



Aluminum electrolytic capacitors

Capacitors with screw terminals

Series/Type: B41560, B41580

Date: December 2016

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EPCOS AG is a TDK Group Company.

Long-life grade capacitors

Applications

- General industrial electronics
- Professional power supplies

Features

- High reliability, extremely good electrical characteristics
- High CV product, i.e. extremely compact
- High ripple current capability
- All-welded construction ensures reliable electrical contact
- Version with low-inductance design available
- RoHS-compatible

Construction

- Charge-discharge proof, polar
- Aluminum case, insulated with PVC sleeve
- Version with PET insulation available upon request
- Poles with screw terminal connections
- Mounting with ring clips, clamps or threaded stud
- Types with threaded stud are available with or without insulated base


B41560
B41580



Specifications and characteristics in brief

| | | |
|---|---|--|
| Rated voltage V_R | 25 ... 100 V DC | |
| Surge voltage V_S | $1.15 \cdot V_R$ | |
| Rated capacitance C_R | 6800 ... 330000 μF | |
| Capacitance tolerance | $\pm 20\% \triangleq M$ | |
| Leakage current I_{leak} (20 °C, 5 min) | $I_{\text{leak}} \leq 0.018 \mu\text{A} \cdot \left(\frac{C_R}{\mu\text{F}} \cdot \frac{V_R}{V} \right)^{0.85} + 4 \mu\text{A}$ | |
| Self-inductance ESL | Approx. 20 nH Capacitors with low-inductance design: $d \geq 64.3 \text{ mm}$: approx. 13 nH | |
| Useful life ¹⁾ | | Requirements: |
| 105 °C; V_R ; $I_{AC,R}$ | > 3000 h | $ \Delta C/C \leq 45\%$ of initial value |
| 85 °C; V_R ; $I_{AC,max}$ | > 6000 h | ESR ≤ 3 times initial specified limit |
| 40 °C; V_R ; $2.2 \cdot I_{AC,R}$ | > 250000 h | $I_{\text{leak}} \leq$ initial specified limit |
| Voltage endurance test | | Post test requirements: |
| 105 °C; V_R | 2000 h | $ \Delta C/C \leq 15\%$ of initial value |
| | | ESR ≤ 1.3 times initial specified limit |
| | | $I_{\text{leak}} \leq$ initial specified limit |
| Vibration resistance test | To IEC 60068-2-6, test Fc: Frequency range 10 ... 55 Hz, displacement amplitude 0.75 mm, acceleration max. 10 g, duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. | |
| IEC climatic category | To IEC 60068-1: 40/105/56 (–40 °C/+105 °C/56 days damp heat test) | |
| Detail specification | Similar to CECC 30301-810 | |
| Sectional specification | IEC 60384-4 | |

Ripple current capability

Due to the ripple current capability of the contact elements, the following current upper limits must not be exceeded:

| | | | |
|--------------------|---------|---------|---------|
| Capacitor diameter | 51.6 mm | 64.3 mm | 76.9 mm |
| $I_{AC,max}$ | 34 A | 45 A | 57 A |

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.



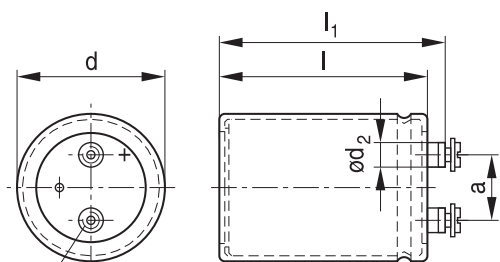
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Dimensional drawings

B41560

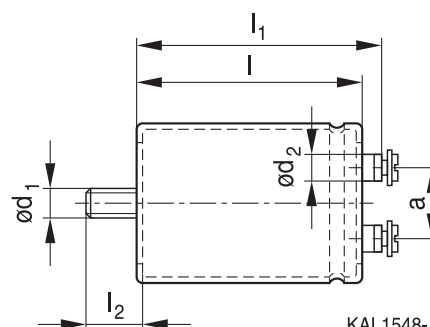
Ring clip/clamp mounting



KAL1318-B-E

B41580

Threaded stud mounting



KAL1548-A

M5: Min. reach of screw = 9.5 mm
9 mm for low inductance design
M6: Min. reach of screw = 12 mm
9.5 mm for low inductance design

Positive pole marking: +

For standard types with threaded stud the base is not insulated. Also refer to the mounting instructions in chapter "Capacitors with screw terminals – Accessories".

