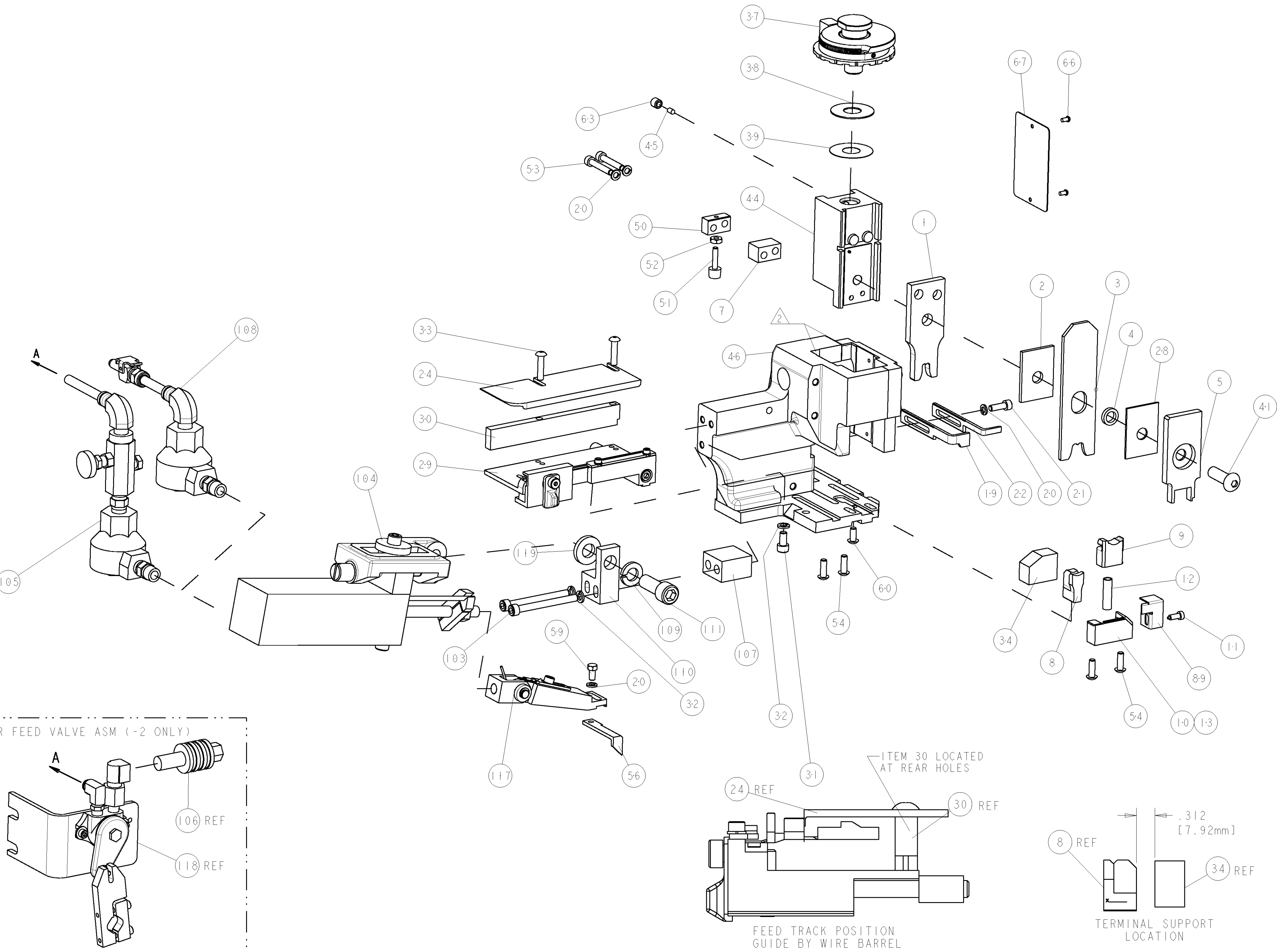


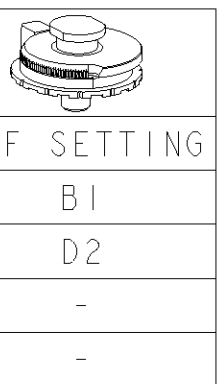
8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855493-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER	
1855493-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER	
1855493-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER	
1855493-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER	
7-1855493-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI AS4 TERMINAL					
TE PN	DELPHI	DELPHI TERMINAL - DELPHI CRIMP SPECS			
286661	12092445				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	3.25mm+ .05/- .05 [.128+ .002/- .002]		(2) 5mm2	
-	-	2.95mm+ .05/- .05 [.116+ .002/- .002]		(1) 3mm2 + (1) 5mm2	
-	-				
-	-				
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	5.92mm [.233]	F	8.0-10.0mm2
-	-	INSUL	9.53mm [.375]	F	Ø3.531 - 4.470
WIRE STRIP LENGTH 7.85-8.36	TERM APPL SPEC DELPHI	FEED 24.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC	DIST	REVISONS			
A	66	P LTR	DESCRIPTION	DATE	DWN APVD
		A	RELEASED	24APR2009	KS GB

-	1	1	1	1	-	371178	WASHER	119
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	461690-1	SPACER, AIR FEED	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000	103
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	1	1	1	-	1633399-4	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	3-819307-1	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	469367-8	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	-	1-690786-4	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-4	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	1-690461-7	STOP, SHEAR	11
-	-	1	1	1	-	2-690459-2	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	318059-4	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	2-1633332-7	ANVIL, COMBINATION	8
-	1	1	1	1	-	2-240641-6	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	122399-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-3	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	4-1633511-8	CRIMPER, INSULATION F	3
-	1	1	1	1	-	2-455888-3	SPACER, CRIMPER	2
1	1	1	1	1	-	6-1633588-1	CRIMPER, WIRE	1

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DIMENSIONS: INCHES		CHK M. HERR	20APR2009	NAME FINE ADJUST SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. DEWING	20APR2009	PRODUCT SPEC	
9 PLC ±.01		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
1 PLC ±.01		WEIGHT		RESTRICTED TO	
2 PLC ±.01		CUSTOMER DRAWING		SCALE 3:5	
3 PLC ±.001		SHEET 1 OF 1		REV A	
4 PLC ±.0001		FINISH			
ANGLES					

CUSTOMER VIEWABLE ASSEMBLY

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