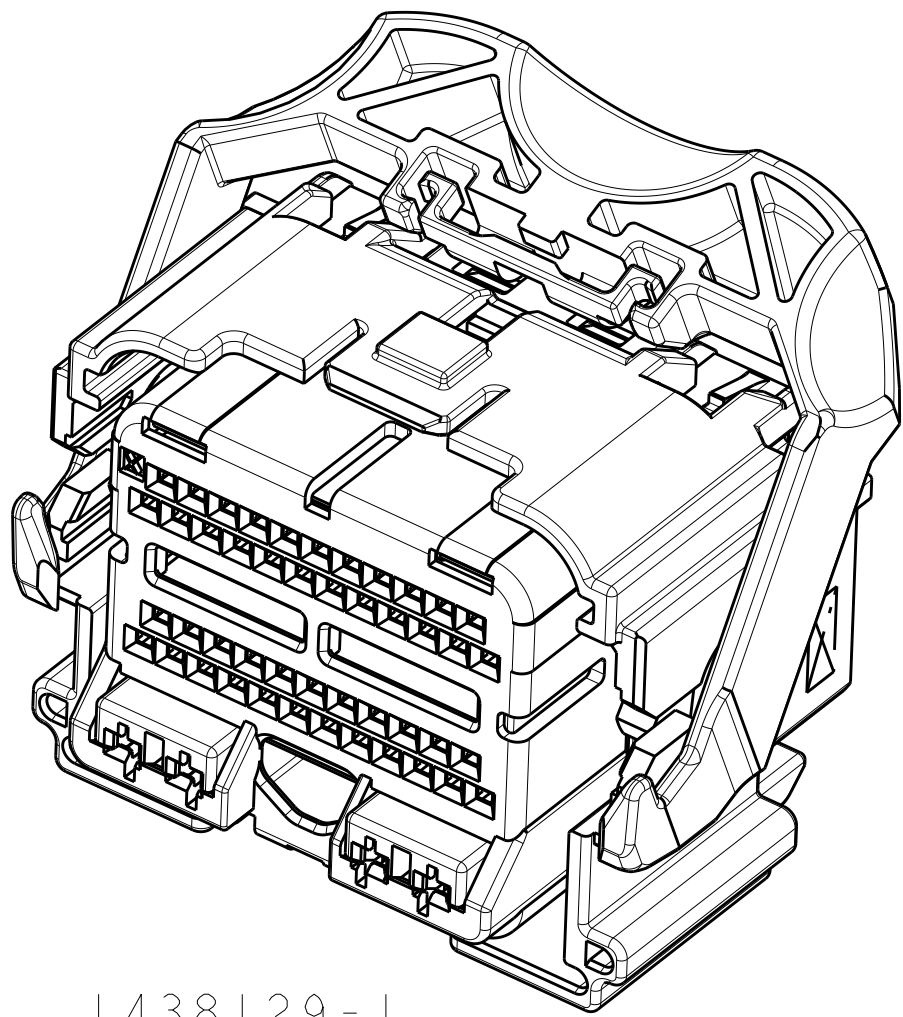
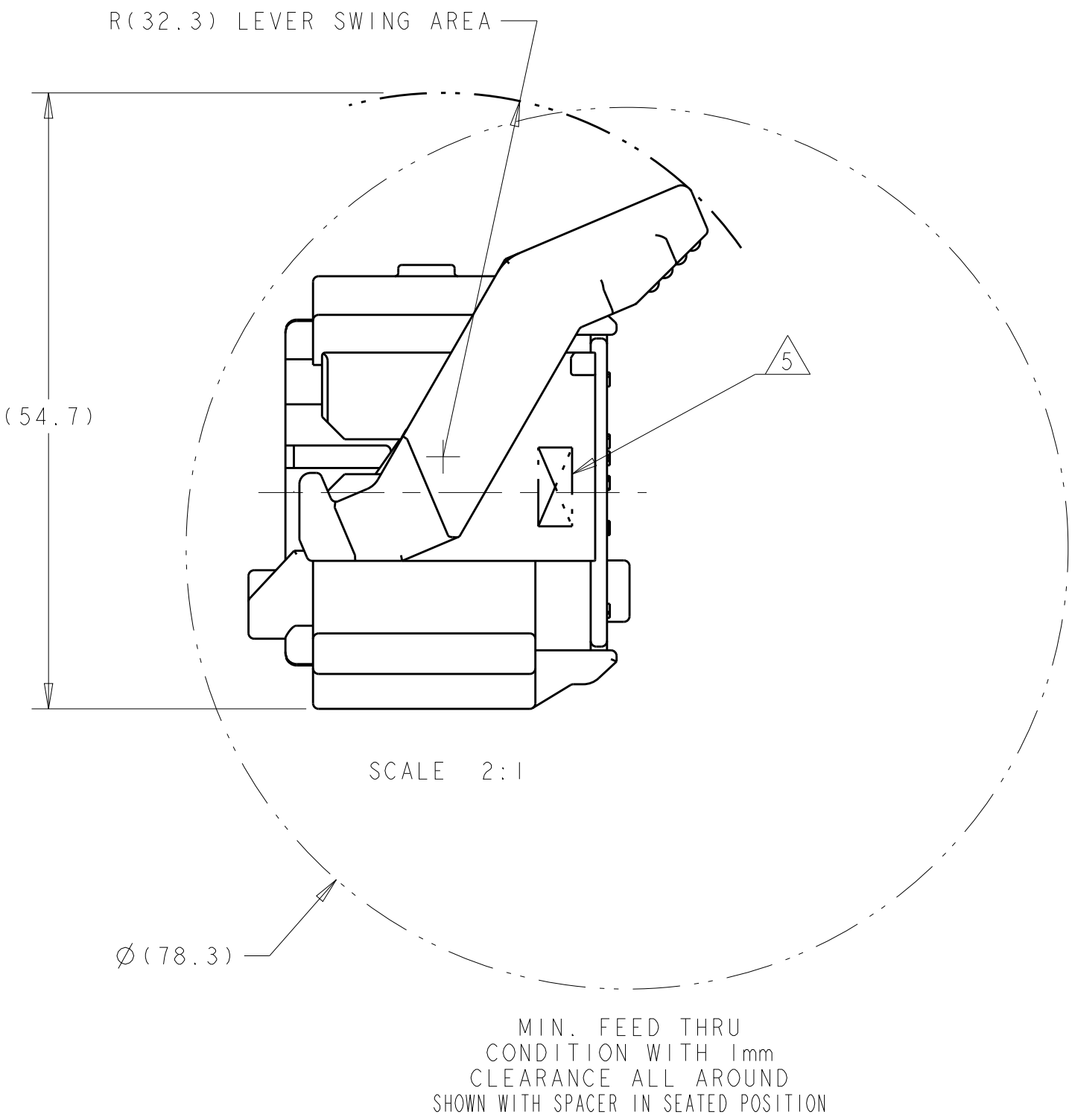
