

DWG NO
C-1-528041-8

CRIMP DATA (TE TERMINAL)

TERMINAL NAME		SHIELD CRIMP HVA280-2phm									
CRIMP		SIZE		TYPE		RANGE					
WIRE		(X)		(X)		(X)					
INSULATION		(X)		HEX		(X)					
WIRE STRIP LENGTH		34 ±1		APPLICATOR INSTRUCTION							
TERMINAL APPLICATION SPEC 114-13305/114-13310			PRODUCT SPECIFICATION			FEED					
TERMINALS APPLIED		CABLE				SEALS					
1-2103157-2		COROPLAST (2x4mm ²) 9-2641									
1587723-2											
1587724-2											
2103157-1		KRONBERG & SCHUBERT (2x4mm ² & 2x0,5mm ²) 64994093									
1587723-3											
1587724-3											
WIRE SIZE		CRIMP HEIGHT		REF SETTINGS							
2x4mm ² & (2x0,5mm ²)		11,8									
REMARK:											
DIE-SET used to apply HVA280-2phm shunted HVIL (see 114-13305) COROPLAST (2x4.0 mm ²) 9-2641											
DIE-SET used to apply HVA280-2phm pass through HVIL (see 114-13310) KRONBERG & SCHUBERT (2x4mm ² & 2x0,5mm ²) 64994093											
TYPE: DIE-SET WITH LOCATOR FOR SHIELD CRIMP											
TERMINATOR:											
EMEA: HV CRIMPING MACHINE 528008-4 USA: HV CRIMPING MACHINE 1-528008-4											
P	LTR	REVISION RECORD	DATE	DWN	APVD	DWN	CHK	APVD			
	C	ECR-12-019622	12NOV12	WI	GS	C.Witt	C.Witt	G.Stegmayer			
	D	ECR-14-013923	26SEP14	WI	GS	WEIGHT, kg	DIMENSION	MATERIAL			
	D1	ECR-17-018545	20DEC17	WI	GS	-	mm	HT TR			
	E	ECR-17-012558	28FEB18	MG	GS						
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					NAME DIE SET, INCL. LOCATOR HVA280						
					RESTRICTED TO						
					-						
SCALE		SIZE		DRAWING NO			SHEET				
-		A4		C-1-528041-8			1 of 3				
							REV				
							E				

POS	QTY	TE P/N	REV	DESCRIPTION	S=Spare Parts S W W=Wear Parts				
1	1	8-1579019-0	B	DIE SET HVA280					
2	1	563080-2	B	TOOL ASSEMBLY HVA280					
25	1	519610-2	A	LABEL					
REMARKS:								USED ON	
								-	
P	LTR	REVISION RECORD	DATE	DWN	APVD	PRINTED	DWN 08AUG11	CHK 08AUG11	APVD 08AUG11
-	-	SEE SHEET 1	-	-	-	28MAR18	C.Witt	C.Witt	G.Stegmayer
-	-	-	-	-	-		CUSTOMER PART LIST	TE connectivity TE Connectivity	
-	-	-	-	-	-				
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						DIE SET, INCL. LOCATOR HVA 280		-	
						SCALE	SIZE	DRAWING NO	
-	A4	C-1-528041-8		2 / 3	E				

