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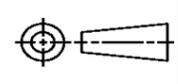
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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-014891	10OCT2014	GK	HMR

THIS PART NUMBER IS OBSOLETE (NO LONGER ACTIVE OR PRODUCED).
 THE CUSTOMER SHOULD CONTACT THEIR SALES REPRESENTATIVE OR TAC
 TO IDENTIFY THE APPLICATOR THAT WILL PROCESS THE TERMINAL TO BE APPLIED.
 IF ONE DOES NOT EXIST, A REQUEST TO QUOTE A NEW APPLICATOR WILL NEED TO
 BE PROCESSED.

FOR REPLACEMENT PARTS FOR APPLICATOR 1911204
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		
DIMENSIONS:		CHK	RAGHAVENDRA		
		APVD	RAGHAVENDRA		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	NAME		
0 PLC	±	APPLICATION SPEC	SIDE FEED SYSTEM III APPLICATOR		
1 PLC	±		SIZE	CAGE CODE	DRAWING NO
2 PLC	±		A3		©- 1911204
3 PLC	±				RESTRICTED TO
4 PLC	±				
ANGLES	±	WEIGHT			
MATERIAL	FINISH	CUSTOMER DRAWING	SCALE	SHEET 1 OF 2	REV A1

PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911204-1	A	CUTS CARRIER	8-1911204-1
1911204-6	A	CONTINUOUS CARRIER	8-1911204-6
7-1911204-1	A	-1 AND SPARE PARTS	9-1911204-1
7-1911204-6	A	-6 AND SPARE PARTS	9-1911204-6
7-1911204-7	A	SPARE PARTS KIT	-

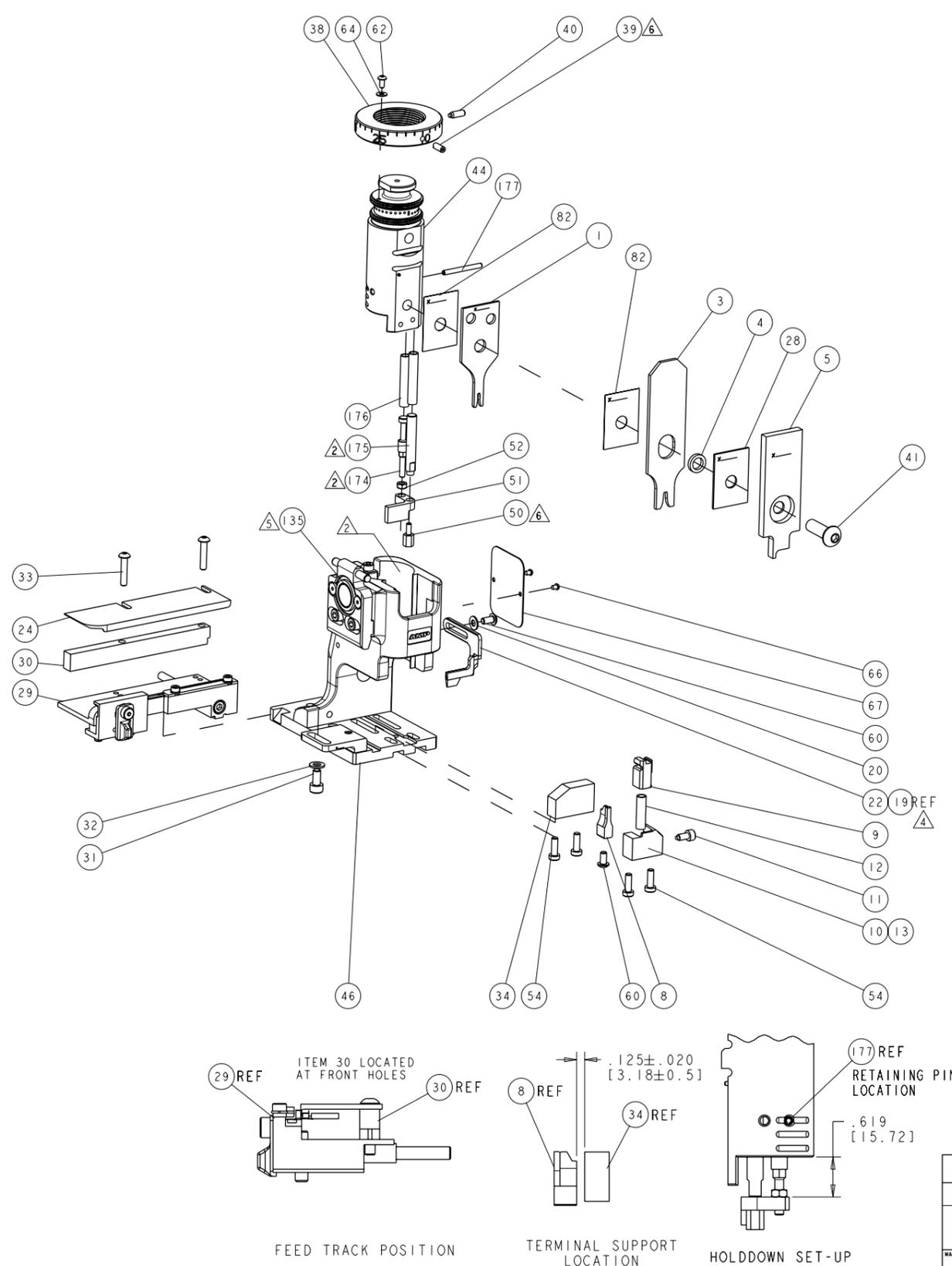
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	.055 [1.40mm]	F
INSUL	.110 [2.79mm]	O
APPL INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: .062 COMMERCIAL PIN AND SOCKET			
WIRE STRIP LENGTH .110-.125 IN [2.8-3.2 mm]		INSULATION DIAMETER RANGE .050-.110 IN [1.27-2.79mm]	
TERMINAL APPL SPEC	114-1013	-	-

