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APPLICATOR PARTS LIST

NO.	DESCRIPTION	REQ.	PART NO.
1	■ WIRE CRIMPER	1	473070-1
2	■ INS. CRIMPER	1	473128
3	■ ANVIL	1	810152-1
4	■ ANVIL INSERT	1	811046-1
5	■ SHEAR BLADE	1	810475-0
6	■ REAR SHEAR PLATE	1	811068-3
7	■ SHEAR BLADE SPRING	1	810410-1
8	■ FRONT SHEAR PLATE	1	388632-3
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER		
12	CRIMP SPACER		
13	FRONT STRIP GUIDE	1	811052-9
14	REAR STRIP GUIDE	1	388621-1
15	RAM	1	473828
16	RAM RET. PLT.	1	465004-2
17	ADJ. PLATE	1	811010-1
18	PROTECTIVE PLUG	1	23141-3
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465238-1
21	BASE BLOCK		
22	STRIP GUIDE PLATE		
23	■ ANVIL HOLDER	1	810423
24	AUX. ANVIL HOLDER		
25	STRIPPER		
26	STRIPPER MOUNT		
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG	1	811063-4
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD		
33	STOCK DRAG SPRING	2	810135
34	STOCK DRAG ADJ. SCREW		
35	FEED FINGER HOLDER	1	810131
36	FEED FINGER	1	810422
37	■ FEED FINGER TIP	1	810420
38	FEED FINGER STUD	1	810414-1
39	BASE CASTING	1	570238
40	GUARD ASSY	1	457698-4
41	BASE MOUNT WASHER	2	371178

AA	ECN 0150-6049-95	PM CE	3-95
AA1	ECN 0150-6332-95	PM TB	8-95
AB	ECN 0150-7808-97	MY	6-97
AB1	ECN 0150-1453-04	MY TE	11-04
AB2	ECR-14-004101	JH/TE	3-14

TYPE .187 & .205 FLAG FASTON
HINGEBAR MARK III

NO.	DESCRIPTION	REQ.	PART NO.	
42	FRONT STAB. BAR	1	811006-1	
43	ANVIL INSERT SPACER			
44	HINGE BLOCK & STAB.	1	810974-1	
45	HINGE PIN	1	811007-1	
46				
47	HINGE BAR ASS'Y. 565062-1	1	465248-1	
48	HINGE BAR SPRING	2	3-238465	
49	STRIP GUIDE STOP	2	810417	
50	STRIP HOLD DOWN	1	810411	
51	SPACER-COMP. SPRING	2	811070-1	
52	CAM FOLLOWER HOLDER	1	810409	
53	CAM FOLLOWER	1	24746-1	
54	SPRING BRACKET	1	810418	
55	■ CAM FOLLOWER SPRING	1	810408	
56	HOOK HOLDER	1	810419	
57	■ SHEAR PICKUP HOOK	1	810416	
58	HOLD DOWN-HINGE BAR	1	811009-1	
59	DEPRESSOR SCREW	1	810642-1	
60	WASHER	4	376482	
61	■ FEED FINGER SPRING	1	810421-1	
62	DOWEL PIN	2	1-21030-5	
63	MICRO-SWITCH	1	23496-1	
64	MICRO-SWITCH COVER	1	22689-2	
65	BRACKET- MICRO SWITCH	1	811074-1	
66	CONNECTOR	1	22781-2	
67	HOOK HOLDER SCREW	1	810413	
68				
69	SPACER (ANVIL HOLDER)	1	811223-1	
70	LEAD WIRE	1	465918-1	
71	DOWEL PIN	1	465702-1	
72	PLATE IDENT.	1	452373-1	
REV.	REVISION RECORD	DATE	BY	ECN
R	SUPDS W/CHANGES	8-27-93	JH	R3165
S	ECN R-6550	11-85	JH	—
T	ECNR-7674	10-28-87	JH	—
U	EC A-316791	7-91	JH	—
V	ECN A-330891	8-91	JH	—
W	EC A-341791	10-91	JH	—
X	EC A-346491	12-91	JH	—
Y	EC A-361892	4-8-92	JH	—
Z	0150-4479-93	4/93	JH	—
Z1	0150-5043-93	12/93	JH	—
		1-95	JH	—

AMP INCORPORATED
HARRISBURG, PENNA.

