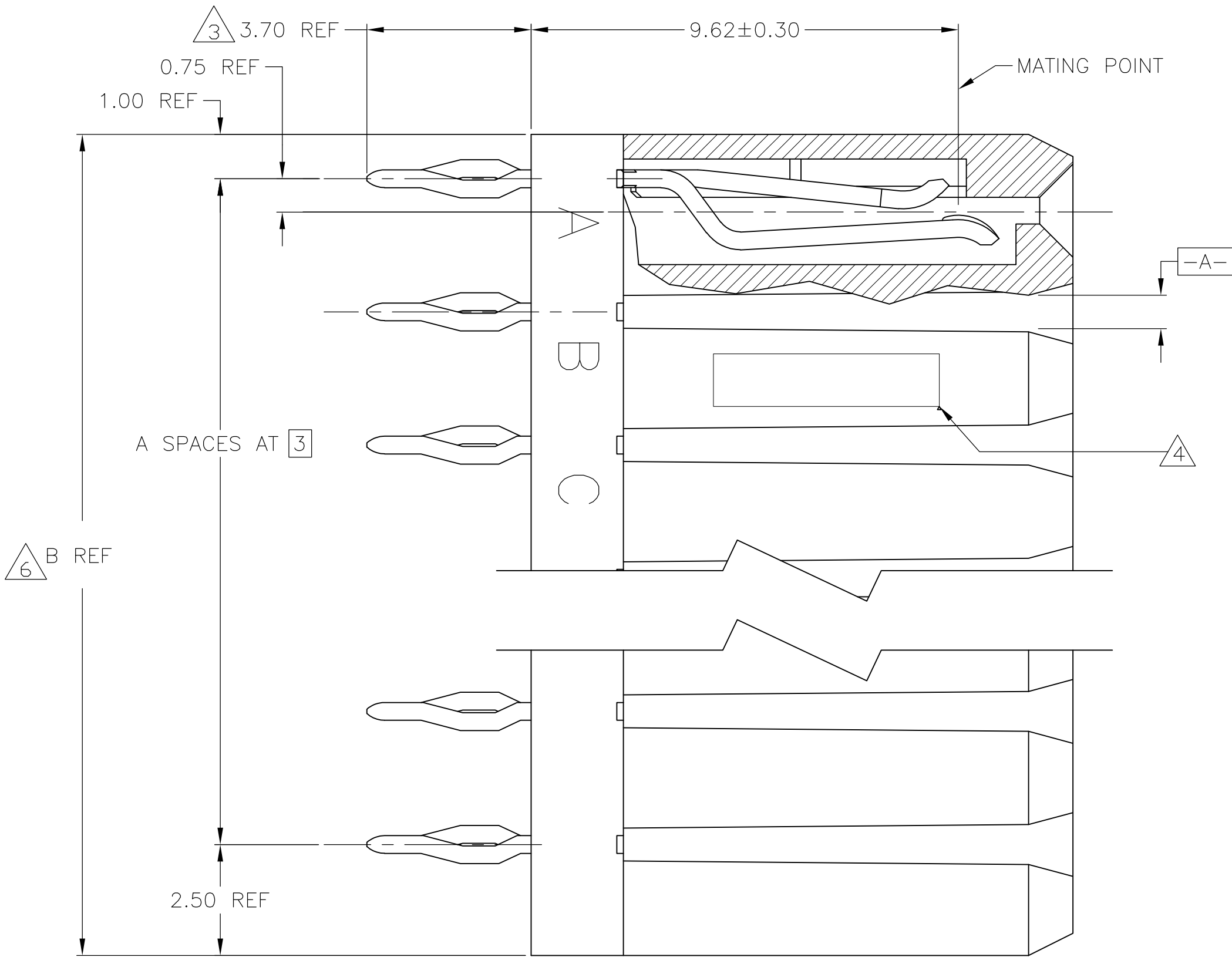
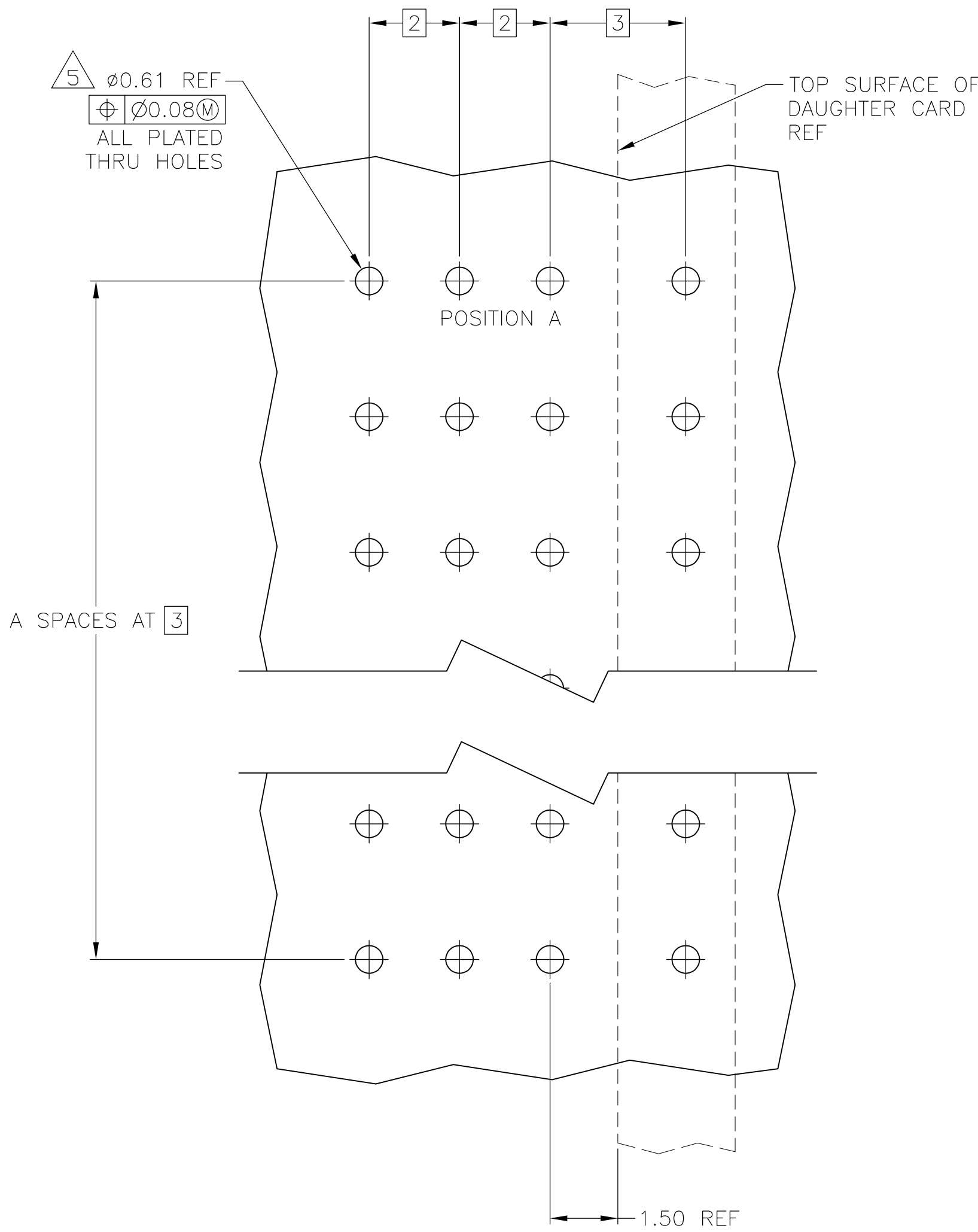
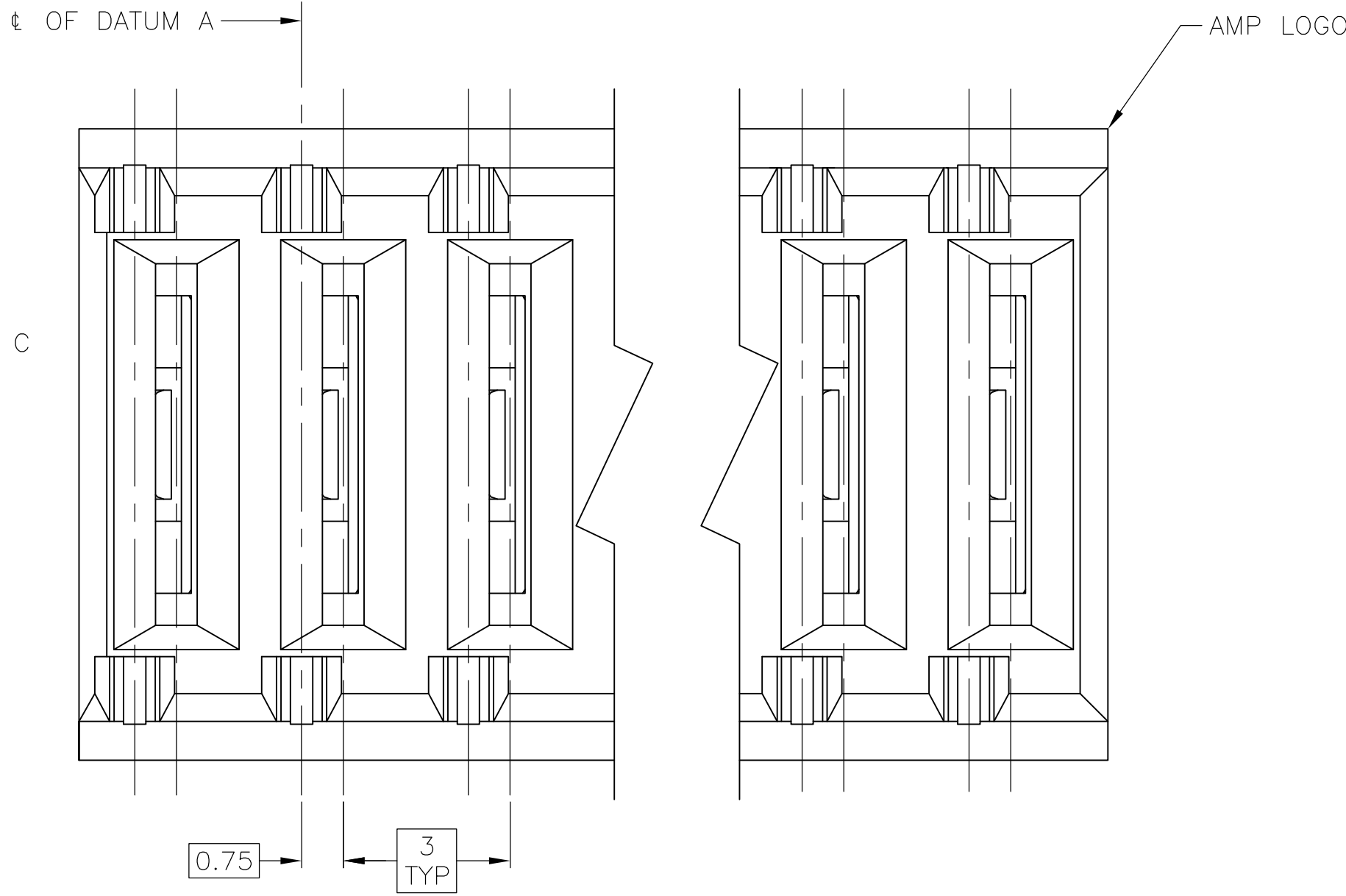
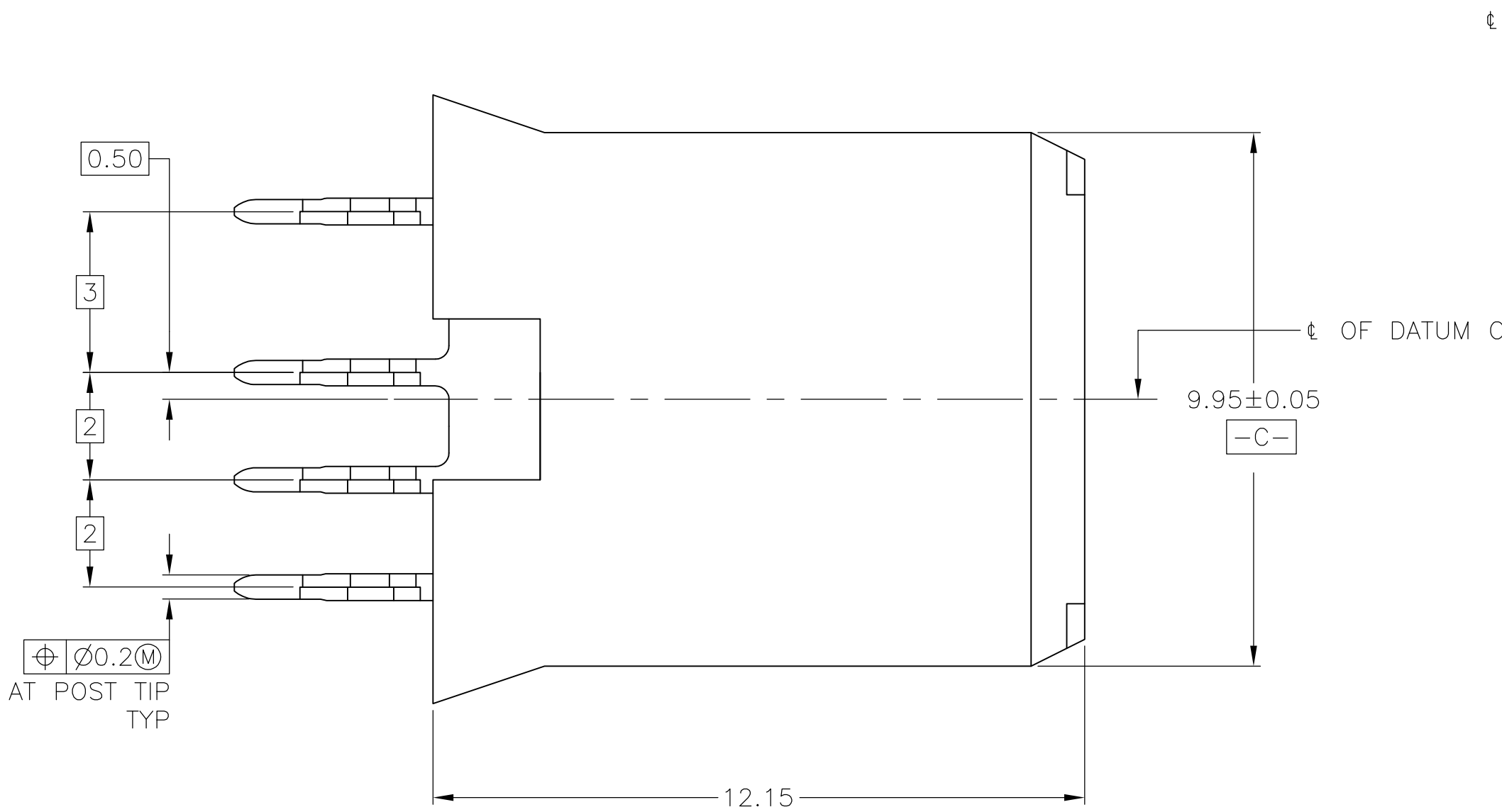
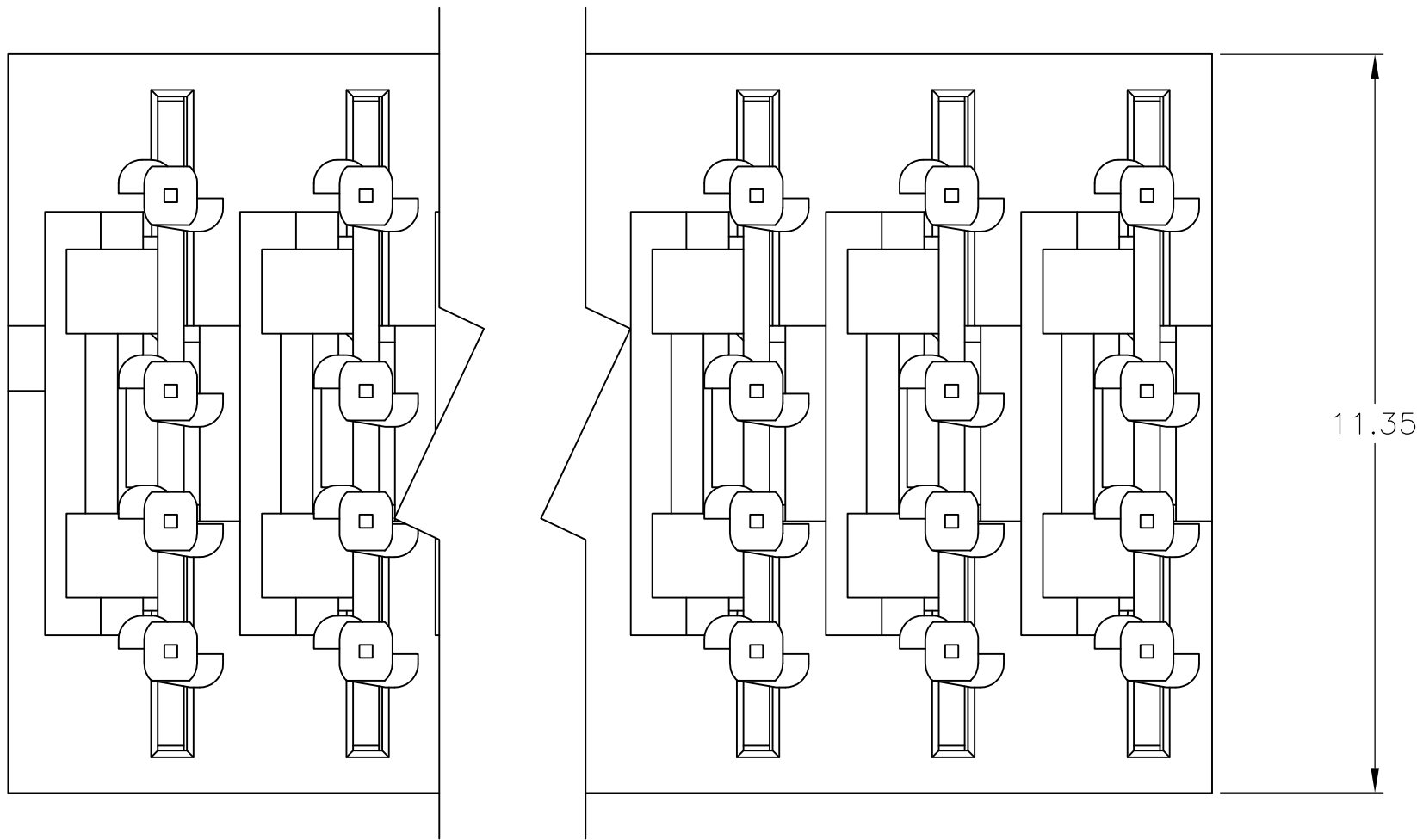


LOC		DIST		REVISIONS				
P	F	L	T	R	DESCRIPTION	DATE	DWN	APVD
E4					REVISED PER ECO-07-009714	02MAY07	DH	RP

