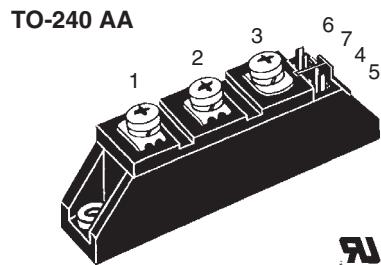


Thyristor Modules

Thyristor/Diode Modules

I_{TRMS} = 2x180 A
I_{TAVM} = 2x115 A
V_{RRM} = 800-1800 V

| V _{RSM} | V _{RRM} | Type | | | | | |
|------------------|------------------|-----------|---------------|-----|-----------|---------------|-----|
| V _{DSM} | V _{DRM} | | 1 B | 8 B | Version | 1 B | 8 B |
| 900 | 800 | MCC 72-08 | io1 B / io8 B | | MCC 72-08 | io1 B / io8 B | |
| 1300 | 1200 | MCC 72-12 | io1 B / io8 B | | MCC 72-12 | io1 B / io8 B | |
| 1500 | 1400 | MCC 72-14 | io1 B / io8 B | | MCC 72-14 | io1 B / io8 B | |
| 1700 | 1600 | MCC 72-16 | io1 B / io8 B | | MCC 72-16 | io1 B / io8 B | |
| 1900 | 1800 | MCC 72-18 | io1 B / io8 B | | MCC 72-18 | io1 B / io8 B | |

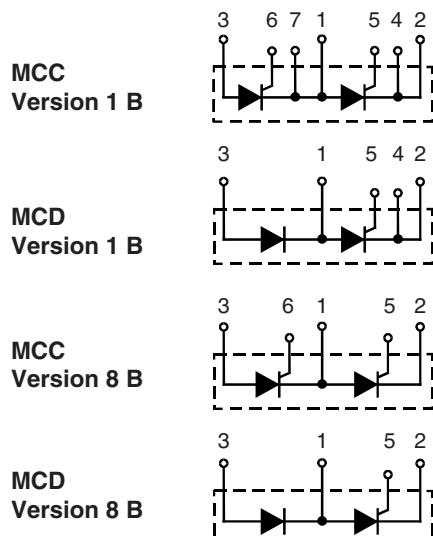


| Symbol | Conditions | Maximum Ratings | | |
|---------------------------------------|--------------------------------------------------------------------------------------------------|----------------------------------------------------|---------------|------------------|
| I _{TRMS} , I _{FRMS} | T _{VJ} = T _{VJM} | 180 | A | |
| I _{TAVM} , I _{FAVM} | T _C = 63°C; 180° sine | 115 | A | |
| | T _C = 85°C; 180° sine | 85 | A | |
| I _{TSM} , I _{FSM} | T _{VJ} = 45°C | t = 10 ms (50 Hz), sine | 1700 | A |
| | V _R = 0 | t = 8.3 ms (60 Hz), sine | 1800 | A |
| | T _{VJ} = T _{VJM} | t = 10 ms (50 Hz), sine | 1540 | A |
| | V _R = 0 | t = 8.3 ms (60 Hz), sine | 1640 | A |
| $\int i^2 dt$ | T _{VJ} = 45°C | t = 10 ms (50 Hz), sine | 14 450 | A ² s |
| | V _R = 0 | t = 8.3 ms (60 Hz), sine | 13 500 | A ² s |
| | T _{VJ} = T _{VJM} | t = 10 ms (50 Hz), sine | 11 850 | A ² s |
| | V _R = 0 | t = 8.3 ms (60 Hz), sine | 11 300 | A ² s |
| (di/dt) _{cr} | T _{VJ} = T _{VJM} | repetitive, I _T = 250 A | 150 | A/μs |
| | f = 50 Hz; t _p = 200 μs | | | |
| | V _D = $\frac{2}{3} V_{DRM}$ | | | |
| | I _G = 0.45 A | non repetitive, I _T = I _{TAVM} | 500 | A/μs |
| | di _G /dt = 0.45 A/μs | | | |
| (dv/dt) _{cr} | T _{VJ} = T _{VJM} ; R _{GR} = ∞ ; method 1 (linear voltage rise) | V _{DR} = $\frac{2}{3} V_{DRM}$ | 1000 | V/μs |
| P _{GM} | T _{VJ} = T _{VJM} ; I _T = I _{TAVM} | t _p = 30 μs | 10 | W |
| | | t _p = 300 μs | 5 | W |
| P _{GAV} | | | 0.5 | W |
| V _{RGM} | | | 10 | V |
| T _{VJ} | | | -40...+125 | °C |
| T _{VJM} | | | 125 | °C |
| T _{stg} | | | -40...+125 | °C |
| V _{ISOL} | 50/60 Hz, RMS; I _{ISOL} ≤ 1 mA; | t = 1 min | 3000 | V~ |
| | | t = 1 s | 3600 | V~ |
| M _d | Mounting torque (M5) | | 2.5-4.0/22-35 | Nm/lb.in. |
| | Terminal connection torque (M5) | | 2.5-4.0/22-35 | Nm/lb.in. |
| Weight | Typical including screws | | 90 | g |

