

PART NUMBER	REV	FIRST USED
567295-1	M	122500-1
567295-2	M	565435-5
567295-3	M	354500-1

5

LOC
A
DIST
66

AMP-O-LECTRIC
K II TERMINATING UNIT

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5 G TERMINATOR WILL APPLY END OF WIRE SPLICE ONLY.

TERMINAL NAME: SPLICE		60372		CRIMPING DATA							
				PAD LTR	CRIMP HEIGHT	WIRE SIZE					
				A	.075 ±.002 [1.91 ±0.05mm]	16					
				B	.071 ±.002 [1.80 ±0.05mm]	3(22)					
				C	.070 ±.002 [1.78 ±0.05mm]	18					
				D	.065 ±.002 [1.65 ±0.05mm]	20					
				CRIMP	SIZE	TYPE	RANGE				
				WIRE	.090 [2.29mm]	F	20-16				
				INSUL	-	-	-				
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE		LAYOUT	
.235-.275		114-2088		.350		408-8040		458637-1		L1314	
2	2	2	-	C	9-354778-1	PIN, WIRE DISC (.2950)D	129				
2	2	2	-	C	8-354778-1	PIN, WIRE DISC (.2900)C	128				
2	2	2	-	C	7-354778-9	PIN, WIRE DISC (.2890)B	127				
2	2	2	-	C	7-354778-1	PIN, WIRE DISC (.2850)A	126				
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125				
2	2	2	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	124				
2	2	2	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	123				
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121				
1	1	1	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120				
1	1	1	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119				
1	1	-	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	118				
6	6	6	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117				
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	116				
2	2	1	-	A	21024-4	WASHER, LOCK (#8) HOLDER	115				
1	1	1	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	114				
1	1	1	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	113				
1	1	-	-	A	456567-1	SCR, SHLD (Ø.188x.12) STRIP	112				
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	111				
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	110				
1	1	1	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	109				
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	108				
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	107				
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	106				
2	2	2	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	105				
3	3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	104				
1	1	1	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	103				
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	102				
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	101				
2	2	2	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	100				
1	1	1	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	99				
1	1	1	-	A	7-21000-5	SCR, SHC (10-32x.25) STRIPPER	98				
2	2	2	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	97				
2	2	2	-	A	3-21000-6	SCR, SHC (10-32x.62) FEED ADJ BLK	96				
2	2	2	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	95				
-	REF	-	-	B	455749-1	GUARD, WINDOW	94				
REF	-	-	-	B	679532-1	INSERT, GUARD	93				
1	1	1	-	A	458109-1	WASHER, SPECIAL	92				
1	1	1	-	A	690517-1	SPACER	91				
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO				
QTY REQD PER ASSY		PARTS LIST									

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