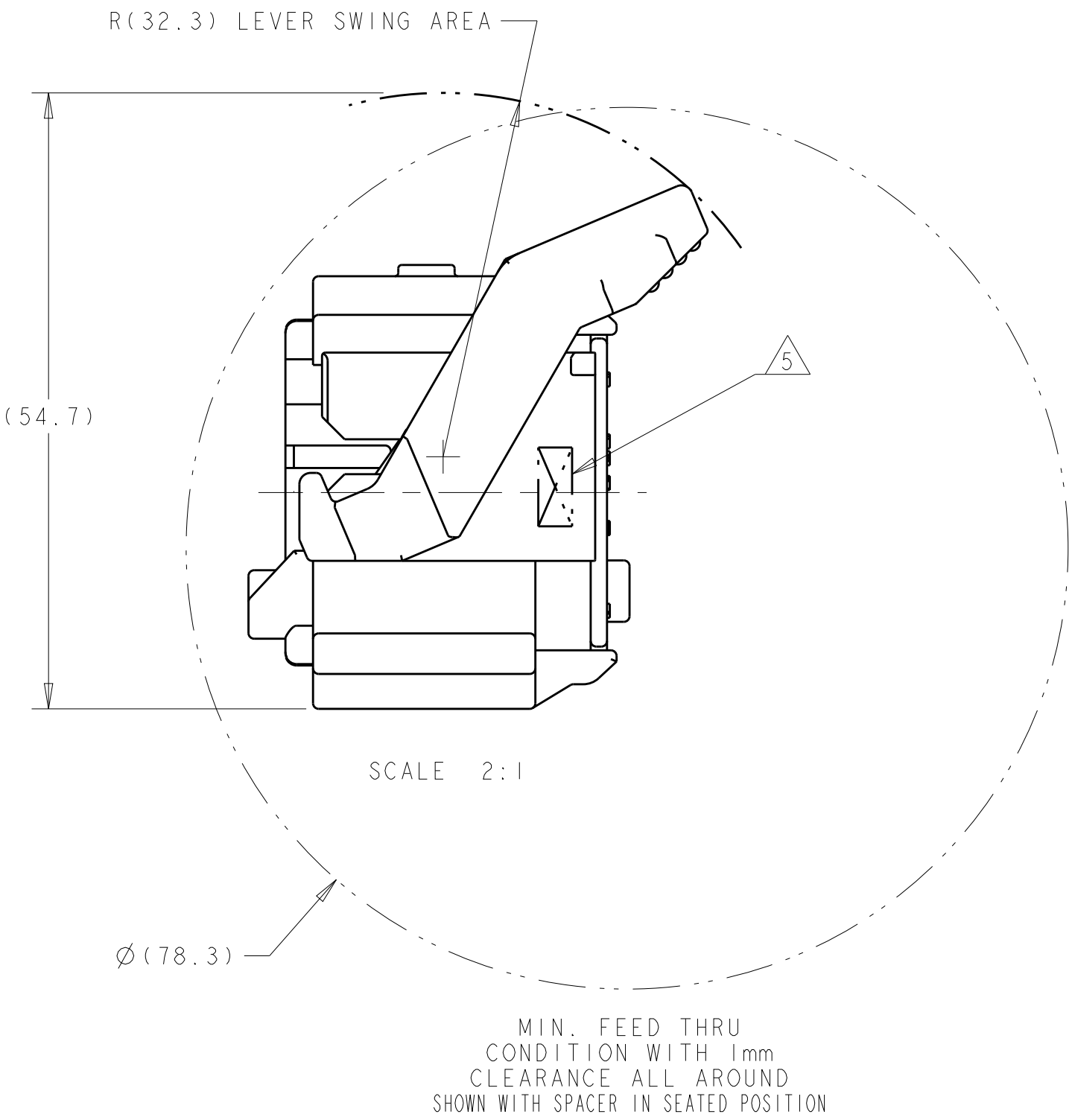




1438129-1
SHOWN WITH SPACER
IN SEATED POSITION