TERMINALS APPLIED			
350628-1	350628-2	350628-5	350628-6
350628-8	350629-1	350629-2	350629-5
350629-8	770983-1	-	-

WIRE SIZE	CRIMP HEIGHT mm [INCH]
18AWG	1.19±.05 [.047±.002]
20AWG	1.02±.05 [.040±.002]
22AWG	.91±.05 [.036±.002]
24AWG	.84±.05 [.033±.002]

FEED FINGER		SET UP GAGE		LOC	DIST	REVISIONS					
1901694-1		1901067-1		A	66	P	LYR	DESCRIPTION	DATE	OWN	APPD
						A		PRODUCT RELEASE	FEB2008	CMR	TE



-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN, HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN, HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-5	STANDOFF, HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW, SET, SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER, BALL, METRIC	39
-	1	1	1	1	1752309-1	RING, INSULATION CRIMP	38
-	1	1	1	1	1752356-1	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	1	1	1	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	1	1	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	3-1333201-0	ANVIL, COMBINATION	8
-	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1-238011-7	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	2-456134-9	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-1	SPACER, CRIMPER	2
-	1	2	2	1	1-456402-0	CRIMPER, WIRE PREMIUM	1

- △ RECOMMENDED SPARE PARTS.
- △ GREASE BEARING SURFACES LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.
- △ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.
- △ APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN		APVD		NAME		RESTRICTED TO	
INCHES[mm]		0 PLC	±.001	C. BEICHELDERFER		22JAN2008		Tyco Electronics		Harrisburg, PA 17105-3608	
		1 PLC	±.002	T. ELBIN		22JAN2008		SIDE FEED SYSTEM III APPLICATOR			
		2 PLC	±.003	N. DEMING		22JAN2008		SIZE		CAGE CODE [DRAWING NO]	
		3 PLC	±.004					A		00779 [1911204]	
		4 PLC	±.005					APPLICATION SPEC		SCALE 3:5	
		ANGLES	±.001					SEE TABLE		SHEET 1 OF 1	
MATERIAL		FINISH		WEIGHT		CUSTOMER DRAWING		REV A			

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[7-1911204-7](#)