D

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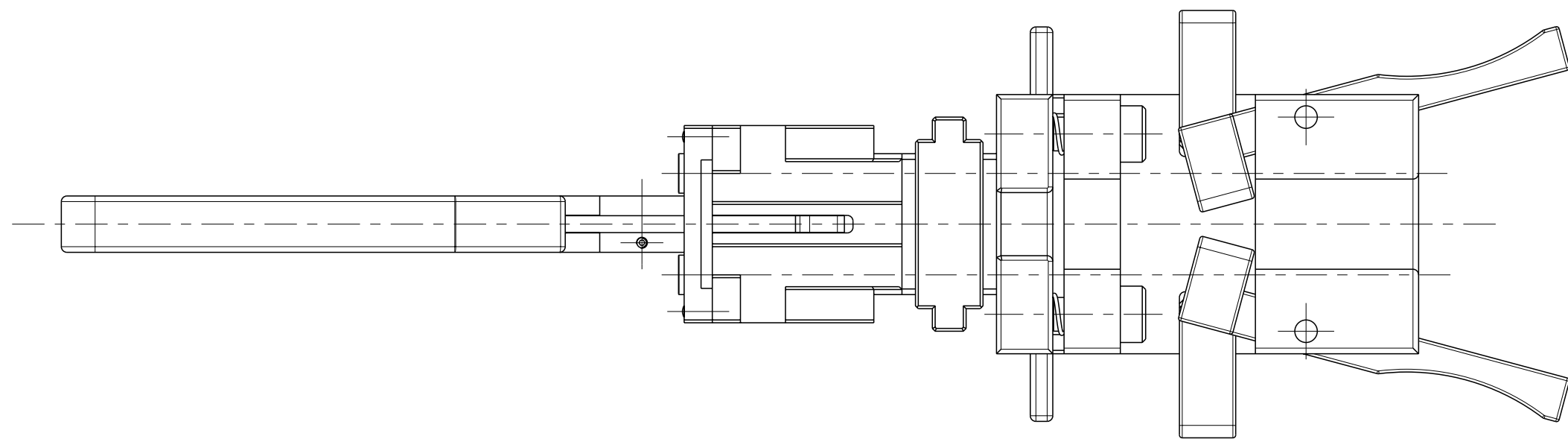
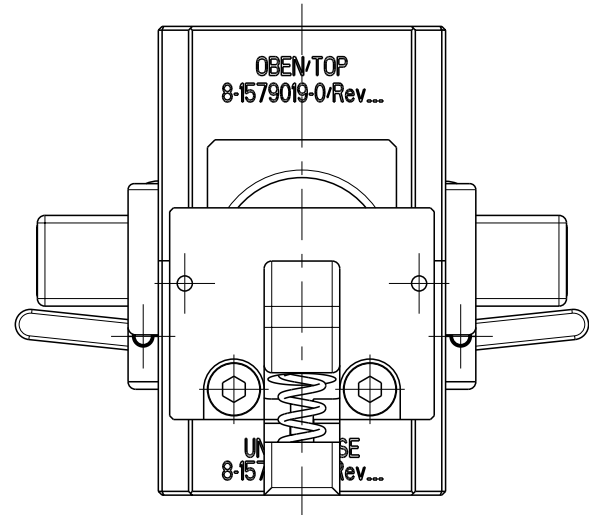
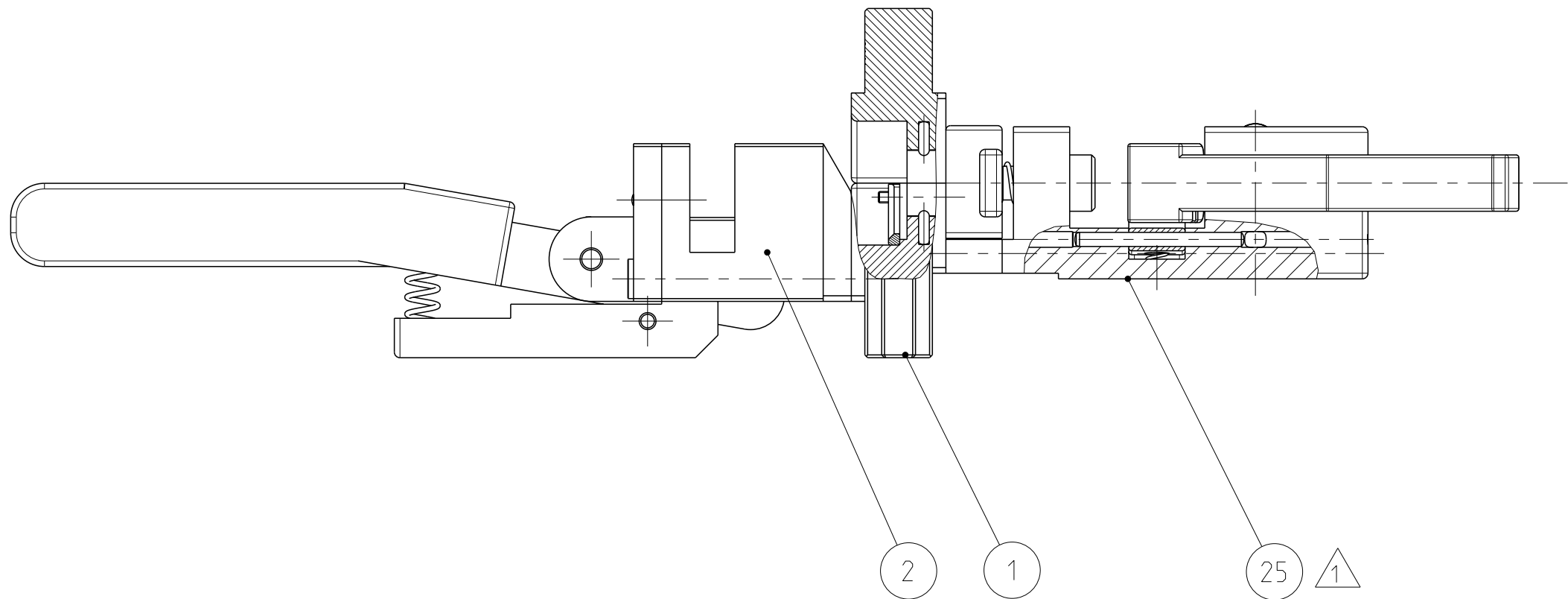
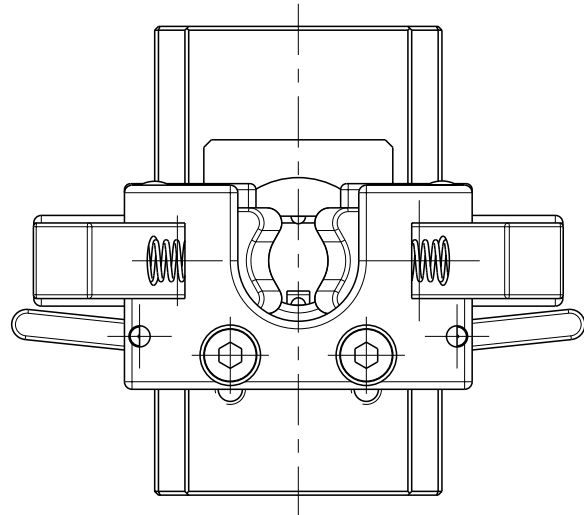
C

B

B

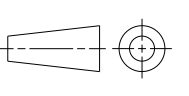
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Matrize in Kombination mit hydraulischer Handzange TE PN 9-1579009-1 verwendbar
Die set used in combination with hydraulic hand tool TE PN 9-1579009-1

1 Location to stick on label pos. 25

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			CHK C. Witt 08AUG2011					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G. Stegmayer 08AUG2011		NAME DIE SET, INCL. LOCATOR HVA280 MATRIZE INKL. LOCATOR HVA280		
		0 PLC ±		PRODUCT SPEC		- - 		