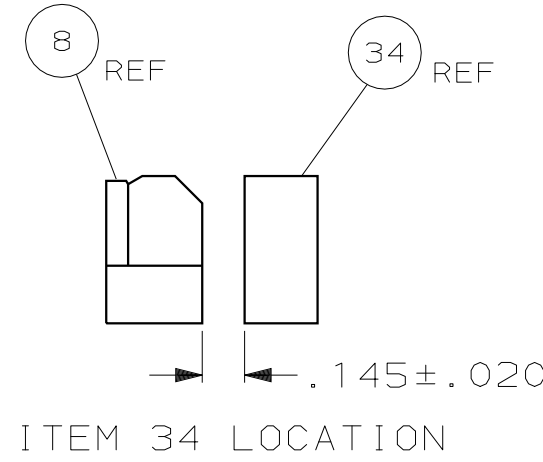
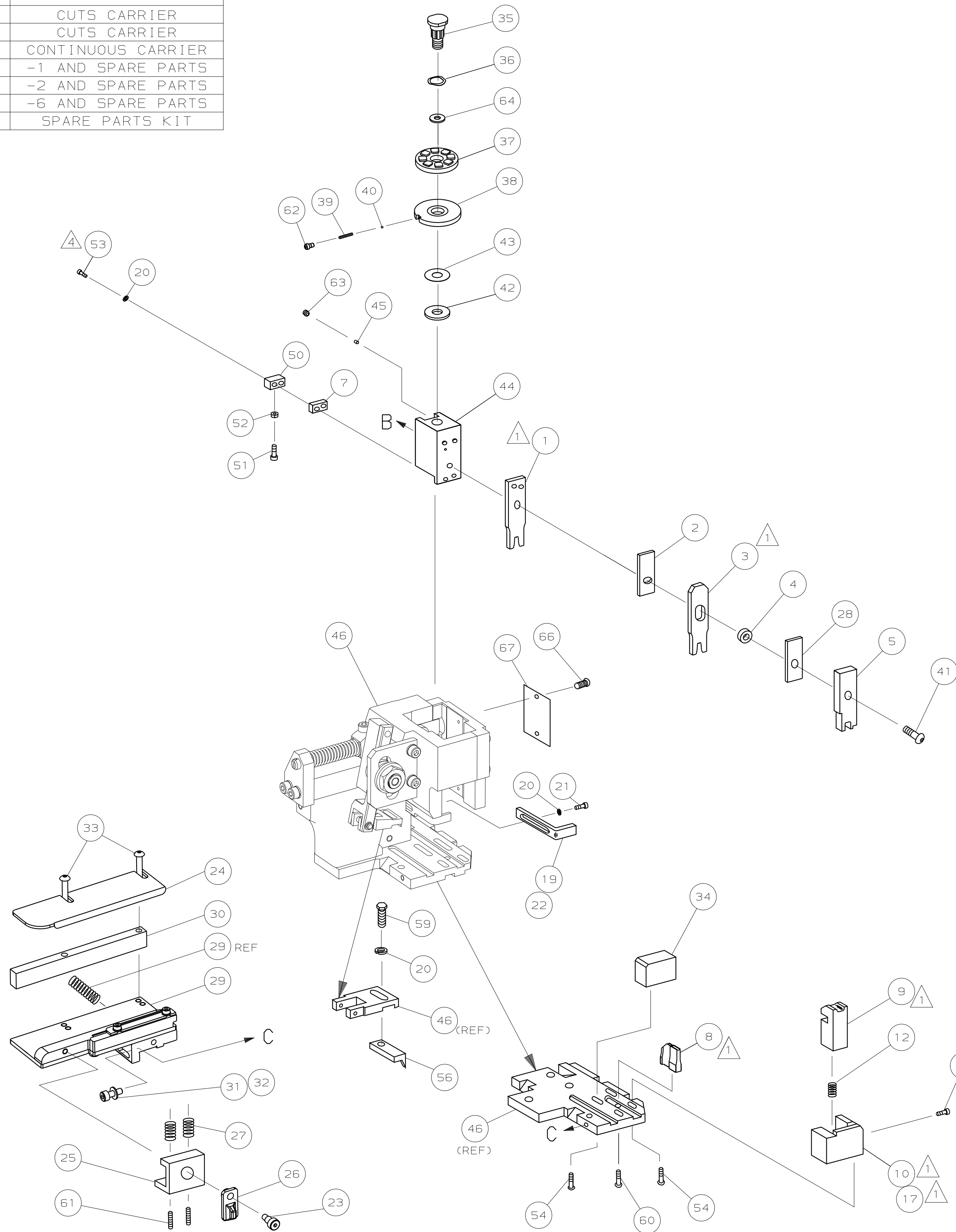


1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.



											73
-	1	1	1	1	1	1	1	1426554	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE		71
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-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE		66
											65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM		63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC		62
-	2	2	2	2	2	2	2	2-18032-5	SCR,SKT SET (M5X20) DRAG		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338685-1	PAWL, FEED		56
											55
-	4	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER		54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN		53
-	1	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN		52
-	1	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN		51
-	1	1	1	1	1	1	1	690753-2	SPACER, TONKER		50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM		49
-	-	1	-	-	1	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED		43
-	1	1	1	1	1	1	1	690124-7	WASHER, RAM		42
-	1	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM		41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL		40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1	1	1	1	1	1320922-1	DISC, INSULATION		38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC		37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING		36
-	1	1	1	1	1	1	1	690212-1	POST, RAM		35
-	1	1	1	1	1	1	1	1320934-1	SUPPORT, TERMINAL		34
-	2	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK		31
-	1	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE		30
-	1	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY		29
-	1	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP		28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	1	-	1	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
											18
-	1	-	-	1	-	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)		17
											16
											15
											14
											13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-5	STOP, SHEAR		11
-	-	1	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)		10
-	1	1	1	1	1	1	1	454276-5	SHEAR, FLOAT (FRONT)		9
1	2	2	2	2	1	1	1	1-1333229-0	ANVIL		8
-	1	1	1	1	1	1	1	2-240641-4	SPACER, DEPRESSOR (REAR)		7
											6
-	1	1	1	1	1	1	1	4-455889-6	DEPRESSOR, SHEAR (FRONT)		5
-	1	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER		4
1	2	2	2	2	1	1	1	5-1424909-7	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-7	SPACER, CRIMPER		2
1	2	2	2	2	1	1	1	8-568176-3	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION		ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)											

QTY REQD PER ASSY				PARTS LIST						
GB LJL APP	10-09 MAY05 DATE	DIMENSIONS: mm [INCHES] DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 1 PLC DEC ±- 2 PLC DEC ±- 3 PLC DEC ±- ANGLES ±- SURF TEXTURE: ✓	MATERIAL -		HT TR -		FIN -			
			DR 26APR05 L.L.OFHOUSE		APP 26APR05 F.BACKHURST		 Tyco Electronics Harrisburg, PA 17105-3608			
			CHK -		REL 23MAY05 L.L.OFHOUSE					
			NAME SIDE FEED HD-I APPLICATOR						MACHINE HD-I	REF APPL
			SCALE -		D Dwg NO 1426554		SHEET 1 of 1	REV B		
CASE CODE 00079				CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO -		

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