

POINCON DE SERTISSAGE
CUIVRE

5.52 ± 0.11

8.24 ± 0.1

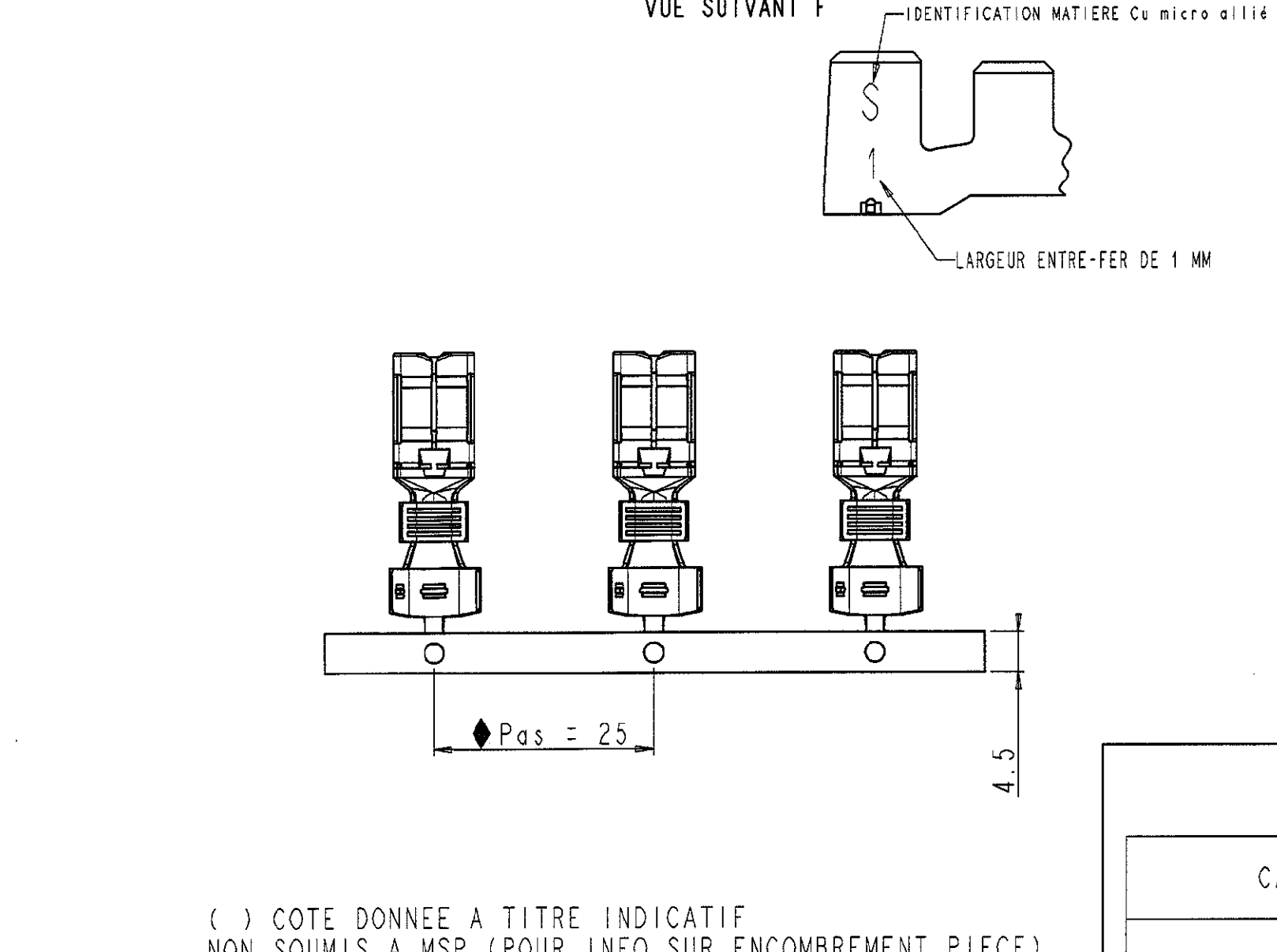
R1.47 ± 0.1

3° ± 5'

25° ± 1'

