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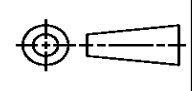
REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|---------------|---------|-----|------|
| | D1 | ECR-13-018173 | 29NOV13 | RS | LZ |
| | | | | | |
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| | | | | | |

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151164-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911017
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911017

| | | | | | | | |
|---|--|--|--|---|-----------|--------------------------|---------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN R.SHEN | |  TE Connectivity | | | |
| DIMENSIONS: | | CHK LJ.ZHANG | | | | | |
|  | | APVD U.GUO | | NAME SIDE FEED SYSTEM III APPLICATOR | | | |
| | | PRODUCT SPEC | | | | | |
| | | APPLICATION SPEC | | | | | |
| MATERIAL | | WEIGHT | | SIZE A3 | CAGE CODE | DRAWING NO C- 1911017 | RESTRICTED TO |
| FINISH | | CUSTOMER ACCESSIBLE PRODUCTION DRAWING | | SCALE | | SHEET 1 OF 2 | REV D1 |

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FEED FINGER

1901694-1

SET UP GAGE

1901040-1

LOC

A

DIST

66

REV

1

DATE

10JUN2012

OWN

XZ

APPD

TE

PART NUMBER

REV

DESCRIPTION

PROGRAMMED MEMORY CHIP

1911017-1

D

CUTS CARRIER

8-1911017-1

1911017-6

D

CONTINUOUS CARRIER

8-1911017-6

7-1911017-1

D

-1 AND SPARE PARTS

9-1911017-1

7-1911017-6

D

-6 AND SPARE PARTS

9-1911017-6

7-1911017-7

B

SPARE PARTS KIT

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

.080 [2.03mm]

F

INSUL

.100 [2.54mm]

OV

APPL INSTRUCTIONS

408-10135

TERMINAL DATA: TE TERMINAL

TYCO ELECTRONICS CRIMP SPEC

TERMINAL NAME: AMP MCP2.8 FLAT TYPE RECEPTACLE

WIRE STRIP LENGTH

INSULATION DIAMETER RANGE

.157-.181 [4.0-4.6mm]

.055-.083 [1.40-2.10mm]

TERMINAL

114-18148 (A)

-

-

APPL SPEC

114-18144 (B)

-

-

TERMINALS APPLIED

1-968849-1 (A)

1-968849-2 (A)

1-968849-3 (A)

967702-1 (B)

967702-2 (B)

967705-1 (B)

967705-2 (B)

-

WIRE SIZE

CRIMP HEIGHT

(B+C) 1mm2

1.36±0.05 [1.05±.002]

(B+C) 0.75mm2

1.27±0.05 [1.05±.002]

(B+C) 0.5mm2

1.18±0.05 [1.04±.002]

(A) 1mm2

1.20±0.05 [1.04±.002]

(A) 0.75mm2

1.18±0.05 [1.04±.002]

(A) 0.5mm2

1.15±0.05 [1.04±.002]

RECOMMENDED SPARE PARTS.

GREASE BEARING SURFACES LIGHTLY.

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATIONS.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.

APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.

38

64

62

40

39

44

177

1

2

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4

28

5

41

176

175

174

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24

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31

46

34

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60

8

54

20

66

67

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19

22

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12

11

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13

177

555

ITEM 30 LOCATED AT FRONT HOLES

ITEM 8 REF

ITEM 34 REF

ITEM 177 REF

FEED TRACK POSITION

TERMINAL SUPPORT LOCATION

HOLDDOWN SET-UP

1

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AMP 4085 REV 31MAR2000

Pro/ENGINEER DRAWING

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

DRAWING NUMBER - 1911017

SHEET 2 OF 2

REV. D1

Mouser Electronics

Authorized Distributor

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