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LIQUID CRYSTAL POLYMER, COLOR BLACK. S: HIGH RELIABILITY COPPER ALLOY. BUSSES: PHOSPHOR BRONZE ALLOY, UNS C51100. & GROUND BUSES: NICKEL UNDERPLATE ALL OVER, MATING ATED TO MEET LEVEL 1 PERFORMANCE REQUIREMENTS OF INVITY PRODUCT SPECIFICATION 108–1422, SOLDER TAILS TE TIN. DE MARKED IN AREA INDICATED ON SIDE OPPOSITE N #1. JND BUS WITH 5 TAILS PER EACH MODULE. E NON-ACCUMULATIVE. NDARD APPLICATIONS, ORIENTATION HOLE TO BE ±.002[2.39±0.05] P-FIT APPLICATIONS, ORIENTATION HOLE TO BE		LOC	DIST	REVISIONS							
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	S: HIGH REL BUSSES: PHO: C GROUND BUSE ATED TO MEET TIVITY PRODUCT TE TIN. DE MARKED I N #1. UND BUS WIT CE NON-ACCU NDARD APPLIC ±.002[2.39± P-FIT APPLIC	IABILI SPHOF ES: NIC LEVEL SPECIF N ARI H 5 JMULA CATIO CATIO	ITY C R BRC Ckel U 1 Per Ficatio Ea in tails Ative. NS, C	OP NDE FOF N 1 DIC PE	PER ERPLA RMAN 08- CATEI	ALLOY. LLOY, UNS TE ALL OVER, CE REQUIREME 1422, SOLDER D ON SIDE ACH MODUL	C51100. MATING ENTS OF TAILS OPPOSITE E. TO BE				

[76.2]	6	3.450[87.63]	3.90	00[99.06]	4.000	101.6]	266	2-576	67004-8	
63.5]	5	2.950[74.93]	3.40	00[86.36]	3.500	88.9]	228	2-576	57004-7	
[50.8]	4	2.450[62.23]	2.90	00[73.66]	3.000	76.2]	190	2-576	67004-6	
[38.1]	3	1.950[49.53]	2.40	00[60.96]	2.500	63.5]	152	2-576	67004-5	
[25.4]	2	1.450[36.83]	1.90	00[48.26]	2.000	50.8]	114	2-576	67004-4	
12.7]	1	.950[24.13]	1.40	00[35.56]	1.500	38.1]	76	2-576	57004-3	
0[0]	0	.450[11.43]	.90	0[22.86]	1.000	25.4]	38	2-576	67004-2	
E	D	С		В	A		NO OF POS		ART MBER	
CONTROLLED DOCUMENT.		B. MCMASTER		TE Connectivity						
$0 PLC \pm -$ $1 PLC \pm -$ $2 PLC \pm -$			2JULO4	NAME RECEPTACLE ASSEMBLY, VERTICAL, .025[0.64]CL, GULL WING LEADS, MICTOR						
4 PLC ± ANGLES	± - ± -	114-11004						F	RESTRICTED TO	
		WEIGHT —		A 00779	9 C-57	67004			—	
		CUSTOMER DRAWI	NG			scale 8:	1 SHEET	1 ^{OF} 1	^{REV} DЗ	
	[63.5] [50.8] [38.1] [25.4] [25.4] [25.4] [25.4] [2.7] 0[0] E NTROLLED TOLERANC OTHERWISE 0 PLC ± 2 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±	[63.5] 5 [50.8] 4 [38.1] 3 [25.4] 2 [12.7] 1 0[0] 0 E D NTROLLED DOCUMENT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC 4 PLC 4 PLC ANGLES ±	[63.5] 5 2.950[74.93] [50.8] 4 2.450[62.23] [38.1] 3 1.950[49.53] [25.4] 2 1.450[36.83] [12.7] 1 .950[24.13] 0[0] 0 .450[11.43] E D C NTROLLED DOCUMENT. DWN 1 B. MCMASTER 1 CHK 1 D. DIXON 1 OFLC ± - 108-1422 APVD 1 1 1 OFLC ± - 108-1422 APPLIC ± - 114-11004 FINISH WEIGHT -	[63.5] 5 2.950[74.93] 3.40 [50.8] 4 2.450[62.23] 2.90 [38.1] 3 1.950[49.53] 2.40 [25.4] 2 1.450[36.83] 1.90 [12.7] 1 .950[24.13] 1.40 0[0] 0 .450[11.43] .90 E D C 0 NTROLLED DOCUMENT. DWN 12JUL04 B. MCMASTER 12JUL04 D. D. DIXON 12JUL04 D. DIXON 12JUL04<	[63.5] 