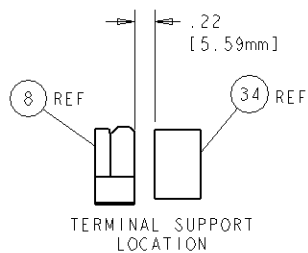
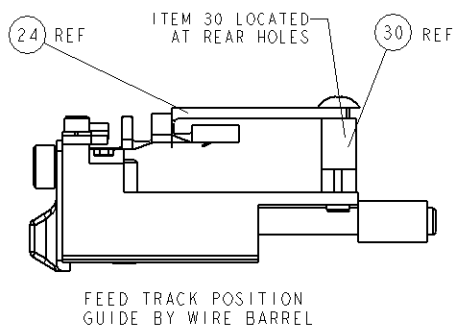


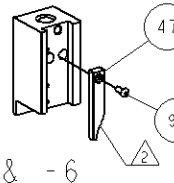
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855330-1	B	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855330-2	B	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855330-3	B	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855330-6	B	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855330-7	A	-	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
△ CUT TO LENGTH AT ASSY

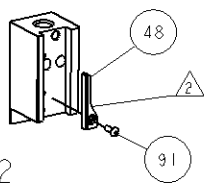
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



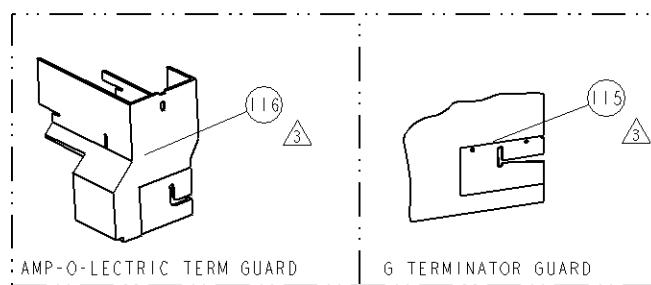
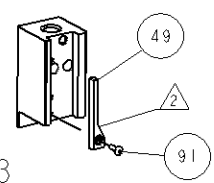
POST-FEED 1 5/8 STROKE



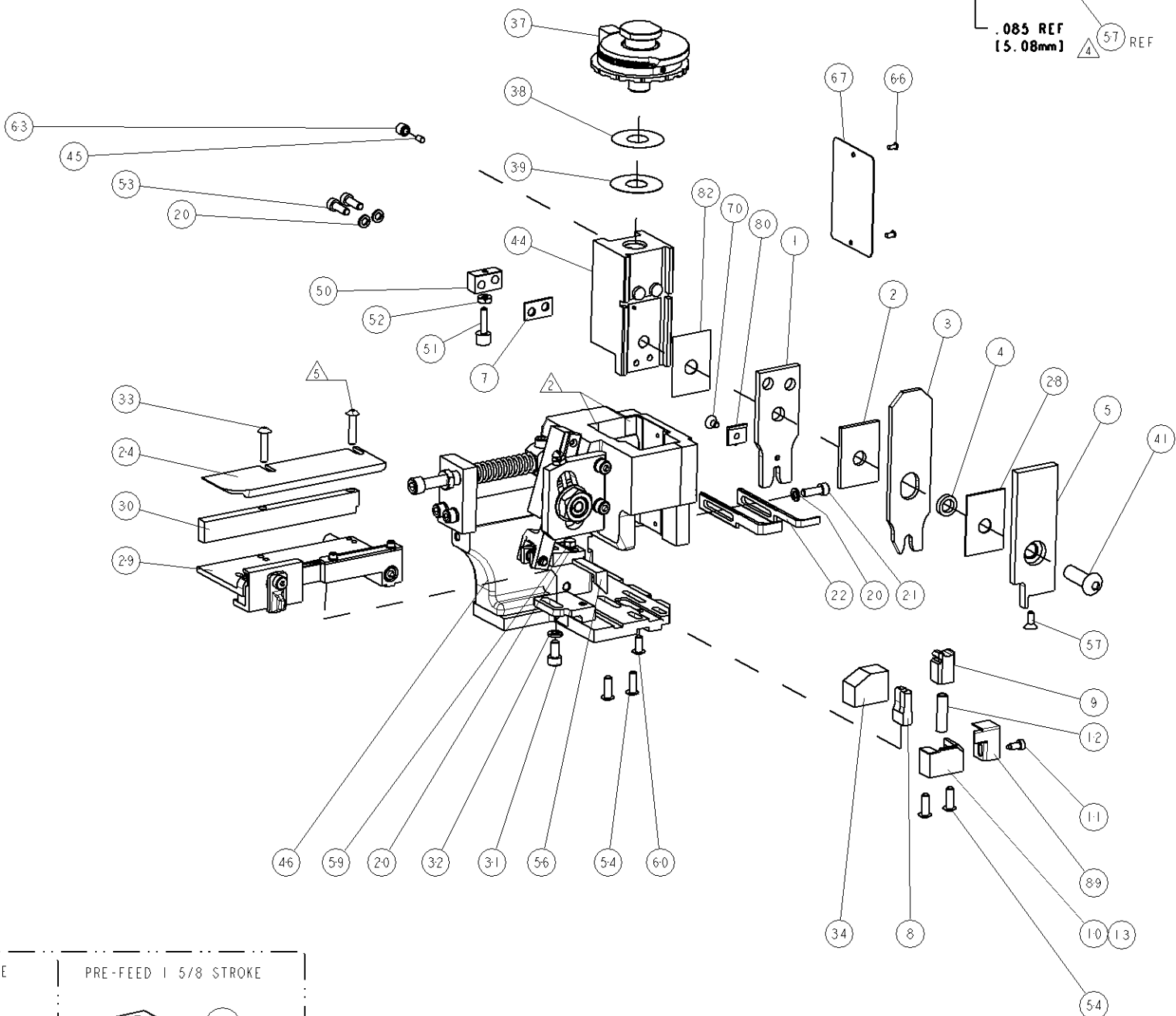
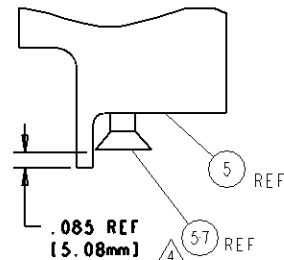
PRE-FEED 1 1/8 STROKE



