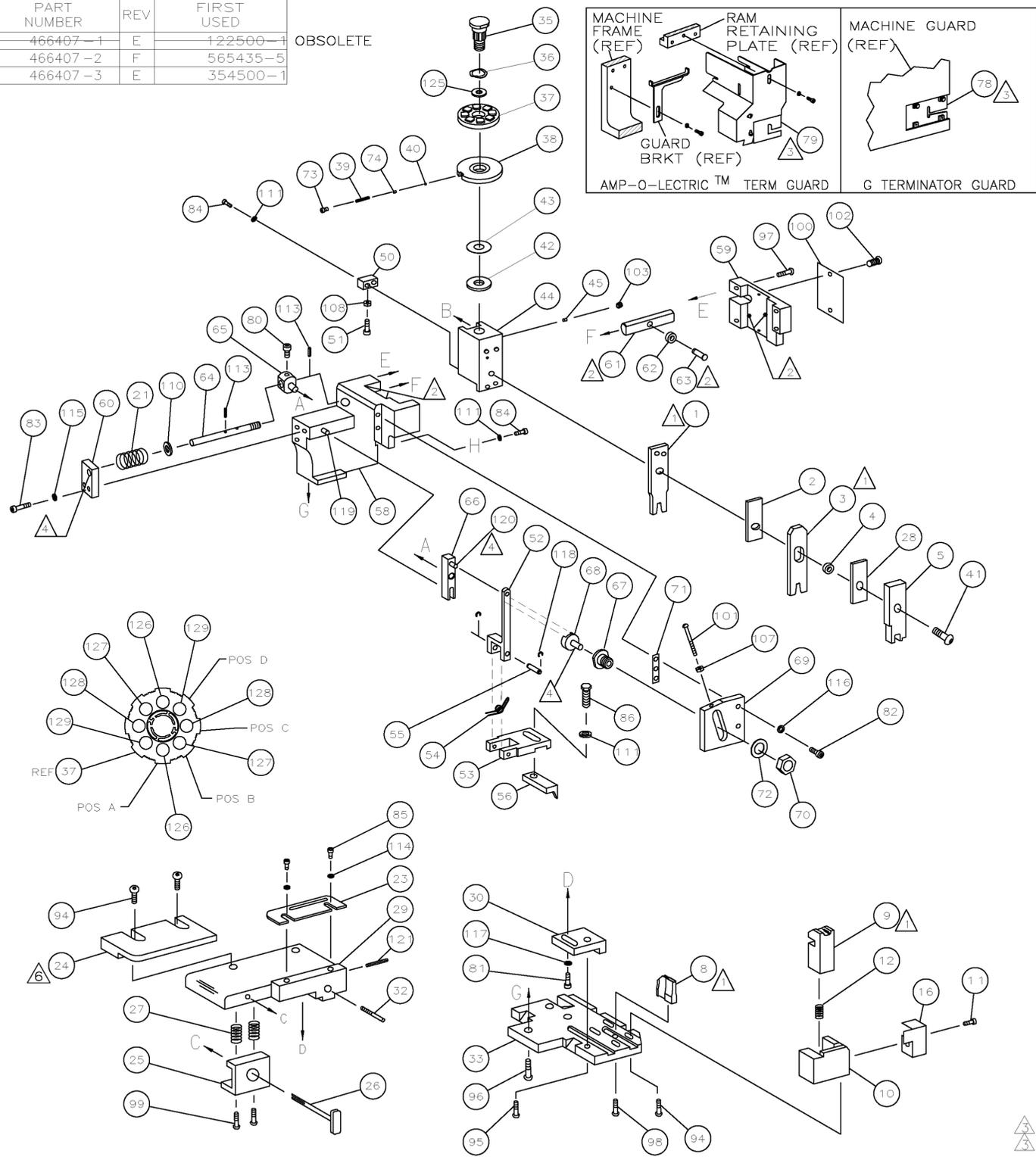
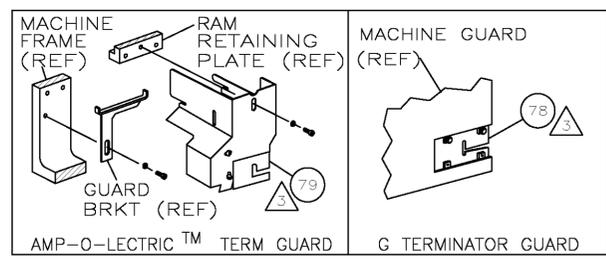


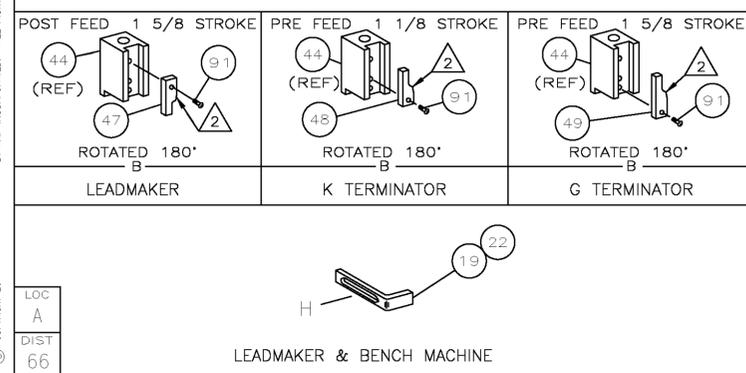
PART NUMBER	REV	FIRST USED
466407-1	E	122500-1
466407-2	F	565435-5
466407-3	E	354500-1

