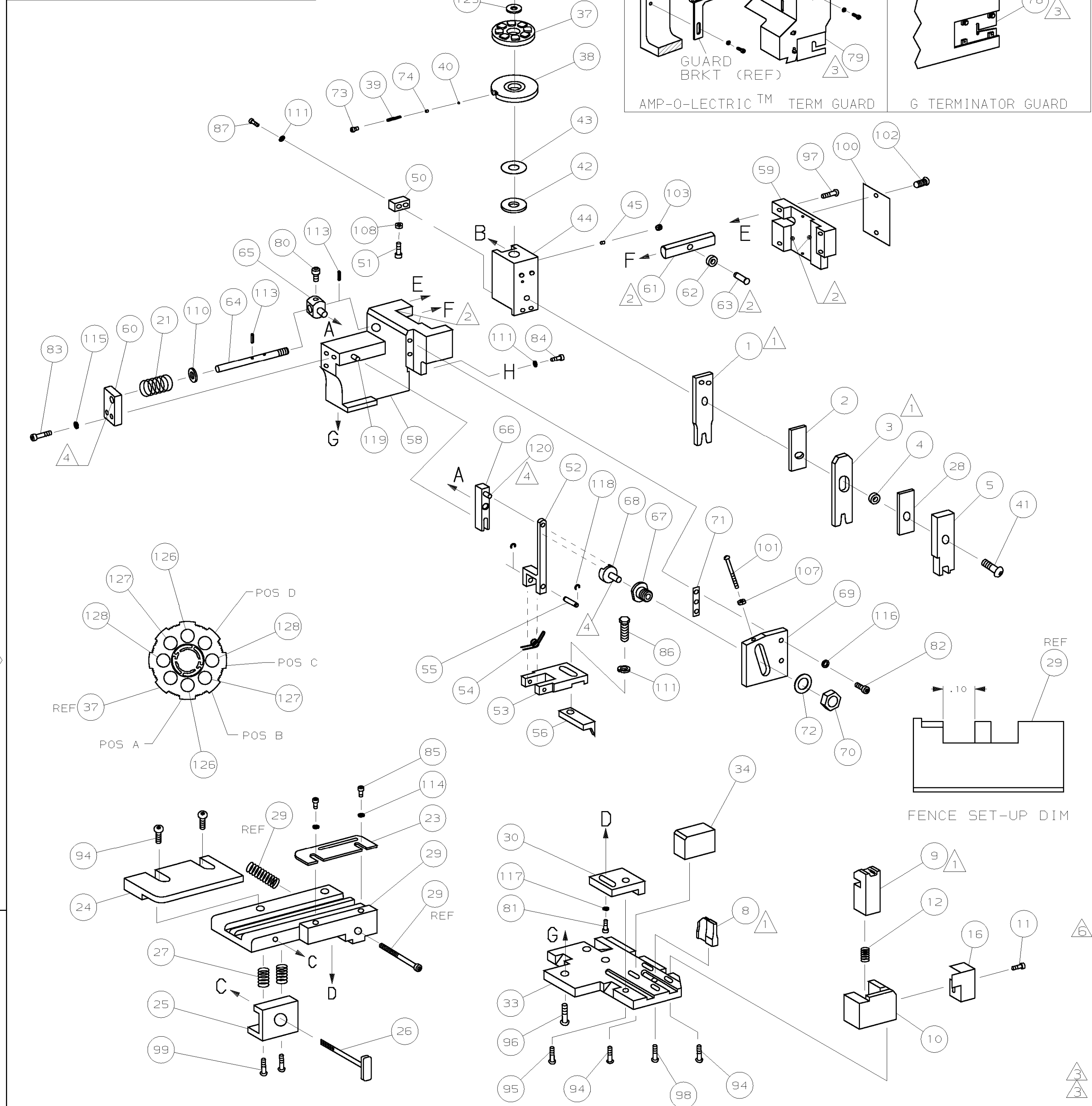


| PART NUMBER | REV | FIRST USED |
|-------------|-----|------------|
| 680243-1    | A   | 122500-1   |
| 680243-2    | A   | 565435-5   |
| 680243-3    | A   | 354500-1   |



