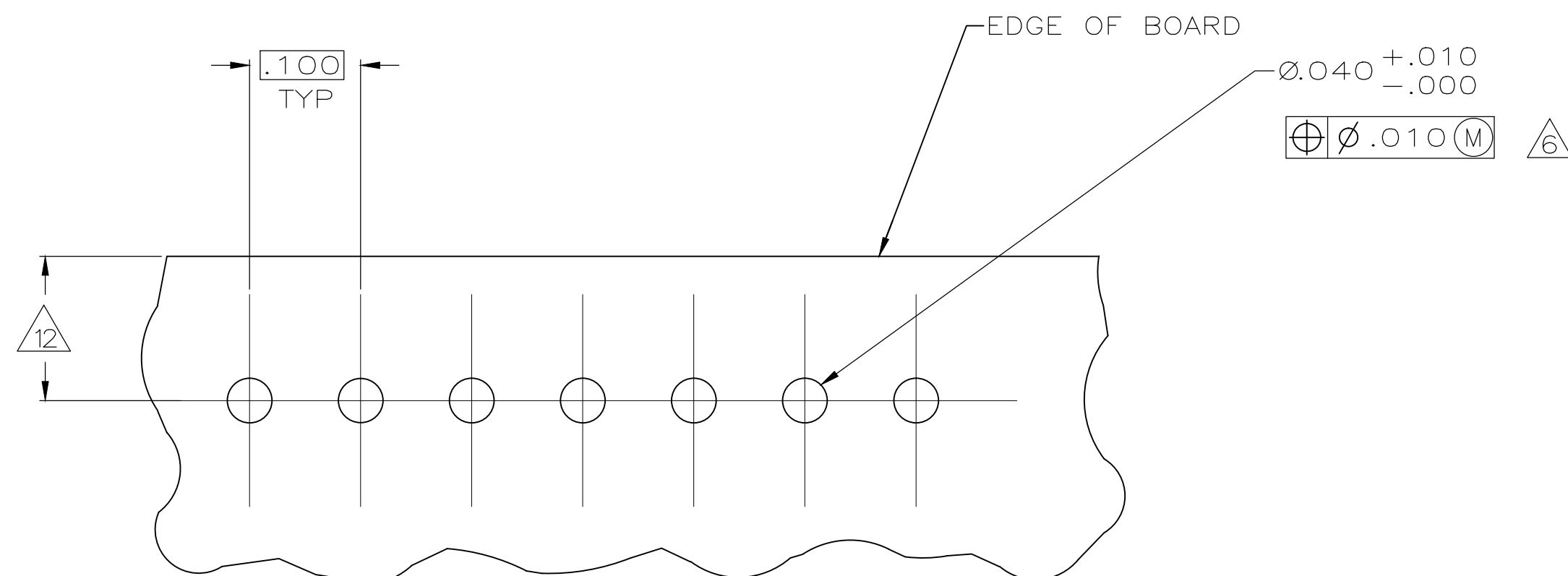
