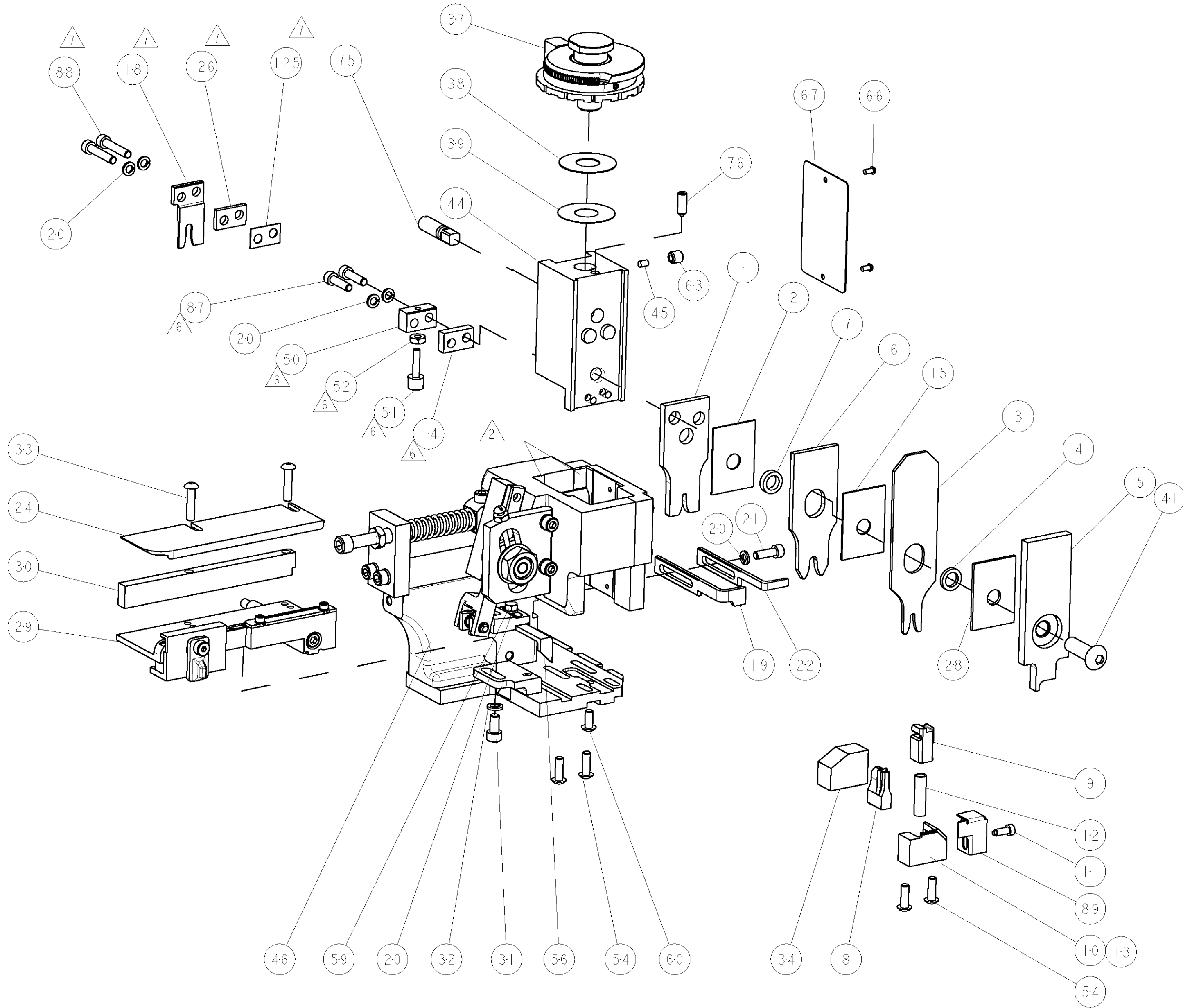
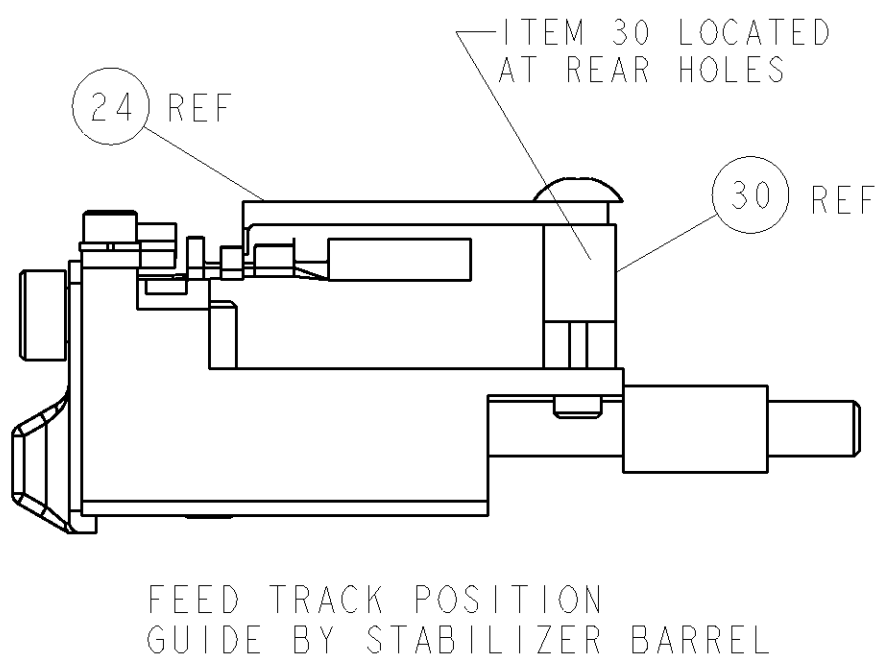
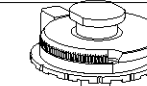


