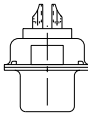
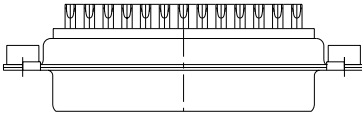

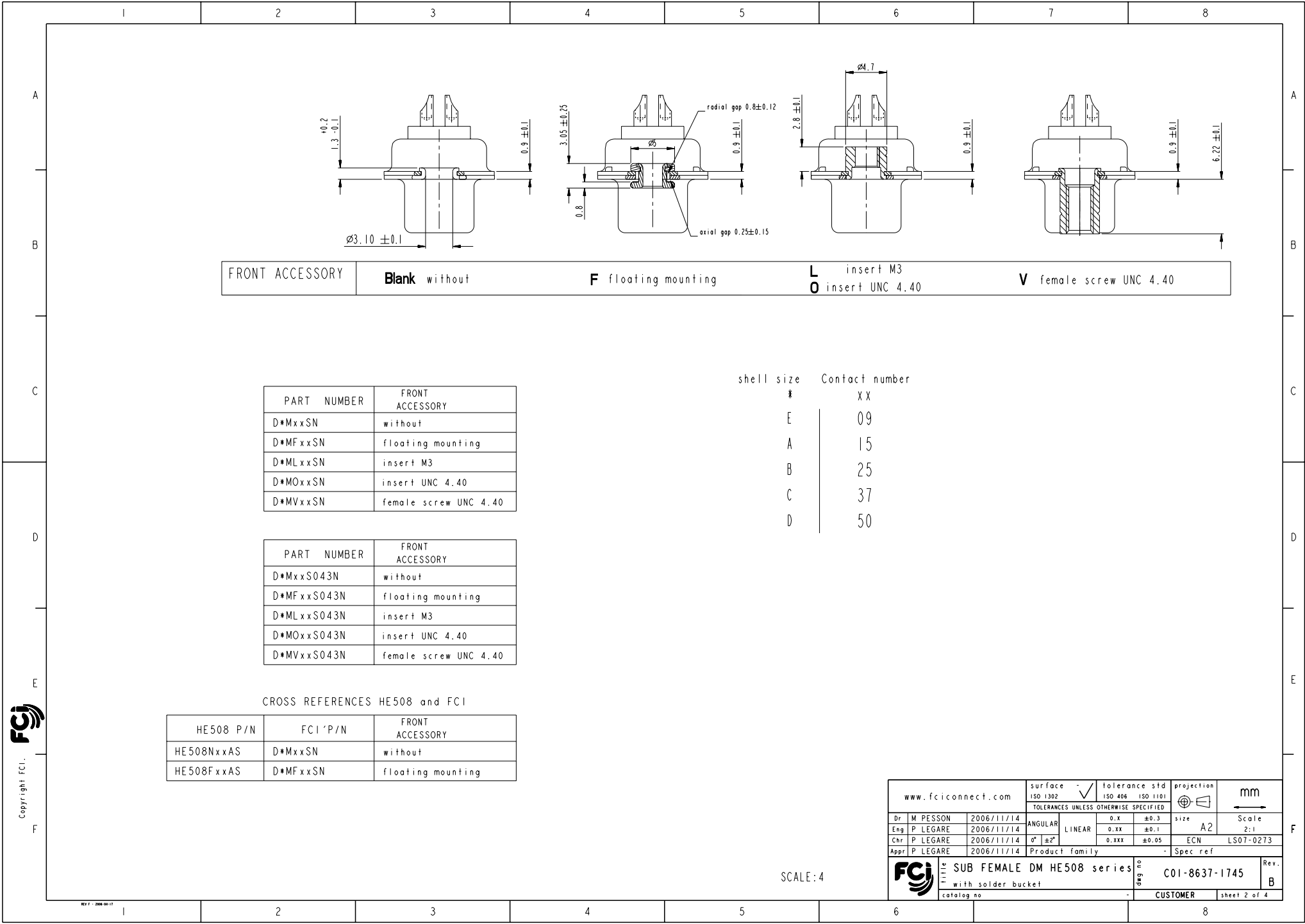


	1	2	3	4	5	6	7	8																																																																																																																									
A	<div>REFERENCE SPECIFICATIONS</div> <div>-NFC 93425 (in compliance with HE 508)</div> <div>PHYSICAL CHARACTERISTICS</div> <div>-INSULATOR MATERIAL: THERMOSET UL94V0</div> <div>-CONTACT MATERIAL: BRASS GOLD OVER NICKEL</div> <div>-ACCESSORIES: BRASS Cadmium plated, yellow passivation</div> <div>-SHELLS: STEEL Cadmium plated, yellow passivation</div>			<div>Series</div> <div>DBML25S043N</div> <div>Shell size: E A B C D see sheet 2</div> <div>Front accessory definition see sheet 2</div> <div>Blank :without accessory</div> <div>F :floating mounting</div> <div>L :threaded insert M3</div> <div>O :threaded insert UNC 4-40</div> <div>V :female screw UNC 4-40</div> <div>Obligatory for HE508</div> <div>Contact number (see sheet 2) 9,15,25,37,50</div> <div>Contacts</div> <div>S :Socket</div> <div>Plating</div> <div>Blank :solder bucket 500 matings/unmatings</div> <div>043 :solder bucket 500 matings/unmatings for harsh environment</div>					A																																																																																																																								
B	<div>ELECTRICAL CHARACTERISTICS</div> <div>-NOMINAL CURRENT: 7.5A</div> <div>-CONTACT RESISTANCE: <= 7.3 m ohms</div> <div>-CONTACT/CONTACT : >=1000 V</div> <div>-CONTACT/GROUND : >=1200 V</div> <div>-INSULATION RESISTANCE: >=5000 MOhms</div>								B																																																																																																																								
C	<div>ENVIRONMENTAL CHARACTERISTICS</div> <div>- CLIMATIC CATEGORY: 55/155/56</div> <div>TEMPERATURE RANGE -55°C TO +155°C</div> <div>DAMP HEAT STEADY STATE 56 DAYS</div> <div>SALT SPRAY 48 HOURS</div>								C																																																																																																																								
D	<div>MECHANICAL CHARACTERISTICS</div> <div>- RETENTION AGAINST TORQUE: - Threaded insert: 0.7 N.m minimum</div> <div>- Female screw : 0.5 N.m minimum</div>								D																																																																																																																								