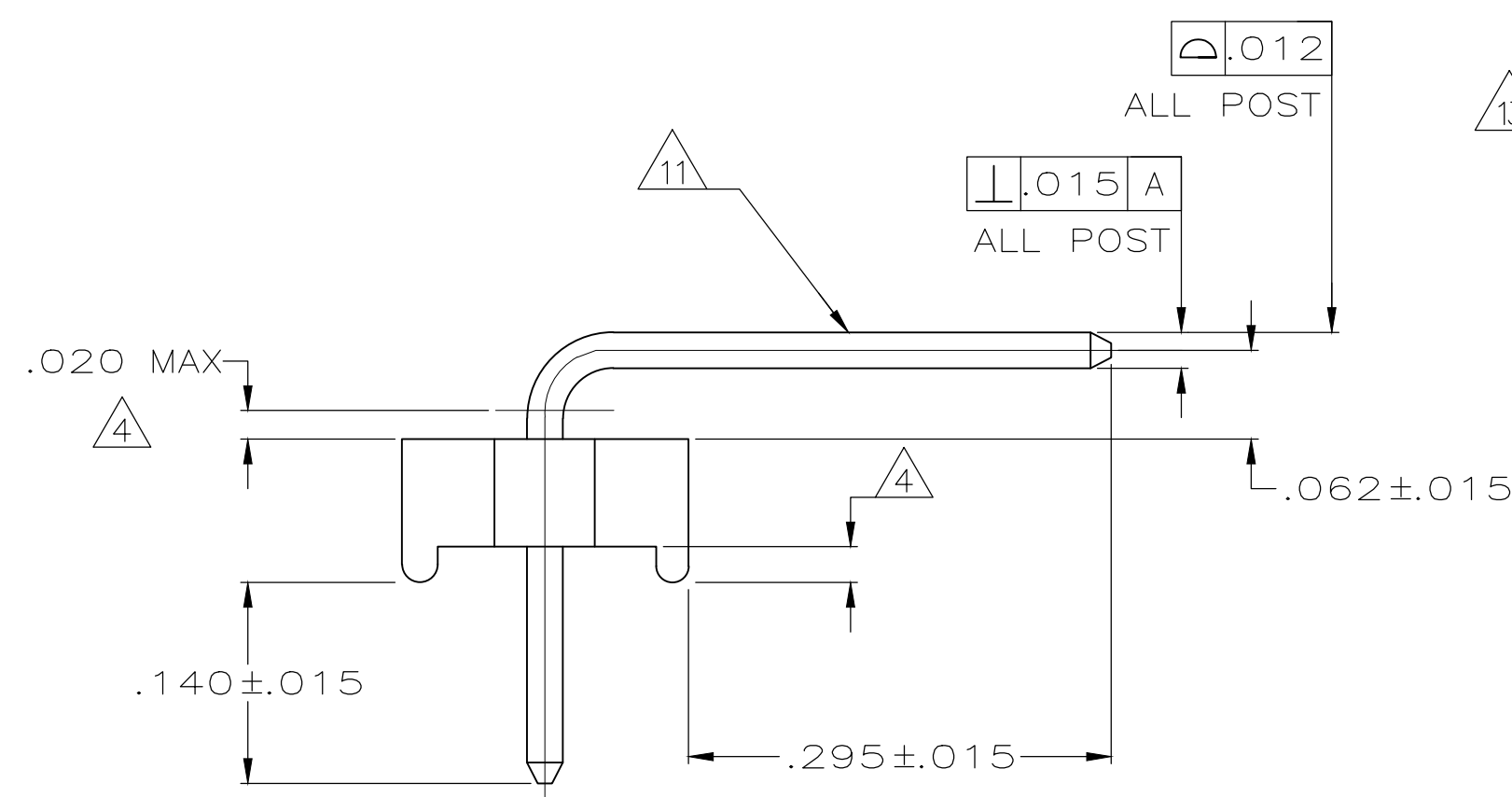
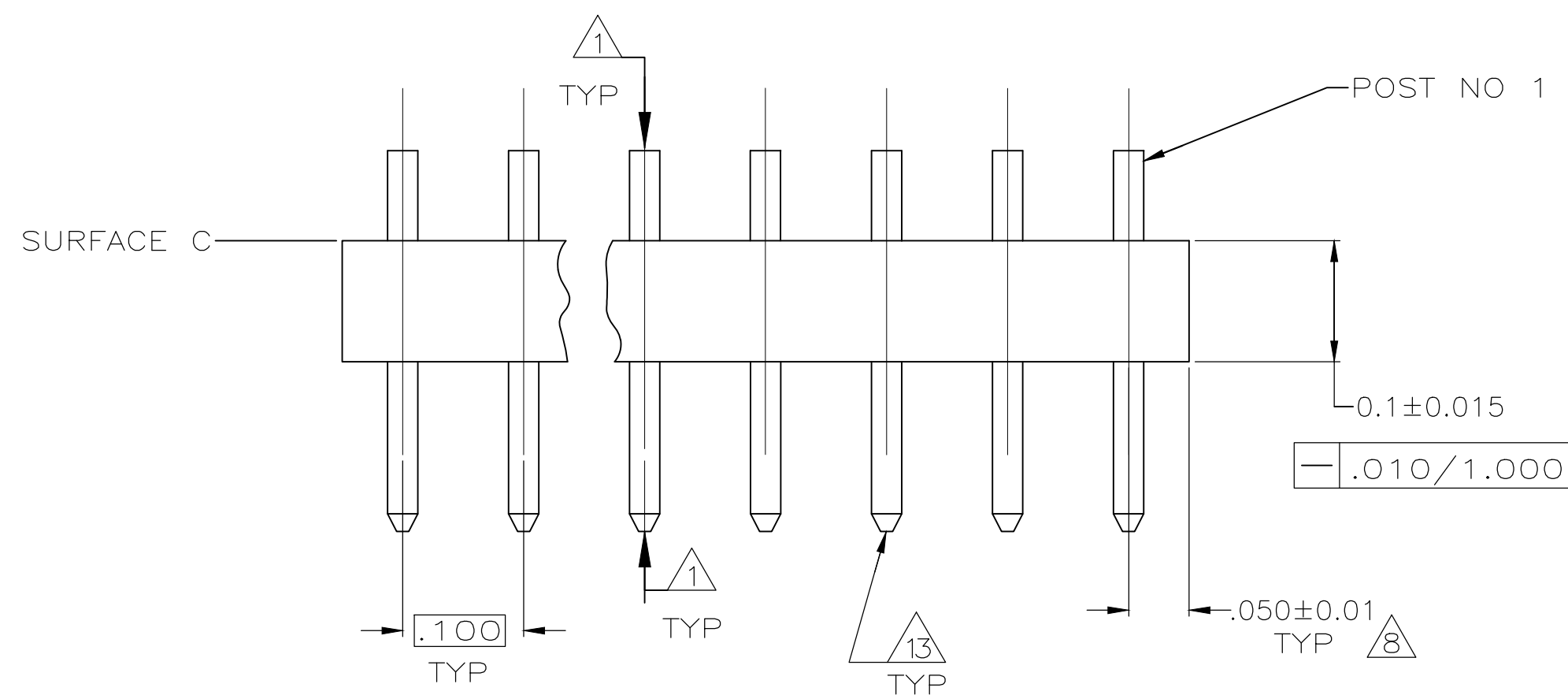