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855490-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855490-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855490-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855490-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855490-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ CUT TO LENGTH AT ASSEMBLY
- △ STABILIZER CRIMPER SHAFT MUST BE TURNED SO THAT LETTER SHOWING (RIGHT SIDE OF RAM) MATCHES WIRE BEING USED.
- △ ITEMS 14, 50, 51, 52 & 87 REQUIRED FOR 927841.
- △ ITEMS 18, 88, 125 & 126 REQUIRED FOR 927843.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: .140 DIA PIN AND SOCKET								
TE PN		TE TERMINAL - TE CRIMP SPECS						
927841								
927843								
-	-		CRIMP HEIGHT		WIRE SIZE	REF SETTING		
-	-	B	1.42mm±.05/- .05[.056±.002/- .002]		16AWG or 1mm2	B5		
-	-	C	1.33mm±.05/- .05[.052±.002/- .002]		18AWG or 0.75mm2	C3		
-	-	D	1.24mm±.05/- .05[.049±.002/- .002]		20AWG or 0.5mm2	C9		
-	-				-	-		
-	-	CRIMP	SIZE		TYPE	RANGE		
-	-							
-	-	WIRE	2.03mm [.080]		F	0.50-1.00 mm ²		
-	-	INSUL	2.79mm [.110]		OVL	Ø1.200 - 2.400		
WIRE STRIP LENGTH	5.94-6.35	TERM APPL SPEC	114-1007	FEED	15.00	APPLICATOR INSTRUCTIONS		SET UP GAGE
				408-8040		458637-1		

	-	-	-	-	-	4-240641-0	SPACER	126
	-	-	-	-	-	2-240641-1	SPACER	125
3	-	-	-	REF	-	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	679532-1	INSERT, GUARD	115
	-	-	-	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	-	-	-	-	691667-1	GUARD, FRONT CHIP	89
	-	2	2	2	2	-	SCR, SKT HD CAP 8-32 X .875	88
	-	2	2	2	2	-	SCR, SKT HD CAP 8-32 X .625	87
	-	-	-	-	-	22859-7	SPRING PLUNGER	76
	-	-	-	-	-	1-453412-6	SHAFT, STABILIZER CRIMPER ADJUSTER	75
	-	-	-	-	-	4088040	SF APPL INST 408-8040	72
	-	-	-	-	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	-	-	-	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	SCREW, DRIVE	66
	-	-	-	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	-	-	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	-	-	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	-	-	-	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	-	-	-	-	21018-5	NUT, HEX, REG 6-32	52
	-	-	-	-	-	811242-2	BUMPER, HOLD DOWN	51
	-	-	-	-	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	-	-	-	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	-	-	-	-	690191-1	PLUG,NYLON	45
	-	-	-	-	-	817855-4	RAM, SIDE FEED	44
	-	-	-	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	-	-	-	-	690125-1	SHIM SUB-ASSY	39
	-	-	-	-	-	469367-9	SHIM	38
	-	-	-	-	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	-	-	-	-	3-690786-3	TERMINAL SUPPORT	34
	-	2	2	2	2	-	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	-	-	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	-	-	-	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	-	-	-	-	1320908-1	SPACER, STRIP GUIDE	30
	-	-	-	-	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	-	-	-	-	1-455888-4	SPACER, CRIMPER	28
	-	-	-	-	-	1320928-1	PLATE, STRIP GUIDE	24
	-	-	-	-	-	690472-2	STRIPPER	22
	-	-	-	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	6	6	6	6	-	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	691353-1	STRIPPER	19
	-	-	-	-	-	1338766-1	TOOL, SIZING	18
	-	-	-	-	-	455888-8	SPACER, CRIMPER	15
	-	-	-	-	-	2-240641-9	SPACER	14
1	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
	-	-	-	-	-	690461-1	STOP, SHEAR	11
1	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
1	-	-	-	-	-	454276-1	FLOATING SHEAR, FRONT	9
	-	-	-	-	-	1338767-1	ANVIL	8
	-	-	-	-	-	238011-2	BLOCK, CRIMPER SPACER	7
	-	-	-	-	-	817852-9	CRIMPER, STABILIZER	6
	-	-	-	-	-	1-455889-4	DEPRESSOR, SHEAR	5
	-	-	-	-	-	238011-7	BLOCK, CRIMPER SPACER	4
	-	-	-	-	-	854830-1	CRIMPER, INSULATION SPECIAL	3
	-	-	-	-	-	455888-6	SPACER, CRIMPER	2
1	-	-	-	-	-	1-817854-9	CRIMPER, WIRE PREMIUM	1

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