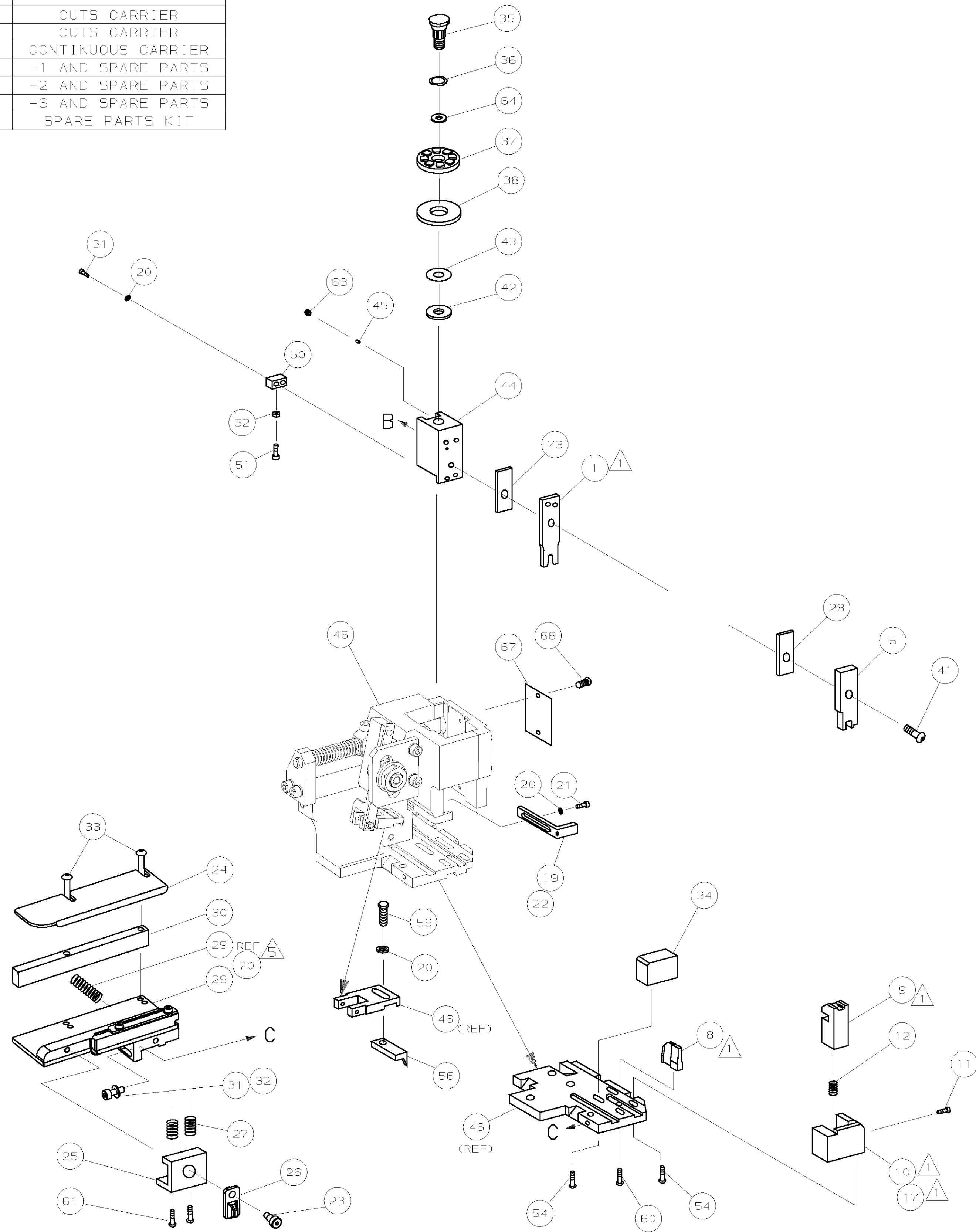




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. PULL OFF FORCES 26AWG = 22N MIN  
28AWG = 14N MIN
5. EXCHANGE TRACK, RAIL, FRONT PART NO. 1320931-1 FOR PART NO. 1333241-1 (ITEM 70).



|                                           |             |                           |              |                                                                                                                                     |         |              |
|-------------------------------------------|-------------|---------------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------|---------|--------------|
| DIMENSIONS: mm [INCHES]                   | MATL        | -                         | HT TR        | -                                                                                                                                   | FIN     | -            |
| DO NOT SCALE PRINT.                       |             |                           |              |                                                                                                                                     |         |              |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    | DR          | 20N0V00                   | APP          | 20N0V00                                                                                                                             |         |              |
| 1 PLC DEC ±0.5 [0.2 IN]                   | M. CLIFFORD |                           | F. BACKHURST |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |         |              |
| 2 PLC DEC ±                               | CHK         | -                         | REL 05/JAN01 |                                                                                                                                     |         |              |
| 3 PLC DEC ±                               |             |                           | L.OF THOUSE  |                                                                                                                                     |         |              |
| ANGLES =                                  | NAME        | SIDE FEED HD-I APPLICATOR |              |                                                                                                                                     |         | MACHINE REF  |
| SURF TEXTURE: ✓                           | SCALE       | -                         | D            | DWG NO                                                                                                                              | 1426114 | HD-I APPL    |
| REMOVE BURRS, BREAK SHARP EDGES RO.3R MAX |             |                           |              |                                                                                                                                     |         | SHEET 1 of 1 |
|                                           |             |                           |              |                                                                                                                                     |         | REV B        |

|   |   |   |   |   |   |   |            |                                  |    |
|---|---|---|---|---|---|---|------------|----------------------------------|----|
| - | 1 | 1 | 1 | 1 | 1 | 1 | 455888-8   | CRIMPER SPACER                   | 73 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 142614     | PRINT, APPLICATOR LOG SHEET      | 72 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-1  | DOCUMENTATION PACKAGE            | 71 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1333241-1  | TRACK, RAIL, FRONT, SPECIAL      | 70 |
| - |   |   |   |   |   |   |            |                                  | 69 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 461264-1   | PLATE, IDENTIFICATION            | 68 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2    | SCR, DRIVE (#2X.19) ID PLATE     | 67 |
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| - | 1 | 1 | 1 | 1 | 1 | 1 | 986950-1   | WASHER, FLAT PRECISION           | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0  | SCR, SKT SET (M6X6) RAM          | 63 |
| - |   |   |   |   |   |   |            |                                  | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-5  | SCR, BHC (M5X25) DRAG            | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7    | SCR, BHC (M4X10) ANVIL           | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2  | SCR, HEX (M4X8) FEED FINGER      | 59 |
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| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1  | PAWL, FEED                       | 57 |
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| - | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8    | SCR, BHC (M4X12) SHEAR HOLDER    | 55 |
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| - | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5   | BUMPER, HOLDDOWN                 | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2   | SPACER, TONKER                   | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3    | SCR, BHC (M3X10) CAM             | 49 |
| - | - | 1 | - | - | 1 | - | 1338675-1  | CAM, PRE FEED 30 & 40 mm ST      | 48 |
| - | 1 | - | 1 | 1 | - | 1 | 1338676-1  | CAM, POST FEED 30 & 40 mm ST     | 47 |
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| - | 1 | 1 | 1 | 1 | 1 | 1 | 1338660-1  | RAM                              | 44 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1   | WASHER, LAMINATED                | 43 |
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| - | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0  | SPRING, DRAG                     | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1   | LEVER, DRAG RELEASE              | 26 |
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| - | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4   | SCR, SHC SHLD                    | 23 |
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