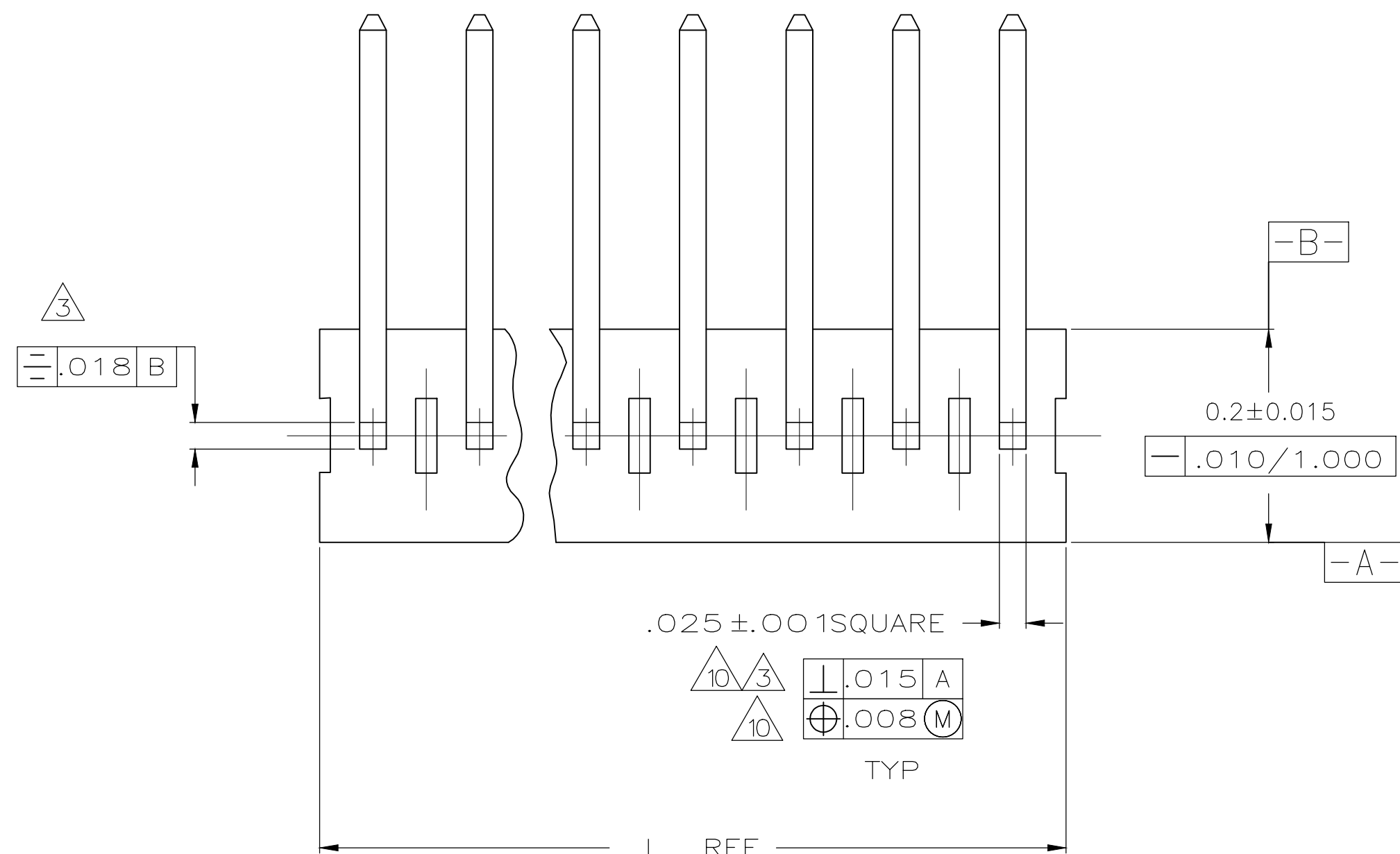