POST FEED 1 5/8 STROKE

ROTATED 180°

PRE FEED 1 1/8 STROKE

ROTATED 180°

PRE FEED 1 5/8 STROKE

ROTATED 180°

K TERMINATOR

G TERMINATOR

LEADMAKER

BENCH MACHINE

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENTH AT ASSY.
- 7 FEED ADJUSTMENT NECESSARY WHEN CHANGING TERMINALS.

|                                       |  |           |               |                           |                  |  |      |                                         |        |
|---------------------------------------|--|-----------|---------------|---------------------------|------------------|--|------|-----------------------------------------|--------|
| TERMINAL NAME: Ø 2.5mm CONTACT SOCKET |  |           |               |                           |                  |  |      |                                         |        |
|                                       |  | 962858    | CRIMPING DATA |                           |                  |  |      |                                         |        |
|                                       |  | 962852    | PAD LTR       | CRIMP HEIGHT              |                  |  |      | WIRE SIZE                               |        |
|                                       |  |           | A             | .073 ±.002 [1.85 ±0.05mm] |                  |  |      | 2.5 mm <sup>2</sup>                     |        |
|                                       |  |           | B             | .067 ±.002 [1.70 ±0.05mm] |                  |  |      | 2 mm <sup>2</sup>                       |        |
|                                       |  |           | C             | .061 ±.002 [1.55 ±0.05mm] |                  |  |      | 1.5 mm <sup>2</sup>                     |        |
|                                       |  |           | D             | NOT                       |                  |  |      | USED                                    |        |
|                                       |  |           | CRIMP         | SIZE                      |                  |  | TYPE | RANGE                                   |        |
|                                       |  |           | WIRE          | .100 [2.54mm]             |                  |  | F    | 1.5mm <sup>2</sup> - 2.5mm <sup>2</sup> |        |
|                                       |  |           | INSUL         | .140 [3.56mm]             |                  |  | OV   | 2.1mm-3mm                               |        |
| WIRE STRIP LENGTH                     |  | TERM APPL | SPEC          | FEED                      | APPL INSTRUCTION |  |      | SET UP GAGE                             | LAYOUT |
| .156-.188                             |  | -         | .563          | 511                       | 408-8040         |  |      | 458637-1                                | L1713  |

