CMF Industrial

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Vishay Dale

Metal Film Resistors, Axial, Industrial, Precision



FEATURES

- Small size conformal coated
- Flame retardant epoxy coating
- Controlled temperature coefficient
- Excellent high frequency characteristics
- Exceptionally low noise; typically 0.10 µV/V
- Low voltage coefficient to ± 5 ppm/V
- Special tolerance and or TC matching available on request
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Note

This datasheet provides information about parts that are RoHS-compliant and / or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details.

Vishay Dale Model CMF is also available as Military Qualified Styles RN and RL. See Vishay Dale's CMF (Military RN and RL) datasheet (<u>www.vishay.com/doc?31027</u>) for the MIL-SPEC ratings / attributes. (Except for marking, the Industrial and Military versions are exactly the same).

GLOBAL MODEL	HISTORICAL MODEL	MAXIMUM WORKING VOLTAGE ⁽¹⁾ V	POWER RATING P _{70°C} ⁽²⁾ W	POWER RATING P _{125 °C} ⁽²⁾ W		TOLERANCE ± %	TEMPERATURE COEFFICIENT ± ppm/°C
					10 to 2.5M	0.1, 0.25, 0.5, 1	25
014550	0145 50		0.05	0.405	10 to 2.5M	0.1, 0.25, 0.5, 1, 2, 5	50
CMF50	CMF-50	200	0.25	0.125	10 to 2.5M	1, 2, 5	100
					10 to 22M	1, 2, 5	150, 200
					10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 5M	1, 2, 5	50
CMF55	CMF-55	250	0.5	0.25	1 to 22.1M	1, 2, 5	100
					0.5 to 50M	1, 2, 5	150
					0.5 to 50M	1	200
					0.1 to 50M	2, 5	200
					10 to 2.5M	0.1, 0.25, 0.5, 1	25
	CMF-60	500	1	0.5	10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 10M	1, 2, 5	50
CMF60					1 to 10M	1, 2, 5	100
					0.5 to 10M	1, 2, 5	150
					0.5 to 10M	1	200
					0.1 to 10M	2, 5	200
					10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
					10 to 10M	1, 2, 5	50
CMF65	CMF-65	500	1.5	1	1 to 15M	1, 2, 5	100
					0.5 to 22M	1, 2, 5	150
					0.5 to 22M	1	200
					0.1 to 22M	2, 5	200
					10 to 2.5M	0.1, 0.25, 0.5, 1	25
					10 to 2.5M	0.1, 0.25, 0.5	50
CMF70	CMF-70	500	1.75	1.25	10 to 10M	1, 2, 5	50
	-				1 to 15M	1, 2, 5	100
					1 to 22M	1, 2, 5	150, 200
		050	0.5		5 to 5M	2, 5	100
CMF07	CMF-07	250	0.5	-	1 to 5M	2, 5	150, 200
CMF20	CME 20	500	1		5 to 10M	2, 5	100
UNIF20	CMF-20	500		-	1 to 10M	2, 5	150, 200

Notes

⁽¹⁾ Continuous working voltage shall be $\sqrt{P \times R}$ or maximum working voltage, whichever is less

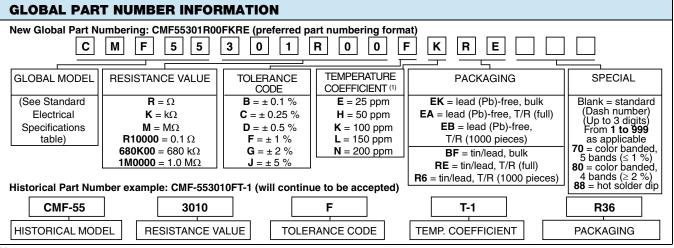
See the load life shift due to power and derating table for a summary of the more common combinations of power rating, case size and ambient operating temperature that prevail in various industrial and military resistor specifications. The "performance" table quantifies the load life stability under these combinations. (2)

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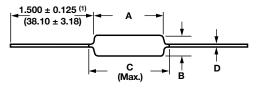
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Notes

- For additional information on packaging, refer to the Through-Hole Resistor Packaging document (www.vishay.com/doc?31544).
- (1) Tolerances of ± 0.5 % (D), ± 0.25 % (C) and ± 0.1 % (B) are available only in 50 ppm and 25 ppm temperature coefficients.