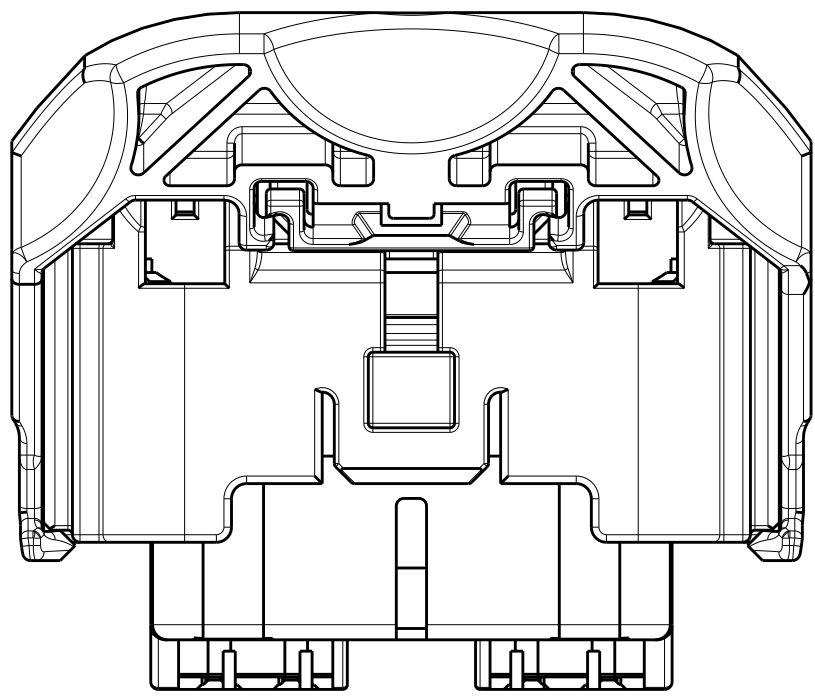


