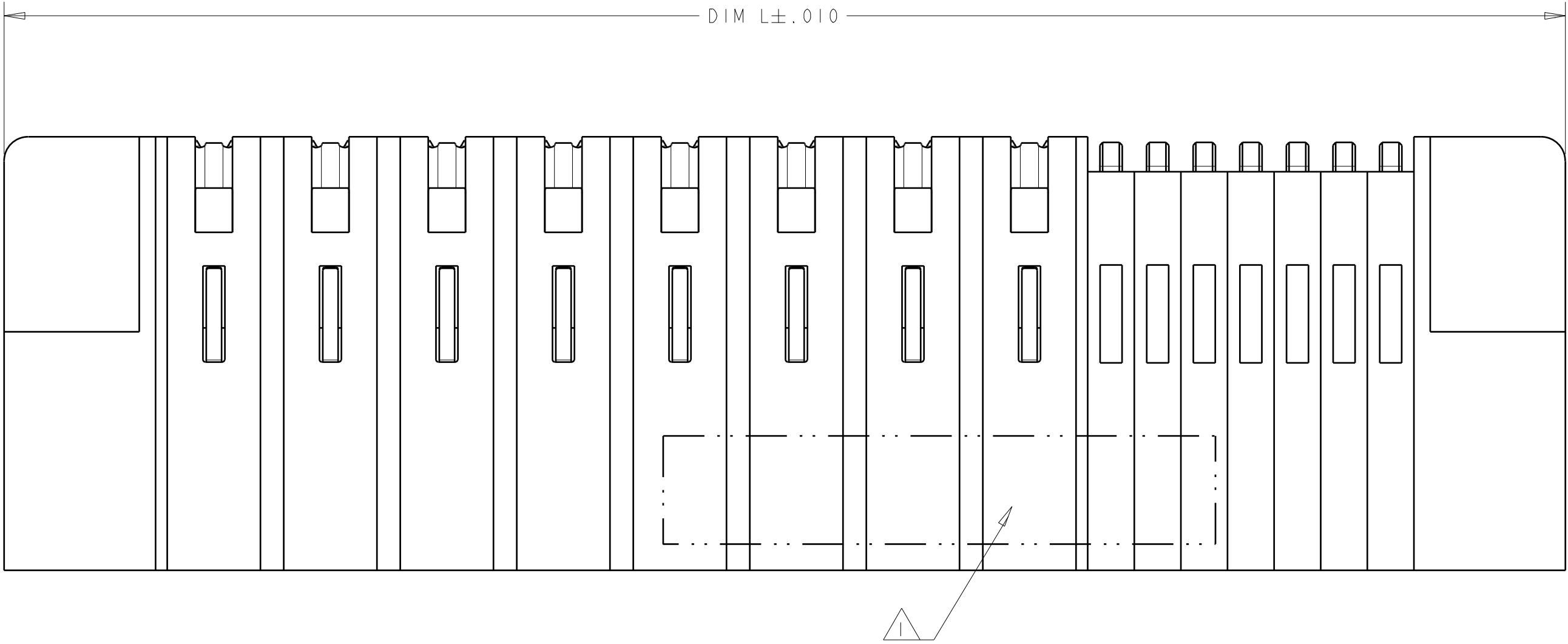
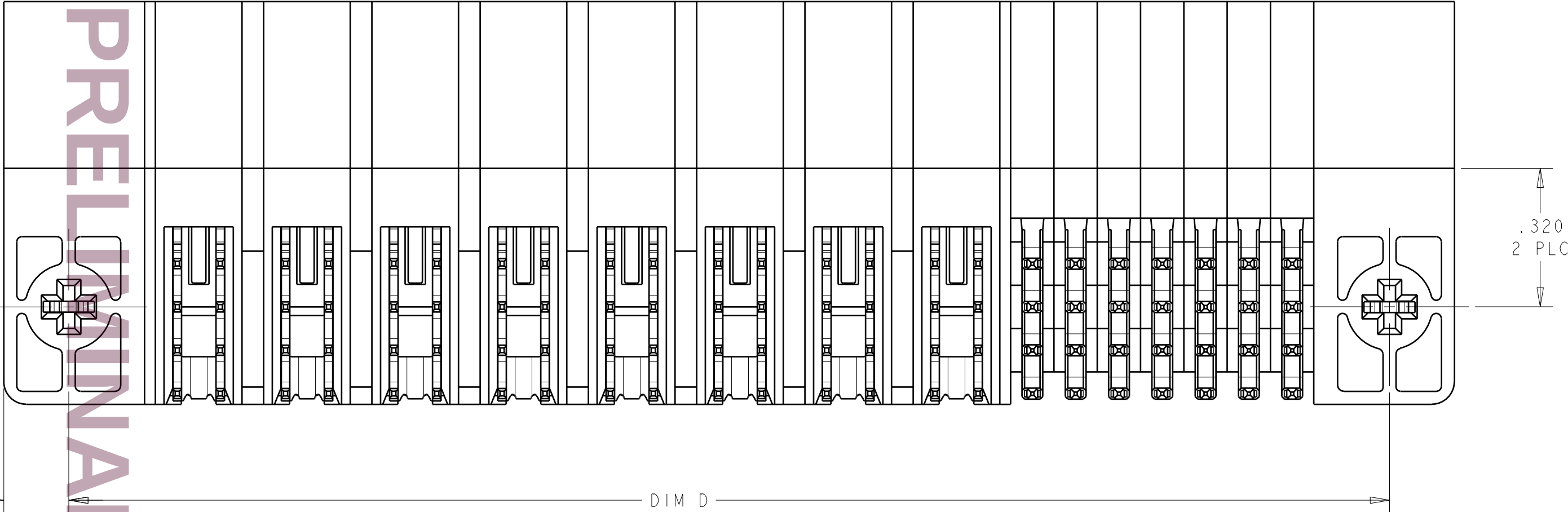
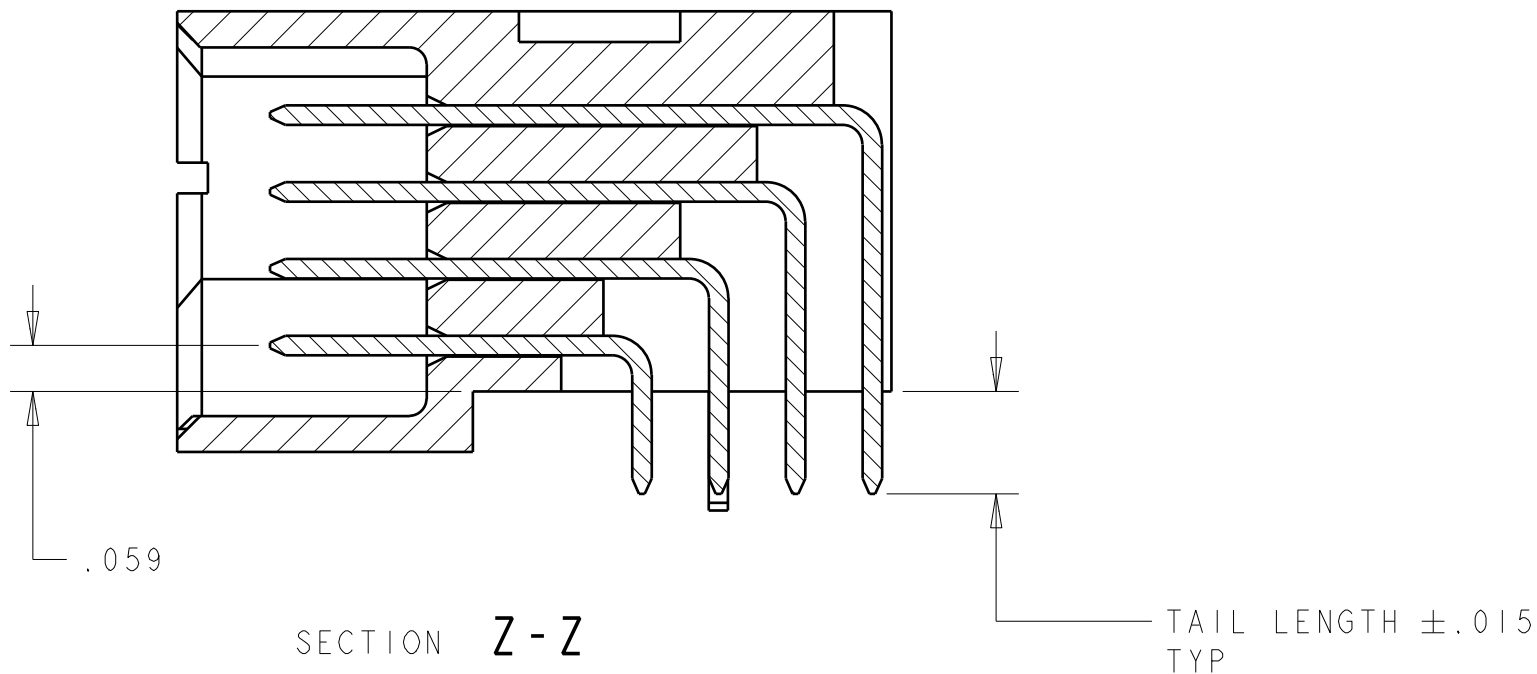
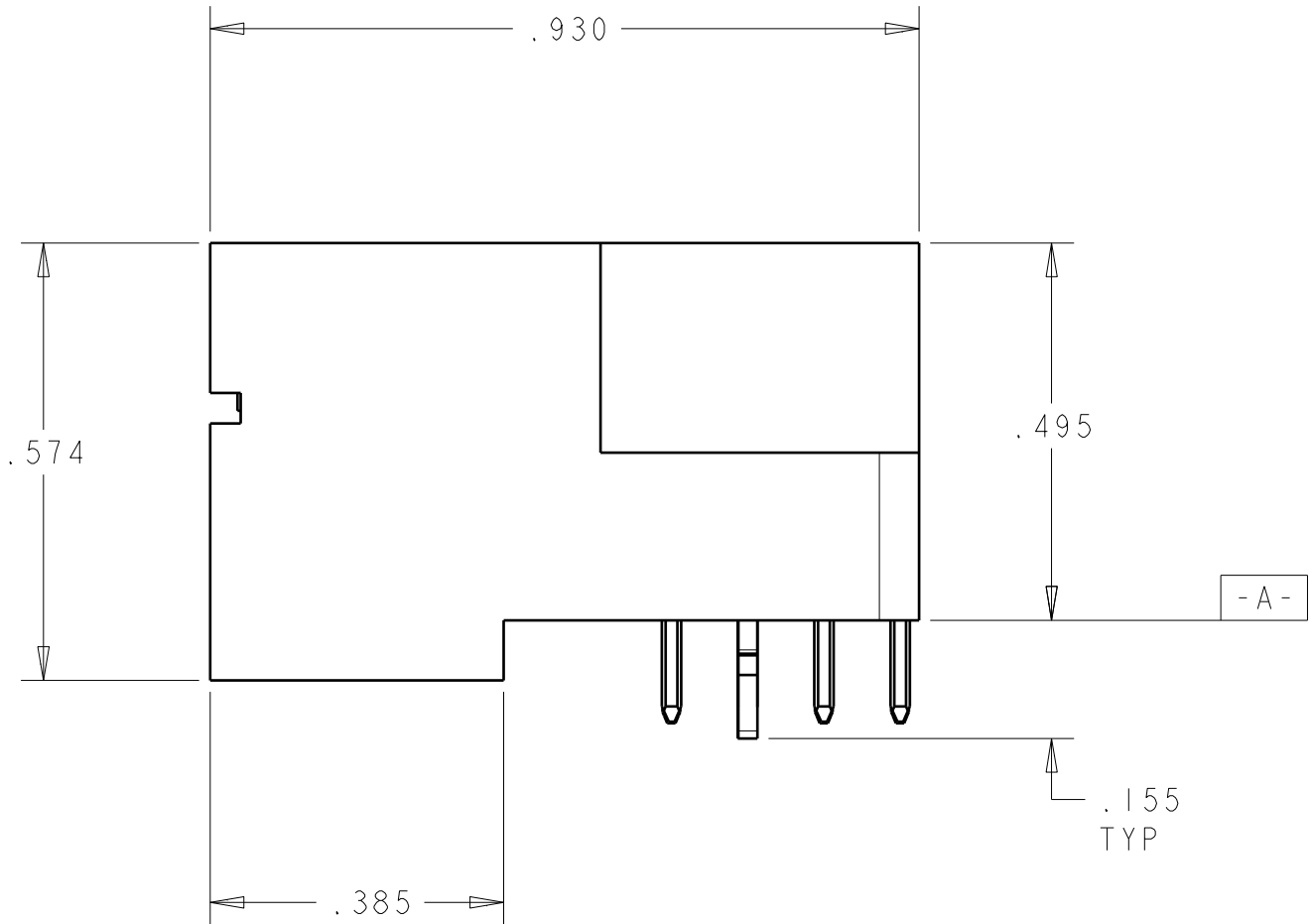
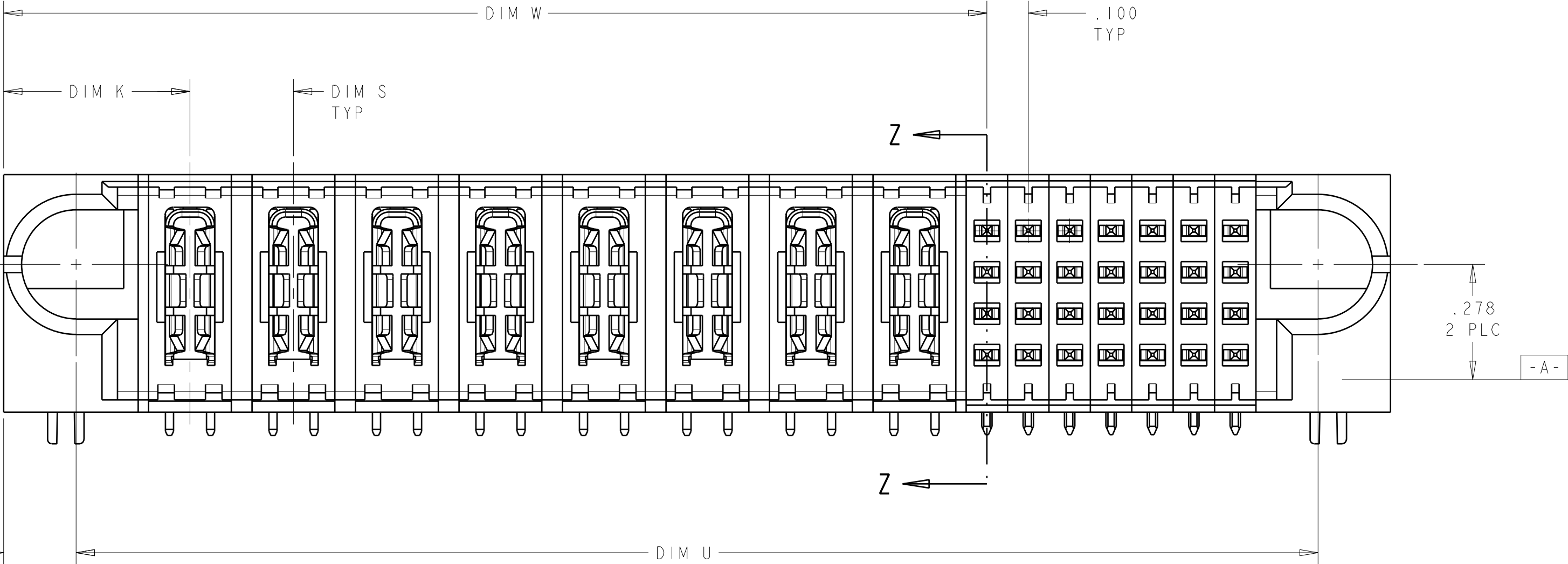


LOC		DIST		REVISIONS				
P	LTR	DESCRIPTION			DATE	DWN	APVD	
		PRELIMINARY RELEASE			17AUG2006	CZ	SY	



- 1 "AMP" TRADEMARK, PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING:
