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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

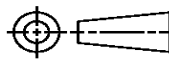
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

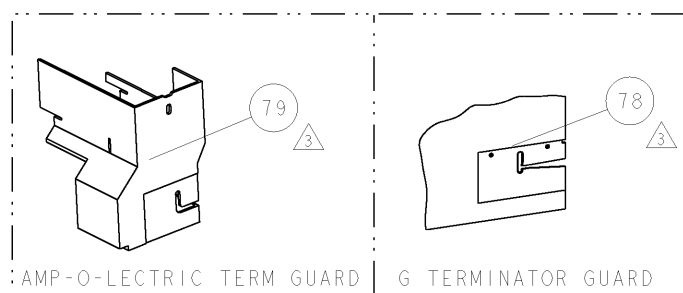
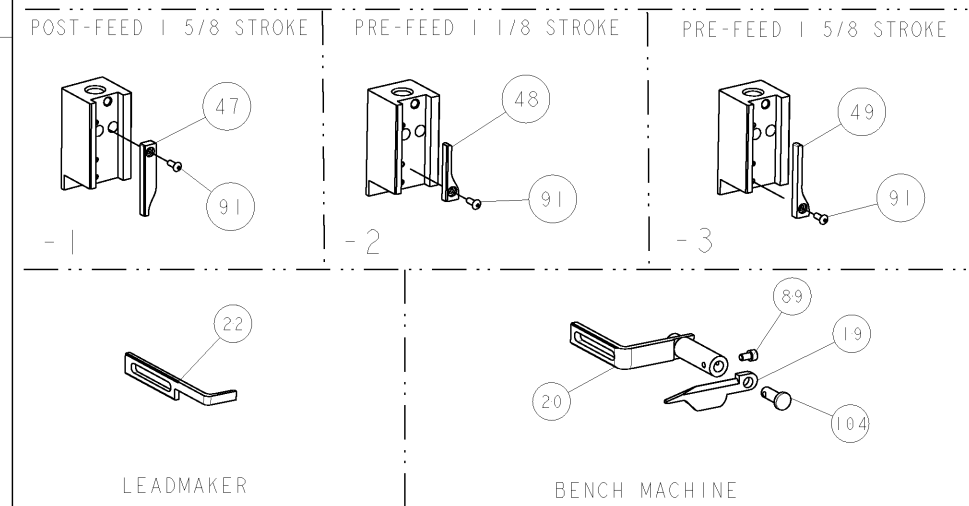
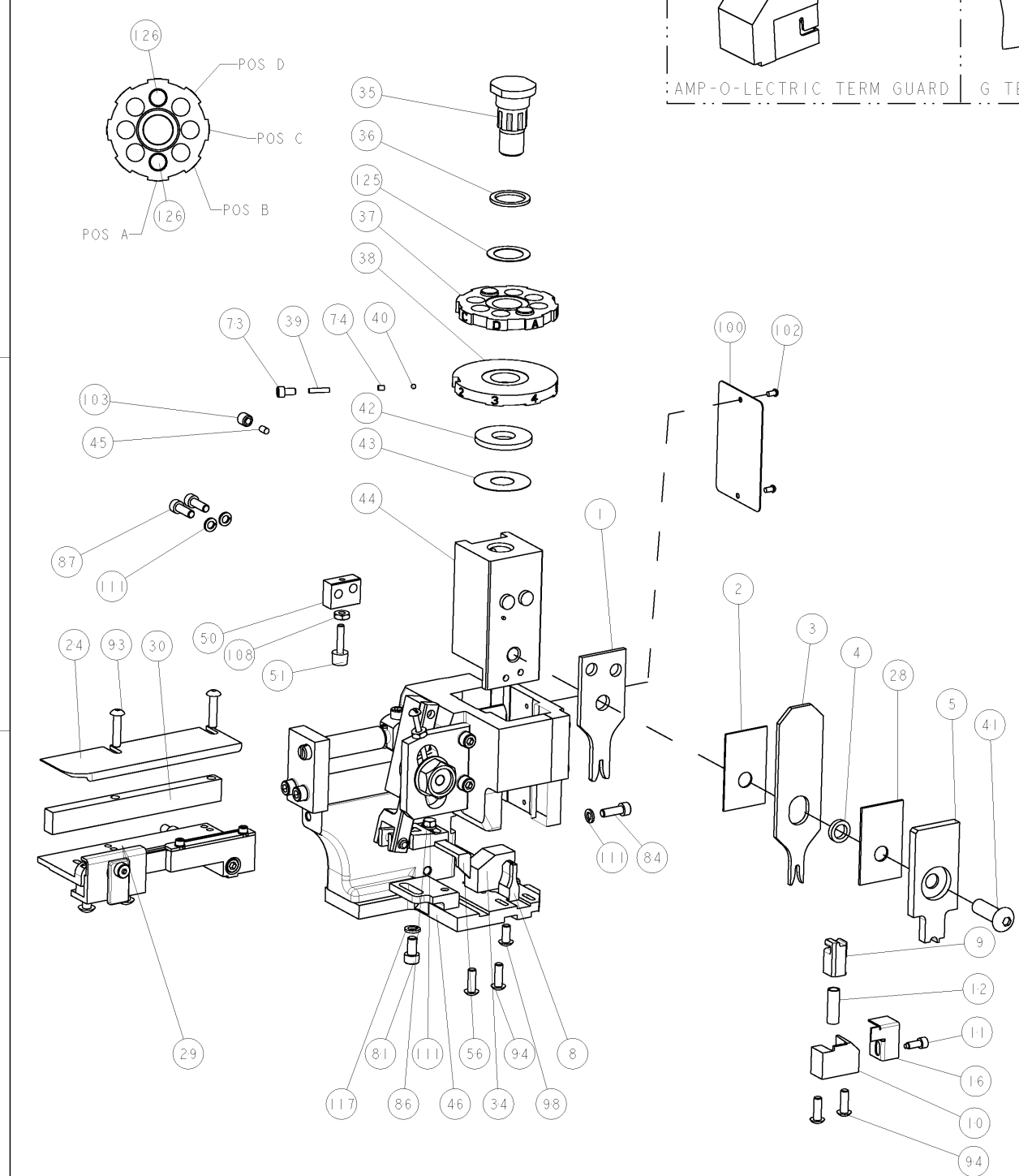
SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT				FEED TYPE			
1385844-1		A	122500-1	LEADMAKER				POST FEED			
1385844-2		A	565435-5	BENCH MODEL K				PRE FEED			
1385844-3		A	354500-1	BENCH MODEL G				PRE FEED			