Screw terminals with UNF threads are available upon request.

Dimensions and weights

| Ter- minal | Dimensions (mm) with insulating sleeve | | | | | | | Approx. weight (g) |
|---------------|--|-----------|-------------|-------------|-------|--------------------|---------------|-----------------------|
| | d | $l \pm 1$ | $l_1 \pm 1$ | $l_2 +0/-1$ | d_1 | $d_2 \text{ max.}$ | $a +0.2/-0.4$ | |
| M5 | 51.6 +0.5/-1 | 80.7 | 87.2 | 17 | M12 | 10.2 | 22.2 | 220 |
| M5 | 51.6 +0.5/-1 | 105.7 | 112.2 | 17 | M12 | 10.2 | 22.2 | 280 |
| M5 | 64.3 +0.5/-1 | 105.7 | 112.2 | 17 | M12 | 13.2 | 28.5 | 440 |
| M6 | 76.9 +0.5/-1 | 105.7 | 111.5 | 17 | M12 | 17.7 | 31.7 | 620 |
| M6 | 76.9 +0.5/-1 | 143.2 | 149.0 | 17 | M12 | 17.7 | 31.7 | 840 |

Tolerances of terminal thread respectively stud thread:

- Terminal thread M5 and M6: 6H
- Thread of stud M12: 6g

For low-inductance design the following deviation applies:

$d = 64.3 \text{ mm}$: $l_1 -0.7 \text{ mm}$



Packing

| Capacitor diameter d (mm) | Length l (mm) | Packing units (pcs.) |
|---------------------------|---------------|----------------------|
| 51.6 | all | 36 |
| 64.3 | all | 25 |
| 76.9 | all | 16 |



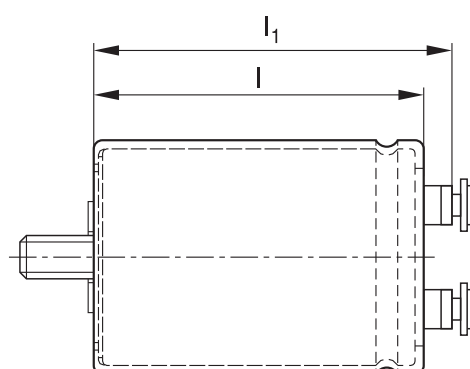
For ecological reasons the packing is pure cardboard.

Special designs

- Low-inductance design
- Insulated base

Length l and l_1 increase by +0.5 mm for types with threaded stud and insulated base. All other dimensions of the capacitor are identical with those of standard capacitors of this series.

Please refer to the table "Dimensions and weights".



KAL1627-T



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Design options

| Design options | Identification in third block of ordering code | Remark |
|------------------------|--|--|
| Standard | M000 | Standard version without threaded stud: fully insulated with PVC Standard version with threaded stud: insulated with PVC sleeve, base not insulated |
| Low inductance (13 nH) | M003 | For capacitors with diameter $d \geq 64.3$ mm |
| Insulated base | M008 | For capacitors with threaded stud, fully insulated with PVC sleeve and PP disc |

Version with low inductance (13 nH) in combination with insulated base (threaded stud) available upon request.

Accessories

The following items are included in the delivery package, but are not fastened to the capacitors:

| | Thread | Toothed washers | Screws/nuts | Maximum torque |
|---------------|--------|-----------------|-----------------------------------|---|
| For terminals | M5 | A 5.1 DIN 6797 | DIN 7985 / ISO 7045-M5 × 10-5.6-Z | 2.5 Nm thread depth $t \geq 8$ mm |
| | M6 | A 6.4 DIN 6797 | DIN 7985 / ISO 7045-M6 × 12-5.6-Z | 4.0 Nm thread depth $t \geq 9.5$ mm |
| For mounting | M12 | J 12.5 DIN 6797 | Hex nut BM 12 DIN 439 | 10 Nm |