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL SPEC 114-2078			.016 STOCK
STOCK .016			.0126 42234
WIRE SIZE	CRIMP HEIGHT	C.H.	42459
20	.056	.035	60195
18	.058	.037	60643
16	.061	.040	62354
14	.065		63635
			FORGN. 0126 STOCK
CRIMP	SIZE	TYPE	FEED
WIRE	.140	TAB LOC.	
INSUL.	.140	O	.650 .0126 STOCK
SLEEVED			63417
INSULATION RANGE		WIRE RANGE	63476
.110-.170		20-14	63557
EXPLODED VIEW			150634
A-6004-3,-4			170140
REMARKS:			2238041
END WIRE APPL. .205			.0126 STOCK
			.187 42199
			.187 42486
			.205 42458
			.187 42618
			.205 42711
			.205 42809
			.187 60657
			.187 60219
			.187 61401
			.205 61425
			.205 61693
			.205 62183
			.187 62591
			.187 62756
■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON .187			
AMP-O-LECTRIC			1-471273-3
ASSY DWG 565065			DIST
SERIAL NO.			4
DATE SHIPPED			DESIGNED
CUSTOMER NAME AND ADDRESS			CHK'D
			6/28/99
APPLICATOR REV			APP'D.
NUMBER			6/28/99
AB2 565501-1			SHEET
			1 OF 2

Duplicate - Original Destroyed

CASE CODE
00779

CUSTOMER AND ASSEMBLY DRAWING

RESTRICTED TO

THIS IS A CONTROLLED DOCUMENT.

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
201	Screw-Soc.Set	8-32	.125	4	3-21006-8	242	Screw-Soc.Set	1/4-28	1.00	2	7-21007-7
202	Screw-Soc.Set	8-32	.125	1	3-21006-8	243	Nut-Hex	1/4-28		2	21020-7
203	Screw-Soc.Hd.Cap	8-32	.50	1	2-21000-7	244	Screw-Soc.Hd.Cap	1/4-28	.05	2	3-21000-3
204	Nut-Hex.	10-32		1	21068-7	245	Screw-Soc.Hd.Cap	10-32	.62	2	3-21000-6
205	Washer-Flat	#10		1	21108-7	246	SCREW, SET	10-32	.38	1	5-21006-2
206	Screw-Soc.Flat Hd.	8-32	.38	2	2-21003-7	247					
207	Screw-Soc.Hd.Cap	6-32	.25	2	1-21000-8	248					
208	Screw-Soc.Set, -Selfloc	8-32	.38	2	4-21008-2	249					
209	Screw-Soc.Hd.Cap	1/4-20	1.00	2	21001-6	250					
210	Pin-Roll	.187	2.00	-	1-21029-7	251					
211	Screw-Soc.Set-Selfloc	8-32	.25	2	4-21008-2	252					
212	Screw-Soc.Set	10-32	.25	2	5-21006-6	253					
213	Nut-Hex	8-32		2	21068-6	254					
214	Screw-Soc.Hd.Cap	8-32	.38	2	2-21000-6	255					
215	Screw-Hex.Hd.Cap	3/8-16	.75	2	2-21015-9	256					
216						257					
217	Screw-Soc.Hd.Cap	5/16-18	.75	2	1-21001-8	258	Nut-Hex.	8-32		1	21018-6
218	Pin-Roll	.250	1.00	2	4-21029-7	259	Screw-Soc.Set.	1/4-20	.50	1	21009-6
219	Screw-Hex.Hd.Cap	3/8-16	1.25	2	3-21015-2	260					
220	Washer-Flat	3/8	.05	2	21108-8						
221	Screw-Soc.Hd.Cap	1/4-20	.88	2	21001-5						
222	Screw-Soc.Set	1/4-13	1.00	2	4-21007-7						
223	Screw-Soc.Hd.Cap	5/16-18	.62	3	1-21001-7						
224	Washer-Flat	#8		2	21108-6						
225	Pin-Poll	.062	.50	-	21028-6						
226	Screw-Soc.Hd.Cap	10-32	.31	2	7-21000-6						
227	Screw-Soc.Butt.Hd.	8-32	.38	1	2-21002-1						
228	Screw-Soc.Hd.Cap	1/4-20	.50	1	21001-2						
229	Screw-Soc.Hd.Cap	1/4-20	.25	1	9-21001-0						
230	Screw-Soc.Hd.Cap	6-32	1.25	2	7-21000-3						
231	Washer-Flat	#6		4	21108-5						
232	Nut-Hex	6-32		2	21068-5						
233	Screw-Soc.Hd.Cap	10-32	.38	2	3-21000-1						
234	Screw-Soc.Hd.Cap	1/4-20	.50	2	21001-2						
235	Screw-Soc.Set	1/4-20	.38	1	21007-4						
236	Screw-Soc.Butt.Hd.	6-32	.25	1	2-21002-1						
237	Screw-Soc.Hd.Cap	8-32	.25	1	2-21000-5						
238	Screw-Soc.Hd.Cap	10-32	.50	2	3-21000-6						
239	Screw-Soc.Hd.Cap	8-32	.88	1	3-21000-0						
240	Screw-Soc.Hd.Cap	10-32	.50	1	3-21000-9						
241	Pin-Roll	.125	.75	-	5-21028-5						

APPLICATOR ONLY TO INCLUDE

NOTES:

REV.	APPLICATOR PART LIST	SHEET
AB2	565501-1	2 of 2

DUPLICATE - ORIGINAL LOST
THIS IS A TRACING

Mouser Electronics

Authorized Distributor

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[565501-1](#)