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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001897	13FEB2014	GK	HMR

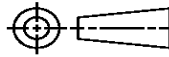
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151640-1


FOR REPLACEMENT PARTS FOR APPLICATOR 1855460
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1855460

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	A1	

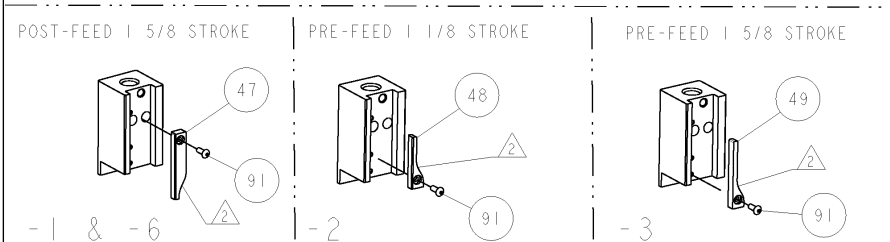
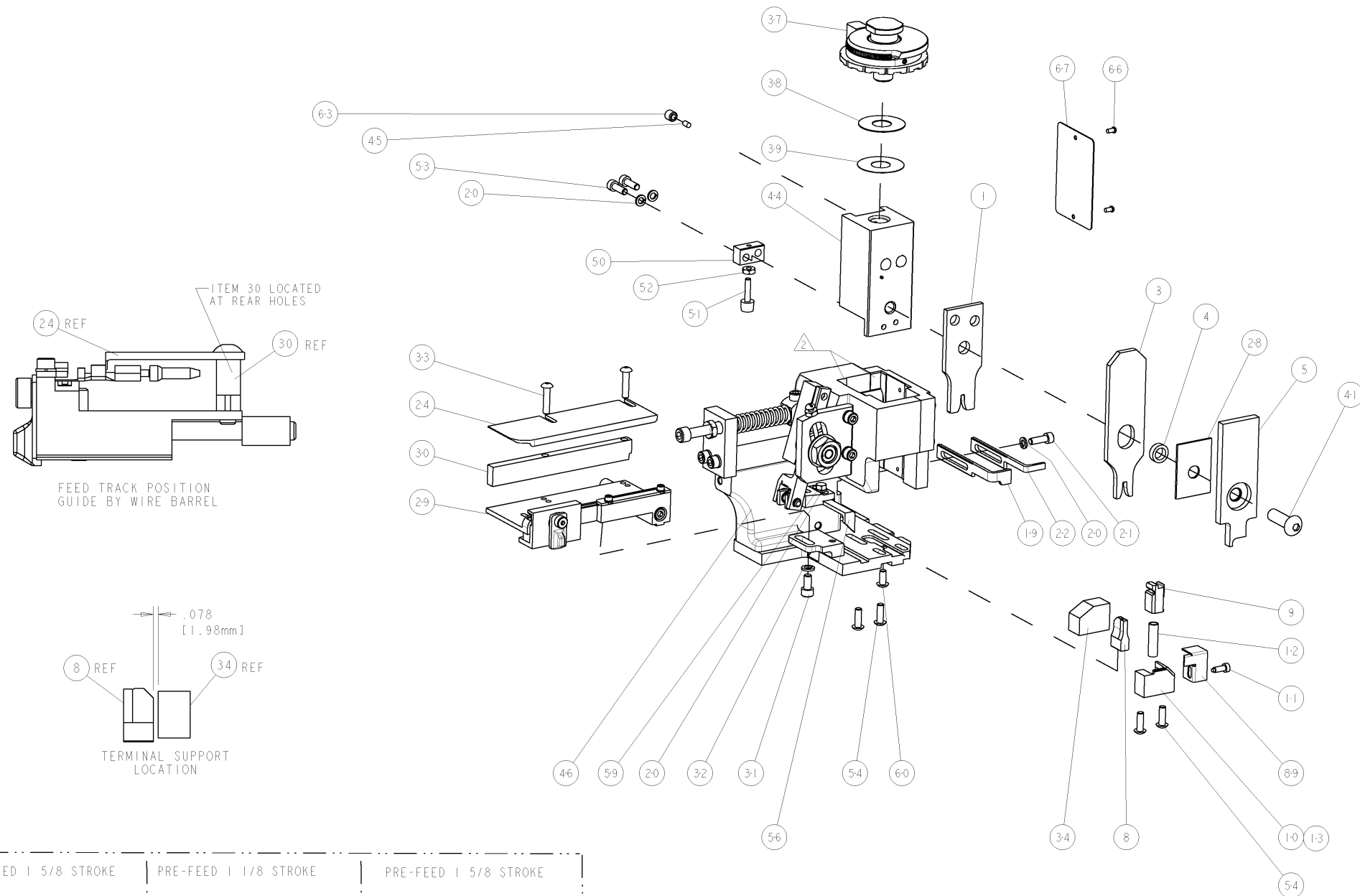
TE Connectivity			
SIDE FEED HDM WITH FINE ADJUST			
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 1855460	

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH
MATERIAL	


REF SETTING
A-5
B-7
-
-

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



3	-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
3	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	1	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	1	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
	-	1	1	1	1	-	469367-9	SHIM	38
	-	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28	
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24	
-	1	-	-	1	-	690472-2	STRIPPER	22	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	-	1	1	-	-	691353-1	STRIPPER	19	
△	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-1	STOP, SHEAR	11
	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1633111-5	ANVIL, COMBINATION .100	8
	-	-	-	-	...	-	-	-	7
	-	-	-	-	...	-	-	-	6
△	-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	4-238011-5	BLOCK, CRIMPER SPACER	4
	1	1	1	1	1	-	6-1424909-9	CRIMPER, INSULATION F	3
△	-	-	-	-	...	-	-	-	2
	1	1	1	1	1	-	2-456407-0	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.01 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.1		03MAR2009 G. BAILEY APVD DESIGN NAME FINE ADJUST SIZE FEED HDM APPLICATOR -	
MATERIAL		FINISH		SIZE CASE CODE DRAWING NO. RESTRICTED TO	
-		-		A1 00779 C-1855460	
CUSTOMER DRAWING		WEIGHT		SCALE 3.5 SHEET 1 OF 1 REV A	

Mouser Electronics

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[TE Connectivity:](#)

[1855460-2](#)