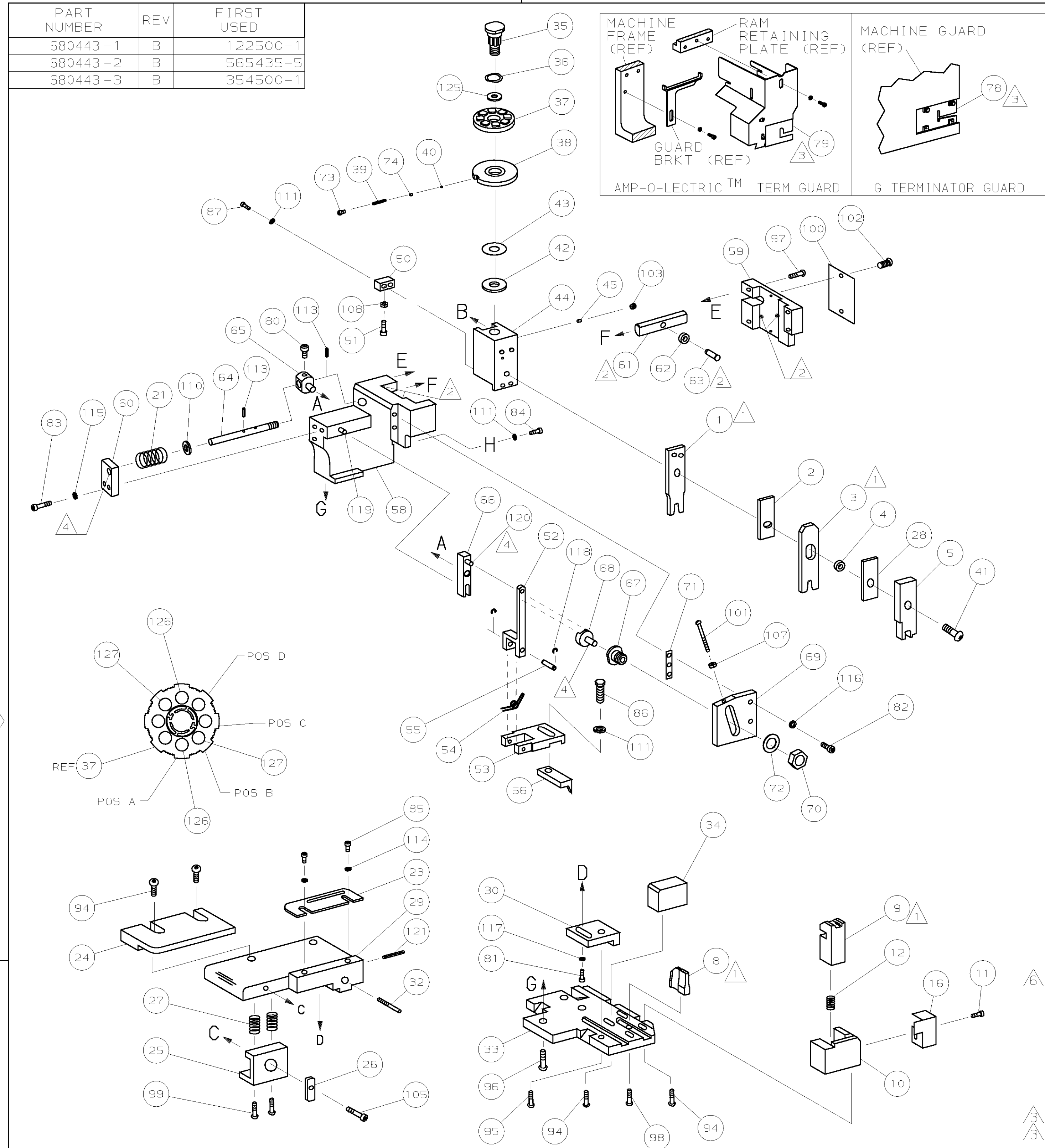


QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.		MATL		HT TR		FIN	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR P.MCCARTY		4-1-97 J.HIRNISEN		 AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±		CHK 4-1-97		REL 12/29/97			
3 PLC DEC ±		C.ERISMAN		B. MORGAN			
4 PLC DEC ±							
ANGLES ±		NAME				MACHINE REF	
SURF TEXTURE: ✓		SIDE FEED HDM APPLICATOR				MINI APPL	
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE		DWG NO		SHEET	
		-		680443		1 OF 1	
CASE CODE		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	
00779							



POST FEED 1 5/8 STROKE

PRE FEED 1/8 STROKE

PRE FEED 1 5/8 STROKE

ROTATED 180°

ROTATED 180°

ROTATED 180°

H

H

LOC A

DIST 66

LEADMAKER

K TERMINATOR

G TERMINATOR

BENCH MACHINE

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. CUT TO LENGTH AT ASSY

							129
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3100) B	128
2	2	2	-	C	354779-8	PIN, WIRE DISC (.3030) A	127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	126
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	-	-	4088040	SF APPL INST 408-8040	124
							123
1	1	1	-	A	4-21028-0	PIN, SLT SPR(Ø.093x.75) ST GDE PL	122
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	121
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	120
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	119
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	118
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	116
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	115
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR(Ø.125x.50) ADJ ROD	114
							113
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	112
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	111
							110
1	1	1	-	A	21018-5	NUT, HEX (NO.6) HOLDDOWN	109
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	108
							107
1	1	1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	106
1	1	-	-	A	992031-1	PIN, CLEVIS	105
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	104
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	103
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	102
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	101
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	100
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	99
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	98
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	97
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	96
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	95
							94
							93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
							88
2	2	2	-	A	2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

			B1	ECN 0150-0429-04	
			B	0150-8163-97	
			A	REVISED	
P	F	LTR		REVISION RECORD	

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