

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

D

C

B

A

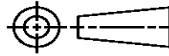
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

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DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±
FINISH	

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

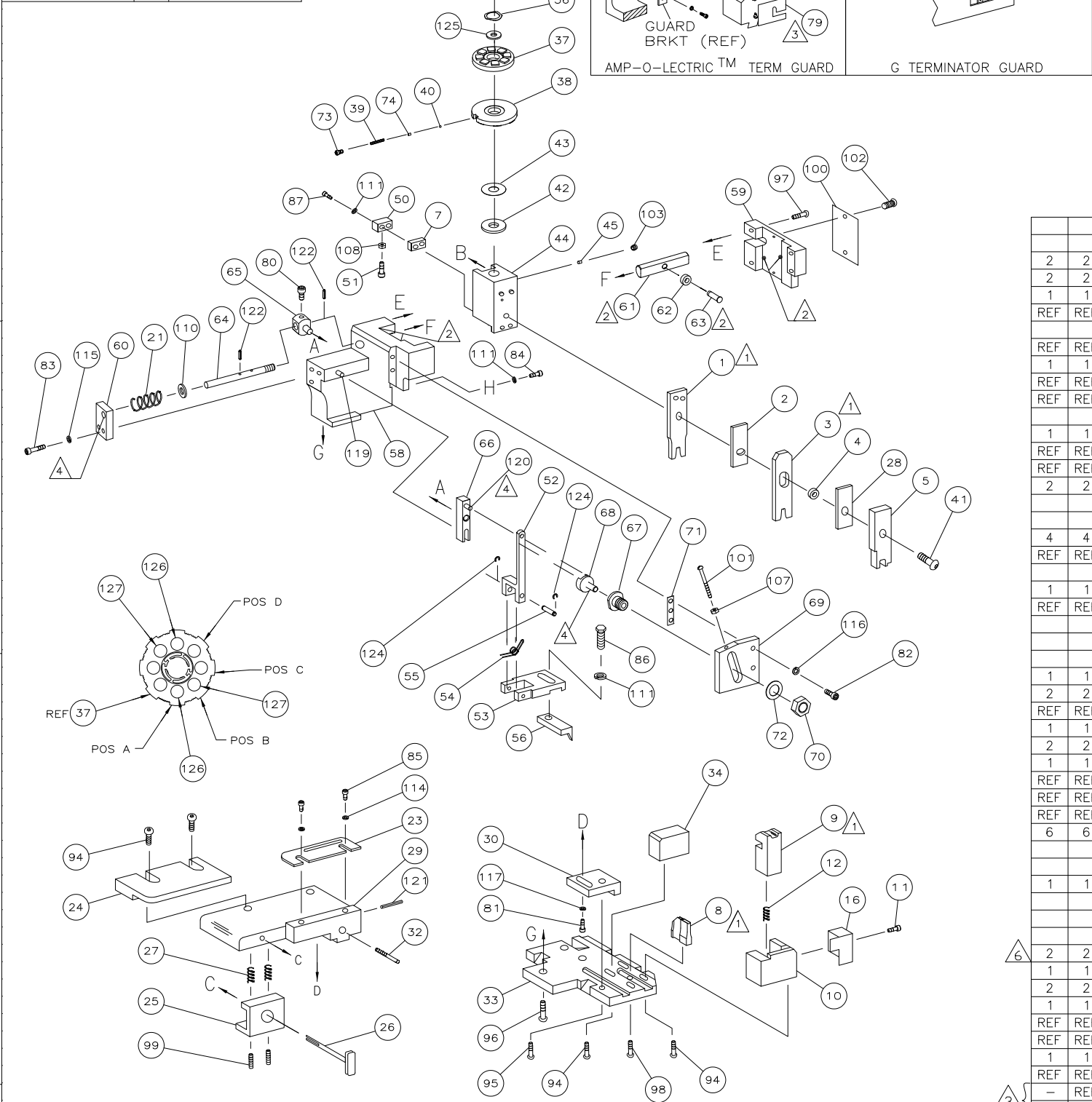
SHEET OF

REV

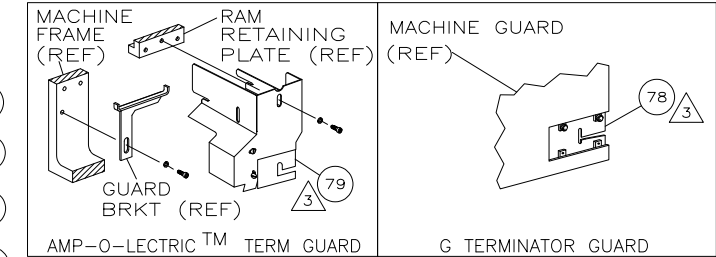
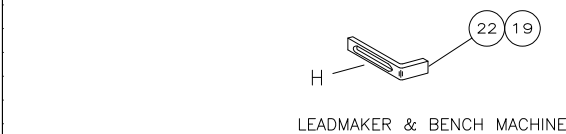
1470-19 (3/11)