E				<div></div> <div>25 WAY for Example</div>					E																																																																																																																								
F				<div><table><tr><td>rev</td><td>ecn no</td><td>dr</td><td>date</td><td>Dr</td><td>M PESSON</td><td>2006/11/14</td><td>surface</td><td>-</td><td>tolerance std</td><td>projection</td><td>mm</td></tr><tr><td>A</td><td>LS06-0174</td><td>MPE</td><td>2006/11/14</td><td>Eng</td><td>P LEGARE</td><td>2006/11/14</td><td>ANGULAR</td><td>LINEAR</td><td>0.X ±0.3</td><td>size</td><td>A2</td></tr><tr><td>B</td><td>LS07-0273</td><td>MPE</td><td>2007/10/30</td><td>Chr</td><td>P LEGARE</td><td>2006/11/14</td><td>0° ±2°</td><td></td><td>0.XX ±0.1</td><td>Scale</td><td>2:1</td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td>Appr</td><td>P LEGARE</td><td>2006/11/14</td><td></td><td></td><td>0.XXX ±0.05</td><td>ECN</td><td>LS07-0273</td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td>Product family</td><td>- Spec ref</td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>-</td><td>-</td><td>-</td><td>-</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></tr></table><div>SUB FEMALE DM HE508 series with solder bucket catalog no</div><div>deg no C01-8637-1745</div><div>Rev. B</div><div>CUSTOMER</div><div>sheet 1 of 4</div></div>					rev	ecn no	dr	date	Dr	M PESSON	2006/11/14	surface	-	tolerance std	projection	mm	A	LS06-0174	MPE	2006/11/14	Eng	P LEGARE	2006/11/14	ANGULAR	LINEAR	0.X ±0.3	size	A2	B	LS07-0273	MPE	2007/10/30	Chr	P LEGARE	2006/11/14	0° ±2°		0.XX ±0.1	Scale	2:1	-	-	-	-	Appr	P LEGARE	2006/11/14			0.XXX ±0.05	ECN	LS07-0273	-	-	-	-							Product family	- Spec ref	-	-	-	-									-	-	-	-									-	-	-	-									-	-	-	-									-	-	-	-									F
rev	ecn no	dr	date	Dr	M PESSON	2006/11/14	surface	-	tolerance std	projection	mm																																																																																																																						
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FRONT ACCESSORY	Blank without	F floating mounting	L insert M3 O insert UNC 4.40	V female screw UNC 4.40
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PART NUMBER	FRONT ACCESSORY
D*MxxSN	without
D*MFxxSN	floating mounting
D*MLxxSN	insert M3
D*MOxxSN	insert UNC 4.40
D*MVxxSN	female screw UNC 4.40





