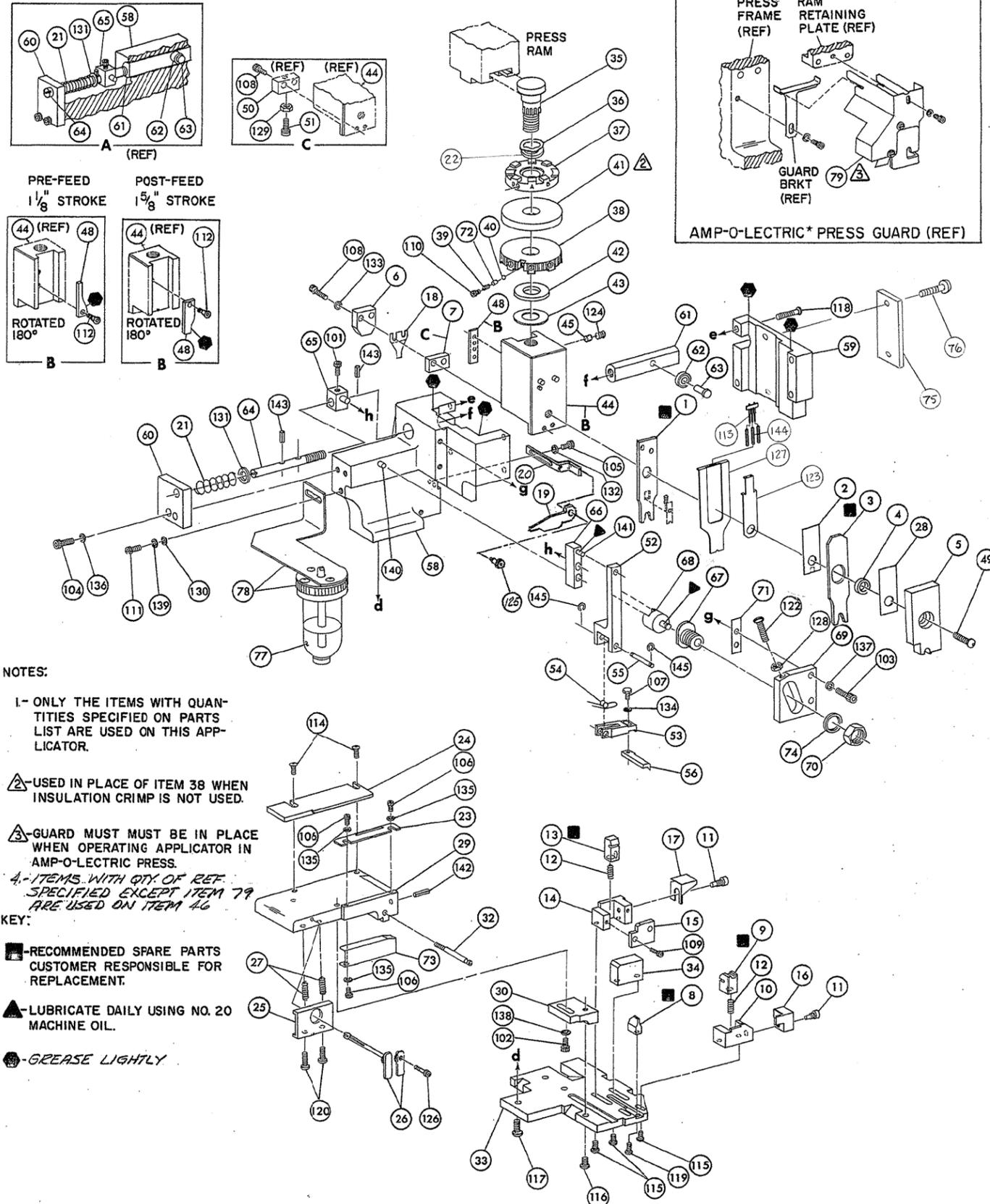


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4- ITEMS WITH QTY. OF REF. SPECIFIED EXCEPT ITEM 79 ARE USED ON ITEM 46.
- KEY:**
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145
3	1-23147-4	SPRING, COMPRESSION	144
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140
REF	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131
REF	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128
1	1490525-2	DEPRESSOR, WIRE	127
REF	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126
REF	456567-1	SCR, SHLD. (.188 DIA. X .125 LG) STRIPPER	125
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124
1	1490524-2	SPACER, DEPRESSOR	123
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118
REF	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114
1	1424350-1	HOLDER, PIN, WIRED	113
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111
1	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) REAR SHEAR PLATE	109
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101
REF	455749-1	GUARD, WINDOW	79
REF	1-465184-0	LUBRICATOR ASSY	78
2	21017-2	SCR, DRIVE (2 x .19) 1D PLATE	76
1	461264-1	PLATE, IDENTIFICATION	75
REF	458109-1	WASHER, SPECIAL	74
1	454877-3	PLATE, STRIP GUIDE COVER	73
1	690603-1	SPRING, ASSIST	72
REF	690517-1	SPACER	71
REF	22594-8	NUT, HEX	70
240628-1	PLATE, ADJUSTMENT	69	
240626-1	SHAFT, PIVOT	68	
240633-1	BUSHING	67	
455680-1	LEVER, INTERMEDIATE	66	
240629-1	BLOCK, PIVOT	65	
240632-2	SCREW, ADJUSTMENT FEED ROD	64	
240659-3	PIN, CAM ROLLER	63	
240658-1	ROLLER, CAM	62	
454398-2	ROD, FEED	61	
REF	454178-1	GUIDE, FEED ROD	60

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61604	
A	.073	(2) 16			
B	.061	(2) 18			
C	.054	(2) 20			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.110	F		A1 8040	
INSUL	.170	F	.800	A1 8040	
WIRE RANGE	(2) 20 - (2) 16	INSULATION RANGE	(2) 125 MAX.	PRESS NO	565435-5
REMARKS: PRE-FEED AMP-O-LECTRIC					
I.D. PLATE (REF) 461264-1					

REMARKS	NO	REV
	114-49003	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

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