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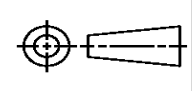
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	12JUL2016	GK	SD

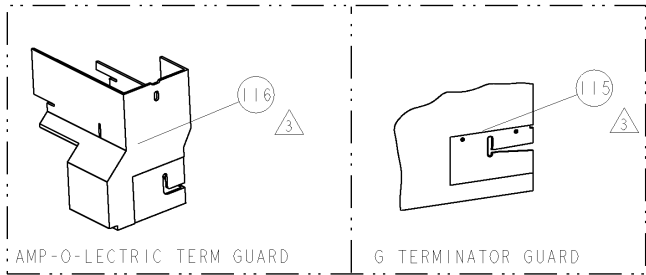
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836084-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855311
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855311

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
		CHK	GOPALAKRISHNA HV				
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
				CUSTOMER DRAWING			
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
				A3		©- 1855311	
				SCALE	SHEET 1 OF 2	REV	A1

8			7		
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20			20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855311-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855311-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855311-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855311-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855311-7	A	-	-	-	SPARE PARTS

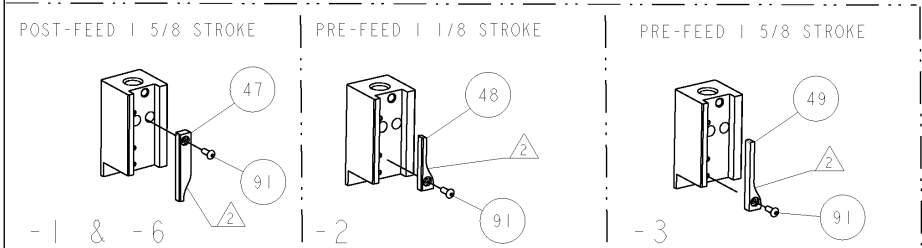
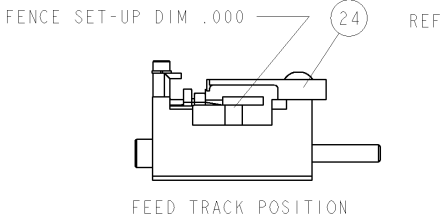
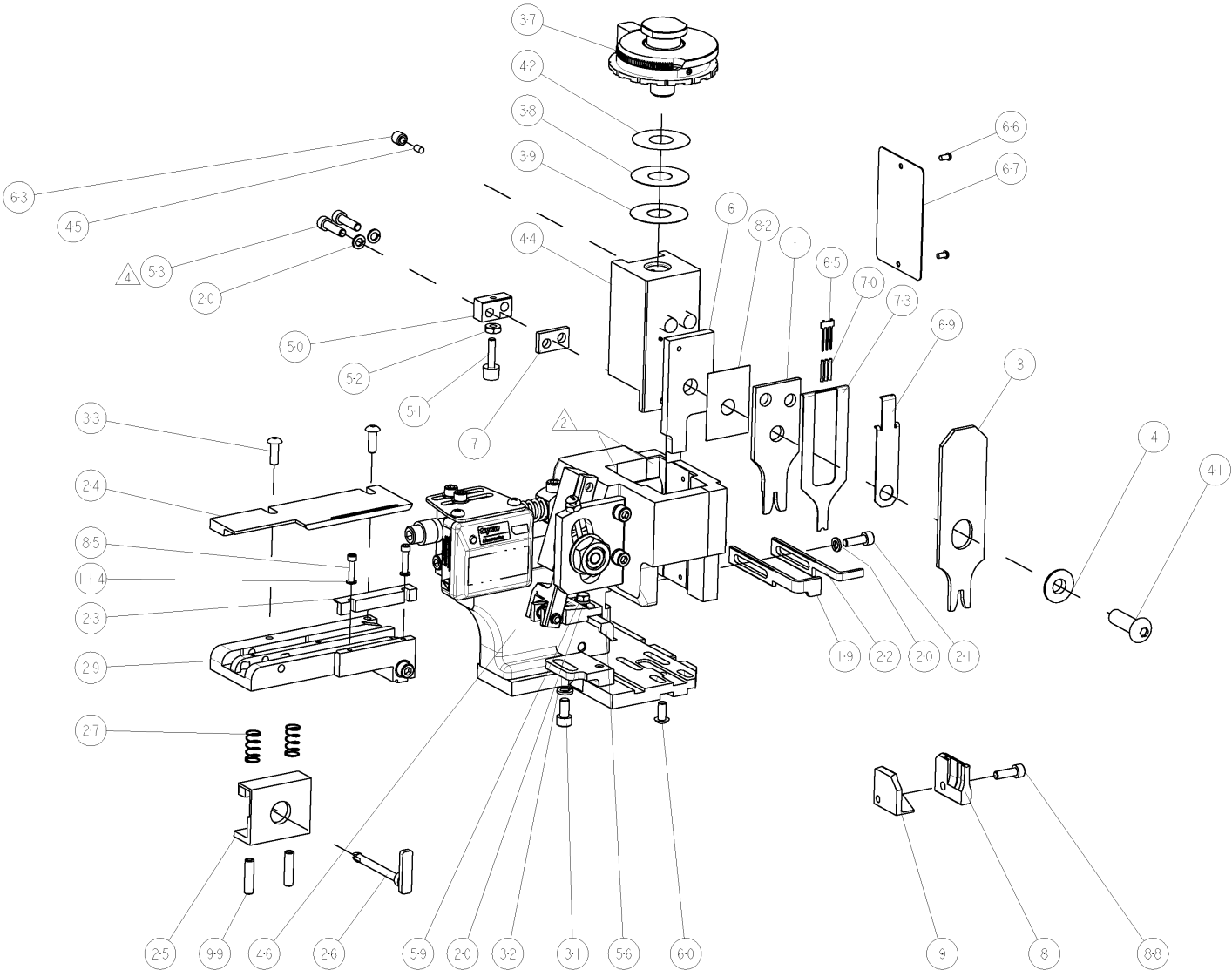


