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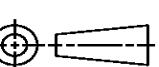
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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-14-001897	13FEB2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151640-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855460
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855460

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1855460	
		SCALE		SHEET 1 OF 2	
				REV A1	

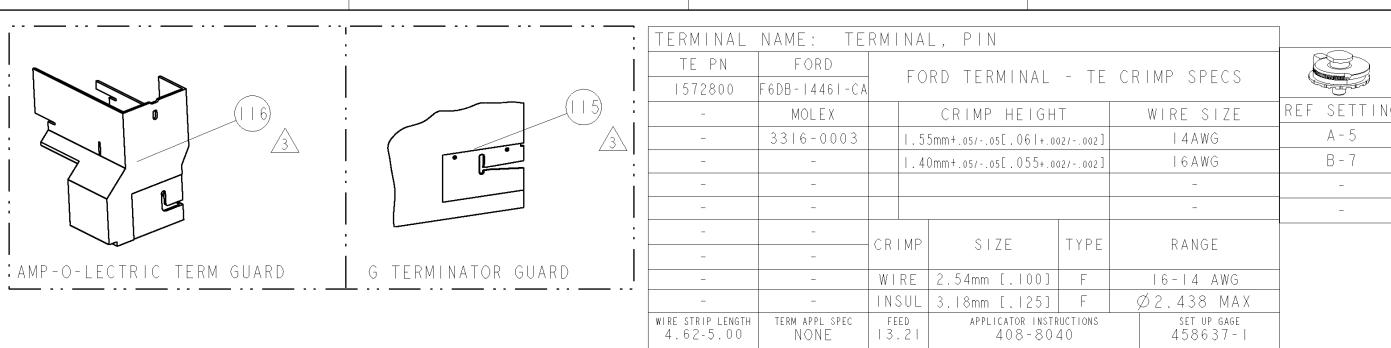
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855460-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855460-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855460-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855460-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855460-7	A	-	-	-	SPARE PARTS

⚠ RECOMMENDED SPARE PARTS

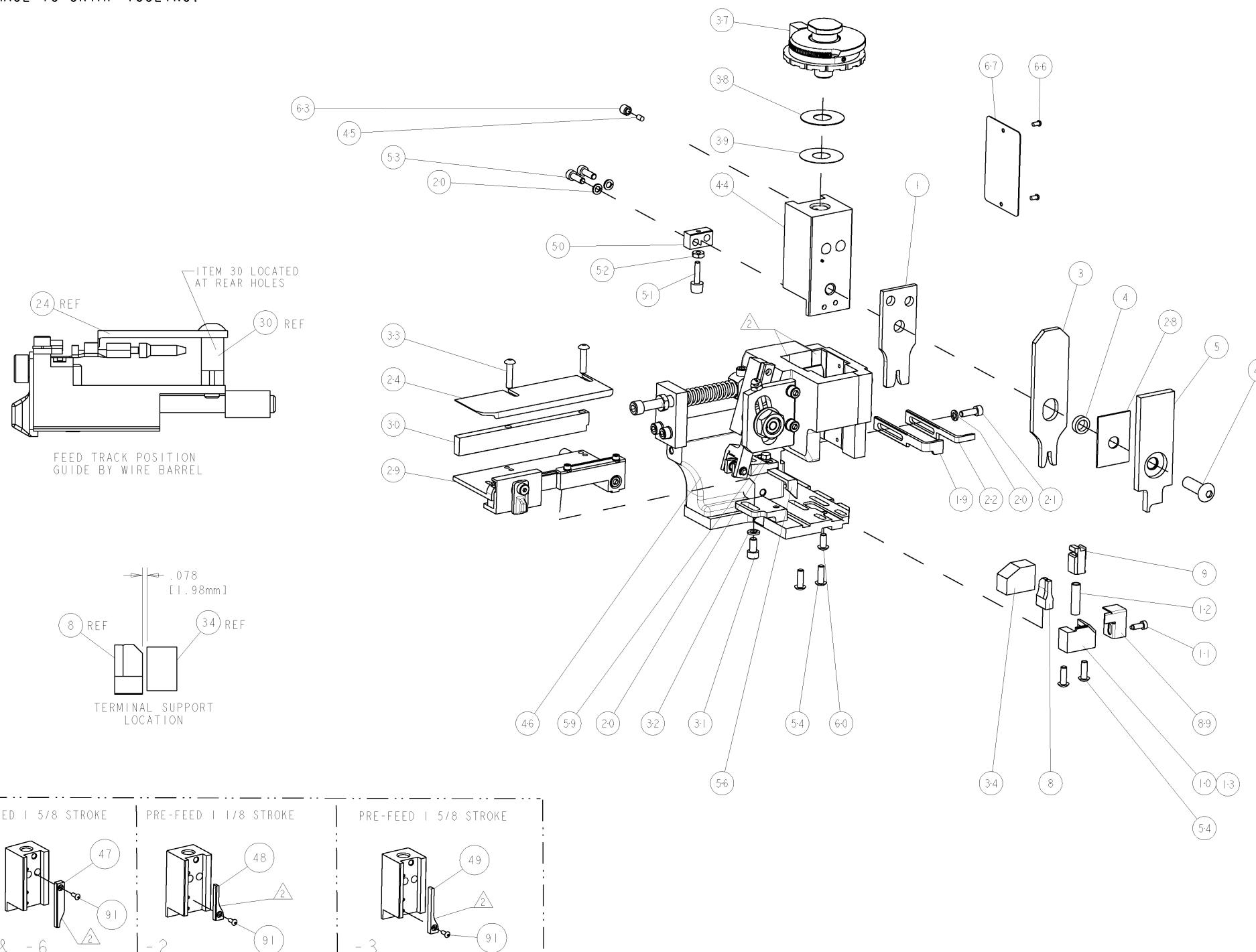
2 GREASE LIGHTLY

③ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERMINAL, PIN				
TE PN	FORD	FORD TERMINAL - TE CRIMP SPECS		
1572800	F6DB-14461-CA			
-	MOLEX	CRIMP HEIGHT		WIRE SIZE
-	3316-0003	1.55mm [+0.05/-0.05], .061 [+0.02/-0.02]		14AWG
-	-	1.40mm [+0.05/-0.05], .055 [+0.02/-0.02]		16AWG
-	-			-
-	-			-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	2.54mm [.100]	F
-	-	INSUL	3.18mm [.125]	F
WIRE STRIP LENGTH 4.62-5.00	TERM APPL SPEC NONE	FEED 13.21	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 45863-7



CUSTOMER VIEWABLE ASSEMBLY

Mouser Electronics

Authorized Distributor

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[TE Connectivity:](#)

[1855460-2](#)