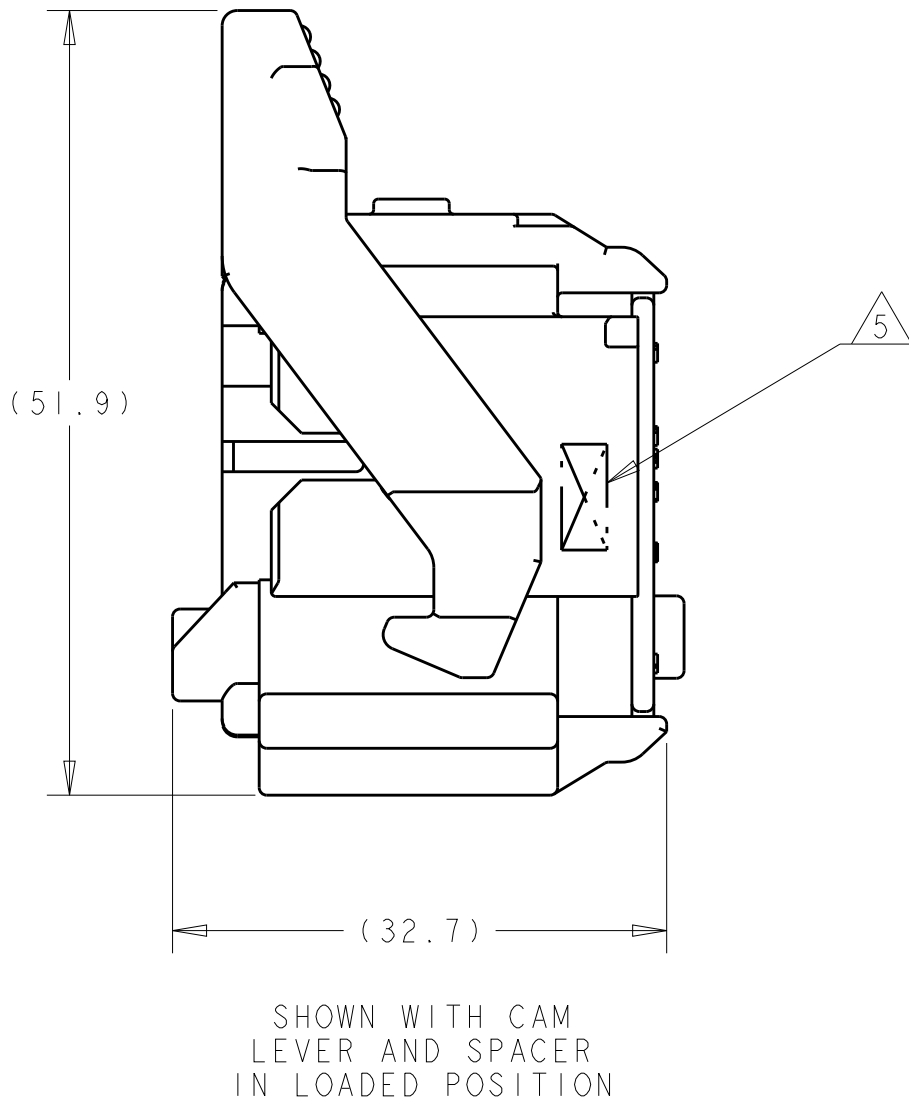
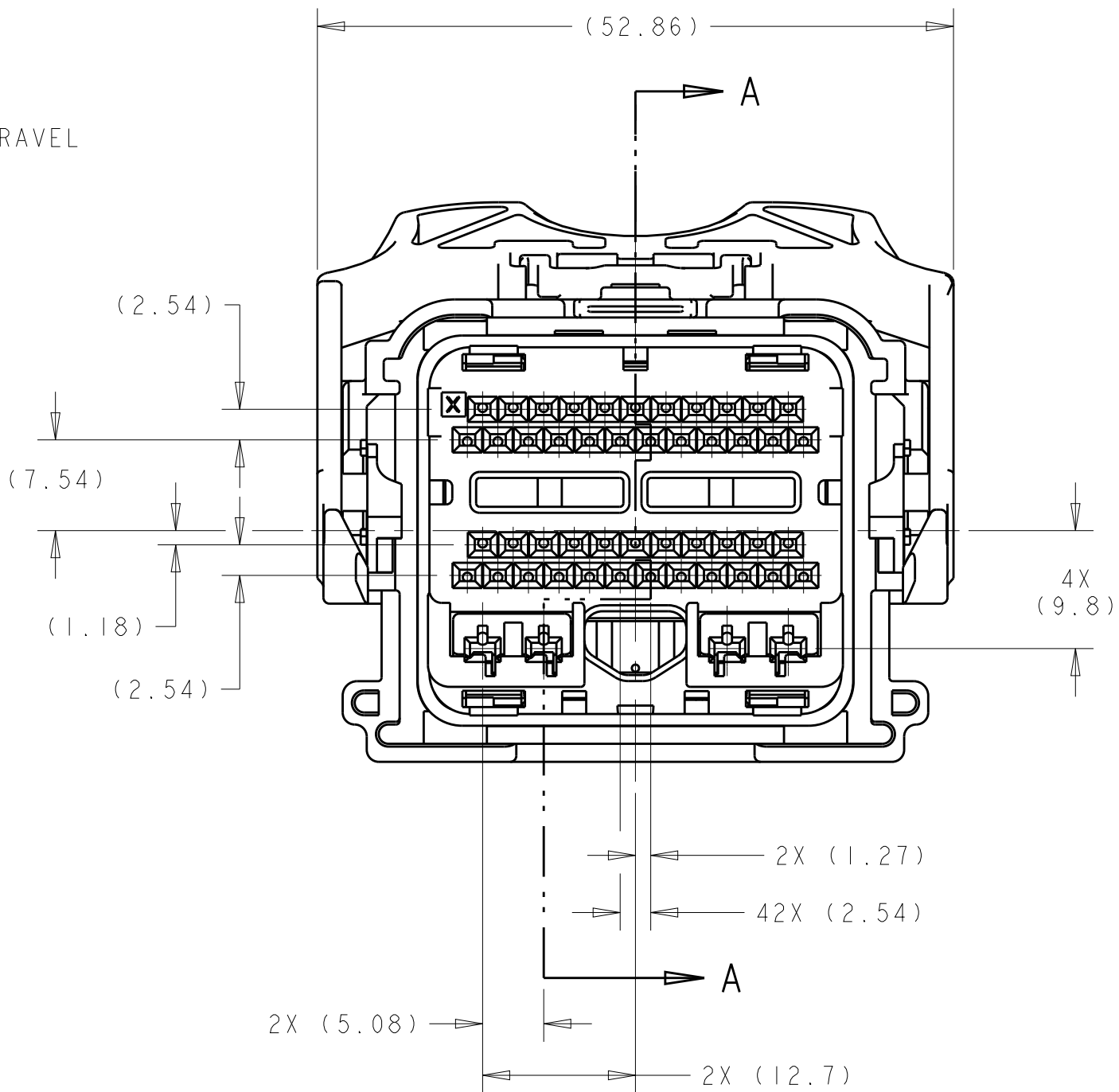


REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
F32		REVISED PER ECO-16-003418	08MAR2016	DLD	DCM
F33		REVISED PER ECO-16-018427	25JAN2017	DLD	DCM
F34		REVISED PER ECO-17-007768	30MAY2017	DLD	DCM
F35		REVISED PER ECO-17-014872	24OCT2017	JMS	CM

1. PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
5. COMPANY LOGO.



SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



SCALE 1:1

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.					DWN R. VESTAL 15APR2005		TE TE Connectivity 50-WAY HARNESS ASSEMBLY, PCM	
					CHK T. VALASEK 15APR2005			
APVD T. VALASEK 15APR2005		NAME						
PRODUCT SPEC		SIZE						
APPLICATION SPEC		CAGE CODE						
DRAWING NO		RESTRICTED TO						
WEIGHT		A100779C1438129						
CUSTOMER DRAWING		SCALE						
SHEET		OF						
REF		35						

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



1438129-1
KEYING OPTION "A"



1438129-2
KEYING OPTION "B"



1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"

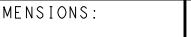


1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC APPLICATION SPEC	SIZE A100779	
MATERIAL	-	WEIGHT	C=1438129	
-	-	CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 10 REV F35	

THIS DRAWING IS A CONTROLLED DOCUMENT.						DWN	15APR2005								
						R. VESTAL	15APR2005				TE Connectivity				
						CW VALASEK	15APR2005								
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				APUR	VALASEK 15APR2005		NAME		50-WAY HARNESS ASSEMBLY,				
mm						PRODUCT SPEC						PCM			
		0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±1°				APPLICATION SPEC				SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL		FINISH				WEIGHT		A1		100779		C=	1438129	-	
-		-				-		CUSTOMER DRAWING		SCALE		1:1	SHEET	3 OF 10	REF 35

REVISIONS				
P	LYR	DESCRIPTION	DATE	DWN APVD
-	-	SEE SHEET 1	-	- -

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-M* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
CHK
T. VALASEK