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

TERMINAL NAME: RING TONGUE					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS			
1241844 (A)	-				
1241846 (B)	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.065±.002[1.65±0.05mm]	1.5 mm	
-	-	B	±.002[-±0.05mm]	-	
-	-	C	±.002[-±0.05mm]	-	
-	-	D	±.002[-±0.05mm]	-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	1.5mm
-	-	INSUL	.100 [2.54mm]	O	-
WIRE STRIP LENGTH	Spec. No.	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.146 - .161	114-18081 (A) 114-18082 (B)	.433	408-8040	458637-1	

-	-	-	-	-	-	129
-	-	-	-	-	-	128
-	-	-	-	-	-	127
2	2	2	-	9-354778-8	PIN, WIRE DISC, .2985	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	-	-	-	122
-	-	-	-	-	-	121
-	-	-	-	-	-	120
-	-	-	-	-	-	119
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	118
-	-	-	-	-	-	117
-	-	-	-	-	-	116
-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	-	-	-	-	-	113
-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	-	-	-	110
-	-	-	-	-	-	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
-	-	-	-	-	-	107
-	-	-	-	-	-	106
-	-	-	-	-	-	105
1	1	-	-	992031-1	PIN, CLEVIS	104
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	103
2	2	2	-	21017-2	SCREW, DRIVE	102
-	-	-	-	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	-	-	-	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	-	-	-	97
-	-	-	-	-	-	96
-	-	-	-	-	-	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
-	-	-	-	-	-	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	90
1	1	-	-	7-21000-9	SCR, SKT HD CAP 4-40 X .188	89
-	-	-	-	-	-	88
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	87
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	86
-	-	-	-	-	-	85
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	84
-	-	-	-	-	-	83
-	-	-	-	-	-	82
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	81
-	-	-	-	-	-	80
-	REF	-	-	455749-1	GUARD WINDOW	79
-	REF	-	-	679532-1	INSERT, GUARD	78
-	-	-	-	-	-	77
-	-	-	-	-	-	76
-	-	-	-	-	-	75
-	-	-	-	-	-	74
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	73
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REVISIONS							
A		66		P	LTR	DESCRIPTION			DATE	DWN	APVD
				A		PRODUCT RELEASE			5NOV2004	CMR	TE

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