PART NUMBER	FRONT ACCESSORY
D*MxxS043N	without
D*MFxxS043N	floating mounting
D*MLxxS043N	insert M3
D*MOxxS043N	insert UNC 4.40
D*MVxxS043N	female screw UNC 4.40

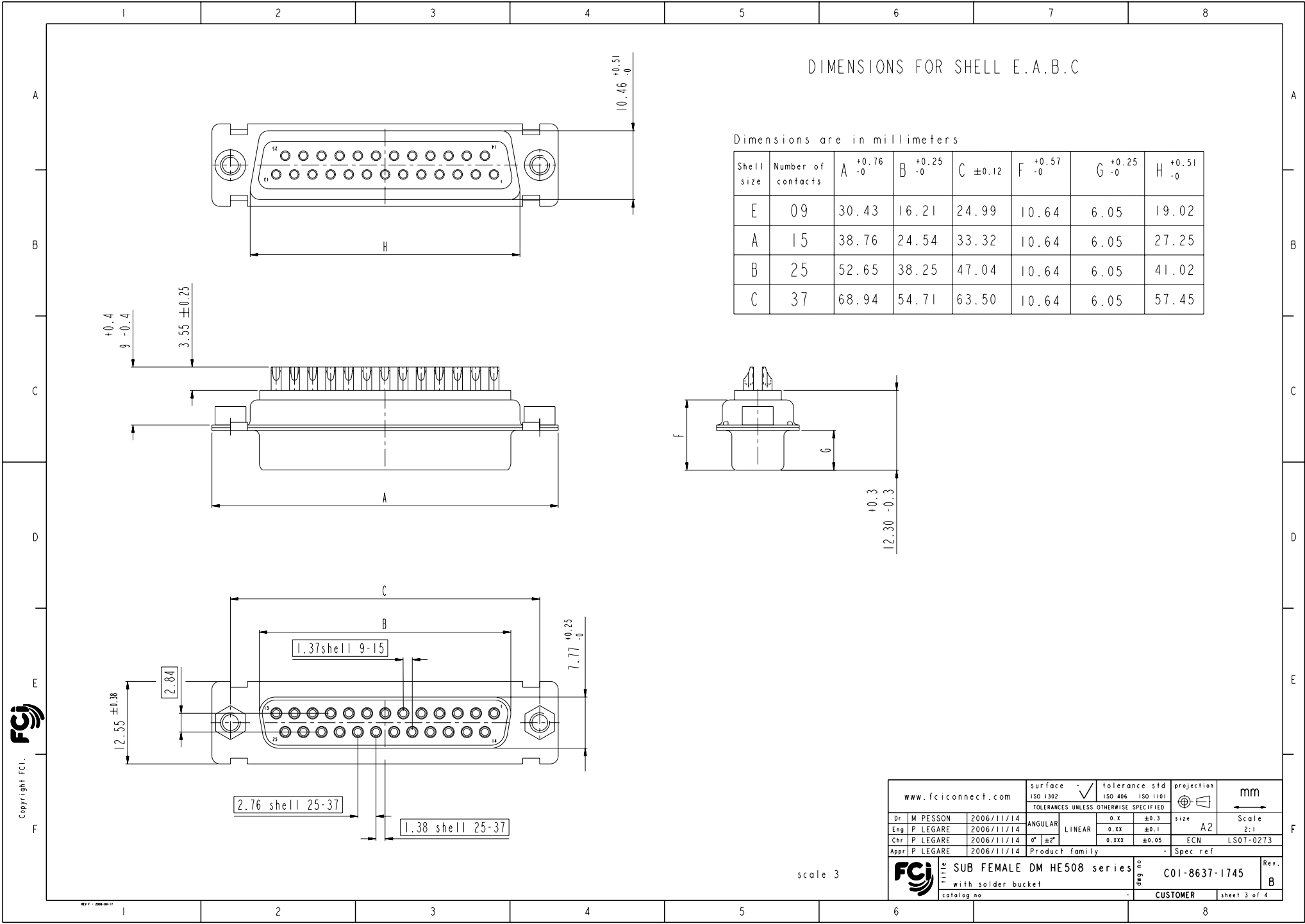
shell size	Contact number
#	XX
E	09
A	15
B	25
C	37
D	50