PRE-FEED 1 5/8 STROKE



TERMINAL NAME: 2.8mm RECEPTACLE, SEALED					
SOCKET	PIN	TE TERMINAL - TE CRIMP SPECS		REF SETTING	
1-1326031-2	1-1326032-2	CRIMP HEIGHT		WIRE SIZE	
-	-	1.90±0.05mm [1.075±.002]		4mm2	C6
-	-	1.75±0.05mm [1.069±.002]		12AWG or 3mm2	D6
-	-	-		-	-
-	-	-		-	-
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
286818-1	-	WIRE	3.76mm [1.48]	F	4mm2 OR 12 AWG
-	-	INSUL	5.08mm [1.200]	O	Ø 3 1-3 5mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
4.80-5.60mm	114-13013	16.00mm	408-8040		458637-1



LOC		REV		REVISIONS		DATE		BY		APPV	
A	66	F	LYN	DESCRIPTION							
		A1	ECR-08-020924			20A052008	L6	6B			
B		B	ECR-10-024649			0301C2010	XZ	5X			

△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	455888-4	SPACER, CRIMPER	82
-	1	1	1	1	1	-	224405-2	DEPRESSOR, WIRE	80
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	1-21003-8	SCR, FLT SKT HD CAP 6-32 X .250	70
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	1	1	1	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	819307-7	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-4	SHIM	38
-	1	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
△	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	-	690472-6	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	..	690472-5	STRIPPER	19
△	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	1	-	4-22280-8	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	318707-3	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	4-1633535-9	ANVIL, COMBINATION	8
-	1	1	1	1	1	-	6-240641-4	SPACER	7
-	-	-	-	-	-	..	-	-	6
-	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	3-238011-5	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	4-1583690-1	CRIMPER, INSUL O	3
-	1	1	1	1	1	-	2-455888-4	SPACER, CRIMPER	2
△	1	1	1	1	1	-	2-856313-3	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVALS:		CUSTOMER DRAWING		SCALE		SHEET		REV	
INCHES		0 PLC ±.010 1 PLC ±.015 2 PLC ±.020 3 PLC ±.030 4 PLC ±.040		DESIGNED BY: R. SHEN CHECKED BY: L. GROSS APPROVED BY: T. BENCHOFFE		DATE: 17SEP2007		SCALE: 3:5		SHEET: 1 OF 1		REV: B	
MATERIAL:		FINISH:		APPLICATION SPEC:		WEIGHT:		CUSTOMER DRAWING:		SCALE: 3:5		SHEET: 1 OF 1	
PART NO:		DESCRIPTION:		ITEM NO:		DATE: 17SEP2007		SCALE: 3:5		SHEET: 1 OF 1		REV: B	

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