|     |     |     |     |          |            |                                    |         |
|-----|-----|-----|-----|----------|------------|------------------------------------|---------|
| 2   | 2   | 2   | -   | C        | 9-354778-9 | PIN, WIRE DISC (.2990)C            | 129     |
| 2   | 2   | 2   | -   | C        | 8-354778-7 | PIN, WIRE DISC (.2930)B            | 127     |
| 2   | 2   | 2   | -   | C        | 7-354778-5 | PIN, WIRE DISC (.2870)A            | 126     |
| 1   | 1   | 1   | -   | A        | 986950-1   | WASHER, FLAT PRECISION             | 125     |
| 1   | 1   | 1   | -   | A        | 217238-1   | DOCUMENTATION PACKAGE              | 124     |
| 1   | 1   | 1   | -   | -        | 4088040    | SF APPL INST 408-8040              | 123     |
|     |     |     |     |          |            |                                    | 122     |
|     |     |     |     |          |            |                                    | 121     |
| REF | REF | REF | -   | A        | 1-21030-1  | PIN, DOWEL (Ø.187x.50) LEVER       | 120     |
| REF | REF | REF | -   | A        | 1-21030-6  | PIN, DOWEL (Ø.187x1.25) HOUSING    | 119     |
| REF | REF | REF | -   | A        | 21045-3    | RING, RET "C" (Ø.187) FD FING PIN  | 118     |
| 1   | 1   | 1   | -   | A        | 21024-5    | WASHER, LOCK (#10) ADJ BLOCK       | 117     |
| REF | REF | REF | -   | A        | 21024-5    | WASHER, LOCK (#10) ADJ PLATE       | 116     |
| REF | REF | REF | -   | A        | 21024-5    | WASHER, LOCK (#10) FEED GDE ROD    | 115     |
| 2   | 2   | 2   | -   | A        | 21024-2    | WASHER, LOCK (#4) FRONT STP GUIDE  | 114     |
| REF | REF | REF | -   | A        | 5-21028-1  | PIN, SLT 5PR (Ø.125x.50) ADJ ROD   | 113     |
|     |     |     |     |          |            |                                    | 112     |
| 4   | 4   | 4   | -   | A        | 21024-4    | WASHER, LOCK (#8) STRIPPER         | 111     |
| REF | REF | REF | -   | A        | 21899-4    | WASHER, FLAT (Ø5/16) SCREW ADJ     | 110     |
|     |     |     |     |          |            |                                    | 109     |
| 1   | 1   | 1   | -   | A        | 21018-5    | NUT, HEX (NO. 6) HOLDDOWN          | 108     |
| REF | REF | REF | -   | A        | 21018-5    | NUT, HEX (6-32) FEED ADJ           | 107     |
|     |     |     |     |          |            |                                    | 106     |
|     |     |     |     |          |            |                                    | 105     |
| 1   | 1   | -   | -   | A        | 992031-1   | PIN, CLEVIS                        | 104     |
| 1   | 1   | 1   | -   | A        | 21009-2    | SCR, SKT SET (1/4-20x.25 LW) RAM   | 103     |
| 2   | 2   | 2   | -   | A        | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE       | 102     |
| REF | REF | REF | -   | A        | 6-23715-5  | SCR, PAN HD (6-32x1.50) FEED ADJ   | 101     |
| 1   | 1   | 1   | -   | B        | 461264-1   | PLATE, IDENTIFICATION              | 100     |
| 2   | 2   | 2   | -   | A        | 3-21002-0  | SCR, BHC (10-32x.88) DRAG          | 99      |
| 1   | 1   | 1   | -   | A        | 22733-8    | SCR, BHC (8-32x.38 LW) ANVIL       | 98      |
| REF | REF | REF | -   | A        | 2-21002-9  | SCR, BHC (10-32x.75) CAP           | 97      |
| REF | REF | REF | -   | A        | 2-22733-8  | SCR, BHC (1/4-20x.62) HOUSING      | 96      |
| REF | REF | REF | -   | A        | 2-21002-7  | SCR, BHC (10-32x.50) SG ADJ BLOCK  | 95      |
| 6   | 6   | 6   | -   | A        | 2-21002-2  | SCR, BHC (8-32x.50) TERM H DWN     | 94      |
|     |     |     |     |          |            |                                    | 93      |
|     |     |     |     |          |            |                                    | 92      |
| 1   | 1   | 1   | -   | A        | 1-21002-7  | SCR, BHC (6-32x.38) CAM            | 91      |
|     |     |     |     |          |            |                                    | 90      |
| 1   | 1   | -   | -   | A        | 7-21000-9  | SCR, SHC (4-40x.19) STRIPPER       | 89      |
|     |     |     |     |          |            |                                    | 88      |
| 2   | 2   | 2   | -   | A        | 2-21000-7  | SCR, SHC (8-32x.48) DEP-HOLD       | 87      |