OBSOLETE



TERMINAL NAME: P.C. BOARD CONTACT			
640020	641550	AMP TERMINAL	AMP CRIMP SPECS
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.036 ±.002 [0.91 ±.05mm]	24	
B	.036 ±.002 [0.91 ±.05mm]	26	
C	.034 ±.002 [0.86 ±.05mm]	28	
D	.034 ±.002 [0.86 ±.05mm]	30	
CRIMP	SIZE	TYPE	RANGE
WIRE	.055 [1.40mm]	F	30-24
INSUL	.090 [2.29mm]	F	.040-.057

QTY	RECD	PER	ASSY	TERM	APPL	SPEC	FEED	APPL	INSTRUCTION	SET	UP	GAGE	LAYOUT
.141	.171			114	1021		.350	408	8040	458637	1	828	
2	2	2	-	C	5-354779-4			PIN, WIRE DISC (.3260)D				129	
2	2	2	-	C	5-354779-4			PIN, WIRE DISC (.3260)C				128	
2	2	2	-	C	5-354779-0			PIN, WIRE DISC (.3240)B				127	
2	2	2	-	C	5-354779-0			PIN, WIRE DISC (.3240)A				126	
1	1	1	-	A	986950-1			WASHER, FLAT PRECISION				125	
1	1	1	-	A	217238-1			GENERAL INSTRUCTION PACKAGE				124	
1	1	1	-	-	4088040			SF APPL INST 408-8040				123	
												122	
1	1	1	-	A	4-21028-0			PIN,SLT SPR(Ø.093x.75)ST GDE PL				121	
REF	REF	REF	-	A	1-21030-1			PIN,DOWEL(Ø.187x.50)LEVER				120	
REF	REF	REF	-	A	1-21030-6			PIN,DOWEL(Ø.187x1.25)HOUSING				119	
REF	REF	REF	-	A	21045-3			RING,RET "C"(Ø.187)FD FING PIN				118	
1	1	1	-	A	21024-5			WASHER, LOCK(#10)ADJ BLOCK				117	
REF	REF	REF	-	A	21024-5			WASHER,LOCK(#10)ADJ PLATE				116	
REF	REF	REF	-	A	21024-5			WASHER,LOCK(#10)FEED GDE ROD				115	
2	2	2	-	A	21024-2			WASHER,LOCK(#4)FRONT STP GUIDE				114	
REF	REF	REF	-	A	5-21028-1			PIN,SLT SPR(Ø.125x.50)ADJ ROD				113	
												112	
4	4	4	-	A	21024-4			WASHER,LOCK(#8)STRIPPER				111	
REF	REF	REF	-	A	21899-4			WASHER,FLAT(Ø5/16)SCREW ADJ				110	
												109	
1	1	1	-	A	21018-5			NUT,HEX(NO.6)HOLDDOWN				108	
REF	REF	REF	-	A	21068-5			NUT,HEX(6-32)FEED ADJ				107	
												106	
												105	
												104	
1	1	1	-	A	21009-2			SCR,SKT SET(1/4-20x.25 LW)RAM				103	
2	2	2	-	A	21017-2			SCR,DRIVE(#2x.19)ID PLATE				102	
REF	REF	REF	-	A	6-23715-5			SCR,PAN HD(6-32x1.50)FEED ADJ				101	
1	1	1	-	B	461264-1			PLATE, IDENTIFICATION				100	
2	2	2	-	A	5-21006-6			SCR,SET(10-32x.75)DRAG				99	
1	1	1	-	A	22733-8			SCR,BHC(8-32x.38 LW)ANVIL				98	
REF	REF	REF	-	A	2-21002-9			SCR,BHC(10-32x.75)CAP				97	
REF	REF	REF	-	A	2-22733-8			SCR,BHC(1/4-20x.62)HOUSING				96	
REF	REF	REF	-	A	2-21002-7			SCR,BHC(10-32x.50)SG ADJ BLOCK				95	
4	4	4	-	A	2-21002-2			SCR,BHC(8-32x.50)TERM H DWN				94	
												93	
												92	
												91	
1	1	1	-	A	1-21002-7			SCR,BHC(6-32x.38)CAM				90	
												89	
												88	
												87	
1	1	1	-	A	2-22603-0			SCR,HEX HD(8-32x.31)FEED FINGER				86	
2	2	2	-	A	1-21000-3			SCR,SHC(4-40x.25)FR ST GUIDE				85	
3	3	3	-	A	2-21000-7			SCR,SHC(8-32x.50)STRIPPER				84	
REF	REF	REF	-	A	3-21000-7			SCR,SHC(10-32x.75)FEED ROD GD				83	
REF	REF	REF	-	A	3-21000-6			SCR,SHC(10-32x.62)FD ADJ BLK				82	
1	1	1	-	A	3-21000-4			SCR,SHC(10-32x.38)SG ADJ BL				81	
REF	REF	REF	-	A	3-21000-4			SCR,SHC(10-32x.38)PIVOT BLK				80	
-	REF	-	-	B	455749-1			GUARD, WINDOW				79	
REF	-	-	-	B	679532-1			INSERT, GUARD				78	
												77	
												76	
												75	
