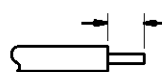
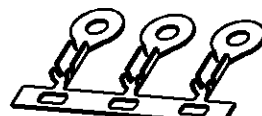
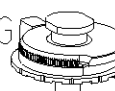


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528879-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528879-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528879-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528879-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528879-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528879-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528879-7	A	-	-	SPARE PARTS KIT	

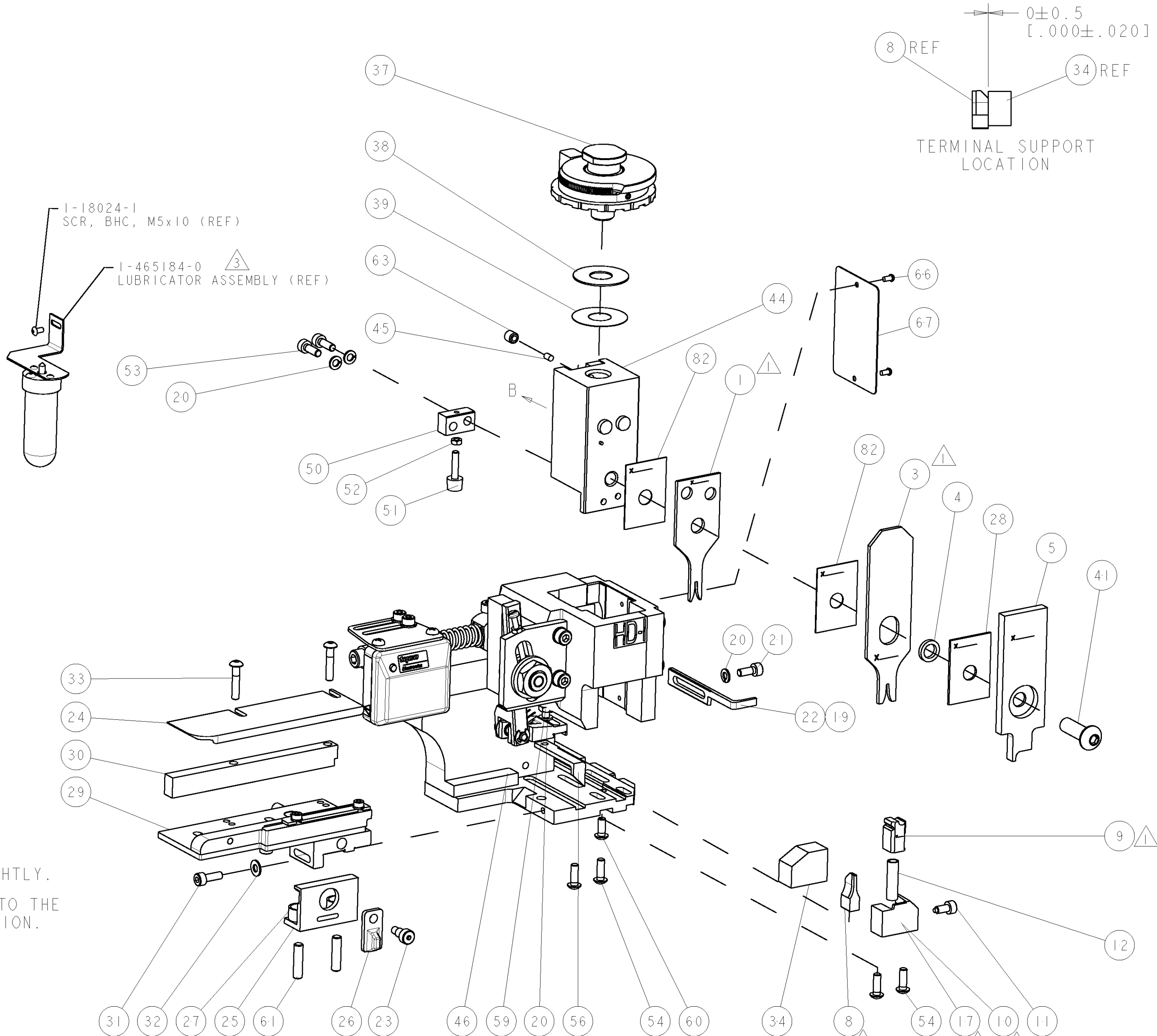
CRIMP DATA		PANCON TERMINAL		TE CRIMP SPECS		
TERMINAL NAME: SWITCH CONNECTION TERMINAL						
CRIMP	SIZE		TYPE	RANGE		
WIRE	1.40 [1.055 IN]		F	22 AWG 		
INSUL	1.78 [1.070 IN]		O	1.40-1.60 [1.055-.063 IN] 		
WIRE STRIP LENGTH 2.50-3.30 [1.098-.130 IN] 			APPL INSTRUCTIONS 408-8322 & 408-8490 			
TERMINAL APPL SPEC		-	-			FEED 15.88 [1.625 IN]
TERMINALS APPLIED						
T.E. TERM PN		MANUF TERM PN		-		-
1949605-1		CRSW-22-S		-		-
-		-		-		-
-		-		-		-
-		-		-		-
-		-		-		-
WIRE SIZE 			CRIMP HEIGHT 		REF SETTING 	
2 X 24 AWG 		0.99 ±0.05 [1.039 ±.002 IN]		B 5		
22 AWG		0.94 ±0.05 [1.037 ±.002 IN]		C 0		
24 AWG 		0.86 ±0.05 [1.034 ±.002 IN]		C 6		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		
-		-		-		