15APR2005

DIMENSIONS:
mm

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES
FINISH

±0.3
±0.10
±
±
±1°
-

MATERIAL
-

-

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC
APPLICATION SPEC
WEIGHT
CUSTOMER DRAWING

DWN
CHK
T. VALASEK

15APR2005

NAME

50-WAY HARNESS ASSEMBLY, PCM

SIZE
A1

CAGE CODE
00779

DRAWING NO
1438129

RESTRICTED TO
-

SCALE
1:1

SHEET
4

OF
10

REV
F35

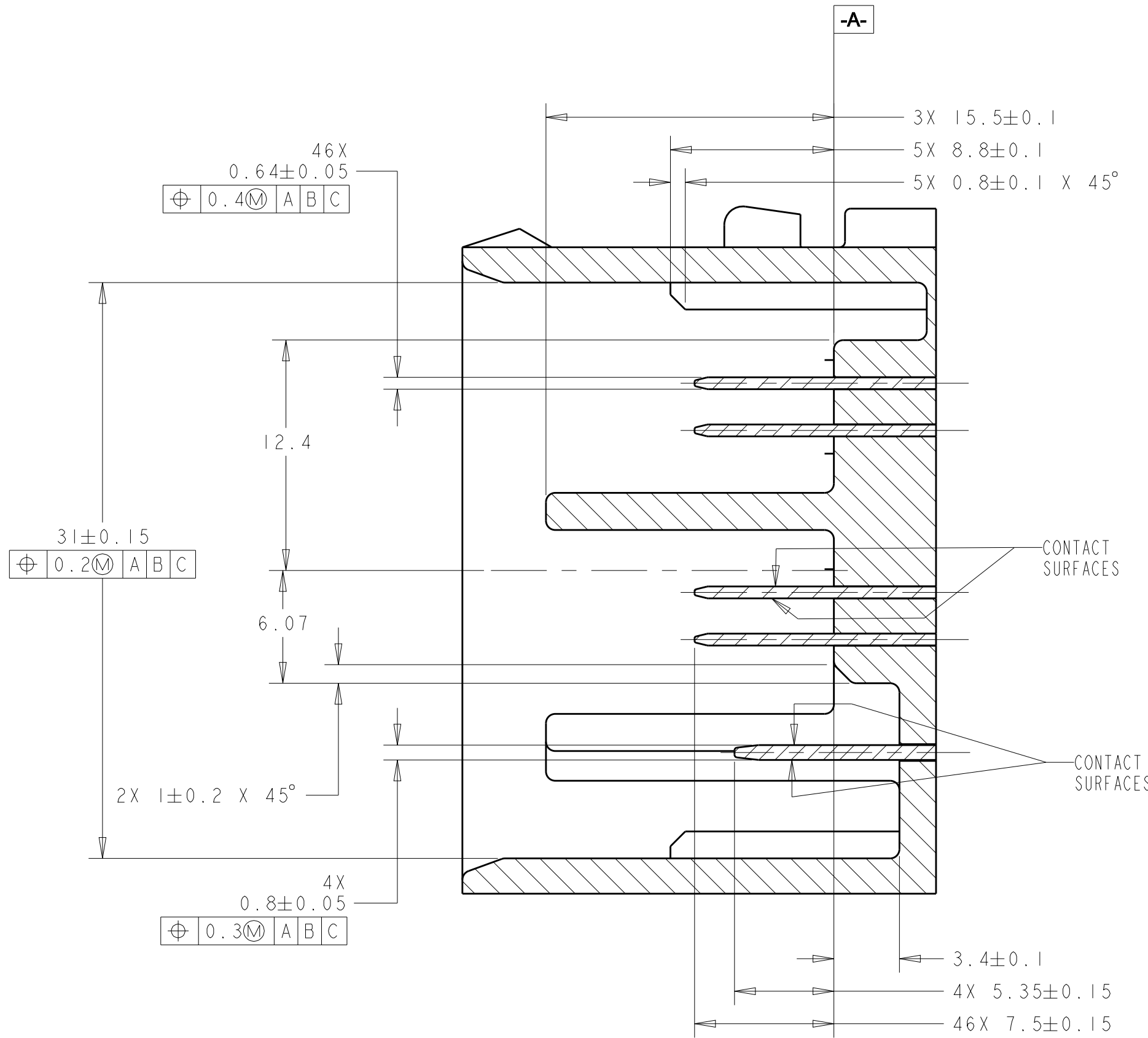
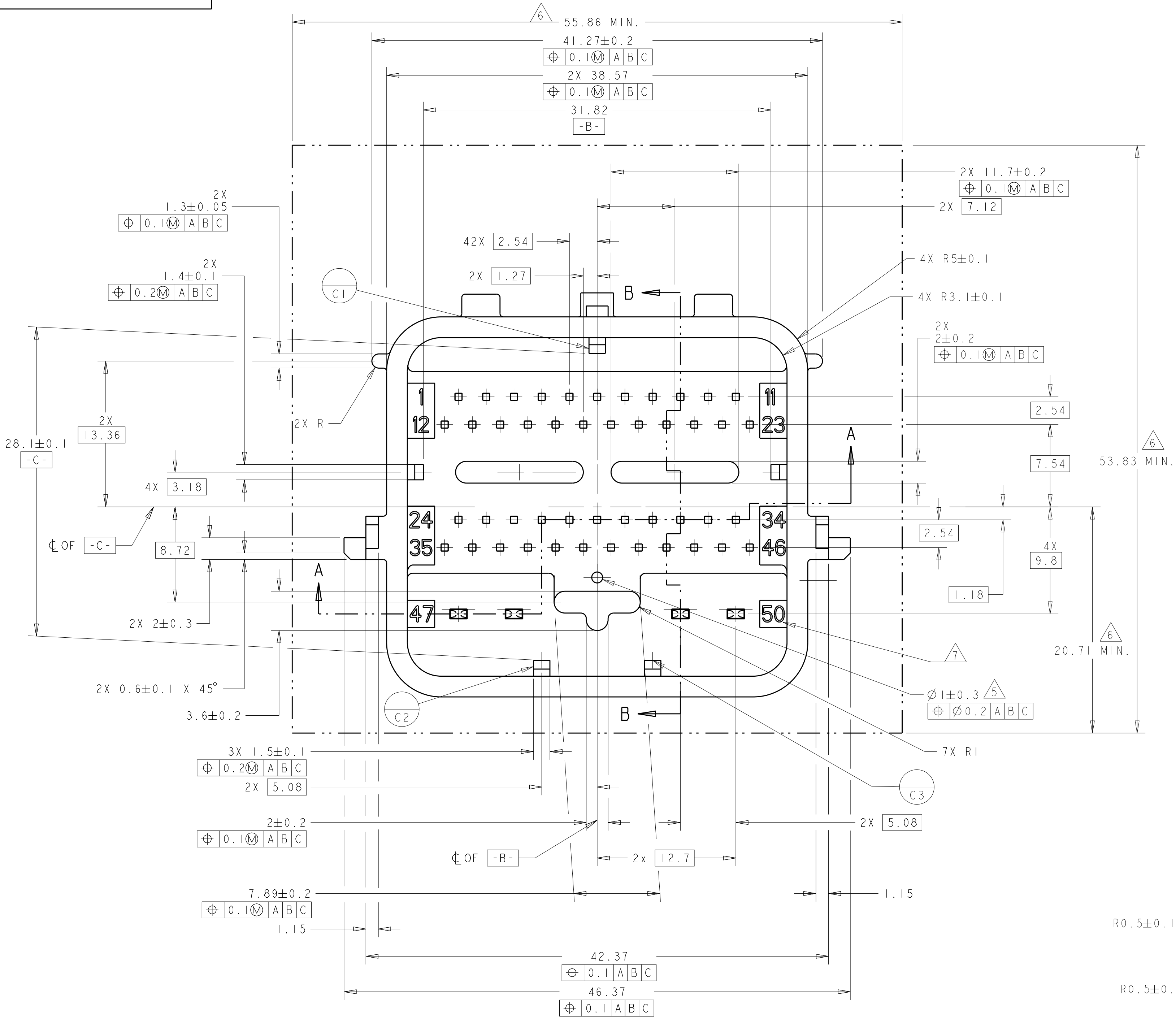
TE Connectivity