| 1   | 1   | 1   | -   | A        | 2-22603-0  | SCR, HEX HD (8-32x.31) FEED FINGER | 86      |
| 2   | 2   | 2   | -   | A        | 1-21000-3  | SCR, SHC (4-40x.25) F ST GUIDE     | 85      |
| 1   | 1   | 1   | -   | A        | 2-21000-7  | SCR, SHC (8-32x.50) STRIPPER       | 84      |
| REF | REF | REF | -   | A        | 3-21000-7  | SCR, SHC (10-32x.75) FEED ROD GD   | 83      |
| REF | REF | REF | -   | A        | 3-21000-6  | SCR, SHC (10-32x.62) FD ADJ BLK    | 82      |
| 1   | 1   | 1   | -   | A        | 3-21000-4  | SCR, SHC (10-32x.38) SG ADJ BL     | 81      |
| REF | REF | REF | -   | A        | 3-21000-4  | SCR, SHC (10-32x.38) PIVOT BLK     | 80      |
| -   | REF | -   | -   | B        | 455749-1   | GUARD, WINDOW                      | 79      |
| REF | -   | -   | -   | B        | 679532-1   | INSERT, GUARD                      | 78      |
|     |     |     |     |          |            |                                    | 77      |
|     |     |     |     |          |            |                                    | 76      |
|     |     |     |     |          |            |                                    | 75      |
| 1   | 1   | 1   | -   | A        | 690603-1   | SPRING, ASSIST                     | 74      |
| 1   | 1   | 1   | -   | A        | 23030-1    | SCR, SHC (6-32x.25 SL) INS DISC    | 73      |
| REF | REF | REF | -   | A        | 458109-1   | WASHER, SPECIAL                    | 72      |
| REF | REF | REF | -   | A        | 690517-1   | SPACER                             | 71      |
|     |     |     |     |          |            |                                    | 70      |
|     |     |     |     |          |            |                                    | 69      |
|     |     |     |     |          |            |                                    | 68      |
|     |     |     |     |          |            |                                    | 67      |
|     |     |     |     |          |            |                                    | 66      |
|     |     |     |     |          |            |                                    | 65      |
|     |     |     |     |          |            |                                    | 64      |
|     |     |     |     |          |            |                                    | 63      |
|     |     |     |     |          |            |                                    | 62      |
|     |     |     |     |          |            |                                    | 61      |
|     |     |     |     |          |            |                                    | 60      |
|     |     |     |     |          |            |                                    | 59      |
|     |     |     |     |          |            |                                    | 58      |
|     |     |     |     |          |            |                                    | 57      |
|     |     |     |     |          |            |                                    | 56      |
|     |     |     |     |          |            |                                    | 55      |
|     |     |     |     |          |            |                                    | 54      |
|     |     |     |     |          |            |                                    | 53      |
|     |     |     |     |          |            |                                    | 52      |
|     |     |     |     |          |            |                                    | 51      |
|     |     |     |     |          |            |                                    | 50      |
|     |     |     |     |          |            |                                    | 49      |
|     |     |     |     |          |            |                                    | 48      |
|     |     |     |     |          |            |                                    | 47      |
|     |     |     |     |          |            |                                    | 46      |
|     |     |     |     |          |            |                                    | 45      |
|     |     |     |     |          |            |                                    | 44      |
|     |     |     |     |          |            |                                    | 43      |