Data according to IEC 60747 and refer to a single thyristor/diode unless otherwise stated.

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Features

- International standard package, JEDEC TO-240 AA
- Direct copper bonded Al₂O₃ -ceramic base plate
- Planar passivated chips
- Isolation voltage 3600 V~
- UL registered, E 72873
- Gate-cathode twin pins for version 1B

Applications

- DC motor control
- Softstart AC motor controller
- Light, heat and temperature control

Advantages

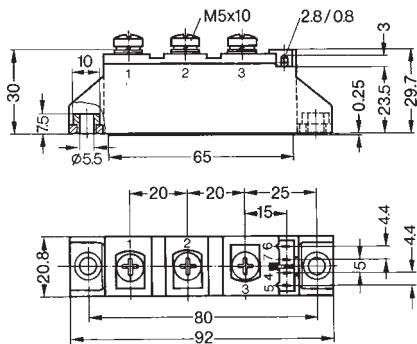
- Space and weight savings
- Simple mounting with two screws
- Improved temperature and power cycling
- Reduced protection circuits

| Symbol | Conditions | Characteristic Values | | |
|--------------------|---------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------|---------|
| I_{RRM}, I_{DRM} | $T_{VJ} = T_{VJM}; V_R = V_{RRM}; V_D = V_{DRM}$ | 5 | mA | |
| V_T/V_F | $I_T/I_F = 300 A; T_{VJ} = 25^\circ C$ | 1.74 | V | |
| V_{TO} | For power-loss calculations only ($T_{VJ} = 125^\circ C$) | 0.85 | V | |
| r_T | | 3.2 | $m\Omega$ | |
| V_{GT} | $V_D = 6 V; T_{VJ} = 25^\circ C$ $T_{VJ} = -40^\circ C$ | 2.5 | V | |
| I_{GT} | $V_D = 6 V; T_{VJ} = 25^\circ C$ $T_{VJ} = -40^\circ C$ | 2.6 | V | |
| | | 150 | mA | |
| | | 200 | mA | |
| V_{GD} | $T_{VJ} = T_{VJM}; V_D = \frac{2}{3} V_{DRM}$ | 0.2 | V | |
| I_{GD} | | 10 | mA | |
| I_L | $T_{VJ} = 25^\circ C; t_p = 10 \mu s; V_D = 6 V$ $I_G = 0.45 A; di_G/dt = 0.45 A/\mu s$ | 450 | mA | |
| I_H | $T_{VJ} = 25^\circ C; V_D = 6 V; R_{GK} = \infty$ | 200 | mA | |
| t_{gd} | $T_{VJ} = 25^\circ C; V_D = \frac{1}{2} V_{DRM}$ $I_G = 0.45 A; di_G/dt = 0.45 A/\mu s$ | 2 | μs | |
| t_q | $T_{VJ} = T_{VJM}; I_T = 150 A, t_p = 200 \mu s; -di/dt = 10 A/\mu s$ $V_R = 100 V; dv/dt = 20 V/\mu s; V_D = \frac{2}{3} V_{DRM}$ | typ. | 185 | μs |
| Q_S | $T_{VJ} = T_{VJM}; I_T/I_F = 50 A, -di/dt = 6 A/\mu s$ | 170 | μC | |
| I_{RM} | | 45 | A | |
| R_{thJC} | per thyristor/diode; DC current | other values | 0.3 | K/W |
| | per module | | 0.15 | K/W |
| R_{thJK} | per thyristor/diode; DC current | see Fig. 8/9 | 0.5 | K/W |
| | per module | | 0.25 | K/W |
| d_s | Creepage distance on surface | 12.7 | mm | |
| d_A | Strike distance through air | 9.6 | mm | |
| a | Maximum allowable acceleration | 50 | m/s^2 | |