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ WIRE RANGE IS THAT OF THE TERMINAL.
- △ INSULATION RANGE IS THAT OF THE APPLICATOR.
- △ CRIMP DATA CALCULATED BY TYCO ELECTRONICS U.K. LTD.
- △ 24 AWG AND DUAL 24 AWG WIRE SIZES ARE OUTSIDE THE RANGE OF THE TERMINAL AND ARE INCLUDED AT THE REQUEST OF THE ORIGINAL CUSTOMER.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE

AMP 4805 REV 31MAR2008

Pro/ENGINEER DRAWING



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO	

SET UP GAGE 458637-3								LOC	DIST	REVISIONS					
								A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
										A	SEE ECO-08-004458		25FEB2008	LJL	MC
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	-	-	-	-	-	71
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	-	-	-	-	-	67
-	2	2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	-	-	-	-	66
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	64
-	1	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	-	-	-	-	63
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	62
-	2	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	-	-	-	-	61
-	1	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	-	-	-	60
-	1	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	-	-	-	-	59
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED	-	-	-	-	-	56
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	-	-	-	54
-	2	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	-	-	53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	-	-	-	-	-	52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	-	-	-	-	-	51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER	-	-	-	-	-	50
-	1	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	-	-	-	49
-	-	1	-	-	1	-	1	1338675-1	CAM, UNIVERSAL PRE FEED	-	-	-	-	-	48
-	1	-	1	1	-	1	1	1338676-1	CAM, UNIVERSAL POST-FEED	-	-	-	-	-	47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	-	-	-	-	46
-	1	1	1	1	1	1	1	690191-1	PLUG,NYLON	-	-	-	-	-	45
-	1	1	1	1	1	1	1	1338660-1	RAM	-	-	-	-	-	44
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	42
-	1	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	-	-	-	41
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	40
-	1	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	-	-	-	-	-	39
-	1	1	1	1	1	1	1	469367-8	SHIM	-	-	-	-	-	38
-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD ASSEMBLY	-	-	-	-	-	37
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	35
-	1	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	-	-	-	-	-	34
-	2	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	-	-	-	33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	-	-	-	-	-	32
-	1	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	-	-	31
-	1	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	-	-	-	-	-	30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	-	-	-	-	-	29
-	1	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	-	-	-	-	-	28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	-	-	-	-	27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	-	-	-	-	-	26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	-	-	-	-	-	25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	-	-	-	-	-	24
-	1	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	-	-	-	23
-	1	-	1	1	-	1	1	690472-2	STRIPPER	-	-	-	-	-	22
-	1	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	-	-	-	-	21
-	4	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	-	-	-	-	20
-	-	1	-	-	1	-	-	690472-1	STRIPPER	-	-	-	-	-	19
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	-	1338684-1	SHEAR HOLDER, FRONT	-	-	-	-	-	17
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	-	-	-	-	-	12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR	-	-	-	-	-	11
-	-	1	1	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	-	-	-	-	-	10
-	1	1	1	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	-	-	-	-	-	9
1	2	2	2	1	1	1	1	2-1633128-2	ANVIL, COMBINATION .055	-	-	-	-	-	8
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR	-	-	-	-	-	5
-	1	1	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	-	-	-	-	-	4
1	2	2	2	1	1	1	1	4-683454-9	CRIMPER, INSULATION O	-	-	-	-	-	3
-	1	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	-	-	-	-	-	2
1	2	2	2	1	1	1	1	1-456402-5	CRIMPER, WIRE PREMIUM	-	-	-	-	-	1
-77	-76	-72	-71	-6	-2	-1	-1	PART NO	DESCRIPTION					ITEM NO	
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DIMENSIONS: mm [IN]								CIR	14JAN2008	NAME					
TOLERANCES UNLESS OTHERWISE SPECIFIED:								APVD	M. CLIFFORD	PRODUCT SPEC					
0 PLC ±								APPLICATION SPEC							
1 PLC ±								See Table							
2 PLC ±								WEIGHT							
3 PLC ±								CUSTOMER DRAWING							
4 PLC ±								SCALE							
ANGLES								SHEET							
FINISH								OF							
MATERIAL								REV							
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