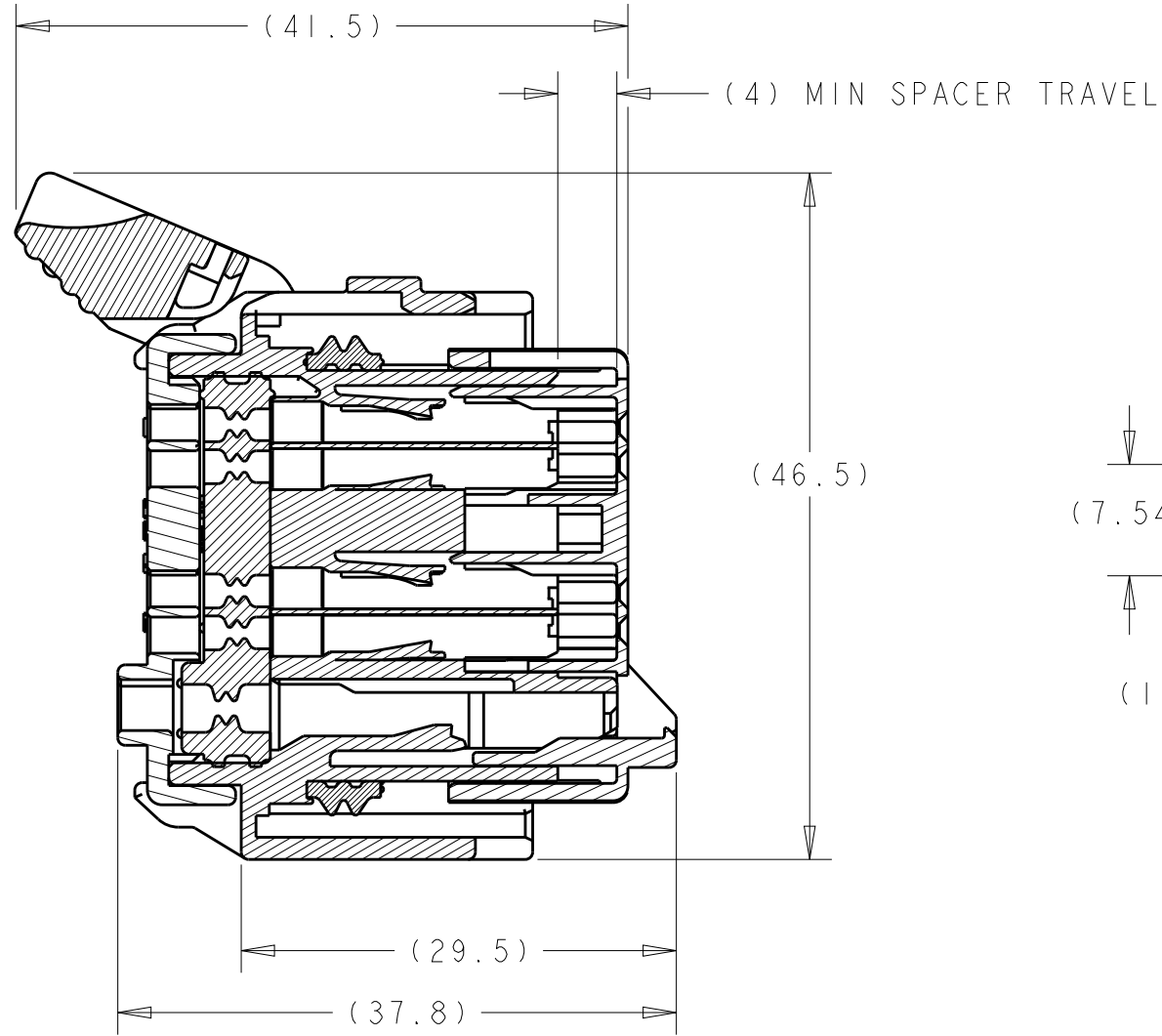


1438129-1
SHOWN WITH SPACER
IN SEATED POSITION

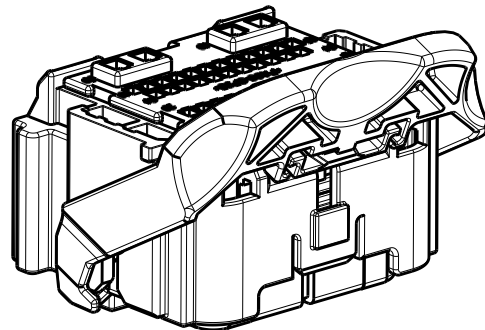