5 2.950[74.93] 3.400[86.36] [50.8] 4 2.450[62.23] 2.900[73.66] [38.1] 3 1.950[49.53] 2.400[60.96] [25.4] 2 1.450[36.83] 1.900[48.26] [12.7] 1 .950[24.13] 1.400[35.56] 0[0] 0 .450[11.43] .900[22.86] E D C B NTROLLED DOCUMENT. DWN 12JUL04 B NTROLLED DOCUMENT. DWN 12JUL04 B D D C B NTROLLED DOCUMENT. DWN 12JUL04 MME 0. DIXON 12JUL04 B .025[0. DIXON 12JUL04 NAME .025[0. DIXON 12JUL04 NAME .025[1 PLC ± - 108-1422 .025[APPLICATION SPEC 114-11004 SIZE CAGE CODE APPLICATION SPEC + - A1 00775	[63.5] 5 2.950[74.93] 3.400[86.36] 3.500[[50.8] 4 2.450[62.23] 2.900[73.66] 3.000[[38.1] 3 1.950[49.53] 2.400[60.96] 2.500[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[25.4] 2 1.450[36.83] 1.900[48.26] 2.000[[00] 0 .450[11.43] .900[22.86] 1.000[[00] 0 .450[11.43] .900[22.86] 1.000[[E D C B A NTROLLED DOCUMENT. DWN 12JUL04 B. MCMASTER .025[0.64]CL, 4 [0000] D. DIXON 12JUL04 NAME RECEPTACLE [0001] PRODUCT SPEC .025[0.64]CL, 4 .025[0.64]CL, 4 .025[0.64]CL, 4	[63.5] 5 2.950[74.93] 3.400[86.36] 3.500[88.9] [50.8] 4 2.450[62.23] 2.900[73.66] 3.000[76.2] [38.1] 3 1.950[49.53] 2.400[60.96] 2.500[63.5] [25.4] 2 1.450[36.83] 1.900[48.26] 2.000[50.8] [12.7] 1 .950[24.13] 1.400[35.56] 1.500[38.1] 0[0] 0 .450[11.43] .900[22.86] 1.000[25.4] E D C B A NTROLLED DOCUMENT. DWN 12JUL04 B A OTHERANCES UNLESS OTHERWISE SPECIFIED: DWN 12JUL04 NAME RECEPTACLE ASSEM 0.01XON 12JUL04 NAME RECEPTACLE ASSEM .025[0.64]CL, GULL WIN 0.025[0.64]CL, GULL WIN NAME SIZE CAGE CODE DRAWING NO APPLICATION SPEC 1 1 14 1 00779 C=5767004 FINISH WEIGHT - A 1 00779 C=5767004	[63.5] 5 2.950[74.93] 3.400[86.36] 3.500[88.9] 228 [50.8] 4 2.450[62.23] 2.900[73.66] 3.000[76.2] 190 [38.1] 3 1.950[49.53] 2.400[60.96] 2.500[63.5] 152 [25.4] 2 1.450[36.83] 1.900[48.26] 2.000[50.8] 114 [12.7] 1 .950[24.13] 1.400[35.56] 1.500[38.1] 76 0[0] 0 .450[11.43] .900[22.86] 1.000[25.4] 38 E D C B A N0 OF POS NTROLLED DOCUMENT. D. DIXON 12JUL04 TE Conne D D. DIXON 12JUL04 RECEPTACLE ASSEMBLY, VER' OTHERANCES UNLESS OTHERWISE SPECIFIED: D. DIXON 12JUL04 NAME PRODUCT SPEC 108-1422 APVD .025[0.64]CL, GULL WING LEADS APUC ± - 114-11004 SIZE CAGE CODE DRAWING NO APUC ± - A1 00779 G=5767004	[63.5] 5 2.950[74.93] 3.400[86.36] 3.500[88.9] 228 2-576 [50.8] 4 2.450[62.23] 2.900[73.66] 3.000[76.2] 190 2-576 [38.1] 3 1.950[49.53] 2.400[60.96] 2.500[63.5] 152 2-576 [25.4] 2 1.450[36.83] 1.900[48.26] 2.000[50.8] 114 2-576 [25.4] 2 1.450[36.83] 1.900[48.26] 2.000[50.8] 114 2-576 [25.4] 2 1.450[36.83] 1.900[48.26] 2.000[50.8] 114 2-576 [25.4] 2 1.450[11.43] .900[22.86] 1.000[25.4] 38 2-576 [2.5.4] 3 2 0 C B A N0 OF P POS NU NU NTROLLED DOCUMENT. DNN B. MCMASTER 12JUL04 D. DIXON T D. DIXON T D. DIXON T D. DIXON SCALE CAGE CODE DRAWING NO C	

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