CROSS REFERENCES HE508 and FCI

HE508 P/N	FCI P/N	FRONT ACCESSORY
HE508NxxAS	D*MxxSN	without
HE508FxxAS	D*MFxxSN	floating mounting

SCALE: 4

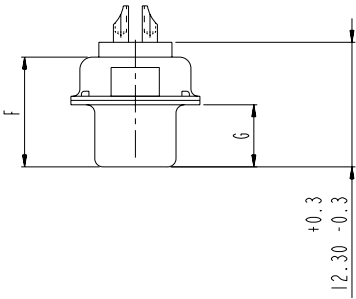
www.fciconnect.com			surface  tolerance std ISO 1302 ISO 406 ISO 1101		projection 			
			TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	M PESSON	2006/11/14	ANGULAR	LINEAR	0.X	±0.3	size A2	Scale 2:1
Eng	P LEGARE	2006/11/14			0.XX	±0.1		
Chr	P LEGARE	2006/11/14			0° ±2°	0.XXX		
Appr	P LEGARE	2006/11/14	Product family			ECN LS07-0273 - Spec ref		
			SUB FEMALE DM HE508 series			C01-8637-1745		Rev. B
			with solder bucket			CUSTOMER		sheet 2 of 4
			catalog no					



DIMENSIONS FOR SHELL E.A.B.C

Dimensions are in millimeters

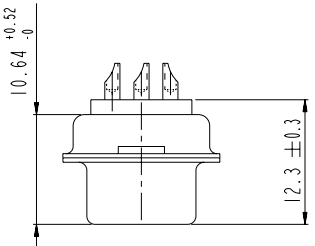
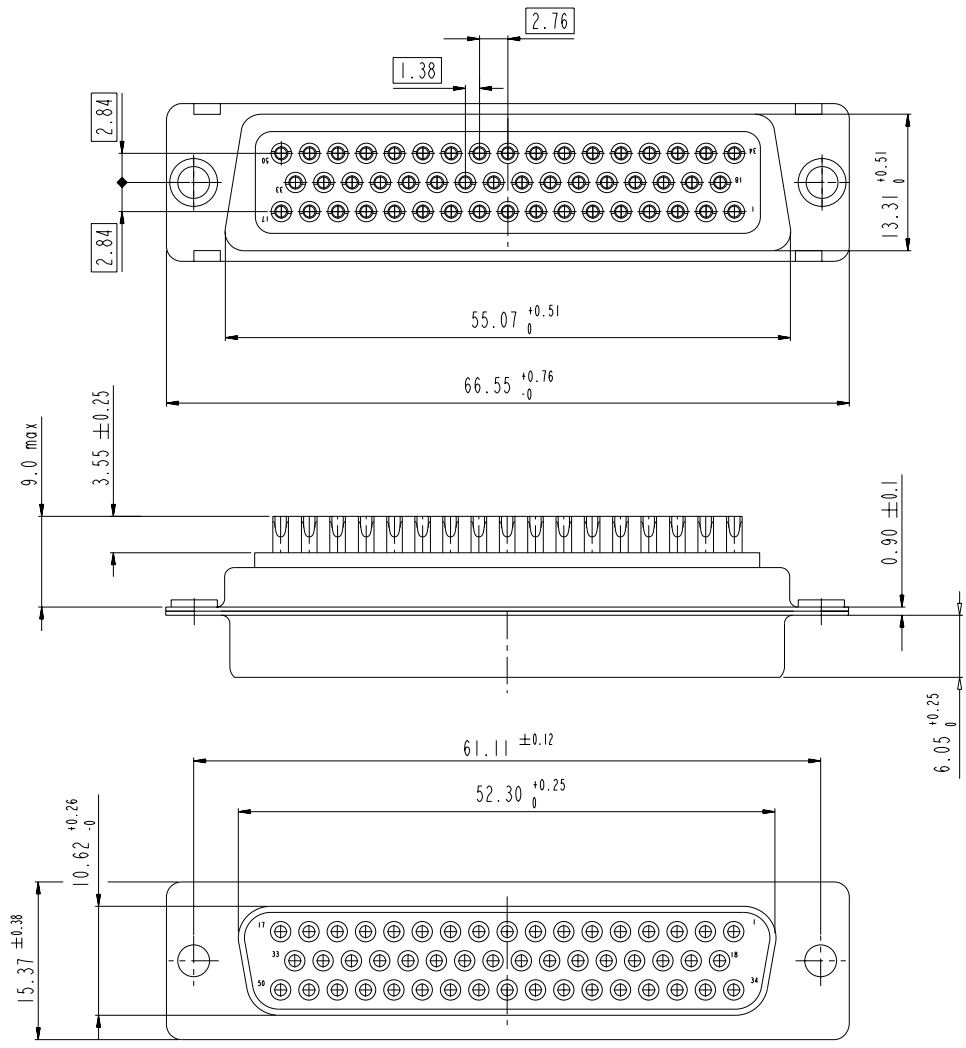
Shell size	Number of contacts	A ^{+0.76 -0}	B ^{+0.25 -0}	C ±0.12	F ^{+0.57 -0}	G ^{+0.25 -0}	H ^{+0.51 -0}
E	09	30.43	16.21	24.99	10.64	6.05	19.02
A	15	38.76	24.54	33.32	10.64	6.05	27.25
B	25	52.65	38.25	47.04	10.64	6.05	41.02
C	37	68.94	54.71	63.50	10.64	6.05	57.45



