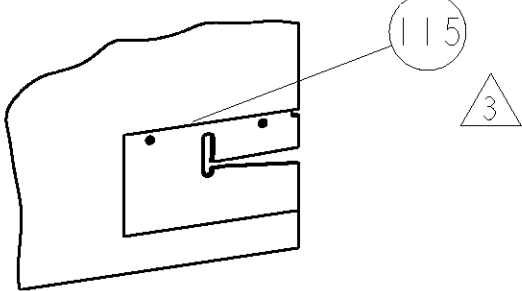
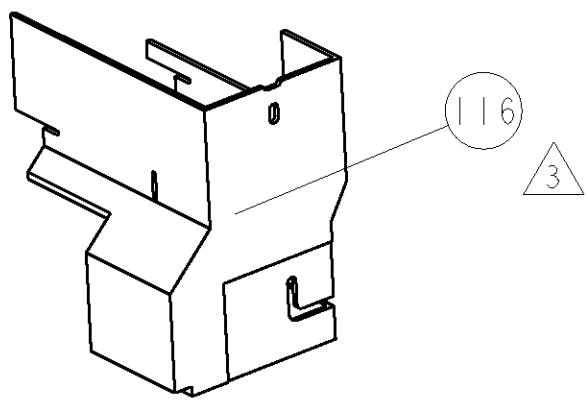
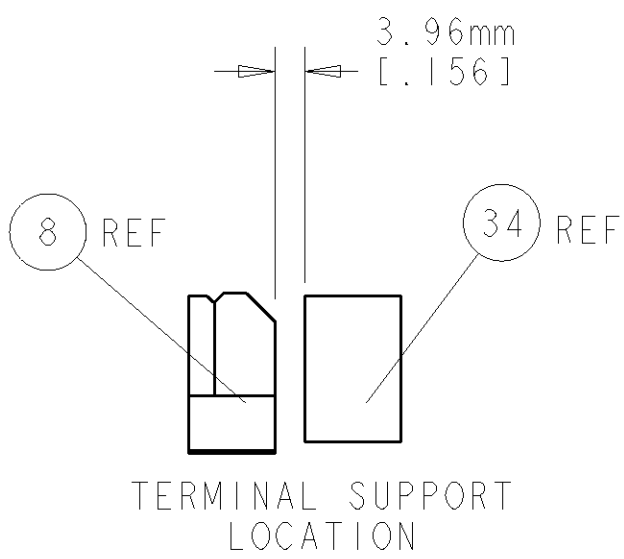
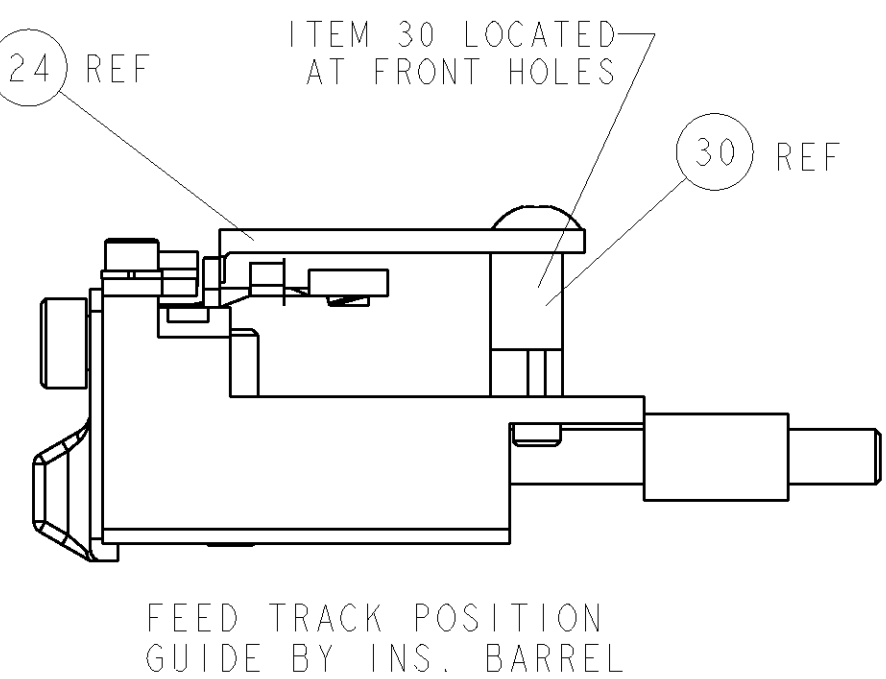


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855388-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855388-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855388-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855388-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855388-7		A	-	-	-	SPARE PARTS	

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.

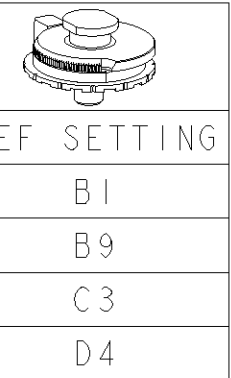
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