50-WAY HARNESS ASSEMBLY, PCM

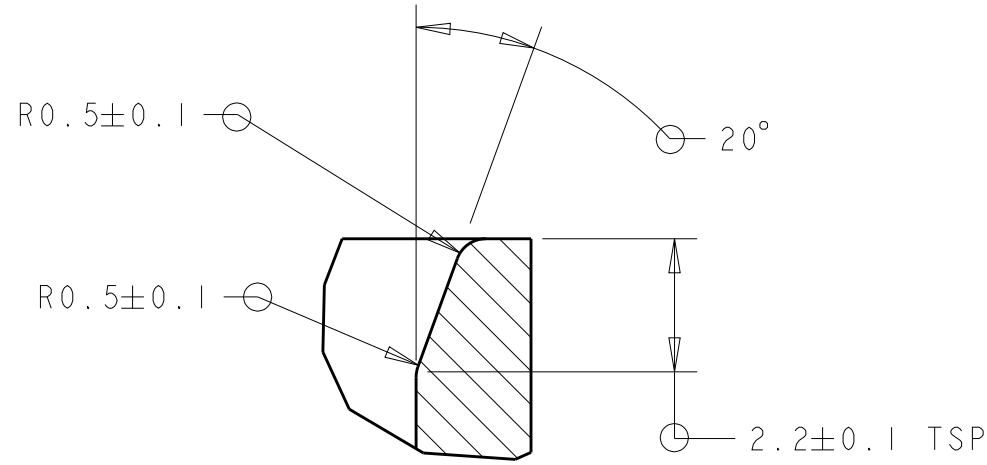
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SCALE 2:1



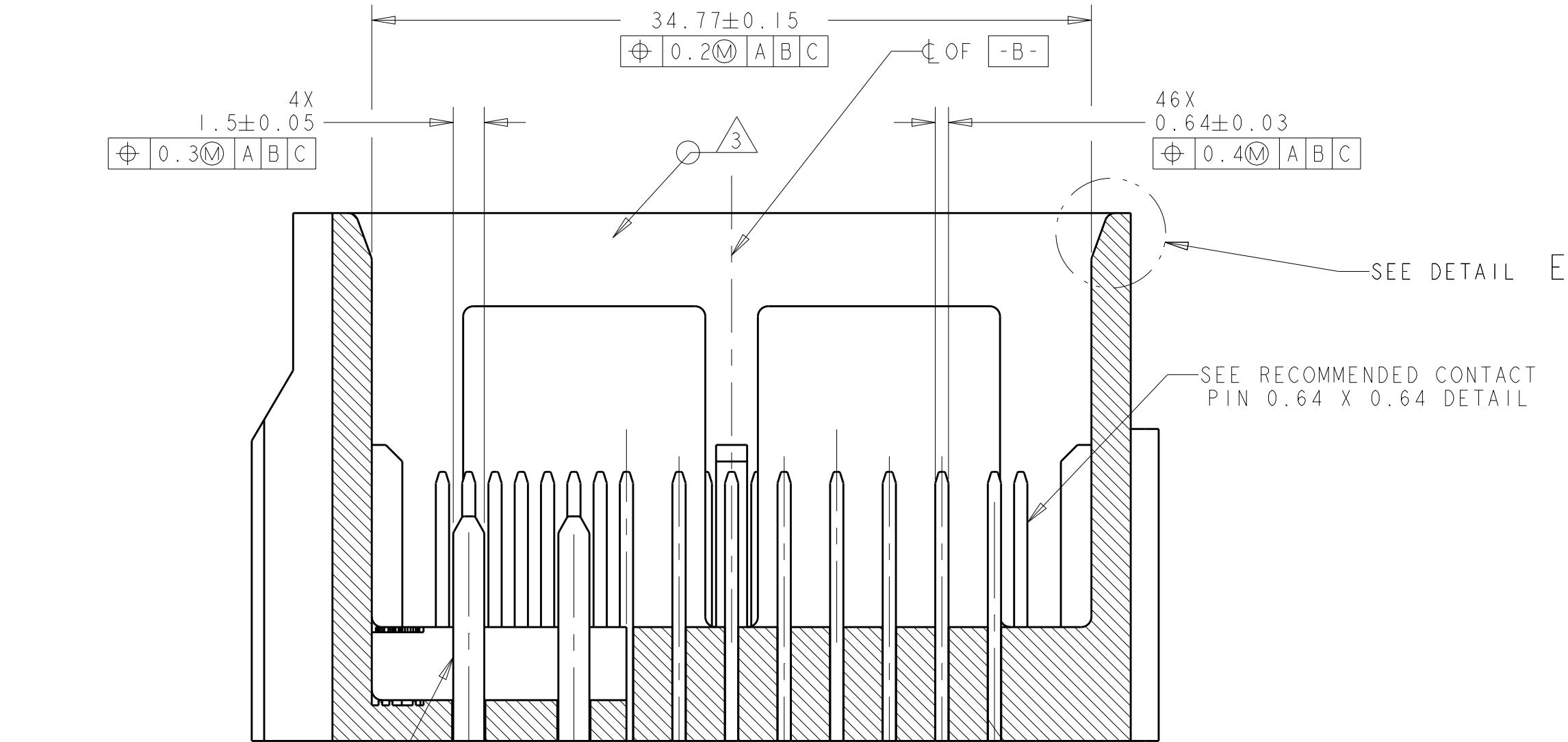
SECTION B-B



DETAIL E
SCALE 8:1

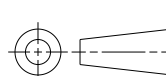
NOTES: UNLESS OTHERWISE SPECIFIED

- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
- DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
- SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
- ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
- VENT HOLE SIZE AND LOCATION IS OPTIONAL.
- THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
- TERMINAL POSITION IDENTIFICATION.
- MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-*



