

CRIMPING DATA			
CRIMP HEIGHT	WIRE SIZE		CMA
.075	(1) #18 MAGNET & (1) #18 STRANDED		3400
.066	(2) #21 MAGNET		1920
-	-		-
CRIMP	SIZE	TYPE	RANGE
WIRE	.110	F	-
INSUL	-	-	-
FEED	APPL INST	SET UP GAGE	LAYOUT
.270	-	-	-
WIRE STRIP LENGTH		.279-.341	

-	-	-	-	-	129
-	-	-	-	-	128
-	-	-	-	-	127
-	-	-	-	-	126
-	-	-	-	-	125
-	-	-	-	-	124
-	-	-	-	-	123
-	-	-	-	-	122
-	-	-	-	-	121
-	-	-	-	-	120
-	-	-	-	-	119
-	-	-	-	-	118
-	-	-	-	-	117
-	-	-	-	-	116
-	-	-	-	-	115
-	-	-	-	-	114
-	-	-	-	-	113
-	-	-	-	-	112
-	-	-	-	-	111
-	-	-	-	-	110
-	-	-	-	-	109
-	-	-	-	-	108
-	-	-	-	-	107
-	-	-	-	-	106
-	-	-	-	-	105
-	-	-	-	-	104
-	-	-	-	-	103
-	-	-	-	-	102
-	-	-	-	-	101
-	-	-	-	-	100
-	-	-	-	-	99
-	-	-	-	-	98
-	-	-	-	-	97
-	-	-	-	-	96
-	-	-	-	-	95
1	-	A	1-21001-7	SCR, SHC, 5/16-18 X .62	94
1	-	A	3-21001-4	SCR, SHC, 3/8-16 X .88	93
1	-	A	21001-5	SCR, SHC, 1/4-20 X .88	92
					91
-	-	-	-	-	90
1	-	A	2-21000-5	SCR, SHC, 8-32 X .25	89
3	-	A	21017-6	SCREW, DRIVE	88
1	-	B	452373-1	PLATE, 1D	87
1	-	A	3-21000-9	SCR, SHC, 10-32 X 1.00	86
1	-	A	2-21549-3	SCR, SOC SET, 1/4-20 X .25	85
3	-	A	371178	WASHER, FLAT, 3/8	84
3	-	A	3-21015-2	SCR, HEX HD, 3/8-16 X 1.25	83
2	-	A	21055-7	WASHER, FLAT, 1/4	82
-	-	-	-	-	81
3	-	A	21018-7	NUT, HEX 10-32	80
1	-	A	21055-6	WASHER, FLAT, #8	79
2	-	A	3-21000-7	SCR, SHC, 10-32 X .75	78
4	-	A	3-21000-6	SCR, SHC, 10-32 X .62	77
2	-	A	3-21000-4	SCR, SHC, 10-32 X .38	76
2	-	A	21001-2	SCR, SHC, 1/4-20 X .62	75
-	-	-	-	-	74
-2	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
		← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
PARTS LIST					

	-2	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
			REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
QTY REQD PER ASSY			PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ± 3 PLC DEC ± 4 PLC DEC ± ANGLES ± SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX			MATL		HT TR	FIN
			-		-	-
			-		-	-
			DR 5/17/93 APP 2-15-94 R. LEHR/UTA B. WOLFE CHK 2-15-94 REL 3/10/94 C. ERISMAN B. MORGAN	 AMP Incorporated Harrisburg, PA 17105-3508		
NAME					MACHINE REF	
END FEED STANDARD APPLICATOR					STD. APPL	
SCALE			DWG NO		SHEET	
1:4			671421-2		1 OF 1	
CASE CODE			REV			REVISION TO
00779			CUSTOMER AND ASSEMBLY DRAWING			-



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