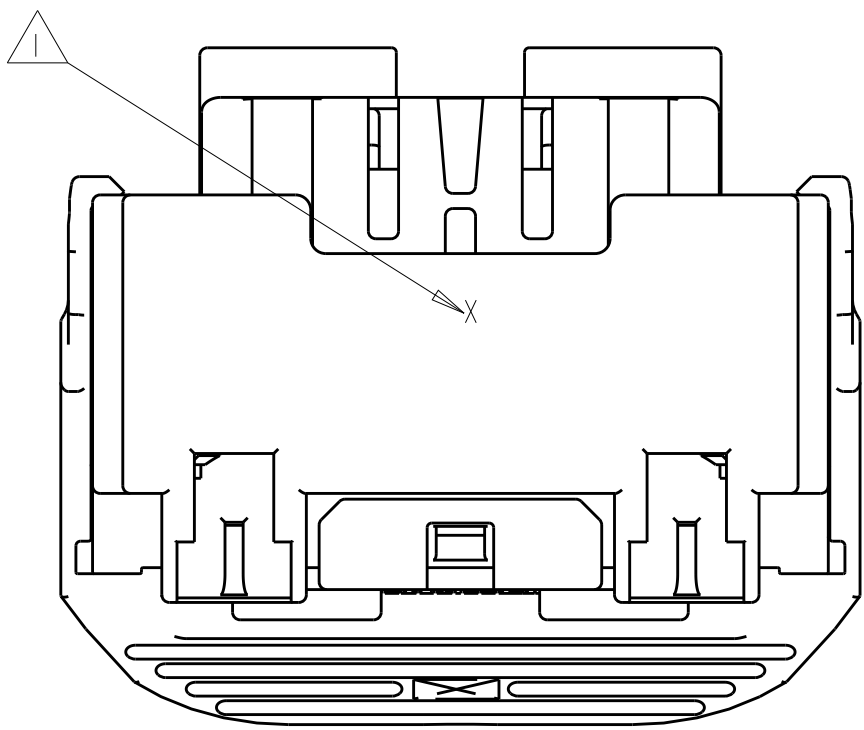
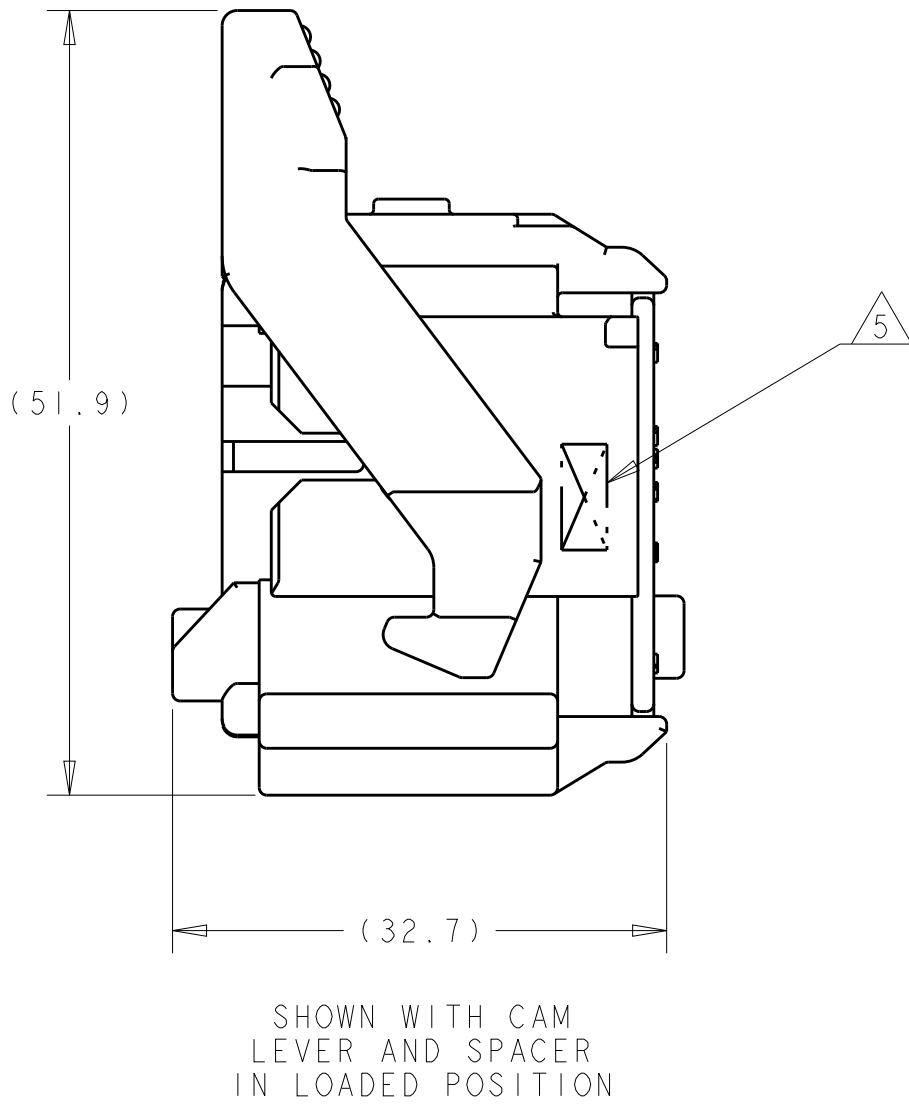
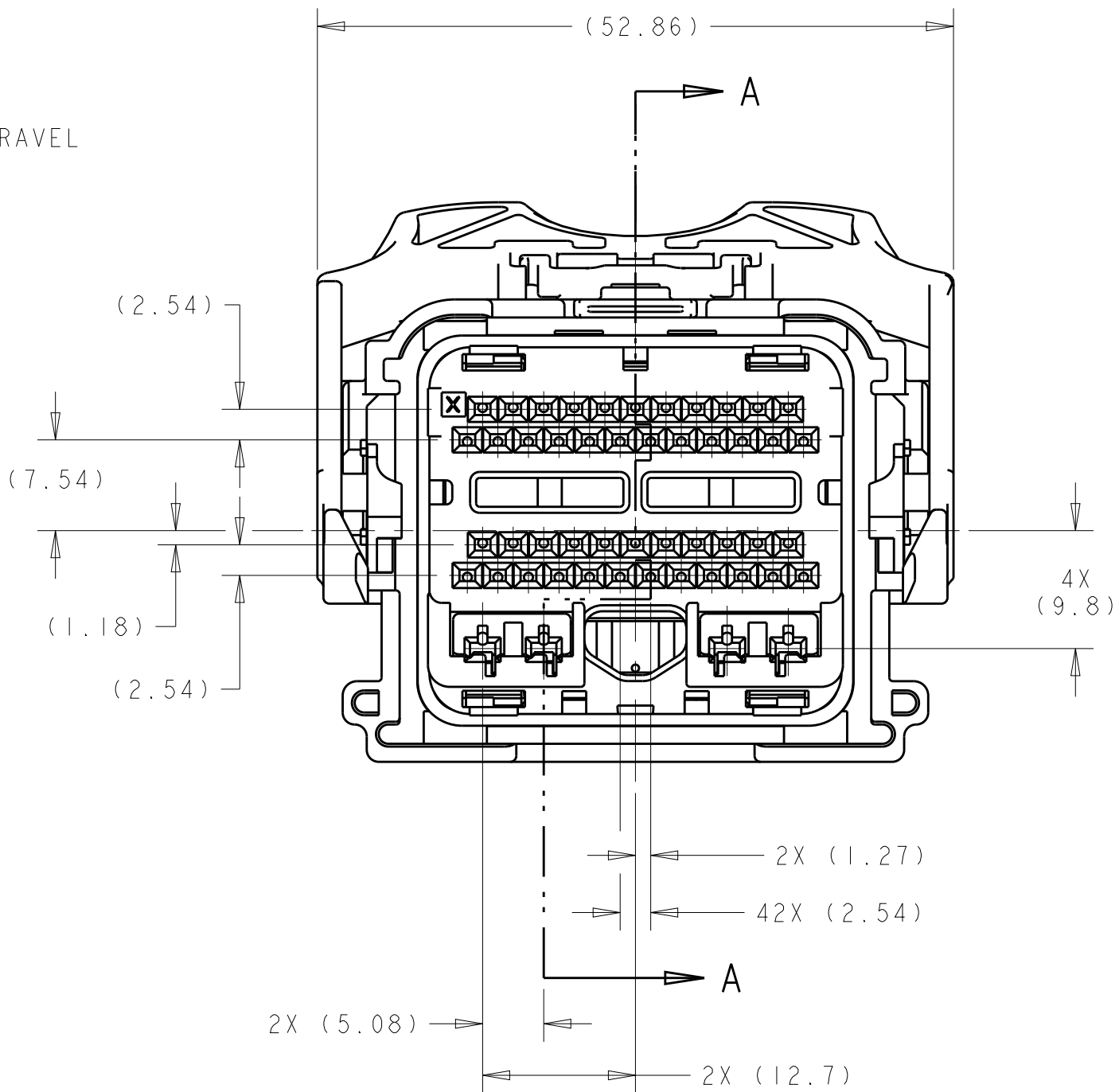