Pro/ENGINEER DRAWING

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PART NUMBER	REV	FIRST USED			
567430-1	J	854400-1			
567430-2	J	565435-5			
567430-3	J	354500-1			



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
 ROTATED 180° LEADMAKER	 ROTATED 180° K TERMINATOR	 ROTATED 180° G TERMINATOR



TERMINAL NAME:				CRIMPING DATA			
AMP	UNIV	POWER	CONN	RECP	CONTACT		
					175152		
					175150		
					176758		
					</		

						129
						128
2	2	2	-	3-354779-8	PIN, WIRE DISC (.3180)B	127
2	2	2	-	2-354779-4	PIN, WIRE DISC (.3110)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	124
						123
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	122
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
						118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	-	21018-5	NUT,HEX(6-32)FEED ADJ	107
						106
						105
						104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)SHEAR	94
						93
						92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
						89
						88
2	2	2	-	2-21000-9	SCR,SHC(8-32x.75)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE
		J		ECR-07-016120	7-2007

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED

REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	240633-1	BUSHING	67
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	240658-1	ROLLER, CAM	62
REF	REF	REF	-	454398-2	ROD, FEED	61
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	454220-1	CAP, RAM	59
REF	REF	REF	-	454485-1	HOUSING	58

1	1	1	-	458537-4	PAWL, FEED	57
REF	REF	REF	-	240624-1	PIN, FEED FINGER	56
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	55
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	54
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	53
1	1	1	-	811242-2	BUMPER, HOLDDOWN	52
1	1	1	-	690753-1	SPACER, TONKER	51
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	50
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	49
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	48
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	47
1	1	1	-	690191-1	PLUG, NYLON	46
1	1	1	-	455673-1	RAM	45
1	1	1	-	690125-1	WASHER, LAMINATED	44
1	1	1	-	690124-3	WASHER, RAM	43
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	42
1	1	1	-	23241-6	BALL, STEEL	41
1	1	1	-	690170-1	SPRING, COMPRESSION	40
1	1	1	-	690142-1	DISC, INSULATION	39
1	1	1	-	354777-1	WIRE DISC, PLASTIC	38
1	1	1	-	22480-5	WASHER, SPRING	37
1	1	1	-	690212-1	POST, RAM	36
1	1	1	-	690786-3	SUPPORT, TERMINAL	35
REF	REF	REF	-	455675-1	PLATE, BASE	34
1	1	1	-	690432-3	SCREW, ADJUSTMENT	33

REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	32
1	1	1	-	455671-1	PLATE, STRIP GUIDE	31
1	1	1	-	1-455888-6	SPACER, FRONT SHEAR DEP	30
2	2	2	-	1-22284-0	SPRING, DRAG	29
1	1	1	-	690546-1	LEVER, DRAG RELEASE	28
1	1	1	-	240792-1	DRAG, TERMINAL	27
1	1	1	-	8-690504-6	GUIDE, STRIP (REAR)	26
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	25
-	-	1	-	690472-2	STRIPPER	24
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	23

1	1	-	-	691353-1	STRIPPER	22
						21
						20
						19
						18
1	1	1	-	691667-1	GUARD, CHIP (FRONT)	17
						16
						15
						14
						13
1	1	1	-	3-22280-3	SPRING, SHEAR	12
1	1	1	-	690461-1	STOP, SHEAR	11
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
1	1	1	-	2-854014-4	ANVIL	8
1	1	1	-	4-240641-0	SPACER	7

1	1	1	-	2-455889-0	DEPRESSOR, SHEAR (FRONT)	6
1	1	1	-	238011-7	SPACER, BLOCK CRIMPER	5
1	1	1	-	456134-5	CRIMPER, INSULATION	4
1	1	1	-	455888-7	SPACER, CRIMPER	3
1	1	1	-	3-456404-6	CRIMPER, WIRE	2
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

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DIN D.SALTZER 6/14/94				Tyo Electronics Corporation			
CHK C.ERISMAN 6-14-94				Harrisburg, PA 17105-3608			
APVD T.BEDDICK 6-14-94				NAME			
PRODUCT SPEC				SIDE FEED HDM APPLICATOR			
APPLICATION SPEC				-			
WEIGHT				SIZE			
A1				00779			
CUSTOMER DRAWING				SCALE			
-				SHEET 1 OF 1			
-				REV J			

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