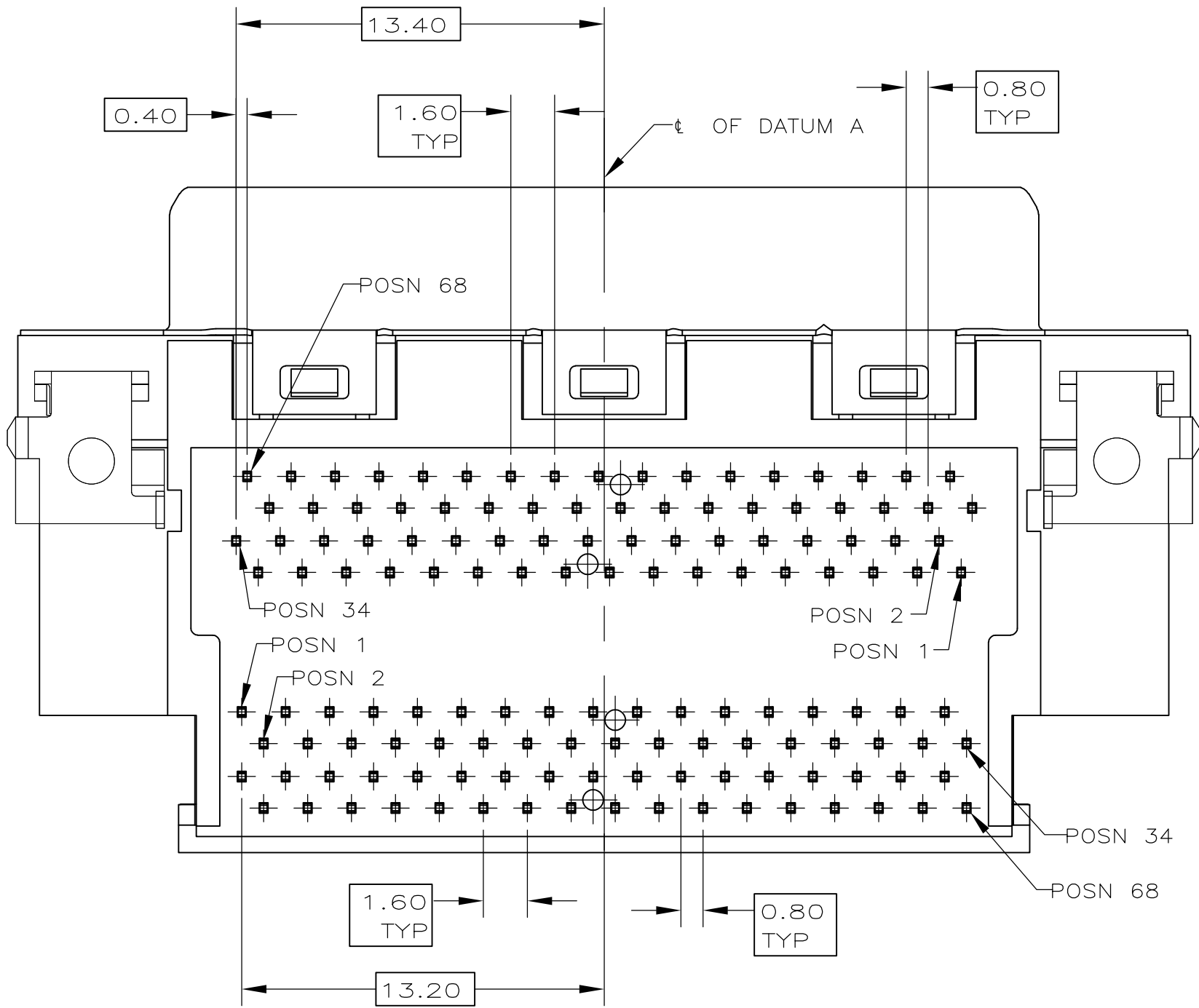
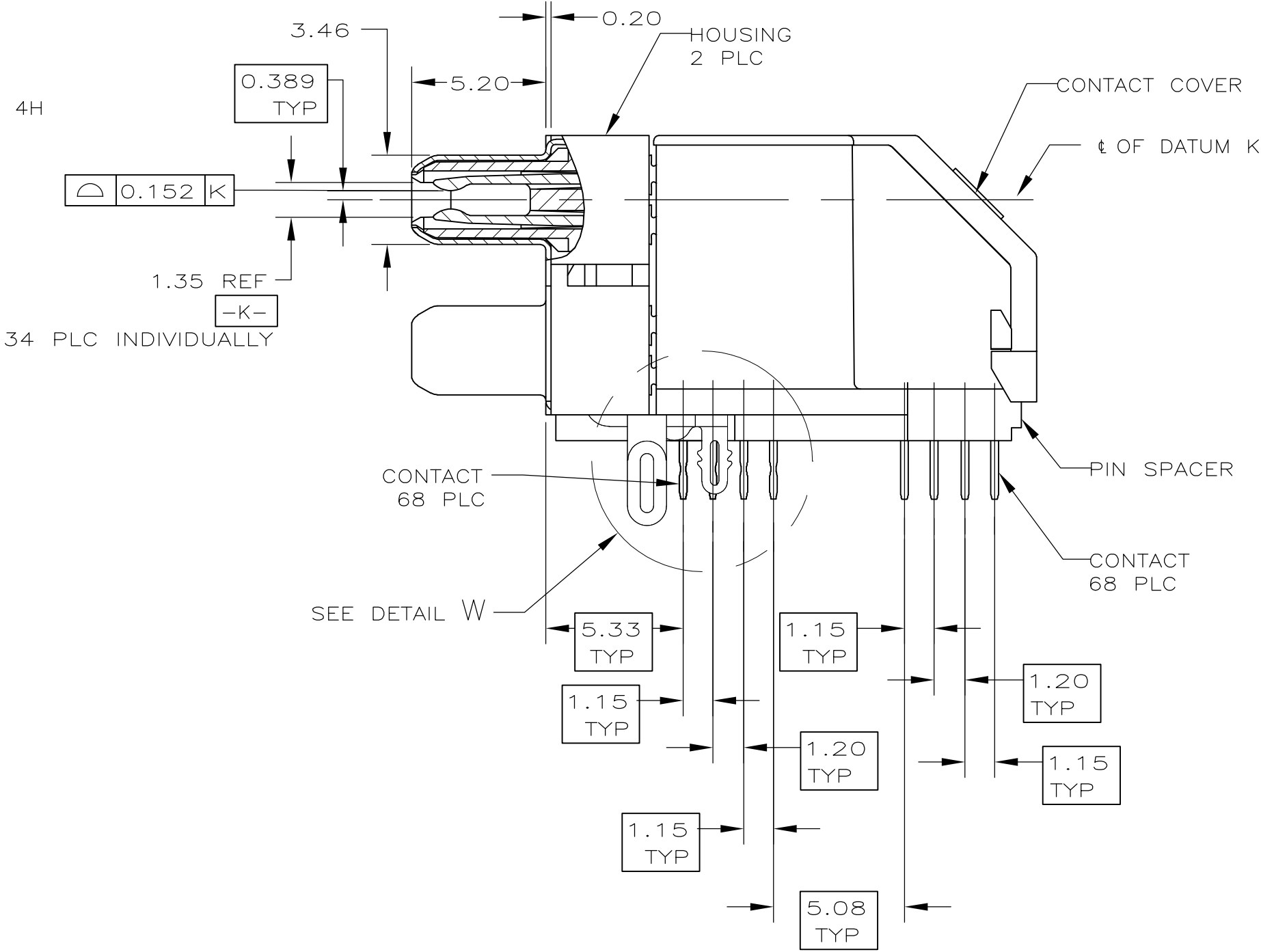
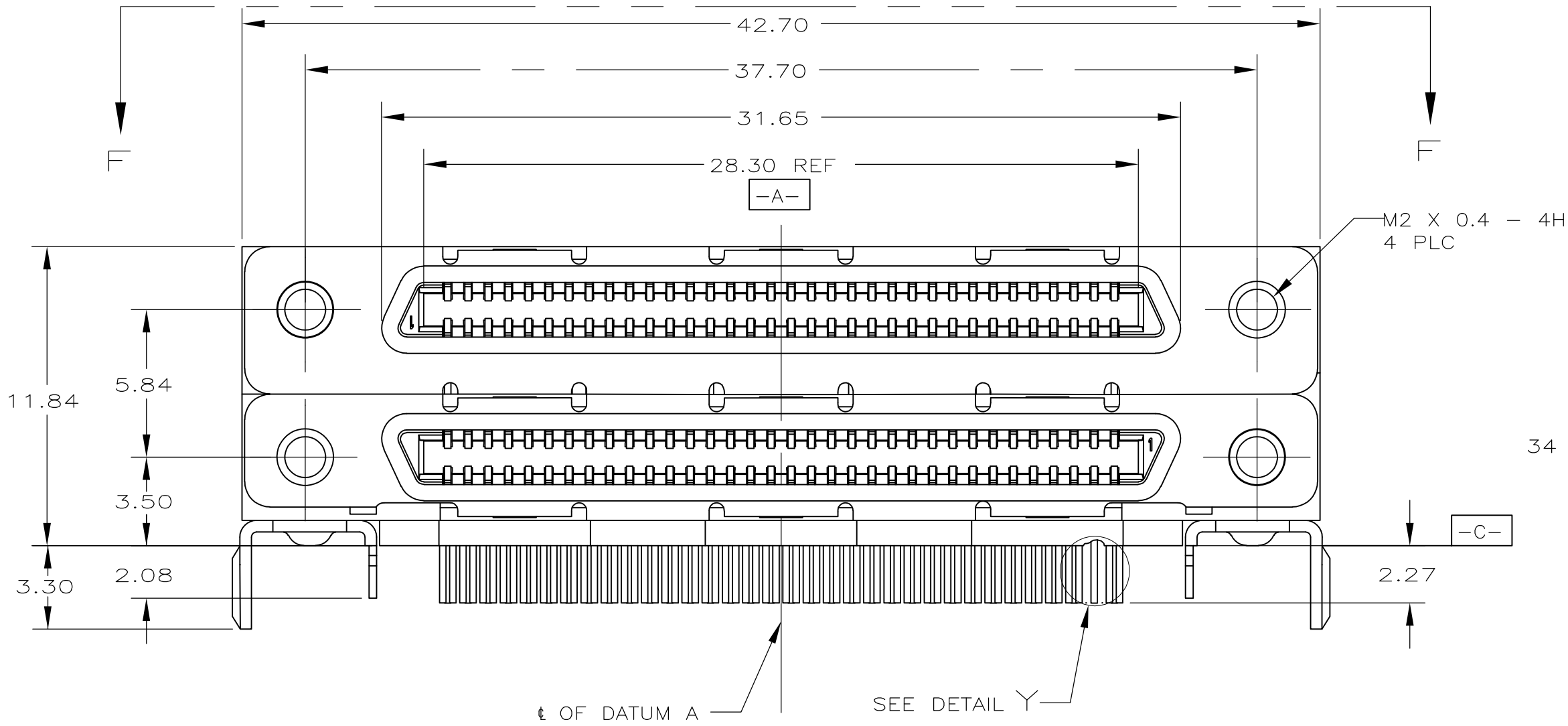


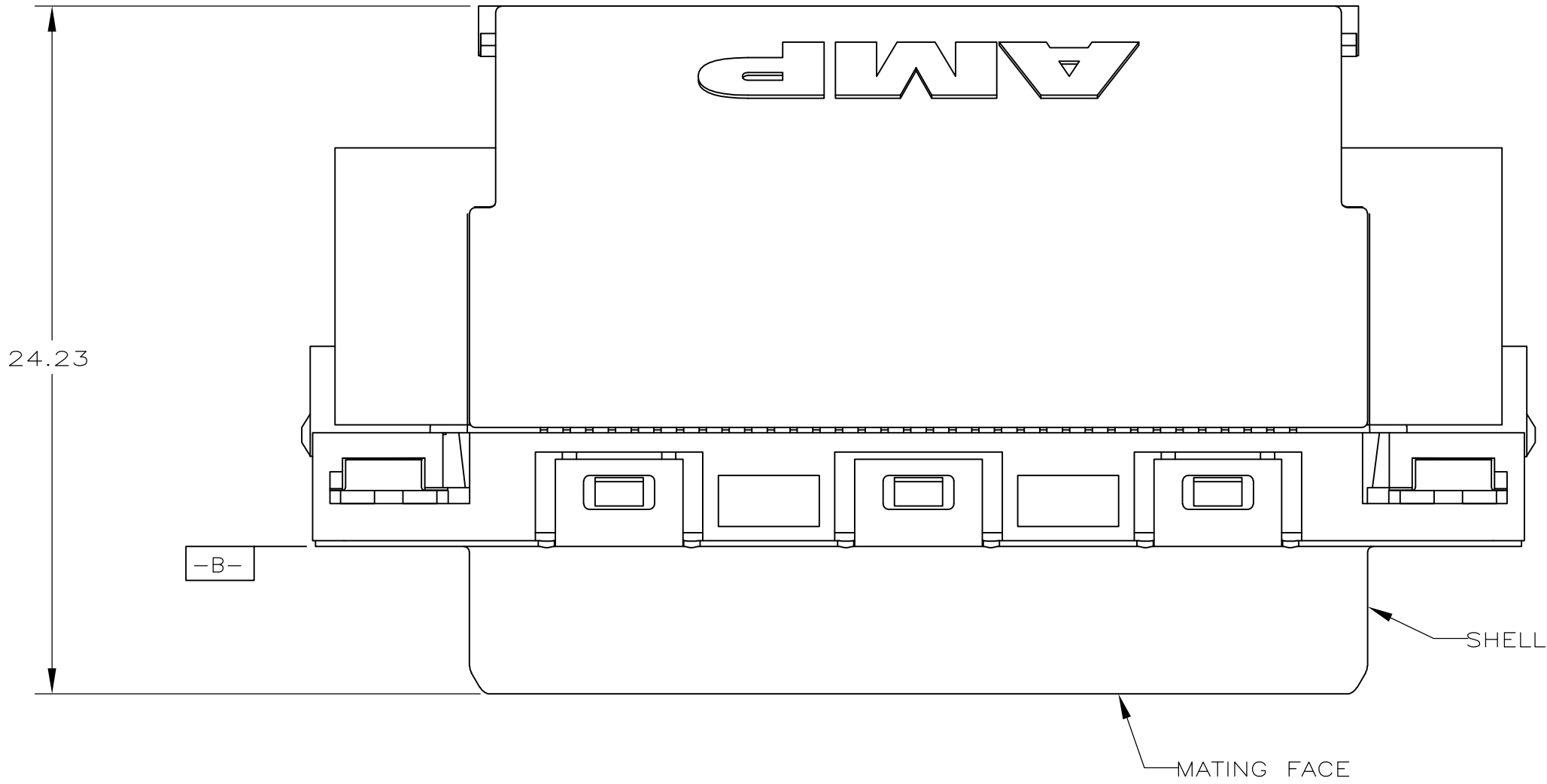
LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
GP	00		B	REVISED PER ECO-09-001695	8FEB2009	ZMREDB



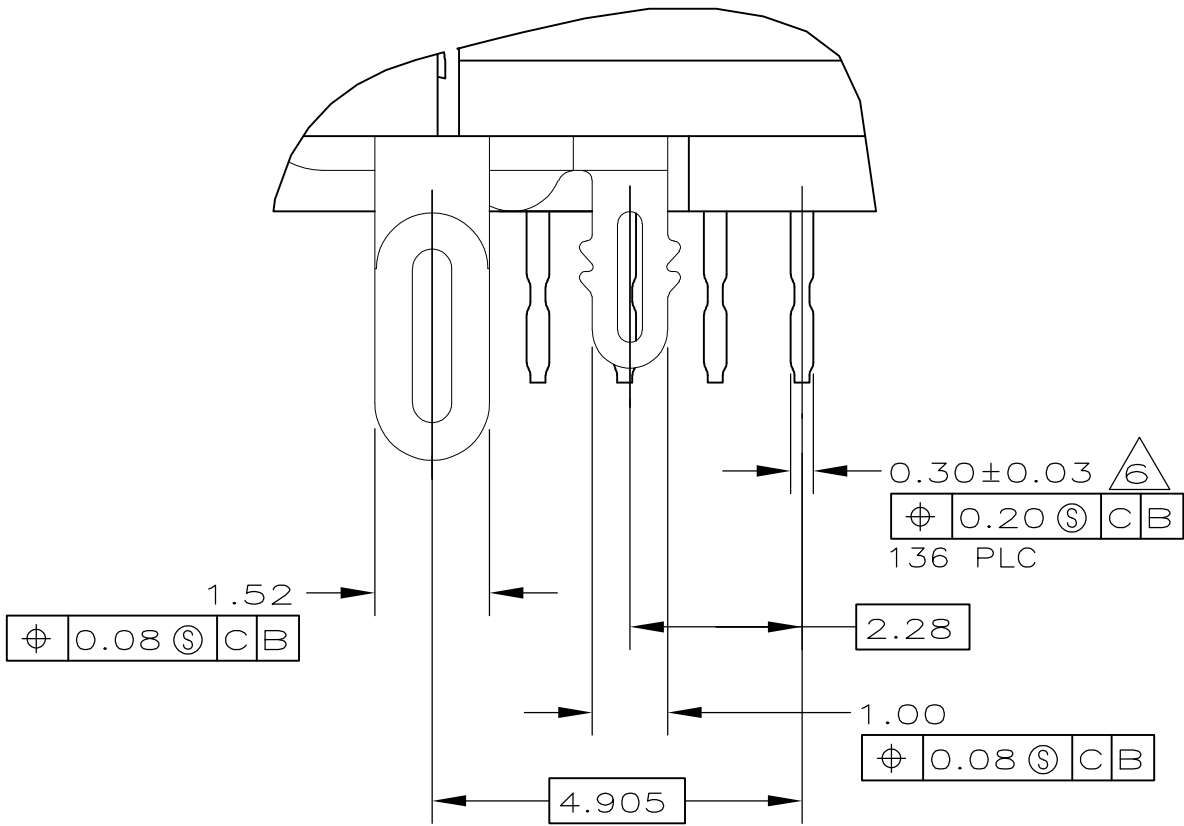
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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. ALCORTA - 08-02-05 CHK S. SHUEY 08-02-05 APVD M. WALMSLEY 08-02-05	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 3 PLC ± - 4 PLC ± - ANGLES ± 1° FINISH	NAME RECEPTACLE ASSEMBLY, 68 POSITION, STACKED, COVERED CONTACTS, RIGHT ANGLE, CHAMP 0.8mm			
MATERIAL 1		2	PRODUCT SPEC 108-1471-1	SIZE A2	CAGE CODE 00779	DRAWING NO C=6364306
CUSTOMER DRAWING		SCALE 5:1	SHEET 1 of 3	REV B	RESTRICTED TO -	

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	APVD
GP	00		—	SEE SHEET 1	—	—

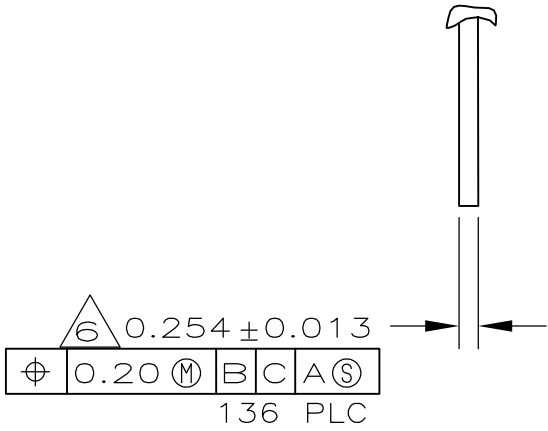


VIEW F—F



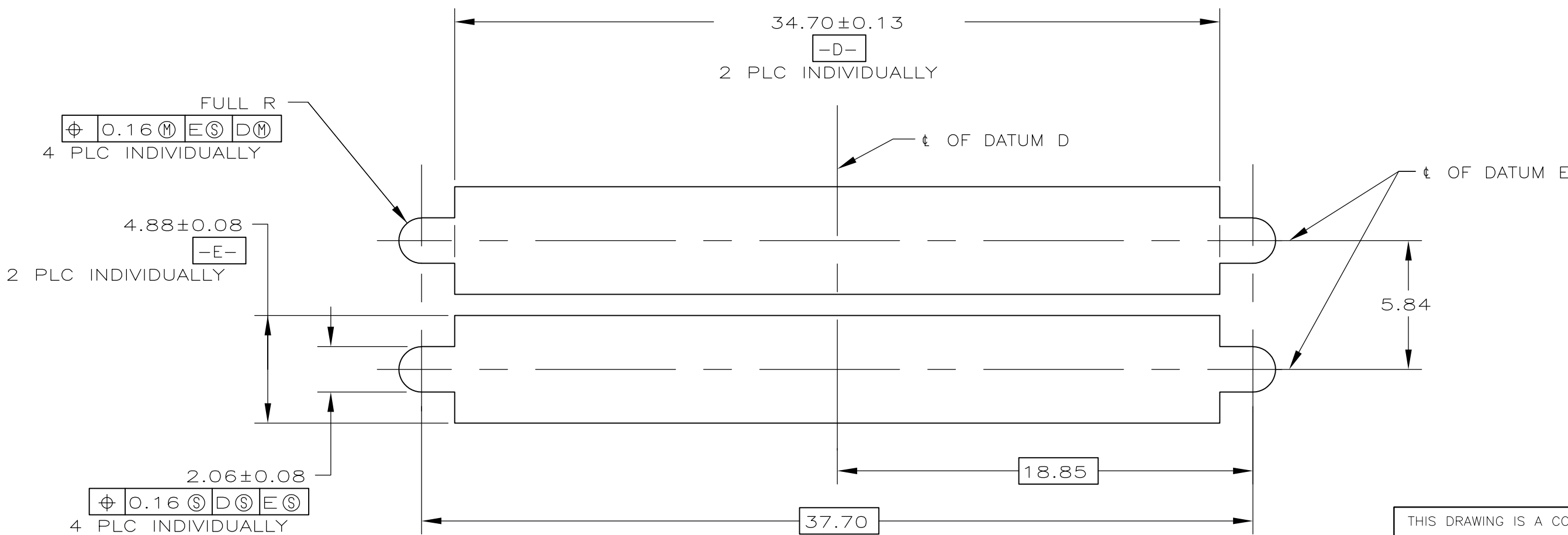
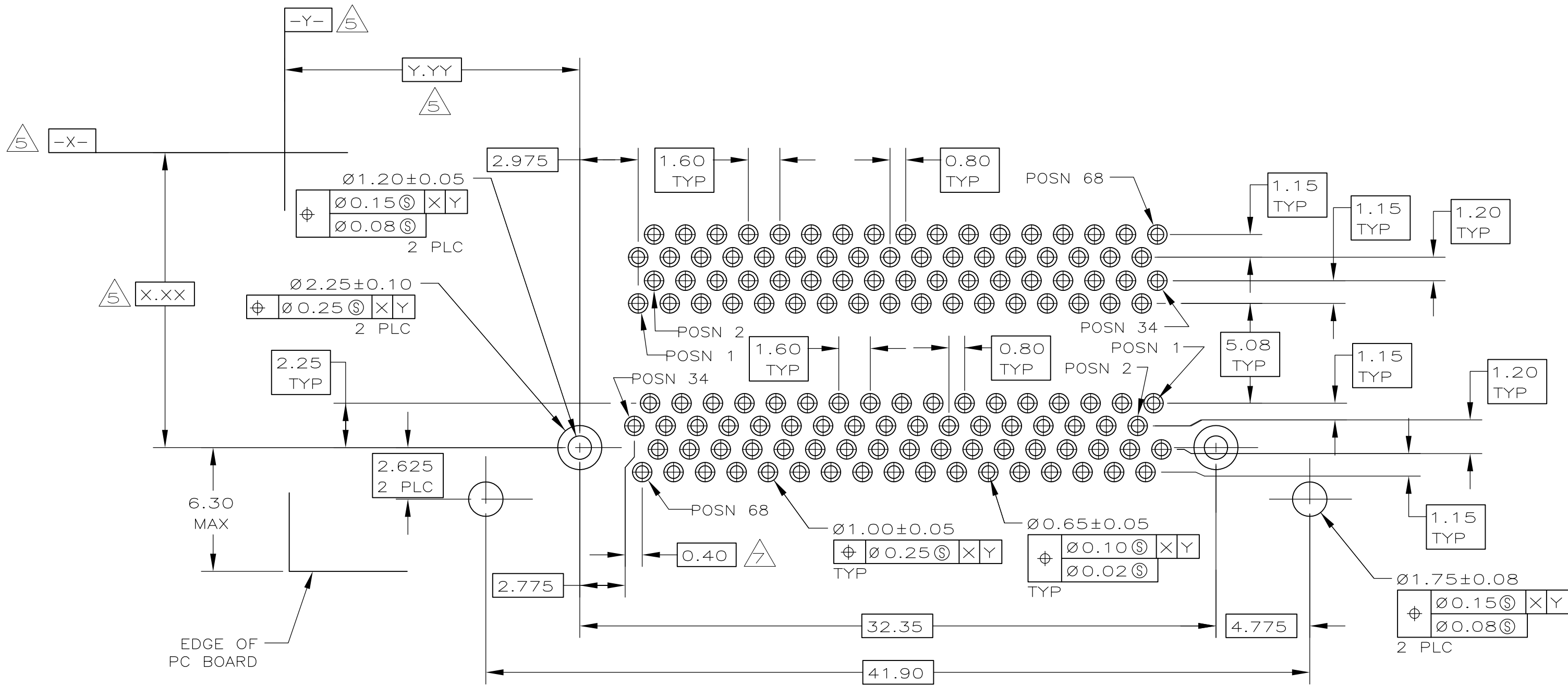
DETAIL W
SCALE 1 O: 1

- 1 MOLDED PARTS: THERMOPLASTIC, BLACK, UL 94V-0 RATED.