The following items must be ordered separately. For details, refer to chapter "Capacitors with screw terminals – Accessories".

| Item | Type |
|---|--------|
| Ring clips | B44030 |
| Clamps for capacitors with $d \geq 64.3$ mm | B44030 |
| Insulating parts | B44020 |



Overview of available types

The capacitance and voltage ratings listed below are available in different case sizes upon request. Other voltage and capacitance ratings are also available upon request.

| V_R (V DC) | 25 | 40 | 63 | 100 |
|-------------------------|-----------------------------------|--------------|--------------|--------------|
| | Case dimensions $d \times l$ (mm) | | | |
| C_R (μF) | | | | |
| 6800 | | | | 51.6 × 80.7 |
| 10000 | | | | 51.6 × 105.7 |
| 15000 | | | 51.6 × 80.7 | 64.3 × 105.7 |
| 22000 | | | 51.6 × 105.7 | 76.9 × 105.7 |
| 33000 | | 51.6 × 80.7 | 64.3 × 105.7 | 76.9 × 143.2 |
| 47000 | | 51.6 × 105.7 | 64.3 × 105.7 | |
| 68000 | 51.6 × 80.7 | 51.6 × 105.7 | 76.9 × 105.7 | |
| 100000 | 51.6 × 105.7 | 64.3 × 105.7 | 76.9 × 143.2 | |
| 150000 | 64.3 × 105.7 | 76.9 × 105.7 | | |
| 220000 | 76.9 × 105.7 | 76.9 × 143.2 | | |
| 330000 | 76.9 × 143.2 | | | |


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Technical data and ordering codes

| C_R 100 Hz 20 °C μF | Case dimensions $d \times l$ mm | ESR_{typ} 100 Hz 20 °C m Ω | ESR_{max} 100 Hz 20 °C m Ω | Z_{max} 10 kHz 20 °C m Ω | $I_{\text{AC,max}}$ 100 Hz 40 °C A | $I_{\text{AC,max}}$ 100 Hz 85 °C A | $I_{\text{AC,R}}$ 100 Hz 105 °C A | Ordering code (composition see below) |
|--|--|--|--|---|---|---|--|---|
| $V_R = 25 \text{ V DC}$ | | | | | | | | |
| 68000 | 51.6 × 80.7 | 4.8 | 12 | 9.3 | 34 | 26 | 13 | B415*0A5689M00# |
| 100000 | 51.6 × 105.7 | 4.7 | 9.4 | 7.6 | 34 | 32 | 15 | B415*0A5100M00# |
| 150000 | 64.3 × 105.7 | 4.0 | 8.0 | 6.4 | 45 | 38 | 18 | B415*0A5150M00# |
| 220000 | 76.9 × 105.7 | 3.5 | 5.3 | 5.6 | 57 | 40 | 20 | B415*0A5220M00# |
| 330000 | 76.9 × 143.2 | 3.0 | 4.5 | 5.1 | 57 | 50 | 24 | B415*0A5330M00# |
| $V_R = 40 \text{ V DC}$ | | | | | | | | |
| 33000 | 51.6 × 80.7 | 6.0 | 12 | 13 | 34 | 23 | 11 | B415*0A7339M00# |
| 47000 | 51.6 × 105.7 | 5.0 | 10 | 10 | 34 | 29 | 14 | B415*0A7479M00# |
| 68000 | 51.6 × 105.7 | 4.5 | 9.0 | 8.4 | 34 | 30 | 15 | B415*0A7689M00# |
| 100000 | 64.3 × 105.7 | 4.1 | 8.2 | 7.0 | 45 | 38 | 18 | B415*0A7100M00# |
| 150000 | 76.9 × 105.7 | 3.6 | 7.2 | 6.0 | 57 | 41 | 20 | B415*0A7150M00# |
| 220000 | 76.9 × 143.2 | 3.3 | 5.0 | 5.4 | 57 | 49 | 24 | B415*0A7220M00# |
| $V_R = 63 \text{ V DC}$ | | | | | | | | |
| 15000 | 51.6 × 80.7 | 9.5 | 19 | 14 | 31 | 19 | 9.1 | B415*0A8159M00# |
| 22000 | 51.6 × 105.7 | 7.0 | 14 | 14 | 34 | 25 | 12 | B415*0A8229M00# |
| 33000 | 64.3 × 105.7 | 5.5 | 11 | 12 | 45 | 31 | 15 | B415*0A8339M00# |
| 47000 | 64.3 × 105.7 | 4.8 | 10 | 9.4 | 45 | 35 | 17 | B415*0A8479M00# |
| 68000 | 76.9 × 105.7 | 3.3 | 5.0 | 7.8 | 57 | 39 | 19 | B415*0A8689M00# |
| 100000 | 76.9 × 143.2 | 3.3 | 5.0 | 6.6 | 57 | 48 | 23 | B415*0A8100M00# |
| $V_R = 100 \text{ V DC}$ | | | | | | | | |
| 6800 | 51.6 × 80.7 | 12 | 24 | 25 | 30 | 18 | 8.7 | B415*0A9688M00# |
| 10000 | 51.6 × 105.7 | 7.0 | 14 | 12 | 34 | 24 | 11 | B415*0A9109M00# |
| 15000 | 64.3 × 105.7 | 5.0 | 10 | 10 | 45 | 30 | 15 | B415*0A9159M00# |
| 22000 | 76.9 × 105.7 | 4.0 | 6.0 | 6.0 | 57 | 35 | 17 | B415*0A9229M00# |
| 33000 | 76.9 × 143.2 | 3.3 | 5.0 | 8.4 | 57 | 44 | 21 | B415*0A9339M00# |