SIGNAL CONTACTS- .000050 MIN Ni UNDER ALL
.000030 MIN Au ON CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
POWER CONTACTS- .000050 MIN Ni UNDER ALL
.000030 MIN Au AT CONTACT AREA
.000100 MIN Sn AT PCB INTERFACE
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 7 PCB - .0453+/- .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 PLATING TO ACHIEVE A .040 DIA HOLE



3.000	.250	2.375	3.050	.450	3.350	8P + 28S	1892202-1
DIM U	DIM S	DIM W	DIM D	DIM K	DIM L	DESCRIPTION	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT OF TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING DEPARTMENT SHOULD BE CONTACTED FOR THE LATEST REVISION.				DWN CHK S. ZHAO	17AUG2006 17AUG2006	Tyco Electronics incorporated Shanghai, P.R.China, 200233	
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		APVD S. YAO	NAME S. YAO	RIGHT ANGLE HEADER ASSEMBLY W/GUIDES MULTI-BEAM XL	
0 PLC ±		1 PLC ±		PRODUCT SPEC		108-1973	
2 PLC ±.01		3 PLC ±.005		APPLICATION SPEC		114-13038	
4 PLC ±.0020		ANGLES ±2		MATERIAL		FINISH	
2		3		CUSTOMER DRAWING		SCALE 4:1	
						SHEET 1 OF 2	
						REV A	