REVISIONS					
P.	LTR	DESCRIPTION	DATE	DWN	APVD
F32		REVISED PER ECO-16-003418	08MAR2016	DLD	DCM
F33		REVISED PER ECO-16-018427	25JAN2017	DLD	DCM
F34		REVISED PER ECO-17-007768	30MAY2017	DLD	DCM
F35		REVISED PER ECO-17-014872	24OCT2017	JMS	CM

- 1 PRINT PART NUMBER (5S4T-14A464-L*-***, 5S4T-14A464-M*-***, 5S4T-14A464-N*-***) AND TRACEABILITY (YY : 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR CODE IN THE LOCATION AT ASSEMBLY. SEE SHEET 3 THRU 7 (-*) PART NUMBERS.
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²
3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.
4. REFERENCE TE CONNECTIVITY INSTRUCTION SHEET 408-8893.
- 5 COMPANY LOGO.



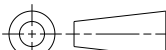
SECTION A-A
SPACER AND LEVER IN
PRE-SEATED POSITION
(DELIVERY CONDITION)



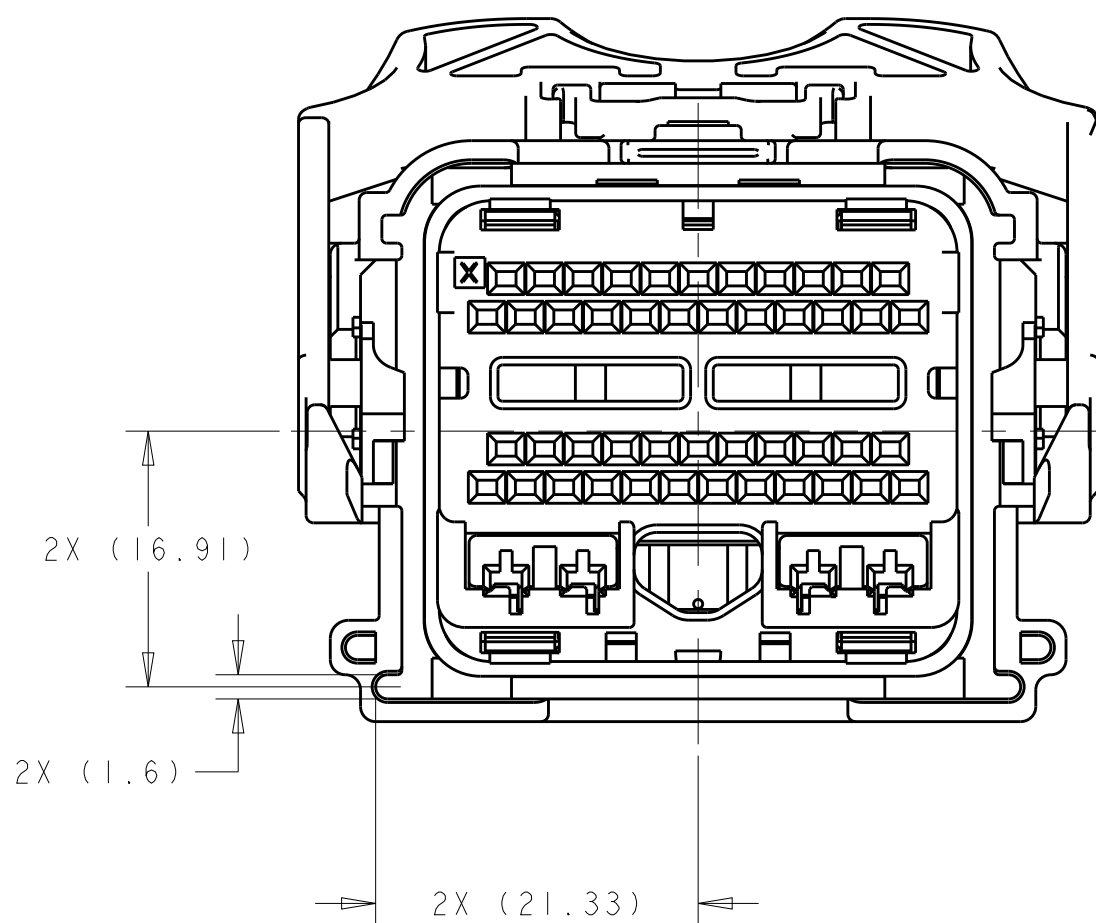
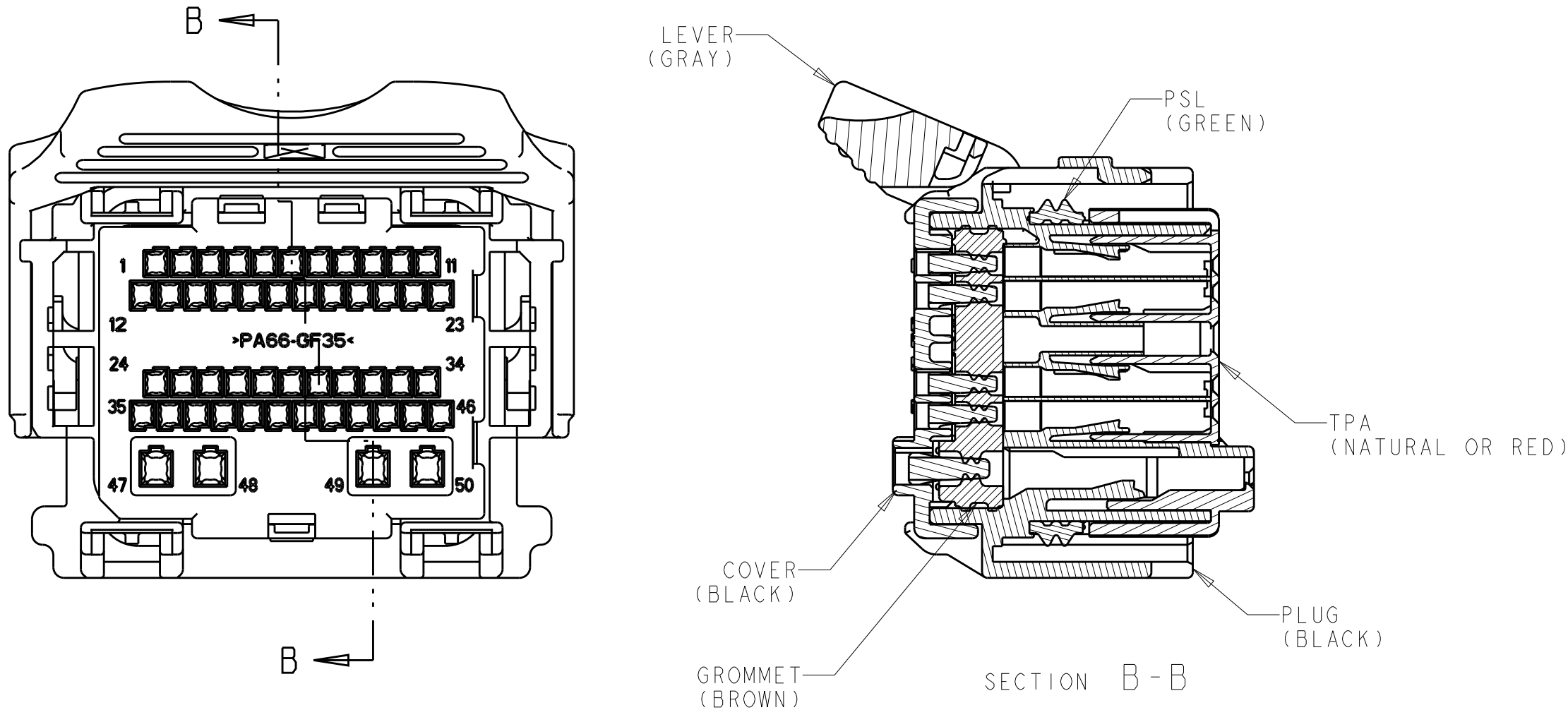
SCALE 1:1

APPLICABLE COMPONENTS (FOR REFERENCE ONLY)						
DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG
						18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

