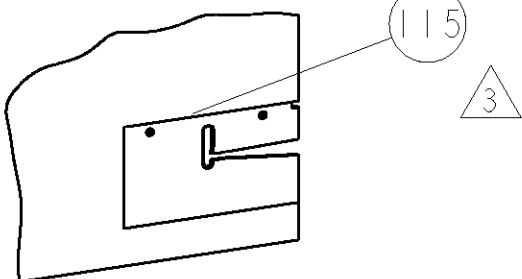
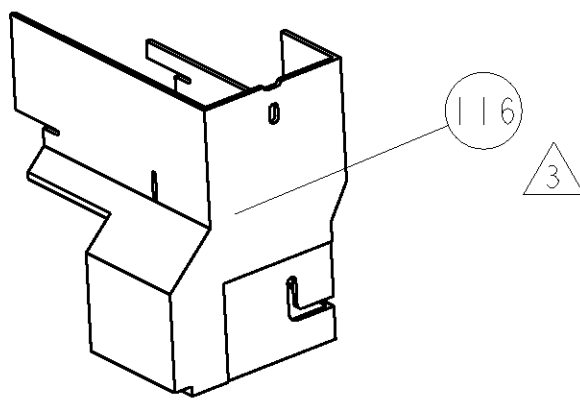
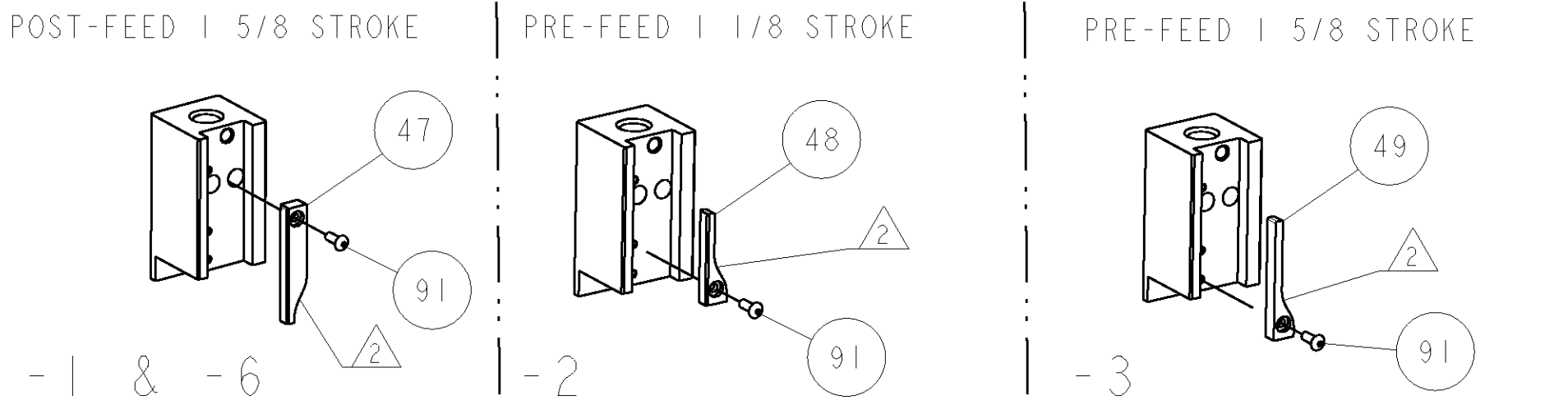
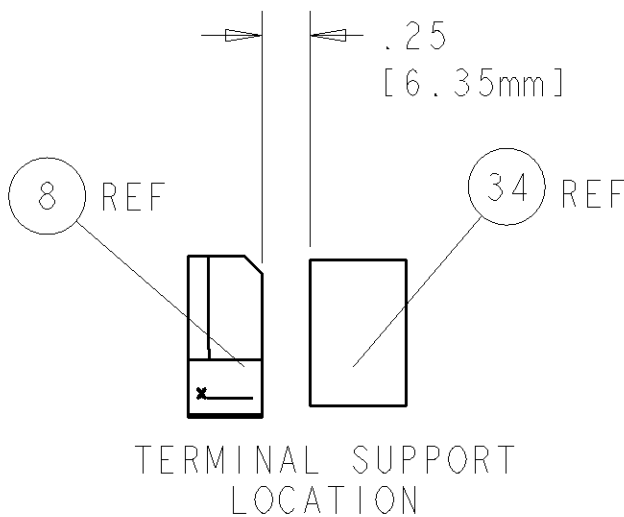
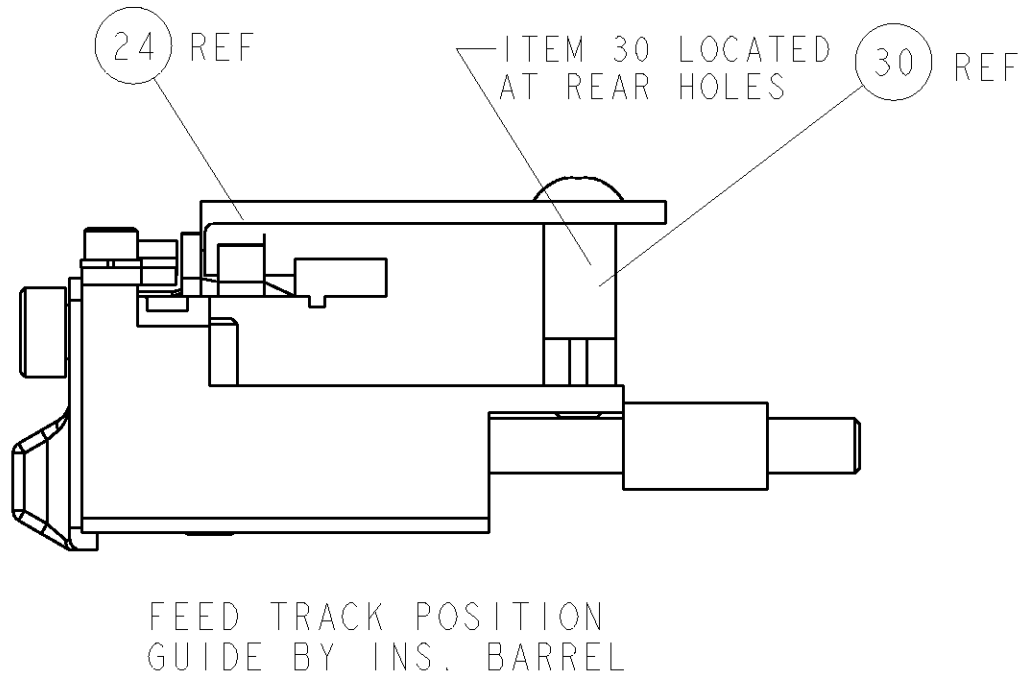
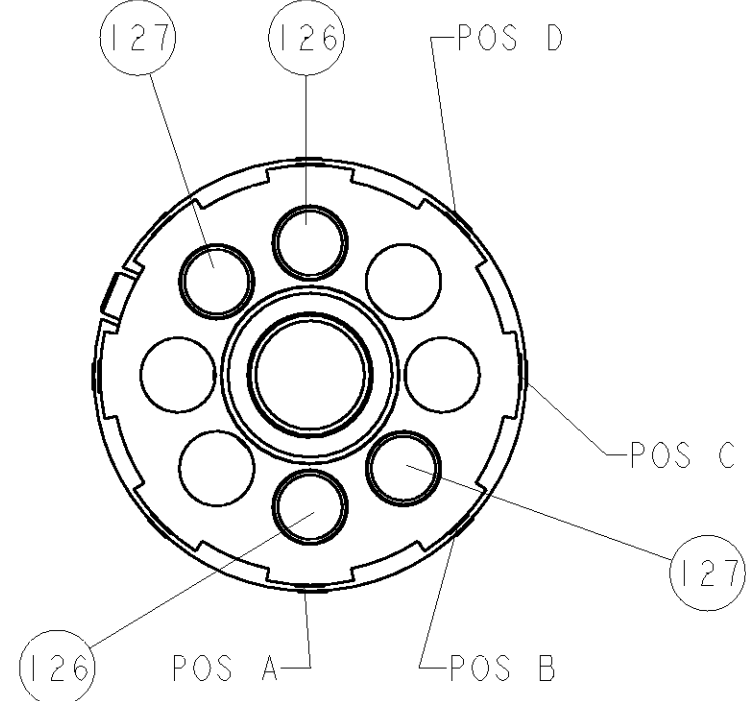