0.51 ± 0.11

Rayon 0.1 à 0.3 maxi
sur le pourtour avant
et arriere du poinçon



POINÇON DE FRETTAGE
ISOLANT SANS JOINT

5.5 ± 0.1

0.69 ± 0.01

R1.65 ± 0.1

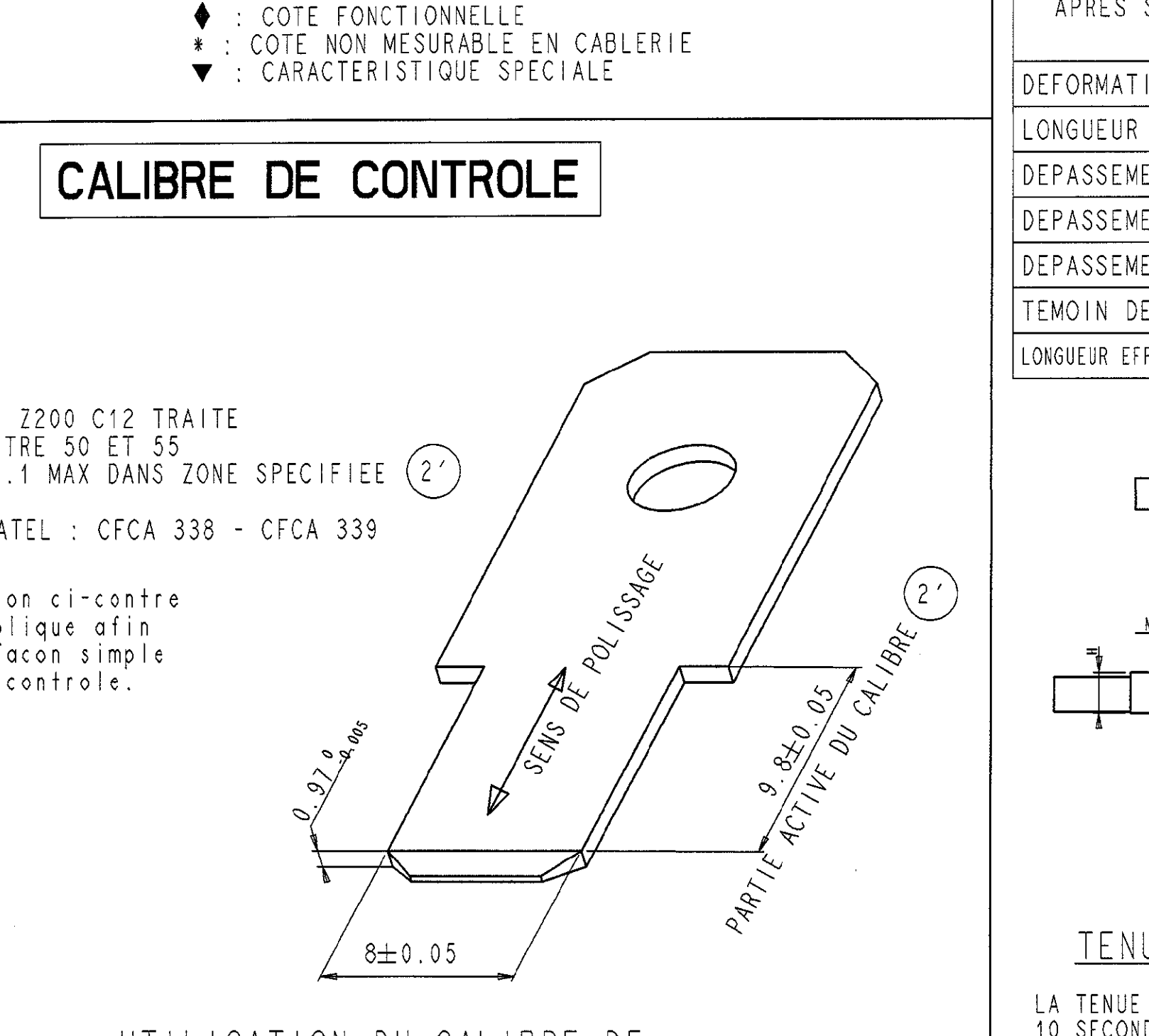
1.1 ± 0.1

1.79 ± 0.1

R2.10 ± 0.1

3°

2° ± 1°



0.45^{+0.01}₀

0.45^{+0.01}₀

R3.45 ± 0.05

6.9 ± 0.05

8.2 H7