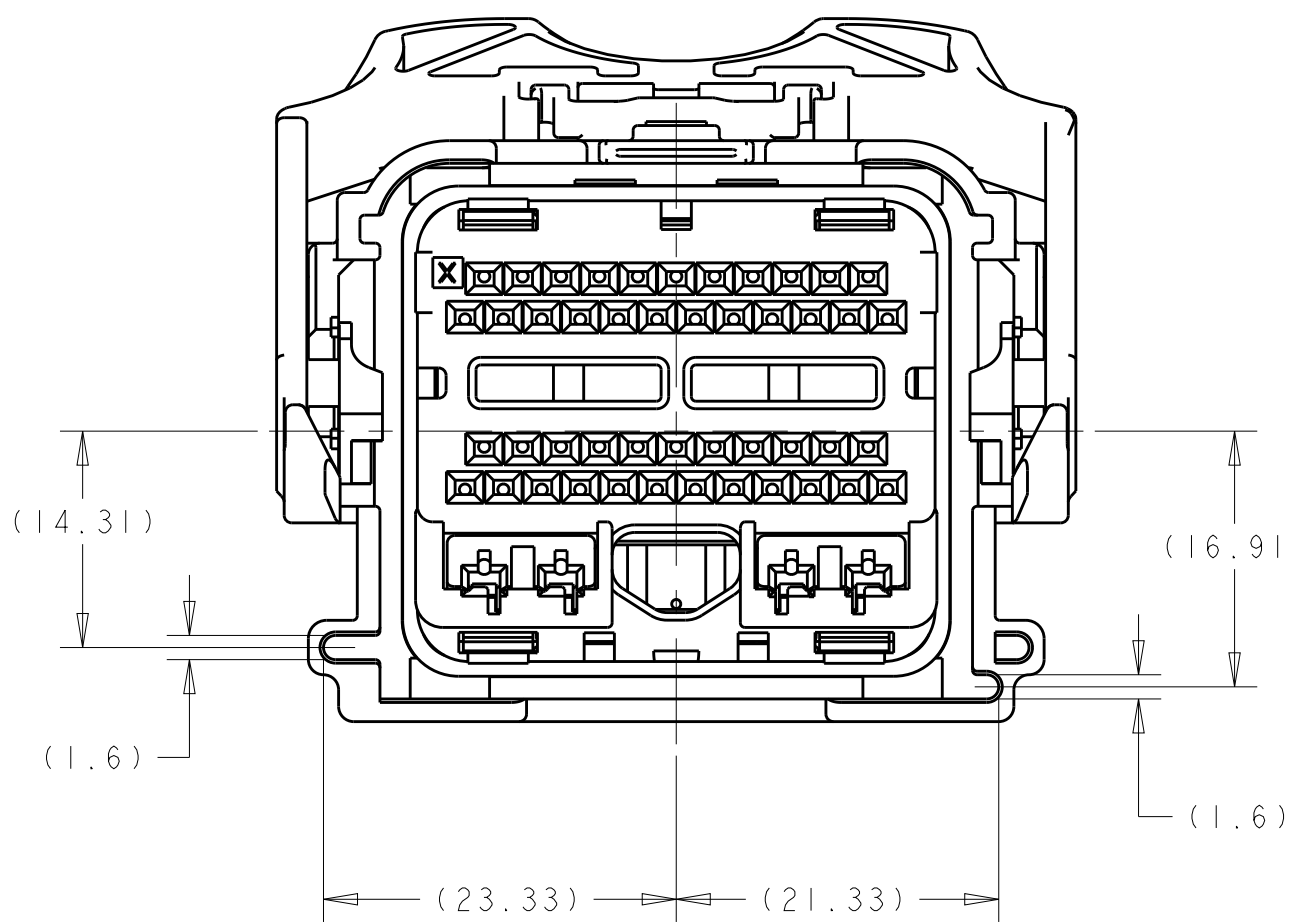
ANY DESIGN CHANGES ON THIS ASSEMBLY MAY
ALSO BE REQUIRED ON ASSEMBLY DRAWING 1438691

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN R. VESTAL 15APR2005		 TE Connectivity	
			CHK T. VALASEK 15APR2005			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME 50-WAY HARNESS ASSEMBLY, PCM		
mm		APVD T. VALASEK 15APR2005				
		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO A1 00779 C=1438129		
		-				
		APPLICATION SPEC				
		-				
0 PLC ±.		WEIGHT		RESTRICTED TO -		
1 PLC ±0.3		-				
2 PLC ±0.10		-				
3 PLC ±.		-				
4 PLC ±.		CUSTOMER DRAWING		SCALE 1:1 SHEET 1 OF 10 REF 35		
ANGLES ±1°						
FINISH						
-						
-						

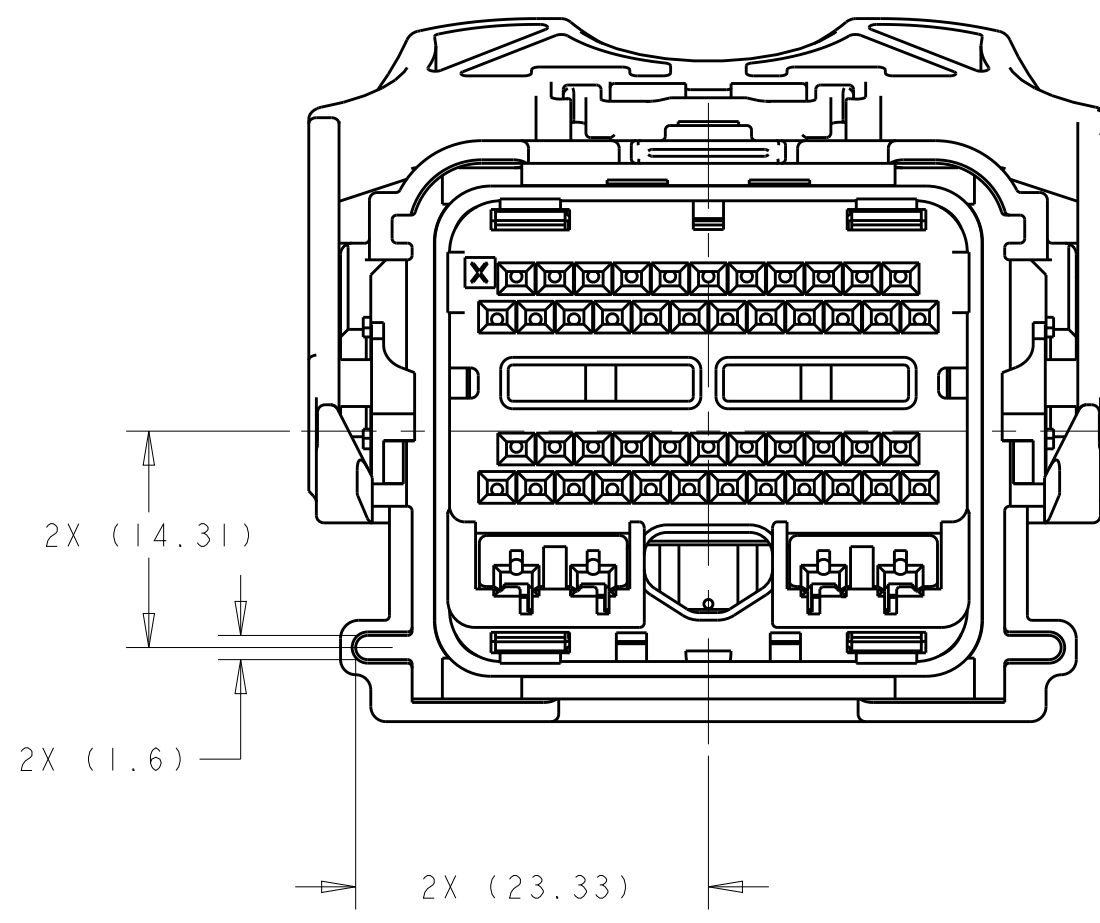
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