TERMINAL NAME: Ø.093 SOCKET						
TE TERM PN	MFR TERM PN	MOLEX TERMINAL - TE CRIMP SPECS				
PIN	-	CRIMP HEIGHT		WIRE SIZE		REF SETTING
1572331-1	02-09-2101	.071±.002[1.80±0.05mm]		14AWG		A2
1572331-2	02-09-6100	.058±.002[1.47±0.05mm]		16AWG		C5
-	-	.051±.002[1.29±0.05mm]		18AWG		D8
SOCKET	-	.046±.002[1.17±0.05mm]		20AWG		E8
1572332-1	02-09-1102	CRIMP	SIZE	TYPE	RANGE	
1572332-2	02-09-5100					
1572332-3	02-09-5102					
-	-					
-	-	WIRE	.080 [2.03mm]	F	20-14 AWG	
-	-	INSUL	.130 [3.30mm]	F	Ø.065-.161	
WIRE STRIP LENGTH .156-.188	TERM APPL SPEC NONE	FEED .498	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

REV A						REV A					
DESCRIPTION						DATE					
RELEASED						18AUG2007					
						ROW					
						GB					

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
△ ITEM 53, CUT TO LENGTH AT ASSEMBLY.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	2	2	2	2	-	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	2	2	2	2	-	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	2	2	2	2	-	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	-	455888-2	SPACER, CRIMPER	82
-	1	1	1	1	-	-	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	3	3	3	3	-	-	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	-	-	1490524-1	DEPRESSOR, SPACER	69
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	4-694433-4	FEED PAWL	56
4	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	-	455673-8	RAM, SIDE FEED	44
-	1	1	1	1	-	-	469367-3	SHIM	42
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-1	SHIM	38
-	1	1	1	1	-	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	2	2	2	2	-	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	-	1-318756-4	STRIP GUIDE PLATE ASSY	29
-	2	2	2	2	-	-	8-22281-7	SPRING, COMPRESSION	27
-	1	1	1	1	-	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	-	2-690754-1	DRAG, SPECIAL	25
-	1	1	1	1	-	-	1320860-2	STRIP GUIDE, REAR	24
-	1	1	1	1	-	-	1-690712-6	FRONT STRIP GUIDE	23
-	1	-	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	..	-	-	13
-	-	-	-	-	-	..	-	-	12
-	-	-	-	-	-	..	-	-	11
-	-	-	-	-	-	..	-	-	10
△	-	1	1	1	1	-	2-853714-0	PLATE, REAR SHEAR	9
△	1	1	1	1	1	-	1633054-2	ANVIL, SPECIAL	8
-	1	1	1	1	1	-	240641-7	SPACER	7
△	-	1	1	1	1	-	1-853720-4	BLADE, SLUG	6
-	1	1	1	1	1	-	238009-4	BLOCK, FL CRIMPER SPACER	4
△	1	1	1	1	1	-	6-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	-	-	-	-	-	..	-	-	2
△	1	1	1	1	1	-	3-456405-9	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M		PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A STANDARD TEMPLATE FOR ALL ELECTRICAL APPLICATIONS. IT SHOULD BE MODIFIED FOR THE LATEST EDITION.		DWN 25JUL2007 D PROUSE		Tyco Electronics Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: M. CLIFFORD 25JUL2007	

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