SHELL: CARBON STEEL.
CONTACTS: PHOSPHOR BRONZE.
BRACKETS: STEEL.
- 2 SHELL: 5.08μm MIN NICKEL OVER 2.54μm MIN COPPER.
CONTACTS: 0.76μm MIN GOLD ON MATING END, 3.75μm MIN TIN
ON SOLDER TAILS, BOTH OVER 1.27μm MIN NICKEL ON ENTIRE CONTACT.
BRACKETS: TIN PLATED.
- 3 CONTACTS DESIGNED FOR USE ON 1.60±0.15 THICK PC BOARD WITH PLATED THRU
MOUNTING HOLES.
- 4 RECEPTACLE ASSEMBLY DESIGNED FOR USE WITH 1.12±0.08 THICK PANEL.
- 5 DATUMS AND DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 POSITION TOLERANCE APPLIES AT CONTACT TIP ONLY.
- 7 OFFSET DIMENSION APPLIES TO LOWER FOOTPRINT ONLY.



DETAIL Y
SCALE 1 O: 1

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		CHK S. SHUEY 08-02-05		
		APVD M. WALMSLEY 08-02-05	NAME	
DIMENSIONS: mm		PRODUCT SPEC	RECEPTACLE ASSEMBLY, 68 POSITION, STACKED, COVERED CONTACTS, RIGHT ANGLE, CHAMP 0.8mm	
		APPLICATION SPEC		
		WEIGHT —	SIZE A2	CAGE CODE 00779
MATERIAL —		FINISH —	DRAWING NO C=6364306	RESTRICTED TO —
		CUSTOMER DRAWING	SCALE 5:1	SHEET 2 of 3
			REV B	



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		CHK S. SHUEY 08-02-05		
DIMENSIONS: mm		APVD M. WALMSLEY 08-02-05	NAME	
		PRODUCT SPEC	RECEPTACLE ASSEMBLY, 68 POSITION, STACKED, COVERED CONTACTS, RIGHT ANGLE, CHAMP 0.8mm	
		APPLICATION SPEC		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		WEIGHT -	SIZE A2	CAGE CODE 00779
MATERIAL -		FINISH -	DRAWING NO C=6364306	RESTRICTED TO -
CUSTOMER DRAWING			SCALE 5:1	SHEET 3 OF 3
			REV B	

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