Composition of ordering code

* = Mounting style

6 = for capacitors with ring clip/clamp mounting

8 = for capacitors with threaded stud

= Design

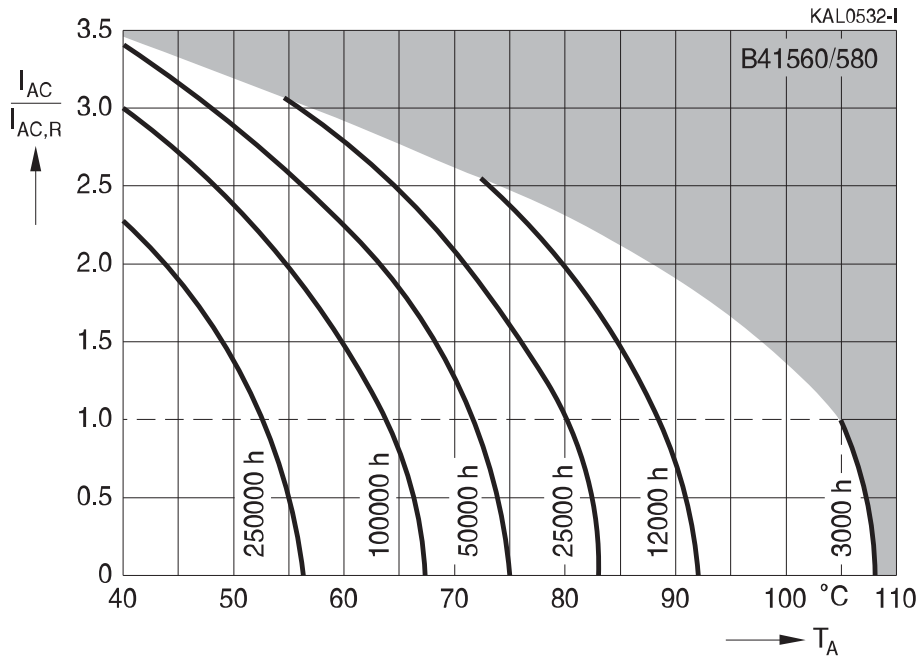
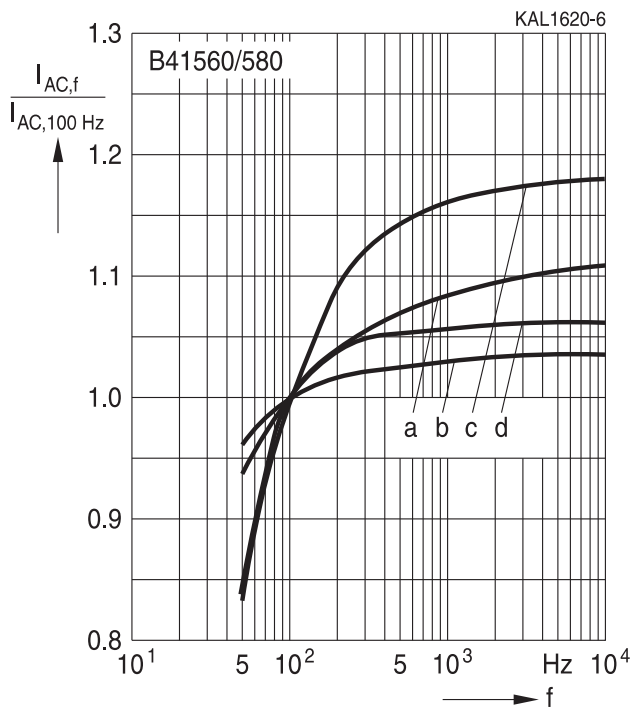
0 = standard