scale 3

www.fciconnect.com		surface ISO 1302	tolerance std ISO 406 ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	M PESSON	2006/11/14	ANGULAR	0.X	±0.3
Eng	P LEGARE	2006/11/14	LINEAR	0.XX	±0.1
Chr	P LEGARE	2006/11/14	0° ±2°	0.XXX	±0.05
Appr	P LEGARE	2006/11/14	Product family	-	Spec ref
SUB FEMALE DM HE508 series		deg no	C01-8637-1745	Rev.	B
with solder bucket		catalog no	-	CUSTOMER	sheet 3 of 4

DIMENSIONS FOR SHELL SIZE D (50 CONTACTS)



scale 3

www.fciconnect.com		surface	ISO 1302	tolerance std	ISO 406	ISO 1101	projection	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED						
Dr	M PESSON	2006/11/14	ANGULAR	0.X	±0.3	size	A2	Scale
Eng	P LEGARE	2006/11/14	LINEAR	0.XX	±0.1	2:1		
Chr	P LEGARE	2006/11/14	0° ±2°	0.XXX	±0.05	ECN	LS07-0273	
Appr	P LEGARE	2006/11/14	Product family	-				
						Spec ref		
Title		SUB FEMALE DM HE508 series		dwg no		C01-8637-1745		
		with solder bucket				Rev. B		
		catalog no				CUSTOMER		
						sheet 4 of 4		

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[DAM15SN](#) [DBM25SN](#) [DCM37SN](#) [DDM50SN](#) [DEM09SN](#)