

AMP 4805 REV 31MAR2000

STROKE	PRE-FEED 40mm STROKE											
												
												84
												83
												82
												81
												80
												79
												78
												77
												76
												75
												74
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION			ITEM NO

2										
1										
SET UP GAGE 458637-3		LOC A	DIST 66	REVISIONS						
		P	LTR	DESCRIPTION				DATE	DWN	APVD
			A	SEE ECO-06-013326				06JUN2006	DP	MC
-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	-	55
-	2	2	2	2	2	2	2	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	2	1-18023-3	SCR, SKT HD CAP M4 X 16.0	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	-	1	-	-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1	1338660-1	RAM	44
-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	1	469367-8	SHIM	38
-	1	1	1	1	1	1	1	879103-3	DISC, ADJUSTABLE GEITNER	37
-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	35
-	-	-	-	-	-	-	-	-	-	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	-	1	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	HOLDER, SHEAR, NO-CUT	17
-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	1	462006-2	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1	6-1333202-8	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1	240641-2	SPACER	7
-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	1	1-238011-0	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1	7-683454-8	CRIMPER, INSULATION O	3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1	5-456403-3	CRIMPER, WIRE PREMIUM	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
TYPICAL DRAWING IS A CONCEPT. CONTACT THE TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.								DWN 03MAY2006		
DIMENSIONS: mm (IN)								CHK 03MAY2006		
TOLERANCES, UNLESS OTHERWISE SPECIFIED:								APVD M. CLIFFORD		
0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±								PRODUCT SPEC -		
MATERIAL								APPLICATION SPEC See Table		
FINISH								WEIGHT -		
CUSTOMER DRAWING								SIZE A		
								CAGE CODE 00779		
								DRAWING NO C1528651		
								RESTRICTED TO -		
								SCALE 3:5		
								SHEET 1		
								OF 1		
								REV A		

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