DIMENSIONS in inches (millimeters)



GLOBAL MODEL	A	В	C (Max.)	D
CMF50	0.150 ± 0.020 (3.81 ± 0.51)	0.065 ± 0.015 (1.65 ± 0.38)	0.187 (4.75)	0.016 ± 0.002 (0.41 ± 0.05)
CMF55	$\begin{array}{c} 0.240 \pm 0.020 \ ^{(3)} \\ (6.10 \pm 0.51) \end{array}$	0.090 ± 0.008 (2.29 ± 0.20)	0.290 (7.37)	$\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$
CMF60	0.344 ± 0.031 (8.74 ± 0.79)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	$\begin{array}{c} 0.025 \pm 0.002 \ ^{(2)} \\ (0.64 \pm 0.05) \end{array}$
CMF65	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	$\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$
CMF70	0.562 ± 0.031 (14.27 ± 0.79)	0.180 ± 0.015 (4.57 ± 0.38)	0.687 (17.45)	$\begin{array}{c} 0.032 \pm 0.002 \\ (0.81 \pm 0.05) \end{array}$
CMF07	$\begin{array}{c} 0.240 \pm 0.020 \\ (6.10 \pm 0.51) \end{array}$	$\begin{array}{c} 0.090 \pm 0.008 \\ (2.29 \pm 0.20) \end{array}$	0.290 (7.37)	$\begin{array}{c} 0.025 \pm 0.002 \\ (0.64 \pm 0.05) \end{array}$
CMF20	0.375 ± 0.040 (9.53 ± 1.02)	0.145 ± 0.015 (3.68 ± 0.38)	0.425 (10.80)	0.032 ± 0.002 (0.81 ± 0.05)

Notes

⁽¹⁾ Lead length for product in bulk pack. For product supplied in tape and reel, the actual lead length would be based on the body size, tape spacing and lead trim.

⁽²⁾ Available with 0.032" (0.813 mm) lead [CMF60..95]

(3) $0.260" \pm 0.020"$ (6.60 mm ± 0.51 mm) for values > 5 M Ω

TECHNICAL SPECIFICATIONS								
PARAMETER	UNIT	CMF50	CMF55	CMF07	CMF60	CMF20	CMF65	CMF70
Maximum Working Voltage	V≅	≤ 200	≤ 250	≤ 250	≤ 500	≤ 500	≤ 500	≤ 500
Insulation Voltage (1 Min)		> 500						
Voltage Coefficient (Max.)	ppm/V	m/V ± 5 (measured between 10 % and full rated voltage)						
Dielectric Strength	V _{AC}	450	450	450	750	750	900	900
Insulation Resistance	Ω	≥ 10 ¹¹						
Operating Temperature Range	°C	-55 to +175						
Terminal Strength (Pull Test)	lb	2	2	5	2	5	2	5
Noise	dB	0.10 μV/V over a decade of frequency, with low and intermediate resistance values typically below 0.05 μV/V						
Weight (Max.)	g	0.12	0.28	0.28	0.50	0.60	1.00	1.10

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TEMPERATURE COEFFICIENT CODES					
GLOBAL TC CODE	HISTORICAL TC CODE	TEMPERATURE COEFFICIENT			
E	Т-9	25 ppm/°C			
Н	T-2	50 ppm/°C			
к	T-1	100 ppm/°C			
L	Т-0	150 ppm/°C			
Ν	T-00	200 ppm/°C			

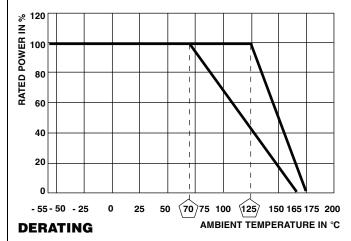
LOAD LIFE SHIFT DUE TO POWER AND DERATING (AT +70 °C AND AT +125 °C)

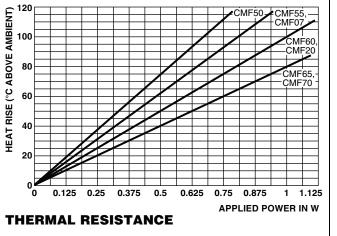
The power rating for the CMF parts is tied to the derating temperature, the heat rise of the parts, and the ΔR for the load life performance. When the tables/graphs below are used together they show that when the parts are run at their higher power ratings, the parts will run hotter, which has the potential of causing the resistance of the parts to shift more over the life of the part.

