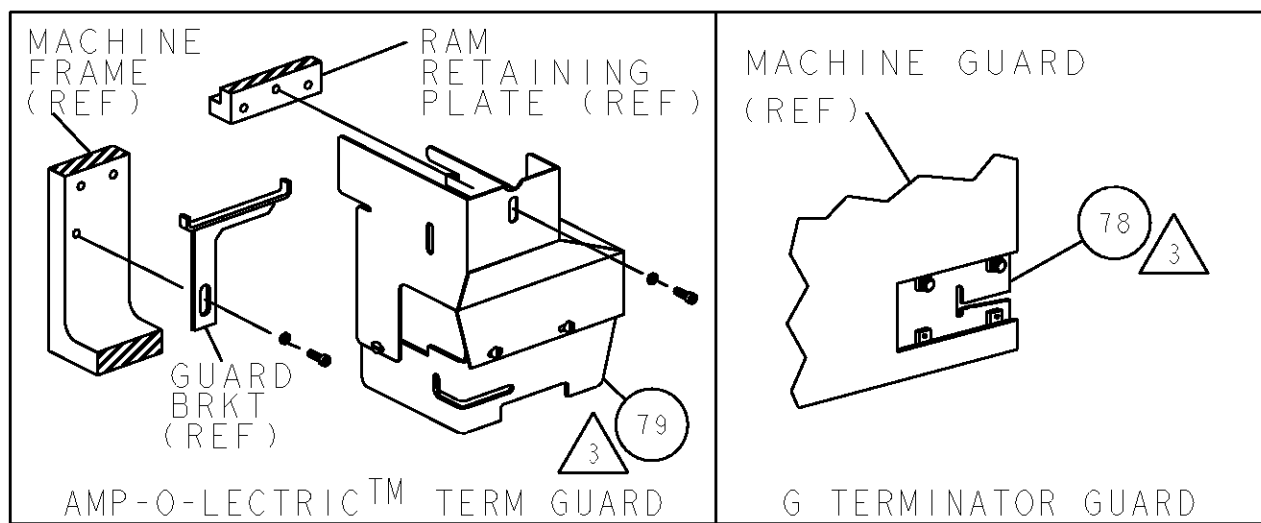


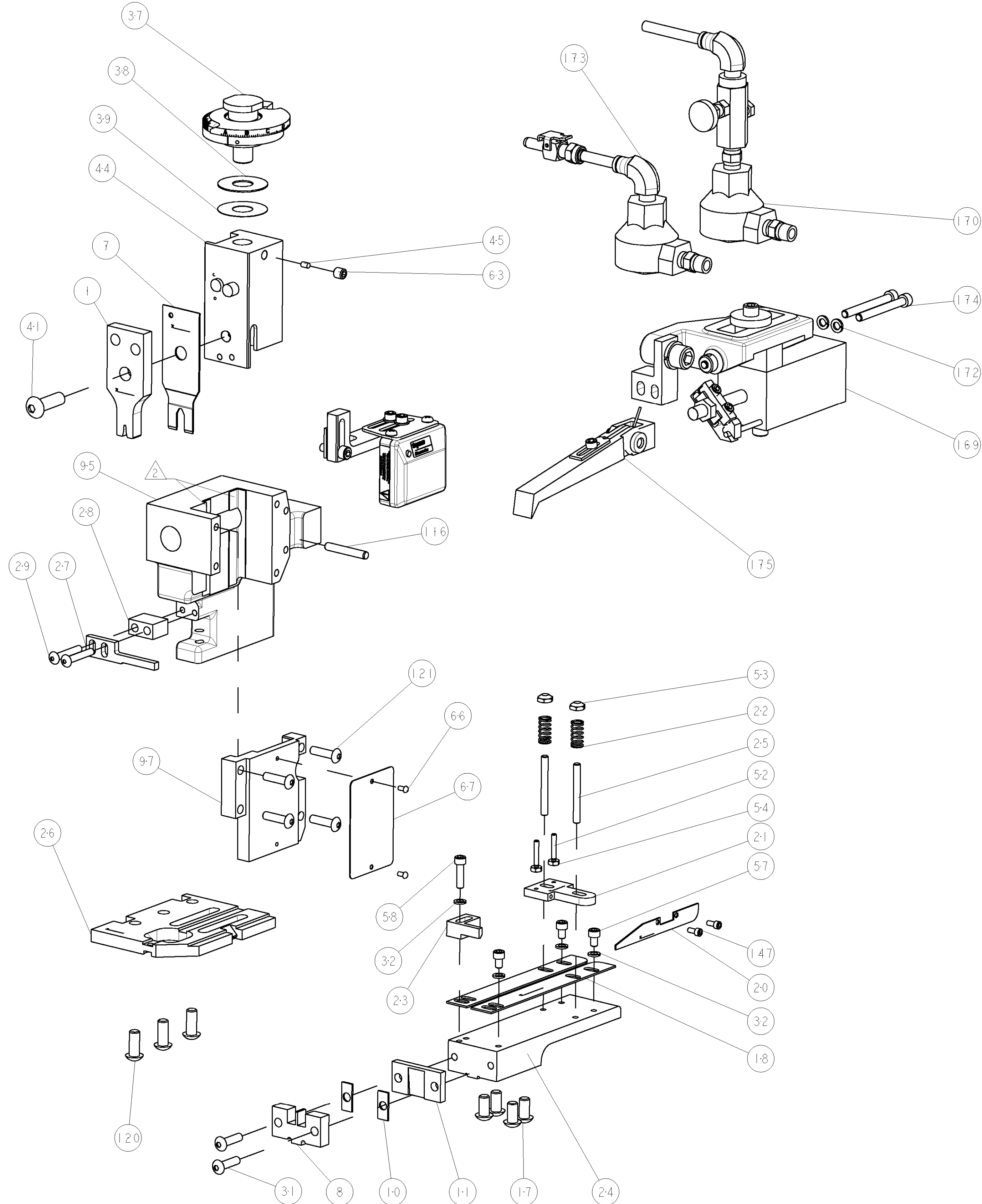
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1855140-1	A	122500-1	LEADMAKER & BENCH MODEL G	POST FEED	
1855140-2	B	565435-5	BENCH MODEL K	POST FEED	
7-1855140-7	A	-	SPARE PARTS	-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: SAW TOOTH					
AMP P/N	INARCA P/N	INMARCA TERMINAL - AMP CRIMP SPECS			
1949185	0011138201				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING*
-	-	.052±.002[1.32±0.05mm]		0.75mm ²	C5
-	-	.046±.002[1.17±0.05mm]		0.50mm ²	E0
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.062 [1.57mm]	Ø	0.50-0.75mm ²
-	-	INSUL	-	-	-
WIRE STRIP LENGTH .278 - .293		TERM APPL SPEC NONE		FEED .333	APPL INSTRUCTIONS 408-8039
				SET UP GAGE 458637-1	

*WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		B		ECR-07-005611	17APR2007	RK	GB

-	1	1	-	460680-2	FEED FINGER ASSEMBLY	175
-	2	2	-	4-21000-2	SCR, SKT HD CAP 10-32 X 1.750	174
-	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	173
-	2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	172
-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	170
-	1	1	-	460277-1	AIR FEED ASSY	169
-	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	147
-	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	121
-	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	120
-	1	1	-	1-21030-6	PIN, DOWEL .1875 X 1.250	116
-	1	1	-	454220-1	CAP, RAM	97
-	1	1	-	453736-1	HOUSING, APPLICATOR	95
-	REF	-	-	455745-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-5	RAM	44
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	-	469367-8	SHIM	38
-	1	1	-	879103-4	FINE ADJUST HEAD SUBASSY	37
-	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00	29
-	1	1	-	1-690451-6	SPACER, STRIPPER	28
-	1	1	-	690455-1	STRIPPER, FRONT CASTING	27
-	1	1	-	459717-1	PLATE, BASE	26
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	455678-1	PLATE, STRIP GUIDE	24
-	1	1	-	240825-1	PLATE, STRIP HOLD DOWN	23
-	2	2	-	2-22281-3	SPRING, COMPRESSION	22
-	1	1	-	464451-1	ARM, STOCK DRAG	21
-	1	1	-	464452-5	DRAG, STOCK	20
-	2	2	-	454204-7	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	240644-1	PLATE, REAR SHEAR	11
-	2	2	-	240645-2	SPACER, SHEAR PLATE	10
-	1	1	-	5-690618-0	ANVIL, SPLICE TYPE	8
-	1	1	-	1-459722-6	BLADE, SHEAR	7
-	1	1	-	5-459492-6	CRIMPER, WIRE O	1

-77		-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		Tyco Electronics		
INCHES		0 PLC ±.01		R. KNEPPER		Harrisburg, PA 17105-3608		
1 PLC ±.01		2 PLC ±.01		G. BAILEY		END FEED HDM APPLICATOR		
3 PLC ±.001		4 PLC ±.0001		T. BENCHOFF		-		
MATERIAL		FINISH		APVD		-		
-		-		PRODUCT SPEC		-		
-		-		APPLICATION SPEC		-		
-		-		WEIGHT		-		
-		-		CUSTOMER DRAWING		-		
-		-		SCALE		3:5		
-		-		SHEET		1 OF 1		
-		-		REV		B		

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