- 1 MATERIAL: HOUSING : POLYESTER, UL 94V-0 RATED. COLOR, GRAY.  
CONTACT: PHOSPHOR BRONZE.
- 2 FINISH: CONTACT MATING AREA: 1.27µm MINIMUM GOLD OR 0.08µm MIN GOLD OVER  
0.76µm MIN PALLADIUM-NICKEL.  
ACTION PIN AREA, 0.5µm MINIMUM TIN-LEAD PLATE,  
ALL OVER 1.27µm MINIMUM NICKEL UNDERPLATE.
- 3 TOLERANCE TO BE ±0.28 AFTER CONNECTOR IS APPLIED TO PC BOARD.
- 4 DATE CODE THIS APPROXIMATE AREA, OPPOSITE SIDE.
- 5 REFERENCE APPLICATION SPEC 114-1103 FOR RECOMMENDED  
PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 6 TOLERANCE TO BE +0.5/-0.10 BEFORE CONNECTOR IS APPLIED TO PC BOARD.
- 7 CURRENT RATING 10A/CONTACT PER PRODUCT SPEC 108-1651.



RECOMMENDED PCB HOLE LAYOUT

12	36.5	11	223995-9
11	33.5	10	223995-8
10	30.5	9	223995-7
9	27.5	8	223995-6
8	24.5	7	223995-5
7	21.5	6	223995-4
6	18.5	5	223995-3
5	15.5	4	223995-2
4	12.5	3	223995-1
POSITION		B REF	A
		PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L.BRINER CHK R.PATTERSON APVD R.PATTERSON	12/9/99 12/9/99 12/9/99	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME R.PATTERSON	
0 PLC ± -		1 PLC ± -		PRODUCT SPEC	
2 PLC ± 0.13		3 PLC ± -		APPLICATION SPEC	
4 PLC ± -		ANGLES ± -		WEIGHT	
MATERIAL		FINISH		CUSTOMER DRAWING	
1		2		SCALE 10:1	
				SHEET 1 OF 1	
				REV E4	

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