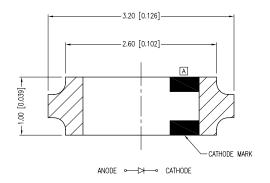
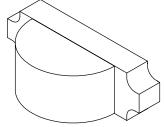
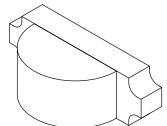
## UNCONTROLLED DOCUMENT





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1.50 [0.059]	-0.50 [0.020]				
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PART NUMBER	SML-LXR85SOC-TR REV.		
DATE	E.C.N. NUMBER AND REVISION COMMENTS		REV.
07.30.01	E.C.N. #10BRDR./ #10771.		Α
08.12.05	E.C.N. #11248.		В
03.18.11	E.C.N. #10BRDR. & REDRAWN/ #11704.		С

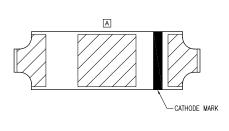
ELECTRO-OPTICAL	CHARACTERISTICS TA =2	5°C	If= 20mA		
PARAMETER	MIN	TYP.	MAX	UNITS	TEST COND
PEAK WAVELENGTH		610		nm	
FORWARD VOLTAGE		2.0	2.5	Vf	
REVERSE VOLTAGE	5.0			Vr	Ir=100μA
AXIAL INTENSITY		70		mcd	If=20mA
VIEWING ANGLE		160		2x theta	
EMITTED COLOR:	ORANGE				
EPOXY LENS FINISH	H: WATER CLEAR				

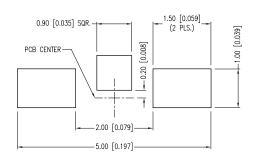
LIMITS OF	SAFE	OPERATION	ΑT	25°C
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PARAMETER	MAX	UNITS
PEAK FORWARD CURRENT*	100	mA
STEADY CURRENT	30	mA
POWER DISSIPATION	80	mW
DERATE FROM 25°C	-1.2	mW/*C
OPERATING TEMP.	-25 TO +85	•c
STORAGE TEMP.	-30 TO +85	•c

CAUTION: MOISTURE SENSITIVE DEVICE PER JEDEC LEVEL 2 STANDARDS

## RECOMMENDED SOLDER PAD LAYOUT





\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  PRECISION UNCONTROLLED DOCUMENT 290 E. HELEN ROAD 0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 610nm ORANGE, WATER CLEAR LENS, 3K PER REEL.



PALATINE, IL 60067-6976 PHONE: +1.847.359.2790 FAX: +1.847.359.6538 WEB: WWW.LUMEX.COM

\*\*THE SPECIFICATIONS MAY CHANGE AT ANY TIME WITHOUT NOTICE DUE TO NEW MATERIALS OR PRODUCT IMPROVEMENT.\*\*

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DATE: 03.18.11	DRAWN BY: AB
PAGE: 1 OF 2	CHKD BY: JD
SCALE: NTS	APRVD BY: JD
UNIT: mm [INCH]	Pb)

PART NUMBER

SML-LXR85SOC-TR

REV.

С

B LEAD FREE REFLOW PROFILE 300°C 10 SEC. MAX -250°C 4°C/SEC. MAX 200°C TEMPERATURE (°C) 90-120 SEC. NOTES: 150°C 100°C

1. 3,000 PIECES PER REEL. 2. THE CATHODE IS ORIENTED TOWARDS THE TAPE SPROCKET HOLE.

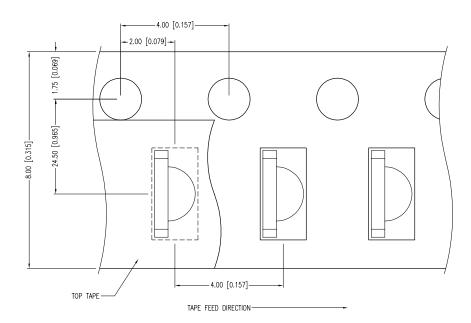
TIME (SEC.) TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

150s

2°C/SEC. MAX

100s

50s



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=±1 (±0.039), X.X=±0.5 (±0.020), X.XX=±0.25 (±0.010), X.XXX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD LENGTH=±0.75 (±0.030). MIN=  $^{+DECIMAL}_{-0.00}$  PRECISION MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.00}_{-0.00}$  PRECISION ARE: X=±1 (±0.039), X.XX=±0.5 (±0.020), X.XX=±0.127 (±0.005). LEAD SIZE=±0.05 (±0.002), LEAD SIZE=±0.05 (±0.003). MIN=  $^{+0.00}_{-0.00}$  MAX.=  $^{+0.$ 

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290 E. HELEN ROAD PALATINE, IL 60067-6976 PHONE: +1.847.359.2790

50°C 25°C 0.C -

FAX: +1.847.359.6538 WEB: WWW.LUMEX.COM

0.5mm x 3.2mm PCB, RIGHT ANGLE SURFACE MOUNT LED, 610nm ORANGE, WATER CLEAR LENS, 3K PER REEL

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200s

250s

300s

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DATE: 03.18.11 DRAWN BY: AΒ PAGE: 2 OF 2 CHKD BY: JD SCALE: NTS APRVD BY: JD (19) UNIT: mm [INCH]

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SML-LXR85SOC-TR