|     |     |     |     |          |            |                                    | 42      |
|     |     |     |     |          |            |                                    | 41      |
|     |     |     |     |          |            |                                    | 40      |
|     |     |     |     |          |            |                                    | 39      |
|     |     |     |     |          |            |                                    | 38      |
|     |     |     |     |          |            |                                    | 37      |
|     |     |     |     |          |            |                                    | 36      |
|     |     |     |     |          |            |                                    | 35      |
|     |     |     |     |          |            |                                    | 34      |
| REF | REF | REF | -   | D        | 455675-1   | PLATE, BASE                        | 33      |
|     |     |     |     |          |            |                                    | 32      |
|     |     |     |     |          |            |                                    | 31      |
| REF | REF | REF | -   | B        | 455689-1   | BLOCK, STRIP GUIDE ADJ             | 30      |
| 1   | 1   | 1   | -   | C        | 318756-1   | STRIP GUIDE PLATE ASSY             | 29      |
| 1   | 1   | 1   | -   | C        | 2-455888-2 | SPACER, FRONT SHEAR DEP            | 28      |
| 2   | 2   | 2   | -   | A        | 1-22284-0  | SPRING, DRAG                       | 27      |
| 1   | 1   | 1   | -   | B        | 690546-1   | LEVER, DRAG RELEASE                | 26      |
| 1   | 1   | 1   | -   | B        | 240792-1   | DRAG, TERMINAL                     | 25      |
| 1   | 1   | 1   | -   | D        | 90765-1    | GUIDE, STRIP (REAR)                | 24      |
| 1   | 1   | 1   | -   | A        | 690438-1   | GUIDE, STRIP (FRONT)               | 23      |
| -   | -   | 1   | -   | B        | 690472-2   | STRIPPER                           | 22      |
| REF | REF | REF | -   | A        | 4-22284-9  | SPRING, FEED RETURN                | 21      |
| 1   | 1   | -   | -   | A        | 679218-1   | STRIPPER WIRE STOP ASSY            | 20      |
| 1   | 1   | -   | -   | B        | 458949-1   | STRIPPER                           | 19      |
|     |     |     |     |          |            |                                    | 18      |
|     |     |     |     |          |            |                                    | 17      |
| 1   | 1   | 1   | -   | B        | 318563-1   | GUARD, CHIP, FRONT                 | 16      |
|     |     |     |     |          |            |                                    | 15      |
|     |     |     |     |          |            |                                    | 14      |
|     |     |     |     |          |            |                                    | 13      |
| 1   | 1   | 1   | -   | A        | 5-22280-0  | SPRING, SHEAR                      | 12      |
| 1   | 1   | 1   | -   | B        | 690461-1   | STOP, SHEAR                        | 11      |
| 1   | 1   | 1   | -   | C        | 690459-1   | HOLDER, SHEAR (FRONT)              | 10      |
| 1   | 1   | 1   | -   | C        | 1-454276-9 | SHEAR, FLOAT (FRONT)               | 9       |
| 1   | 1   | 1   | -   | C        | 5-189717-9 | ANVIL                              | 8       |
|     |     |     |     |          |            |                                    | 7       |
|     |     |     |     |          |            |                                    | 6       |
| 1   | 1   | 1   | -   | C        | 1-455889-4 | DEPRESSOR, SHEAR (FRONT)           | 5       |
| 1   | 1   | 1   | -   | B        | 2-238011-2 | SPACER, BLOCK CRIMPER              | 4       |
| 1   | 1   | 1   | -   | C        | 1-854830-0 | CRIMPER, INSULATION                | 3       |
| 1   | 1   | 1   | -   | C        | 455888-8   | SPACER, CRIMPER                    | 2       |
| 1   | 1   | 1   | -   | C        | 456407-8   | CRIMPER, WIRE                      | 1       |
|     |     |     |     |          |            |                                    | 0       |
| -3  | -2  | -1  | U/M | DWG SIZE | PART NO    | DESCRIPTION                        | ITEM NO |