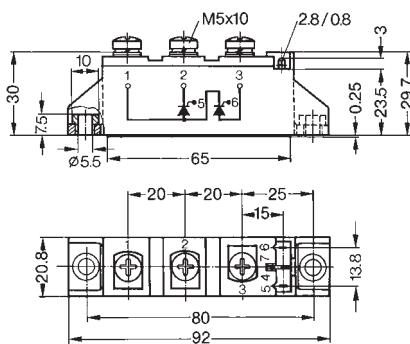
Optional accessories for module-type MCC 72 version 1 B
Keyed gate/cathode twin plugs with wire length = 350 mm, gate = yellow, cathode = red
Type **ZY 200L** (L = Left for pin pair 4/5) } UL 758, style 1385,
Type **ZY 200R** (R = right for pin pair 6/7) } CSA class 5851, guide 460-1-1

Dimensions in mm (1 mm = 0.0394")

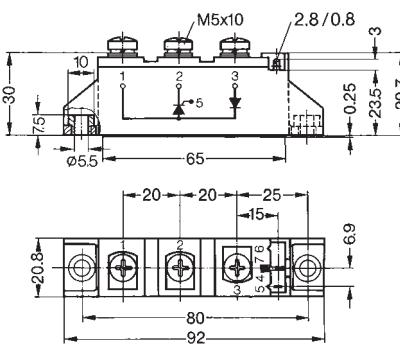
MCC / MCD Version 1 B



MCC Version 8 B



MCD Version 8 B



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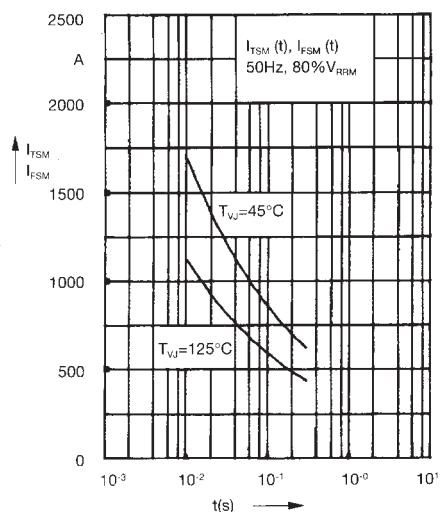


Fig. 3 Surge overload current
 I_{TSM}, I_{FSM} : Crest value, t: duration

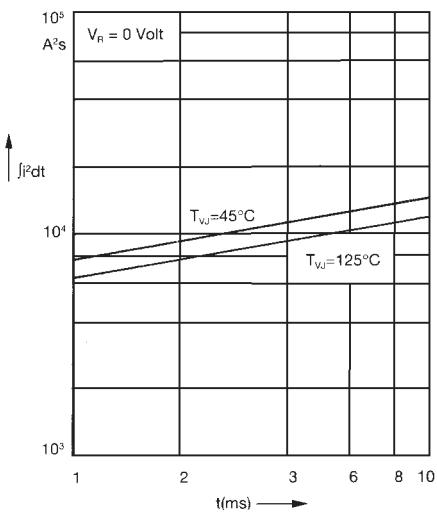


Fig. 4 j^2dt versus time (1-10 ms)

