]	9	20	4-86479-5	
22,24,29,35		2.79 [.110]	101.19 [3.984]	99.06 [3.900]	39	80	4-86479-4	
3		2.79 [.110]	98.65 [3.884]	96.52 [3.800]	38	78	4-86479-3	
NONE		2.79 [.110]	96.11 [3.784]	93.98 [3.700]	37	76	4-86479-2	
NONE		2.79 [.110]	93.57 [3.684]	91.44 [3.600]	36	74	4-86479-1	
NONE		2.79 [.110]	91.03 [3.584]	88.90 [3.500]	35	72	4-86479-0	
NONE		2.79 [.110]	88.49 [3.484]	86.36 [3.400]	34	70	3-86479-9	
NONE		2.79 [.110]	85.95 [3.384]	83.82 [3.300]	33	68	3-86479-8	
NONE		2.79 [.110]	83.41 [3.284]	81.28 [3.200]	32	66	3-86479-7	
NONE		2.79 [.110]	80.87 [3.184]	78.74 [3.100]	31	64	3-86479-6	
NONE		2.79 [.110]	78.33 [3.084]	76.20 [3.000]	30	62	3-86479-5	
NONE		2.79 [.110]	75.79 [2.984]	73.66 [2.900]	29	60	3-86479-4	
NONE		2.79 [.110]	73.25 [2.884]	71.12 [2.800]	28	58	3-86479-3	
NONE		2.79 [.110]	70.71 [2.784]	68.58 [2.700]	27	56	3-86479-2	
NONE		2.79 [.110]	68.17 [2.684]	66.04 [2.600]	26	54	3-86479-1	
NONE		2.79 [.110]	65.63 [2.584]	63.50 [2.500]	25	52	3-86479-0	
NONE		2.79 [.110]	63.09 [2.484]	60.96 [2.400]	24	50	2-86479-9	
NONE		2.79 [.110]	60.55 [2.384]	58.42 [2.300]	23	48	2-86479-8	
NONE		2.79 [.110]	58.01 [2.284]	55.88 [2.200]	22	46	2-86479-7	
NONE		2.79 [.110]	55.47 [2.184]	53.34 [2.100]	21	44	2-86479-6	
NONE		2.79 [.110]	52.93 [2.084]	50.80 [2.000]	20	42	2-86479-5	
NONE		2.79 [.110]	50.39 [1.984]	48.26 [1.900]	19	40	2-86479-4	
NONE		2.79 [.110]	47.85 [1.884]	45.72 [1.800]	18	38	2-86479-3	
NONE		2.79 [.110]	45.31 [1.784]	43.18 [1.700]	17	36	2-86479-2	
NONE		2.79 [.110]	42.77 [1.684]	40.64 [1.600]	16	34	2-86479-1	
NONE		2.79 [.110]	40.23 [1.584]	38.10 [1.500]	15	32	2-86479-0	
NONE		2.79 [.110]	37.69 [1.484]	35.56 [1.400]	14	30	1-86479-9	
NONE		2.79 [.110]	35.15 [1.384]	33.02 [1.300]	13	28	1-86479-8	
NONE		2.79 [.110]	27.53 [1.084]	25.40 [1.000]	10	22	1-86479-7	
NONE		2.79 [.110]	9.75 [.384]	7.62 [.300]	3	8	1-86479-6	
NONE		2.79 [.110]	7.21 [.284]	5.08 [.200]	2	6	1-86479-5	
NONE		2.79 [.110]	4.67 [.184]	2.54 [.100]	1	4	1-86479-4	
NONE		2.79 [.110]	2.13 [.084]	-	-	2	1-86479-3	
NONE		2.79 [.110]	-	-	-	-	1-86479-2	
NONE	6	2.79 [.110]	24.99 [.984]	22.86 [.900]	9	19	1-86479-1	
NONE		2.79 [.110]	32.61 [1.284]	30.48 [1.200]	12	26	1-86479-0	
NONE		2.79 [.110]	-	-	-	-	86479-9	
NONE		2.79 [.110]	-	-	-	-	86479-8	
NONE		2.79 [.110]	30.07 [1.184]	27.94 [1.100]	11	24	86479-7	
NONE		2.79 [.110]	22.45 [.884]	20.32 [.800]	8	18	86479-6	
NONE		2.79 [.110]	17.37 [.684]	15.24 [.600]	6	14	86479-5	
NONE		2.79 [.110]	14.83 [.584]	12.70 [.500]	5	12	86479-4	
NONE		2.79 [.110]	12.29 [.484]	10.16 [.400]	4	10	86479-3	
NONE		2.79 [.110]	19.91 [.784]	17.78 [.700]	7	16	86479-2	
NONE		2.79 [.110]	24.99 [.984]	22.86 [.900]	9	20	86479-1	
ROW E	ROW D		Z	C	B	A	NO OF POSN	PART NUMBER
POSTS OMITTED								



RECOMMENDED BOARD LAYOUT

SUPERSEDED BY 4-87230-2  
 SUPERSEDED BY 4-87230-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD: J. KNITTLE 17MAY94	NAME: ASSEMBLY, MOD II, DOUBLE ROW .100 X .100 CL, RIGHT ANGLE WITH SPANKED TAILS
0 PLC ± -	1 PLC ± .13 [.005]	PRODUCT SPEC	SIZE: A1
2 PLC ± .13 [.005]	3 PLC ± .13 [.005]	APPLICATION SPEC	SCALE: 4:1
4 PLC ± -	ANGLES ± -	WEIGHT: -	SHEET 1 of 1
MATERIAL: H95-FLAME RETARDANT THERMOPLASTIC POLY-BLACK POSTS- PING. BRONZE	FINISH: 1	CUSTOMER DRAWING	REV: S3

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