| LEADMAKER                                                                                                                                                                                                                   |     |               |     |                               | MECH POST FEED                                            |                             |                                                                                                                                     |                          |       |             |               |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|---------------|-----|-------------------------------|-----------------------------------------------------------|-----------------------------|-------------------------------------------------------------------------------------------------------------------------------------|--------------------------|-------|-------------|---------------|--|
| -2                                                                                                                                                                                                                          |     | BENCH MODEL K |     |                               | MECH PRE FEED                                             |                             |                                                                                                                                     |                          |       |             |               |  |
| -3                                                                                                                                                                                                                          |     | BENCH MODEL G |     |                               | MECH PRE FEED                                             |                             |                                                                                                                                     |                          |       |             |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 22594-8                                                   | NUT, HEX (1/2-20)           |                                                                                                                                     |                          |       | 70          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240628-1                                                  | PLATE, ADJUSTMENT           |                                                                                                                                     |                          |       | 69          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240626-1                                                  | SHAFT, PIVOT                |                                                                                                                                     |                          |       | 68          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240633-1                                                  | BUSHING                     |                                                                                                                                     |                          |       | 67          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | A                             | 455680-1                                                  | LEVER, INTERMEDIATE         |                                                                                                                                     |                          |       | 66          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240629-1                                                  | BLOCK, PIVOT                |                                                                                                                                     |                          |       | 65          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | A                             | 240632-2                                                  | SCREW, ADJ FEED ROD         |                                                                                                                                     |                          |       | 64          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240659-3                                                  | PIN, CAM ROLLER             |                                                                                                                                     |                          |       | 63          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240658-1                                                  | ROLLER, CAM                 |                                                                                                                                     |                          |       | 62          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 454398-2                                                  | ROD, FEED                   |                                                                                                                                     |                          |       | 61          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | A                             | 454178-1                                                  | GUIDE, FEED ROD             |                                                                                                                                     |                          |       | 60          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | C                             | 454220-1                                                  | CAP, RAM                    |                                                                                                                                     |                          |       | 59          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | D                             | 454485-1                                                  | HOUSING                     |                                                                                                                                     |                          |       | 58          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 57          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 690542-2                                                  | PAWL, FEED                  |                                                                                                                                     |                          |       | 56          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 240624-1                                                  | PIN, FEED FINGER            |                                                                                                                                     |                          |       | 55          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 691499-1                                                  | SPRING, FEED FINGER         |                                                                                                                                     |                          |       | 54          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 690541-1                                                  | HOLDER, FEED FINGER         |                                                                                                                                     |                          |       | 53          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | A                             | 455679-1                                                  | LEVER, TERMINAL FEED ARM    |                                                                                                                                     |                          |       | 52          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 811242-2                                                  | BUMPER, HOLDDOWN            |                                                                                                                                     |                          |       | 51          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690753-1                                                  | SPACER, TONKER              |                                                                                                                                     |                          |       | 50          |               |  |
| 1                                                                                                                                                                                                                           | -   | -             | -   | B                             | 690602-6                                                  | CAM, PRE-FEED 1 5/8 ST      |                                                                                                                                     |                          |       | 49          |               |  |
| -                                                                                                                                                                                                                           | 1   | -             | -   | B                             | 690602-5                                                  | CAM, PRE-FEED 1 1/8 ST      |                                                                                                                                     |                          |       | 48          |               |  |
| -                                                                                                                                                                                                                           | -   | 1             | -   | B                             | 690501-4                                                  | CAM, POST-FEED 1 5/8 ST     |                                                                                                                                     |                          |       | 47          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 459456-1                                                  | APPLICATOR, BASIC (SUBASSY) |                                                                                                                                     |                          |       | 46          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690191-1                                                  | PLUG, NYLON                 |                                                                                                                                     |                          |       | 45          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 455673-1                                                  | RAM                         |                                                                                                                                     |                          |       | 44          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690125-1                                                  | WASHER, LAMINATED           |                                                                                                                                     |                          |       | 43          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690124-1                                                  | WASHER, RAM                 |                                                                                                                                     |                          |       | 42          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 7-21002-9                                                 | BOLT, CRIMPER(5/16x1.00)    |                                                                                                                                     |                          |       | 41          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 23241-6                                                   | BALL, STEEL                 |                                                                                                                                     |                          |       | 40          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690170-1                                                  | SPRING, COMPRESSION         |                                                                                                                                     |                          |       | 39          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 690142-1                                                  | DISC, INSULATION            |                                                                                                                                     |                          |       | 38          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | D                             | 354777-1                                                  | WIRE DISC, PLASTIC          |                                                                                                                                     |                          |       | 37          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 22480-5                                                   | WASHER, SPRING              |                                                                                                                                     |                          |       | 36          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 690212-1                                                  | POST, RAM                   |                                                                                                                                     |                          |       | 35          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 2-690786-3                                                | SUPPORT, TERMINAL           |                                                                                                                                     |                          |       | 34          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | D                             | 455675-1                                                  | PLATE, BASE                 |                                                                                                                                     |                          |       | 33          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 32          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 31          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | B                             | 455689-1                                                  | BLOCK, STRIP GUIDE ADJ      |                                                                                                                                     |                          |       | 30          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 318756-1                                                  | STRIP GUIDE PLATE ASSY      |                                                                                                                                     |                          |       | 29          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 2-455888-2                                                | SPACER, FRONT SHEAR DEP     |                                                                                                                                     |                          |       | 28          |               |  |