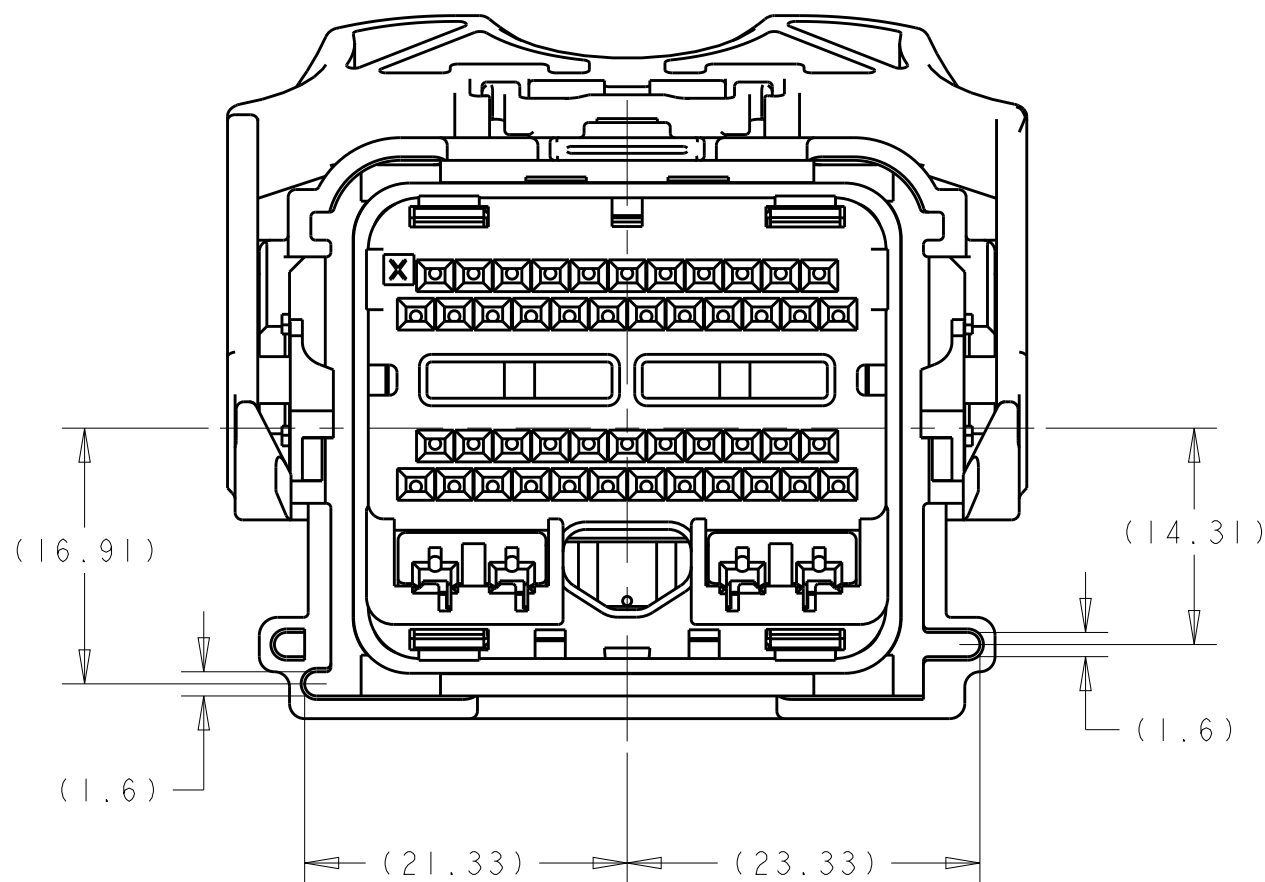
1438129-1
KEYING OPTION "A"



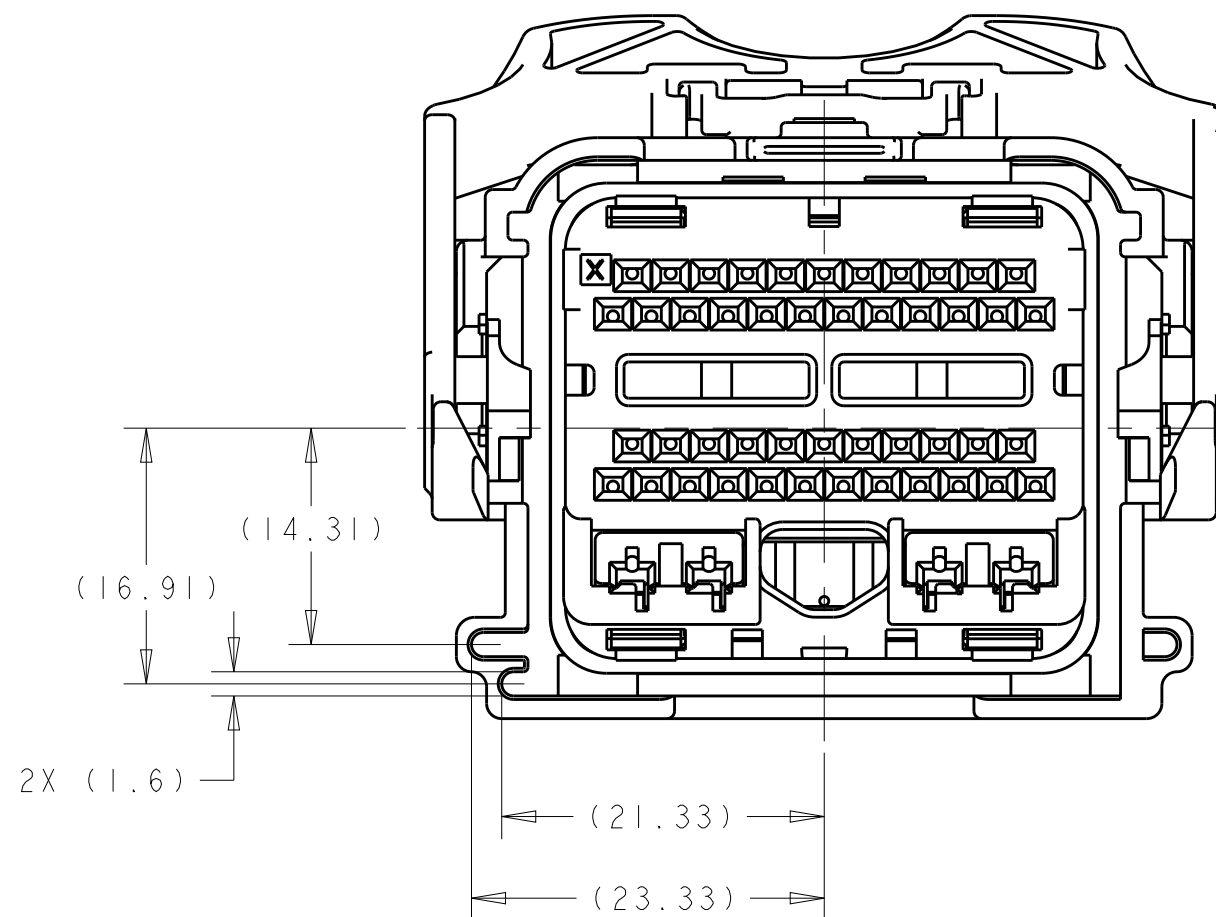
1438129-2
KEYING OPTION "B"