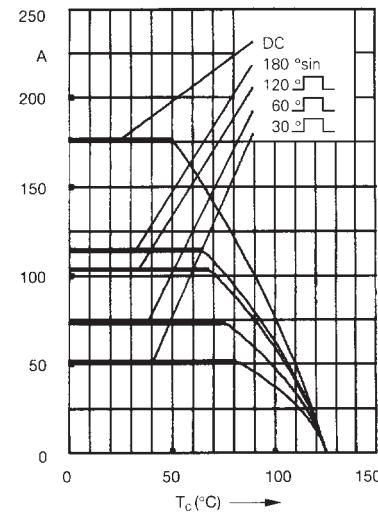


Fig. 4a Maximum forward current at case temperature

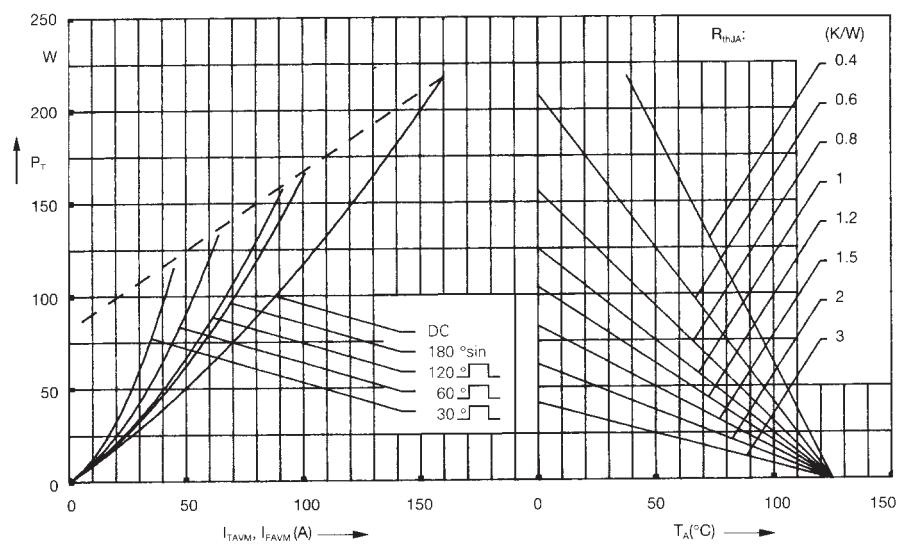


Fig. 5 Power dissipation versus on-state current and ambient temperature (per thyristor or diode)

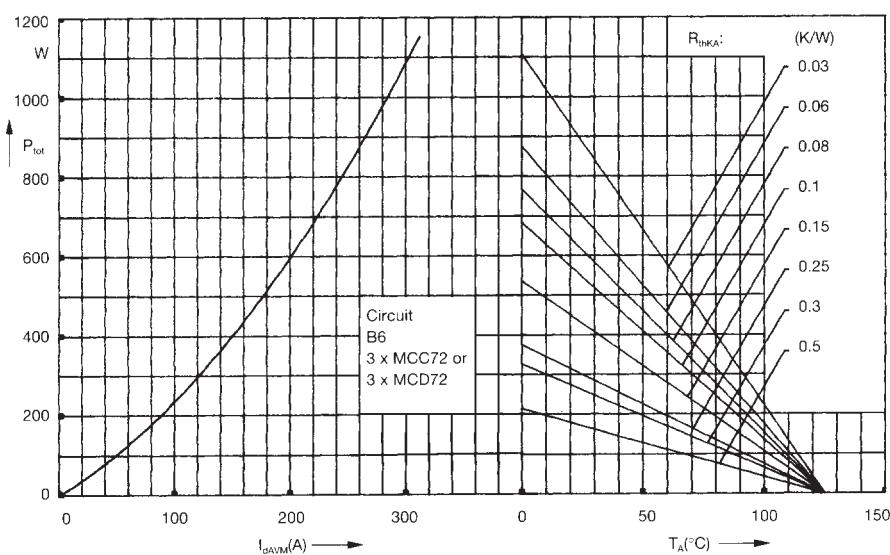
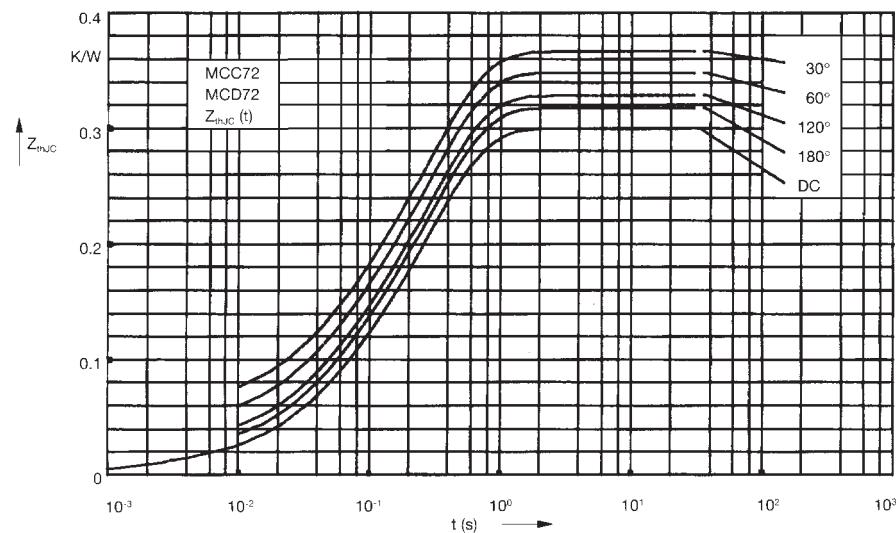
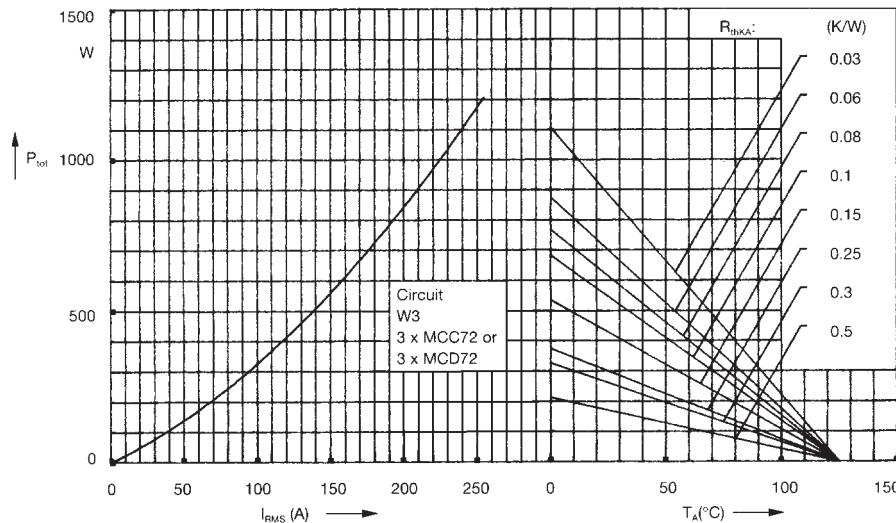