R3.45 ± 0.02

R3.45 ± 0.02

0.6 ± 0.02

0.7 ± 0.02

0.5 H0.02

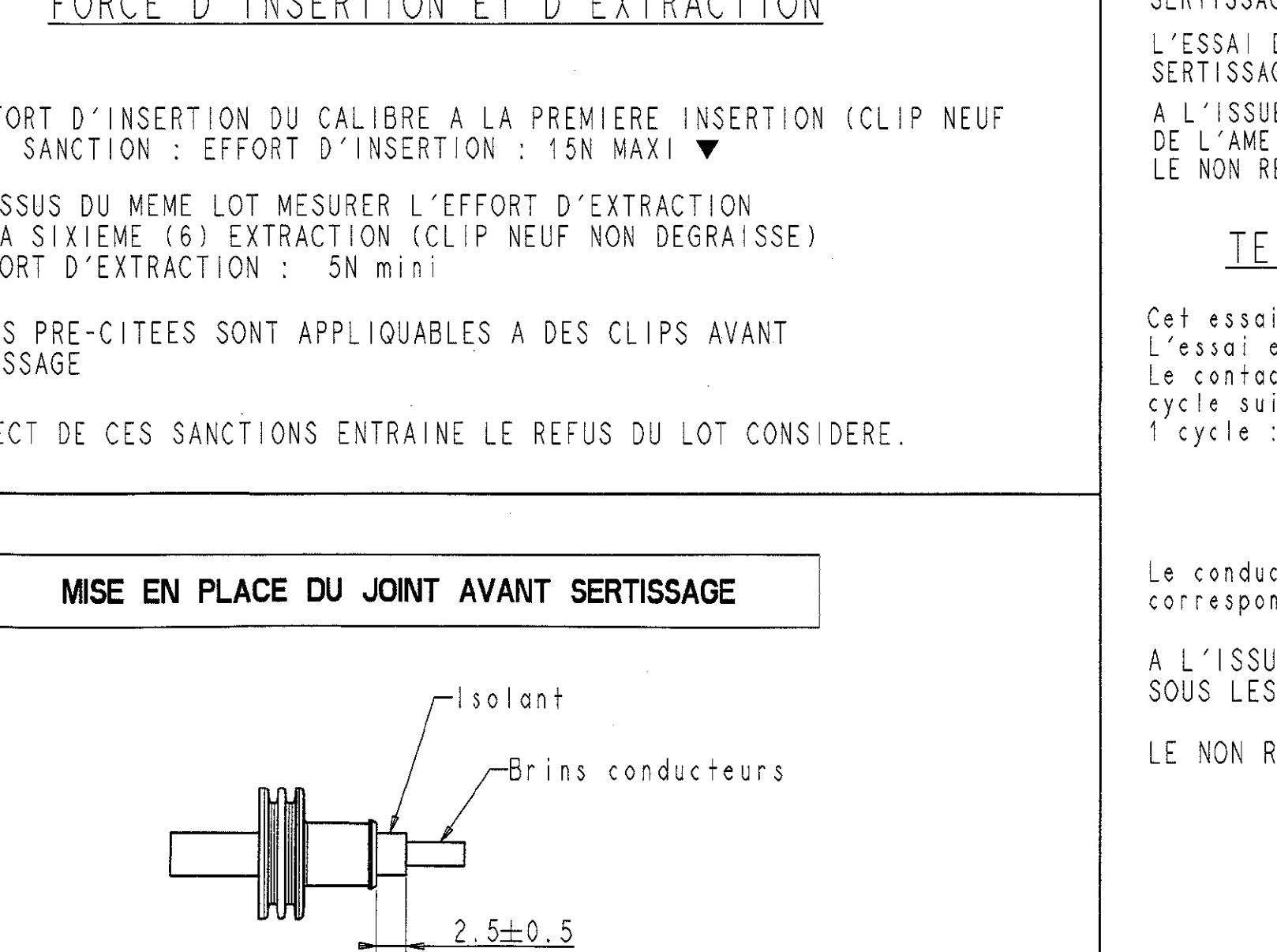
2°

0.02

ENCLUME DE FRETAGE
ISOLANT SANS JOINT

POINÇON DE FRETAGE
ISOLANT AVEC JOINT

ENCLUME DE FRETAGE
ISOLANT AVEC JOINT



REFERENCE PRODUIT	TYCO	PSA	RENAULT
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