3 = low inductance (13 nH)

8 = insulated base

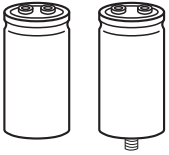
For details refer to "Design options" on page 6.


Useful life¹⁾

 depending on ambient temperature T_A under ripple current operating conditions

Frequency factor of permissible ripple current I_{AC} versus frequency f


| V_R (V DC) | ≤ 63 | 100 |
|---------------|-----------|-----|
| $d = 51.6$ mm | a | c |
| $d = 64.3$ mm | a | c |
| $d = 76.9$ mm | b | d |

1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.

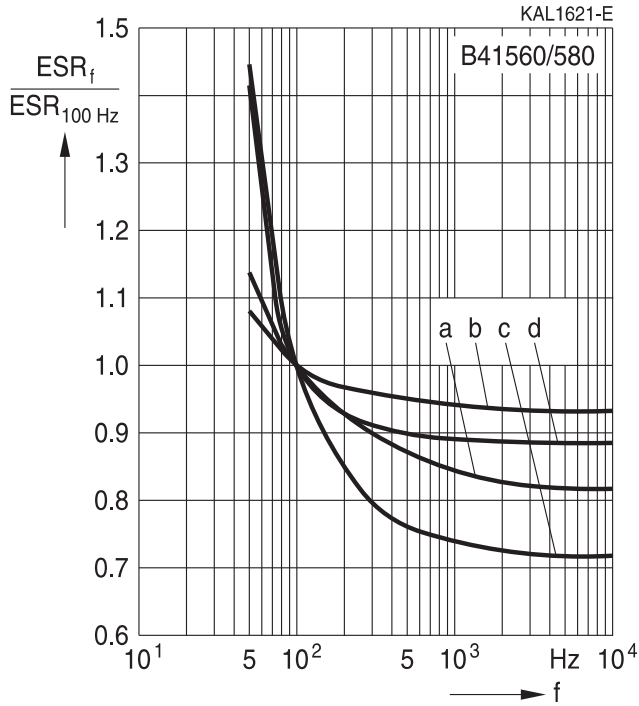


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Frequency characteristics of ESR

