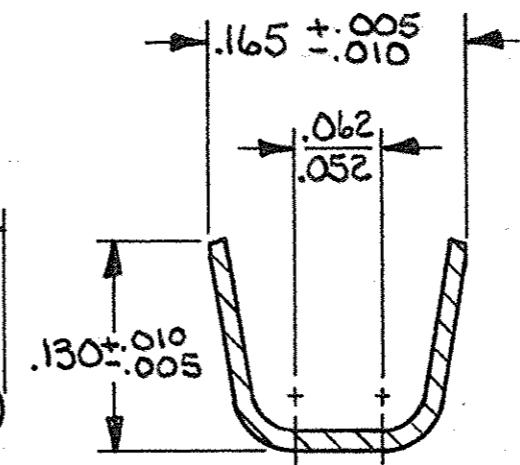
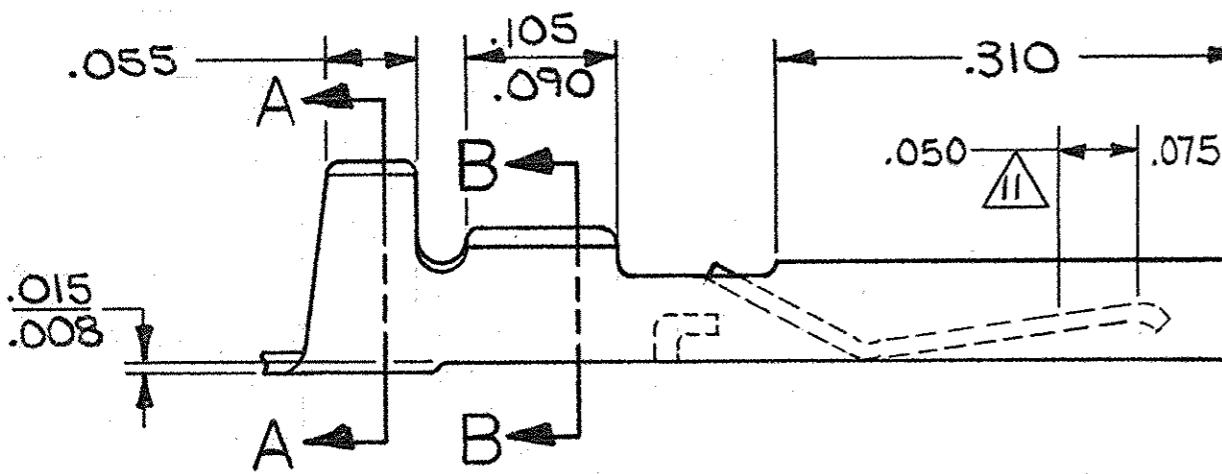
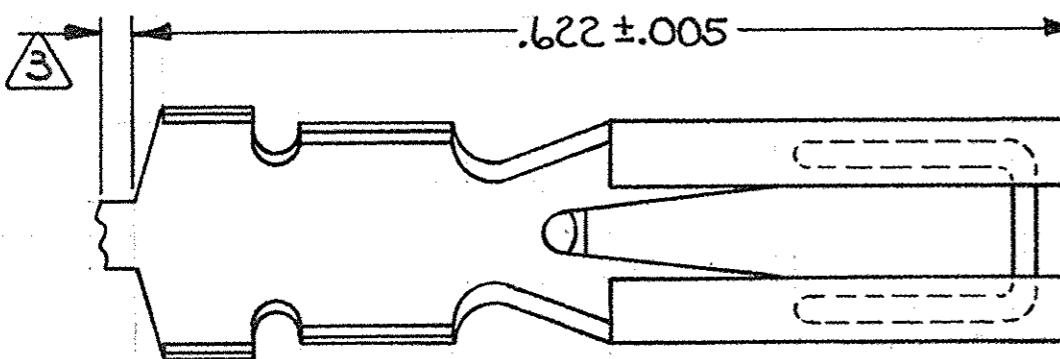
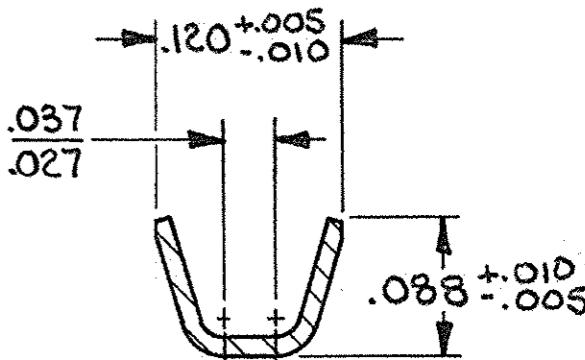


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SECT A-A



SECT B-B

1. FOR CRIMPING INFORMATION SEE SPEC. # 108-9201.
2. FOR SUPPLEMENTAL SPECIFICATIONS SEE # 108-9004.
3. CUT-OFF TAB FOR LOOSE PIECE PARTS IS .005-.020.
4. .000015 GOLD OVER .000030 NICKEL IN CONTACT AREA.
5. .000030 GOLD OVER .000030 NICKEL IN CONTACT AREA.
6. .000050 GOLD OVER .000030 NICKEL IN CONTACT AREA.
7. MAT'L = PHOS. BRONZE
8. INSUL. RANGE: .054 - .090 OR 2(.045-.072)
9. WIRE RANGE: 1-*18, 2-*20 OR 2-*22
10. .000100 TIN-LEAD OVER .000030 NICKEL
ON WIRE BARREL.
11. THE GOLD COVERED AREA WILL BE THE .125 BAND. THE GOLD
THICKNESS IS TO BE MEASURED IN THE .050 WIDE BAND.
12. .000100 TIN OVER .000030 NICKEL IN WIRE BARREL

OBsolete	—	9	8	5 13	5-531589-3
OBsolete	531589-7	9	8	12 6 10	531589-4
	531589-6	9	8	5 10	531589-3
OBsolete	531589-5	9	8	4 10	531589-2

	L.P. P/N	WIRE RANGE	INSULATION RANGE	FINISH	PART NO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON DECIMALS ± .010 ANGLES ± .010	CONTRACT NO DR. DL Evans 2-26-81	AMP INCORPORATED Harrisburg, Pa.			
MATERIAL 7	CHK. D.X. Kelly 2-26-81				
DSGN APPD E. Larson 2-27-81	APPD E. Larson 2-27-81				
FINISH 4 5 6 10	OTHER APPD	SIZE B	CODE IDENT NO 00779	DRAWING NO 531589	
		SCALE 8-1		SHEET 1 OF 1	

AMP BLADE II
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