1	1	1	-	A	690603-1			SPRING, ASSIST				74	
1	1	1	-	A	23030-1			SCR,SHC(6-32x.25 SL)INS DISC				73	
REF	REF	REF	-	A	458109-1			WASHER, SPECIAL				72	
REF	REF	REF	-	A	690517-1			SPACER				71	
												70	
												69	
												68	
												67	
												66	
												65	
												64	
												63	
												62	
												61	
												60	
												59	
												58	
												57	
												56	
1	1	1	-	B	458537-2			PAWL, FEED				55	
REF	REF	REF	-	B	240624-1			PIN, FEED FINGER				54	
REF	REF	REF	-	B	691499-1			SPRING, FEED FINGER				53	
REF	REF	REF	-	B	690541-1			HOLDER, FEED FINGER				52	
REF	REF	REF	-	A	455679-1			LEVER, TERMINAL FEED ARM				51	
1	1	1	-	A	811242-2			BUMPER, HOLDDOWN				50	
1	1	1	-	A	690753-1			SPACER, TONKER				49	
1	-	-	-	B	690602-6			CAM, PRE-FEED 1 5/8 ST				48	
-	1	-	-	B	690602-5			CAM, PRE-FEED 1 1/8 ST				47	
-	-	-	-	B	690501-4			CAM, POST-FEED 1 5/8 ST				46	
1	1	1	-	B	459456-1			APPLICATOR, BASIC (SUBASSY)				45	
1	1	1	-	A	690191-1			PLUG, NYLON				44	
1	1	1	-	C	455673-1			RAM				43	
1	1	1	-	A	690125-1			WASHER, LAMINATED				42	
1	1	1	-	A	690124-1			WASHER, RAM				41	
1	1	1	-	A	7-21002-9			BOLT, CRIMPER(5/16x1.00)				40	
1	1	1	-	A	23241-6			BALL, STEEL				39	
1	1	1	-	A	690170-1			SPRING, COMPRESSION				38	
1	1	1	-	C	690142-1			DISC, INSULATION				37	
1	1	1	-	D	354777-1			DISC, WIRE				36	
1	1	1	-	A	22480-5			WASHER, SPRING				35	
1	1	1	-	B	690212-1			POST, RAM				34	
												33	
REF	REF	REF	-	D	455675-1			PLATE, BASE				32	
1	1	1	-	A	690432-3			SCREW, ADJUSTMENT				31	
												30	
REF	REF	REF	-	B	455689-1			BLOCK, STRIP GUIDE ADJ				29	
1	1	1	-	C	455671-3			PLATE, STRIP GUIDE				28	
1	1	1	-	C	1-455888-0			SPACER, FRONT SHEAR DEP				27	
2	2	2	-	A	1-22284-0			SPRING, DRAG				26	
1	1	1	-	B	690546-1			LEVER, DRAG RELEASE				25	
1	1	1	-	B	240792-1			DRAG, TERMINAL				24	
1	1	1	-	D	5-690504-6			GUIDE, STRIP (REAR)				23	
1	1	1	-	A	690438-1			GUIDE, STRIP (FRONT)				22	
-	-	-	-	B	690472-2			STRIPPER				21	
REF	REF	REF	-	A	4-22284-9			SPRING, FEED RETURN				20	
												19	
1	1	1	-	B	691353-1			STRIPPER				18	
												17	
												16	
1	1	1	-	B	318563-1			GUARD, CHIP, FRONT				15	
												14	
												13	
1	1	1	-	A	3-22280-3			SPRING, SHEAR				12	
1	1	1	-	B	690461-1			STOP, SHEAR				11	
1	1	1	-	C	690459-1			HOLDER, SHEAR (FRONT)				10	
1	1	1	-	C	454276-1			SHEAR, FLOAT (FRONT)				9	
1	1	1	-	C	3-458834-5			ANVIL				8	
												7	
												6	
1	1	1	-	C	455889-9			DEPRESSOR, SHEAR (FRONT)				5	
1	1	1	-	B	2-238011-2			SPACER, BLOCK CRIMPER				4	
1	1	1	-	C	6-456134-3			CRIMPER, INSULATION				3	
1	1	1	-	C	455888-6			SPACER, CRIMPER				2	
1	1	1	-	C	1-456402-7			CRIMPER, WIRE				1	



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 GUIDE OFF INSULATION BARREL.

-1 LEADMAKER		MECH POST FEED					
-2 BENCH MODEL K		MECH PRE FEED					
-3 BENCH MODEL G		MECH PRE FEED					
REF	REF	REF	-	B	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	2		

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