Fig. 6 Three phase rectifier bridge:
Power dissipation versus direct output current and ambient temperature

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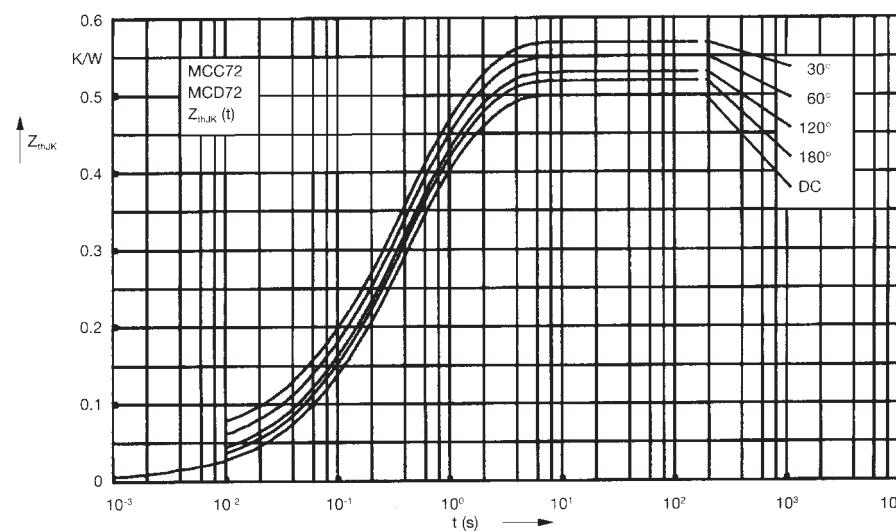


R_{thJC} for various conduction angles d:

| d | R_{thJC} (K/W) |
|------|------------------|
| DC | 0.3 |
| 180° | 0.31 |
| 120° | 0.33 |
| 60° | 0.35 |
| 30° | 0.37 |

Constants for Z_{thJC} calculation:

| i | R_{thi} (K/W) | t_i (s) |
|---|-----------------|-----------|
| 1 | 0.008 | 0.0019 |
| 2 | 0.054 | 0.047 |
| 3 | 0.238 | 0.3 |



R_{thJK} for various conduction angles d:

| d | R_{thJK} (K/W) |
|------|------------------|
| DC | 0.5 |
| 180° | 0.51 |
| 120° | 0.53 |
| 60° | 0.55 |
| 30° | 0.57 |

Constants for Z_{thJK} calculation:

| i | R_{thi} (K/W) | t_i (s) |
|---|-----------------|-----------|
| 1 | 0.008 | 0.0019 |
| 2 | 0.054 | 0.047 |
| 3 | 0.238 | 0.3 |
| 4 | 0.2 | 1.25 |