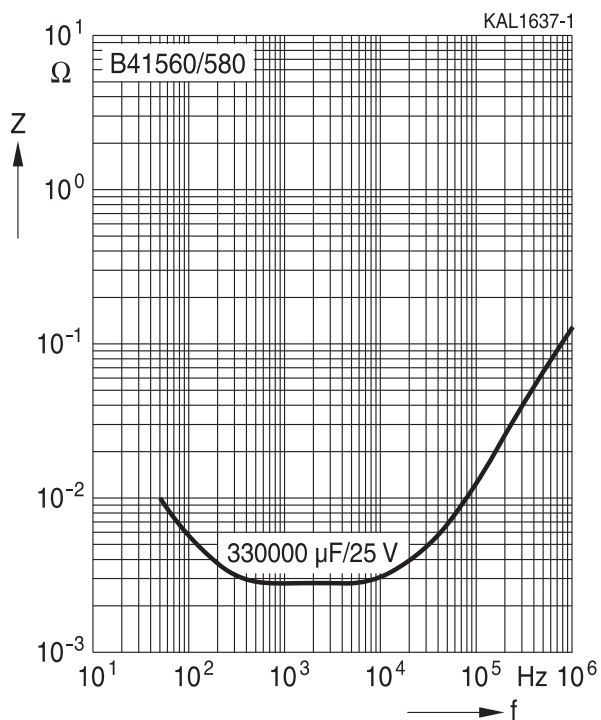
Typical behavior



| | | |
|--------------|------|-----|
| V_R (V DC) | ≤ 63 | 100 |
| d = 51.6 mm | a | c |
| d = 64.3 mm | a | c |
| d = 76.9 mm | b | d |

Impedance Z versus frequency f

Typical behavior at 20 °C





Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request.

MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.



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Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

| Topic | Safety information | Reference chapter "General technical information" |
|--|---|--|
| Polarity | Make sure that polar capacitors are connected with the right polarity. | 1 "Basic construction of aluminum electrolytic capacitors" |
| Reverse voltage | Voltages of opposite polarity should be prevented by connecting a diode. | 3.1.6 "Reverse voltage" |
| Mounting position of screw-terminal capacitors | Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified. | 11.1. "Mounting positions of capacitors with screw terminals" |
| Robustness of terminals | The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm | 11.3 "Mounting torques" |
| Mounting of single-ended capacitors | The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified. | 11.4 "Mounting considerations for single-ended capacitors" |
| Soldering | Do not exceed the specified time or temperature limits during soldering. | 11.5 "Soldering" |
| Soldering, cleaning agents | Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors. | 11.6 "Cleaning agents" |
| Upper category temperature | Do not exceed the upper category temperature. | 7.2 "Maximum permissible operating temperature" |
| Passive flammability | Avoid external energy, e.g. fire. | 8.1 "Passive flammability" |



| Topic | Safety information | Reference chapter "General technical information" |
|--|--|---|
| Active flammability | Avoid overload of the capacitors. | 8.2 "Active flammability" |
| Maintenance | Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the capacitors. Do not apply excessive mechanical stress to the capacitor terminals when mounting. | 10 "Maintenance" |
| Storage | Do not store capacitors at high temperatures or high humidity. Capacitors should be stored at +5 to +35 °C and a relative humidity of ≤ 75%. | 7.3 "Shelf life and storage conditions" |
| | | Reference chapter "Capacitors with screw terminals" |
| Breakdown strength of insulating sleeves | Do not damage the insulating sleeve, especially when ring clips are used for mounting. | "Screw terminals – accessories" |

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under www.epcos.com/orderingcodes.



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Symbols and terms

| Symbol | English | German |
|---------------|---|---|
| C | Capacitance | Kapazität |
| C_R | Rated capacitance | Nennkapazität |
| C_S | Series capacitance | Serienkapazität |
| $C_{S,T}$ | Series capacitance at temperature T | Serienkapazität bei Temperatur T |
| C_f | Capacitance at frequency f | Kapazität bei Frequenz f |
| d | Case diameter, nominal dimension | Gehäusedurchmesser, Nennmaß |
| d_{max} | Maximum case diameter | Maximaler Gehäusedurchmesser |
| ESL | Self-inductance | Eigeninduktivität |
| ESR | Equivalent series resistance | Ersatzserienwiderstand |
| ESR_f | Equivalent series resistance at frequency f | Ersatzserienwiderstand bei Frequenz f |
| ESR_T | Equivalent series resistance at temperature T | Ersatzserienwiderstand bei Temperatur T |
| f | Frequency | Frequenz |
| I | Current | Strom |
| I_{AC} | Alternating current (ripple current) | Wechselstrom |
| $I_{AC,RMS}$ | Root-mean-square value of alternating current | Wechselstrom, Effektivwert |
| $I_{AC,f}$ | Ripple current at frequency f | Wechselstrom bei Frequenz f |
| $I_{AC,max}$ | Maximum permissible ripple current | Maximal zulässiger Wechselstrom |
| $I_{AC,R}$ | Rated ripple current | Nennwechselstrom |
| I_{leak} | Leakage current | Reststrom |
| $I_{leak,op}$ | Operating leakage current | Betriebsreststrom |
| l | Case length, nominal dimension | Gehäuselänge, Nennmaß |
| l_{max} | Maximum case length (without terminals and mounting stud) | Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen) |
| R | Resistance | Widerstand |
| R_{ins} | Insulation resistance | Isolationswiderstand |
| R_{symm} | Balancing resistance | Symmetrierwiderstand |
| T | Temperature | Temperatur |
| ΔT | Temperature difference | Temperaturdifferenz |
| T_A | Ambient temperature | Umgebungstemperatur |
| T_C | Case temperature | Gehäusetemperatur |
| T_B | Capacitor base temperature | Temperatur des Gehäusebodens |
| t | Time | Zeit |
| Δt | Period | Zeitraum |
| t_b | Service life (operating hours) | Brauchbarkeitsdauer (Betriebszeit) |