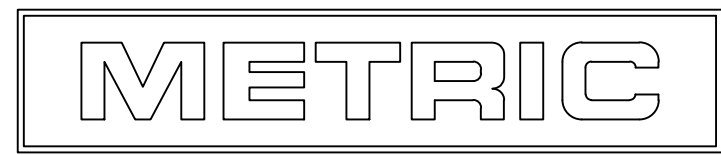
LOC	DIST	REVISIONS					
CM	54	P	LTR	DESCRIPTION	DATE	DWN	APVD
			Y2	REVISED PER ECO-14-011424	23SEP14	MGM	CO



.032	0.81	1.000	25.40
.025	0.64	.295	7.49
.020	0.51	.240	6.10
.018	0.46	.200	5.08
.015	0.38	.140	3.56
.012	0.30	.120	3.05
.010	0.25	.100	2.54
.008	0.20	.063	1.60
.005	0.13	.062	1.57
.003	0.08	.050	1.27
.001	0.03	.040	1.02
.000	0.00	.035	0.89
IN	MM	IN	MM

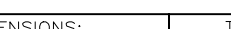
CONVERSION TABLE

RECOMMENDED MOUNTING HOLE PATTERN
FOR .063 THICK P.C. BOARD



1. POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
2. TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
3. MEASURED AT SURFACE C.
4. PLASTIC FLASH PERMITTED IN THIS AREA.
5. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
6. ONE HOLE MAY BE UNDERSIZED (.035/.032 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
7. MATERIAL: HEADER-THERMOPLASTIC POLYESTER
94V-0(NATURAL)
POST-COPPER ALLOY (TIN PLATED)
8. COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
9. PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
10. POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
11. POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
12. DIMENSION SHOULD BE .120-.240 WHEN MATING WITH A MTA 100 CONNECTOR ASSEMBLY OR .120 MIN WHEN MATING WITH A CST 100 CONNECTOR.
13. PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

2.800	71.12	28	2-640453-8
2.700	68.58	27	2-640453-7
2.600	66.04	26	2-640453-6
2.500	63.50	25	2-640453-5
2.400	60.96	24	2-640453-4
2.300	58.42	23	2-640453-3
2.200	55.88	22	2-640453-2
2.100	53.34	21	2-640453-1
2.000	50.80	20	2-640453-0
1.900	48.26	19	1-640453-9
1.800	45.72	18	1-640453-8
1.700	43.18	17	1-640453-7
1.600	40.64	16	1-640453-6
1.500	38.10	15	1-640453-5
1.400	35.56	14	1-640453-4
1.300	33.02	13	1-640453-3
1.200	30.48	12	1-640453-2
1.100	27.94	11	1-640453-1
1.000	25.40	10	1-640453-0
.900	22.86	9	640453-9
.800	20.32	8	640453-8
.700	17.78	7	640453-7
.600	15.24	6	640453-6
.500	12.70	5	640453-5
.400	10.16	4	640453-4
.300	7.62	3	640453-3
.200	5.08	2	640453-2
-	-	-	-
IN	MM	NUMBER OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 2-8-93 L. SMITH GW 2-8-93 R. SWING 3-4-93		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		NAME MTA 100 HEADER ASSEMBLY, PLAIN, .025 SQUARE RIGHT ANGLE POST, TIN-PLATED	
		PRODUCT SPEC — APPLICATION SPEC —		SIZE CAGE CODE DRAWING NO A1 00779 C=640453	
MATERIAL 		FINISH 		RESTRICTED TO — WEIGHT — CUSTOMER DRAWING	
				SCALE 8:1 SHEET 1 of 1 REV Y	

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[TE Connectivity:](#)

[2-640453-0](#)