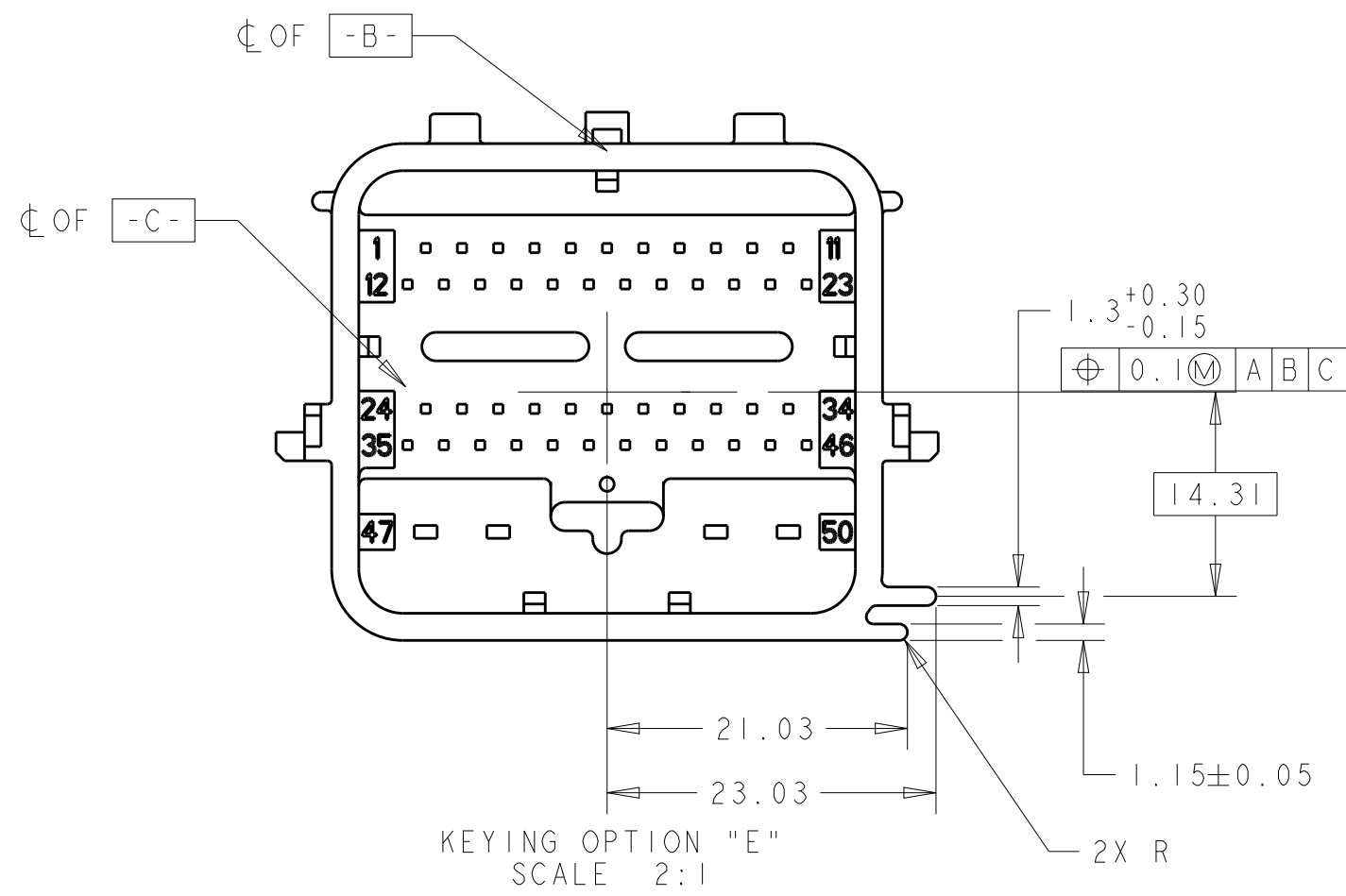
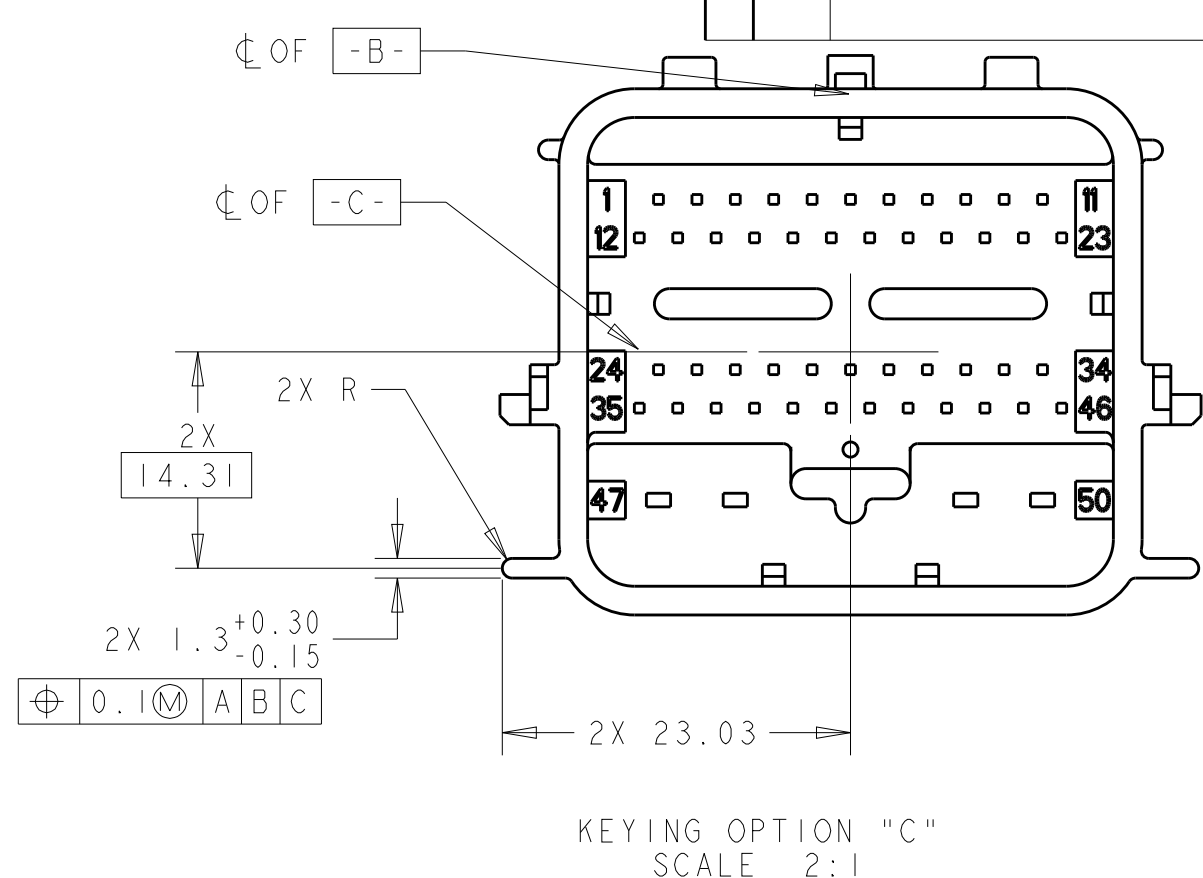
SECTION A-A

SEE RECOMMENDED CONTACT
PIN 0.8 X 1.5 DETAIL

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL	15APR2005	 TE Connectivity	
DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm		APVD T. VALASEK	15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1°		APPLICATION SPEC	
MATERIAL		WEIGHT		SIZE CAGE CODE DRAWING NO	
-		-		A100779C=1438129	
-		CUSTOMER DRAWING		RESTRICTED TO	
		SCALE 1:1		SHEET 9 OF 10	

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P	LYR	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. VESTAL 15APR2005	TE Connectivity
DIMENSIONS:		CHK T. VALASEK 15APR2005	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM
	0 PLC ±.3	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO
	1 PLC ±0.10	APPLICATION SPEC	A100779C=1438129
	2 PLC ±.1	WEIGHT	RESTRICTED TO
	3 PLC ±.1	CUSTOMER DRAWING	SCALE 1:1 SHEET 10 OF 10 REV F35
	4 PLC ±.1		
MATERIAL	FINISH		

Mouser Electronics

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[1-1438129-2](#)