| Symbol | English | German |
|-----------------|-----------------------------|-----------------------------------|
| V | Voltage | Spannung |
| V _F | Forming voltage | Formierspannung |
| V _{op} | Operating voltage | Betriebsspannung |
| V _R | Rated voltage, DC voltage | Nennspannung, Gleichspannung |
| V _S | Surge voltage | Spitzenspannung |
| X _C | Capacitive reactance | Kapazitiver Blindwiderstand |
| X _L | Inductive reactance | Induktiver Blindwiderstand |
| Z | Impedance | Scheinwiderstand |
| Z _T | Impedance at temperature T | Scheinwiderstand bei Temperatur T |
| tan δ | Dissipation factor | Verlustfaktor |
| λ | Failure rate | Ausfallrate |
| ε ₀ | Absolute permittivity | Elektrische Feldkonstante |
| ε _r | Relative permittivity | Dielektrizitätszahl |
| ω | Angular velocity; 2 · π · f | Kreisfrequenz; 2 · π · f |

Note

All dimensions are given in mm.

Important notes

The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
4. In order to satisfy certain technical requirements, **some of the products described in this publication may contain substances subject to restrictions in certain jurisdictions (e.g. because they are classed as hazardous)**. Useful information on this will be found in our Material Data Sheets on the Internet (www.epcos.com/material). Should you have any more detailed questions, please contact our sales offices.
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| <u>B41580A7150M000</u> | <u>B41580A7220M000</u> | <u>B41580A8159M000</u> | <u>B41580A8229M000</u> | <u>B41580A8339M000</u> |
| <u>B41580A8479M000</u> | <u>B41580A8689M000</u> | <u>B41580A8100M000</u> | <u>B41580A9688M000</u> | <u>B41580A9109M000</u> |
| <u>B41580A9159M000</u> | <u>B41580A9229M000</u> | <u>B41580A9339M000</u> | <u>B41560A5150M003</u> | <u>B41560A7100M003</u> |
| <u>B41560A8339M003</u> | <u>B41560A8479M003</u> | <u>B41560A9159M003</u> | <u>B41580A5150M003</u> | <u>B41580A7100M003</u> |
| <u>B41580A8339M003</u> | <u>B41580A8479M003</u> | <u>B41580A9159M003</u> | <u>B41560A5220M003</u> | <u>B41560A5330M003</u> |
| <u>B41560A7150M003</u> | <u>B41560A7220M003</u> | <u>B41560A8100M003</u> | <u>B41560A8689M003</u> | <u>B41560A9229M003</u> |
| <u>B41560A9339M003</u> | <u>B41580A5220M003</u> | <u>B41580A5330M003</u> | <u>B41580A7150M003</u> | <u>B41580A7220M003</u> |
| <u>B41580A8100M003</u> | <u>B41580A8689M003</u> | <u>B41580A9229M003</u> | <u>B41580A9339M003</u> | <u>B41560A9159M000</u> |
| <u>B41560A7479M000</u> | <u>B41560A5100M000</u> | <u>B41560A8339M000</u> | <u>B41560A7100M000</u> | <u>B41560A8100M000</u> |