LOAD LIFE SHIFT VS. POWER RATING

LOAD LIFE	MAXIMUM ∆R (TYPICAL TEST LOTS)						
	± 0.15 %	± 0.5 %	± 1.0 %	± 0.15 %	± 0.5 %	± 1.0 %	
MODEL	POWER RATING AT +70 °C		POWER RATING AT +125 °C				
CMF50	1/20 W and 1/10 W	1/8 W	1/4 W	1/20 W	1/10 W	1/8 W	
CMF55, CMF07	1/10 W and 1/8 W	1/4 W	1/2 W	1/10 W	1/8 W	1/4 W	
CMF60, CMF20	1/8 W and 1/4 W	1/2 W	3/4 W and 1 W	1/8 W	1/4 W	1/2 W	
CMF65	1/4 W and 1/2 W	3/4 W	1 W and 1-1/2 W	1/4 W	1/2 W	3/4 W and 1 W	
CMF70	1/4 W and 1/2 W	3/4 W	1 W and 1-3/4 W	1/4 W	1/2 W	3/4 W and 1-1/4 W	

CMF resistors have an operating temperature range of -55 °C to +175 °C. They must be derated at high ambient temperatures according to the derating curve.





Example:

When a CMF55 part is run at 1/8 W in a 70 °C ambient environment, the resistor will generate enough heat that the surface temperature of the part will reach about 19 °C over the ambient temperature, and over the life of the part this could cause the resistance value to shift up to ± 0.15 %.

If the same resistor was instead run at 1/4 W in a 70 °C environment, the element will heat up to about 30 °C over ambient, and over the life of the part the resistance value could shift roughly ± 0.5 %.

And if the resistor was run at it maximum power rating of 1/2 W in a 70 °C environment, it will heat up to about 58 °C over ambient, and you could see the resistance value shift roughly ± 1 % over the life of the part.

MATERIAL SPECIFICATIONS					
Element	Vacuum-deposited nickel-chrome alloy	Coating	Flame retardant epoxy, formulated for superior moisture protection		
Core	Fire-cleaned high purity ceramic	Solderability	Continuous satisfactory coverage when tested in accordance with MIL-R-10509		

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SPECIAL MODIFICATIONS

- 1. Terminals may be supplied in any commercial material with several type finishes.
- 2. Special pre-conditioning (power aging, temperature cycling, etc.) to customer specifications.
- 3. Non-helixed resistors can be supplied for critical high frequency applications.
- 4. Fusible, flameproof versions available.

MARK	MARKING					
Tempera	Temperature coefficient: T00 = 200 ppm, T0 = 150 ppm, T1 = 100 ppm, T2 = 50 ppm, T9 = 25 ppm					
CMF50: (3 lines)		CMF55, CI	MF60, CMF65, CMF70: (4 lines)			
3.01	Value	CMF55	Style and size			
K1%	Ohm, K or M sign and Tolerance	49.9 kΩ	Value			
1208	4-digit date code	1 % T2	Tolerance and TC			
		1208	4-digit date code			

Note

CMF07 and CMF20 parts are marked with color bands, either per MIL-PRF-22684 (with a wide white band) or using commercial color bands.
CMFxx..70 and CMFxx..80 parts are marked using commercial color bands.

PERFORMANCE					
TEST	AT +70 °C	AT +125 °C			
(TEST METHODS - MIL-STD-202)	MAXIMUM ∆R (TYPICAL TEST LOTS)				
Short Time Overload	± 0.05 %	± 0.05 %			
Low Temperature Operation	± 0.05 %	± 0.05 %			
Moisture Resistance	± 0.05 %	± 0.05 %			
Shock	± 0.01 %	± 0.01 %			
Vibration	± 0.04 %	± 0.04 %			
Temperature Cycling	± 0.15 %	± 0.15 %			
Load Life	Varies based on power rating used; see load life shift due to power and derating table				
Dielectric Withstanding Voltage	± 0.01 %	± 0.01 %			
Effect of Solder	± 0.03 %	± 0.03 %			



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