8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE	DESCRIPTION	
1852743-1	A	122500-1	LEADMAKER		POST FEED	CUTS CARRIER	
1852743-2	A	565435-5	BENCH MODEL K		PRE FEED	CUTS CARRIER	
1852743-3	A	354500-1	BENCH MODEL G		PRE FEED	CUTS CARRIER	
1852743-6	A	122500-1	LEADMAKER		POST FEED	CONTINUOUS CARRIER	
7-1852743-7	A	-	-		-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ FEED ADJUSTMENT REQUIRED WHEN SWITCHING TERMINALS.



AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: TERMINAL					
TE PN	SUMITOMO	SUMITOMO TERMINAL-SUMITOMO CRIMP SPECS			
1949761	8100-0782				
1949775	1500-0166	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	2.10mm+.05/- .05 [.083+.002/- .002]	3mm2	
-	-	B	1.85mm+.05/- .05 [.073+.002/- .002]	2mm2	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.40mm [.134]	F	2mm-3mm
-	-	INSUL	4.19mm [.165]	F	Ø 3.400 MAX
WIRE STRIP LENGTH 4.80-5.18	TERM APPL SPEC SUMITOMO	FEED 17.10	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

LOC		DIST		REVISONS			
A		66		P LTR	DESCRIPTION	DATE	DWN
				A	RELEASED	080CT2008	BH

-	2	2	2	2	-	9-354778-3	PIN, WIRE DISC, .2960	127
-	2	2	2	2	-	7-354778-3	PIN, WIRE DISC, .2860	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
△	-	1	1	1	1	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633665-2	ANVIL, COMBINATION	8
-	1	1	1	1	-	240641-5	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	1-455889-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	1-1424909-4	CRIMPER, INSULATION F	3
△	-	1	1	1	-	455888-5	SPACER, CRIMPER	2
△	1	1	1	1	-	1633664-7	CRIMPER, WIRE	1

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ECHO		T. ELBIN		27AUG2008	Harrisburg, PA 17105-3608				
APVD		N. DEWING		27AUG2008	NAME		SIDE FEED HDM APPLICATOR		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE		RESTRICTED TO	
INCHES		9 PLC ±.01		APPLICATION SPEC		CAGE CODE		DRAWING NO	
		1 PLC ±.01				A1		00779	
		3 PLC ±.001				C=1852743			
		4 PLC ±.0001							
MATERIAL		FINISH		WEIGHT		SCALE		REV	
						3:5		A	
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