| 2                                                                                                                                                                                                                           | 2   | 2             | -   | A                             | 1-22284-0                                                 | SPRING, DRAG                |                                                                                                                                     |                          |       | 27          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 690546-1                                                  | LEVER, DRAG RELEASE         |                                                                                                                                     |                          |       | 26          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 240792-1                                                  | DRAG, TERMINAL              |                                                                                                                                     |                          |       | 25          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | D                             | 90765-1                                                   | GUIDE, STRIP (REAR)         |                                                                                                                                     |                          |       | 24          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 690438-1                                                  | GUIDE, STRIP (FRONT)        |                                                                                                                                     |                          |       | 23          |               |  |
| -                                                                                                                                                                                                                           | -   | 1             | -   | B                             | 690472-2                                                  | STRIPPER                    |                                                                                                                                     |                          |       | 22          |               |  |
| REF                                                                                                                                                                                                                         | REF | REF           | -   | A                             | 4-22284-9                                                 | SPRING, FEED RETURN         |                                                                                                                                     |                          |       | 21          |               |  |
| 1                                                                                                                                                                                                                           | 1   | -             | -   | A                             | 679218-1                                                  | STRIPPER WIRE STOP ASSY     |                                                                                                                                     |                          |       | 20          |               |  |
| 1                                                                                                                                                                                                                           | 1   | -             | -   | B                             | 458949-1                                                  | STRIPPER                    |                                                                                                                                     |                          |       | 19          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 18          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 17          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 318563-1                                                  | GUARD, CHIP, FRONT          |                                                                                                                                     |                          |       | 16          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 15          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 14          |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 13          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | A                             | 5-22280-0                                                 | SPRING, SHEAR               |                                                                                                                                     |                          |       | 12          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 690461-1                                                  | STOP, SHEAR                 |                                                                                                                                     |                          |       | 11          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 690459-1                                                  | HOLDER, SHEAR (FRONT)       |                                                                                                                                     |                          |       | 10          |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 1-454276-9                                                | SHEAR, FLOAT (FRONT)        |                                                                                                                                     |                          |       | 9           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 5-189717-9                                                | ANVIL                       |                                                                                                                                     |                          |       | 8           |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 7           |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          |       | 6           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 1-455889-4                                                | DEPRESSOR, SHEAR (FRONT)    |                                                                                                                                     |                          |       | 5           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | B                             | 2-238011-2                                                | SPACER, BLOCK CRIMPER       |                                                                                                                                     |                          |       | 4           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 1-854830-0                                                | CRIMPER, INSULATION         |                                                                                                                                     |                          |       | 3           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 455888-8                                                  | SPACER, CRIMPER             |                                                                                                                                     |                          |       | 2           |               |  |
| 1                                                                                                                                                                                                                           | 1   | 1             | -   | C                             | 456407-8                                                  | CRIMPER, WIRE               |                                                                                                                                     |                          |       | 1           |               |  |
| -3                                                                                                                                                                                                                          | -2  | -1            | U/M | DWG SIZE                      | PART NO                                                   |                             |                                                                                                                                     |                          |       | DESCRIPTION | ITEM NO       |  |
|                                                                                                                                                                                                                             |     |               |     |                               | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                             |                                                                                                                                     |                          |       |             |               |  |
| QTY REQD PER ASSY                                                                                                                                                                                                           |     |               |     | PARTS LIST                    |                                                           |                             |                                                                                                                                     |                          |       |             |               |  |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT.<br>TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>2 PLC DEC ±.02<br>3 PLC DEC ±-.<br>4 PLC DEC ±-.<br>ANGLES ±-<br>SURF TEXTURE:<br>REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |     |               |     | MATL                          | -                                                         |                             | HT TR                                                                                                                               | -                        |       | FIN         | -             |  |
|                                                                                                                                                                                                                             |     |               |     | DR B.HIGMAN 12/20/95          |                                                           | APP T. BEEDY 12/20/95       |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |                          |       |             |               |  |
|                                                                                                                                                                                                                             |     |               |     | CHK 12/20/95                  | REL -                                                     |                             |                                                                                                                                     |                          |       |             |               |  |
|                                                                                                                                                                                                                             |     |               |     | NAME                          |                                                           |                             |                                                                                                                                     | SIDE FEED HDM APPLICATOR |       |             |               |  |
| SCALE                                                                                                                                                                                                                       |     | -             |     | D                             | DWG NO                                                    |                             | 680243                                                                                                                              |                          | SHEET | 1 OF 1      |               |  |
|                                                                                                                                                                                                                             |     |               |     |                               |                                                           |                             |                                                                                                                                     |                          | REV   | A2          |               |  |
| CASE CODE<br>00779                                                                                                                                                                                                          |     |               |     | CUSTOMER AND ASSEMBLY DRAWING |                                                           |                             |                                                                                                                                     |                          |       |             | RESTRICTED TO |  |

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