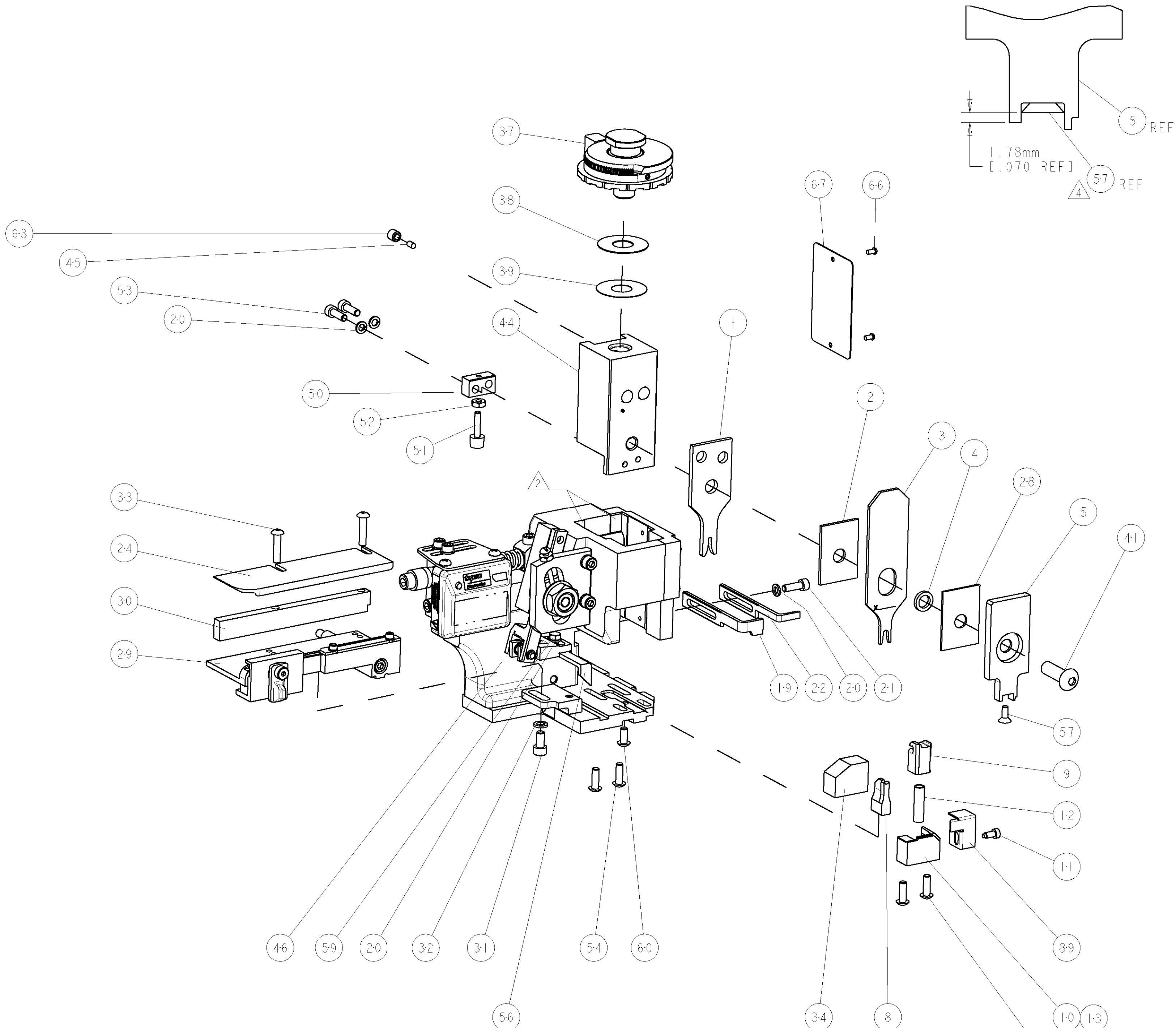
AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TERMINAL-WIRE SNAPON FEMALE					
TERMINAL	-	FURUKAWA TERMINAL - TE CRIMP SPECS			
TE P/N	FURUKAWA P/N	CRIMP HEIGHT		WIRE SIZE	
1949650	11310-9502				
-	FORD P/N	1.33mm+0.05/-0.05[0.052+0.002/-0.002]		1.25mm2	
-	F0CB-14474-AA	1.23mm+0.05/-0.05[0.049+0.002/-0.002]		1mm2	
-	-	1.18mm+0.05/-0.05[0.046+0.002/-0.002]		0.85mm2	
SEAL	-	1.04mm+0.05/-0.05[0.041+0.002/-0.002]		0.5mm2	
TE P/N	FURUKAWA P/N	CRIMP	SIZE	TYPE	RANGE
1949651	11520-2217				
-	FORD P/N	WIRE	1.98mm [0.078]	F	0.50-1.25mm2
-	F45B-14063-EA	INSUL	3.68mm [0.145]	O	Ø2.950 MAX
WIRE STRIP LENGTH 4.321-4.702	TERM APPL SPEC NONE	FEED 11.000	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



REF SETTING
B1
B9
C3
D4



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	-	-	-	..	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	6-1633535-6	ANVIL, COMBINATION	8
-	-	-	-	-	-	..	-	-	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	6-683454-5	CRIMPER, INSULATION O	3
-	1	1	1	1	1	-	1-455888-6	SPACER, CRIMPER	2
1	1	1	1	1	1	-	3-1633305-0	CRIMPER, WIRE PREMIUM	1
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

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		CHK	G. BAILEY	24MAR2008		
		APVD	N. DEMING	11FEB2008	NAME	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		FINE ADJUST SIDE FEED HDM APPLICATOR -		
INCHES		3 PLC ±0.1		SIZE		
		1 PLC ±0.01		CAGE CODE		
		2 PLC ±0.001		DRAWING NO		
		3 PLC ±0.001		A 00779		
		4 PLC ±0.0001		C=1855388		
		ANGLES		RESTRICTED TO		
MATERIAL		FINISH		-		
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