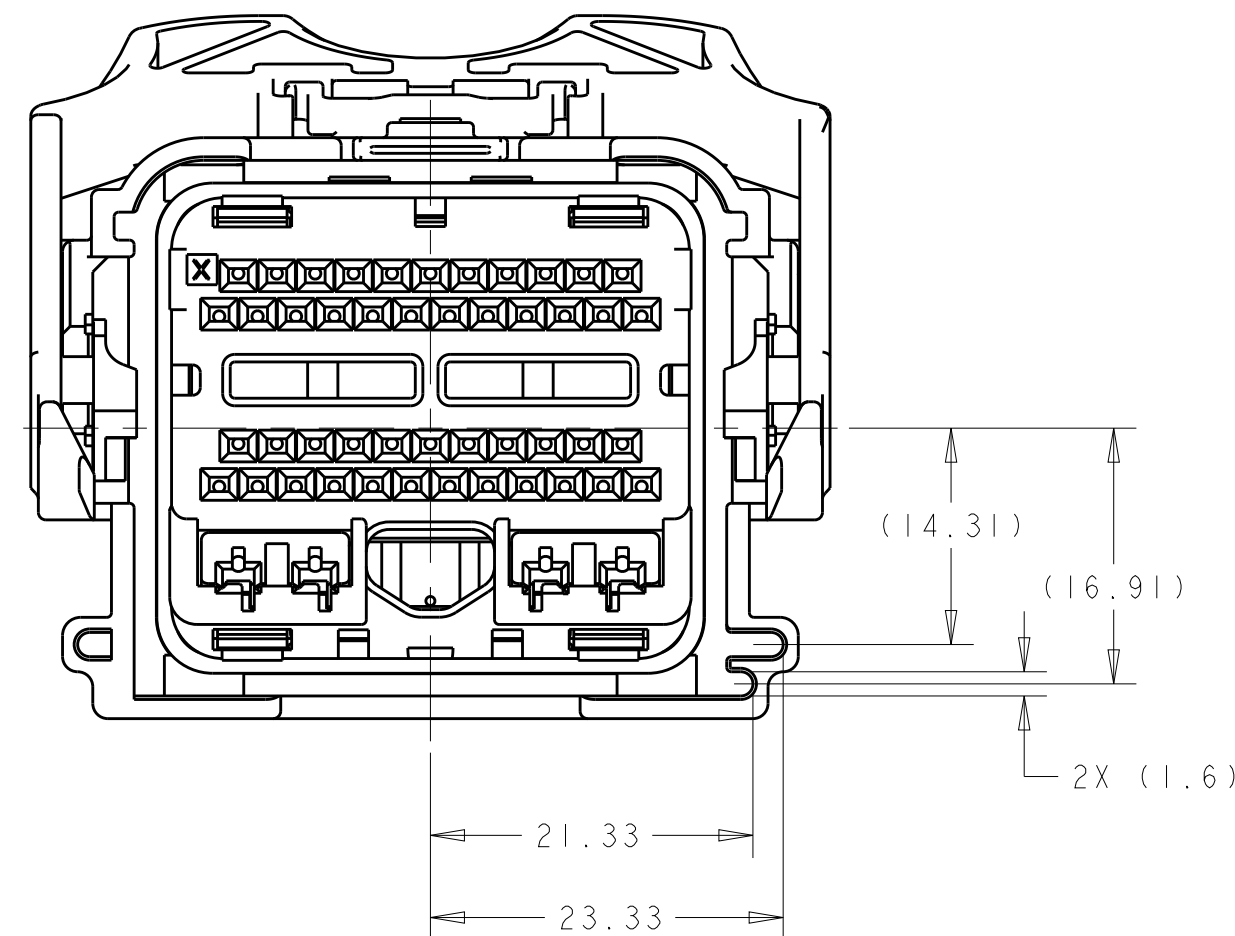
1438129-3
KEYING OPTION "C"



1438129-4
KEYING OPTION "D"



1438129-5
KEYING OPTION "E"



1438129-6
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1° FINISH	PRODUCT SPEC APPLICATION SPEC	SIZE A100779	
MATERIAL	-	WEIGHT	C=1438129	
-	-	CUSTOMER DRAWING	SCALE 2:1 SHEET 2 OF 10 REV F35	

[illegible]

REVISIONS				
P	LYR	DESCRIPTION	DATE	DWN APVD
-	-	SEE SHEET 1	-	- -

KEYING OPTION B

CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS

BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

TERMINAL HOLE POSITION

5S4T-14A464-M* PIN-OUT CHART

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
CHK
T. VALASEK

15APR2005

DIMENSIONS:
mm

0 PLC ±0.3
1 PLC ±0.10
2 PLC ±
3 PLC ±
4 PLC ±

TOLERANCES UNLESS OTHERWISE SPECIFIED:

FINISH

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

CUSTOMER DRAWING

DRAWING NO
100779

DRAWING NO
1438129

SCALE
1:1

SHEET
4

OF
10

REV
F35

RESTRICTED TO

-

TE Connectivity

50-WAY HARNESS ASSEMBLY, PCM

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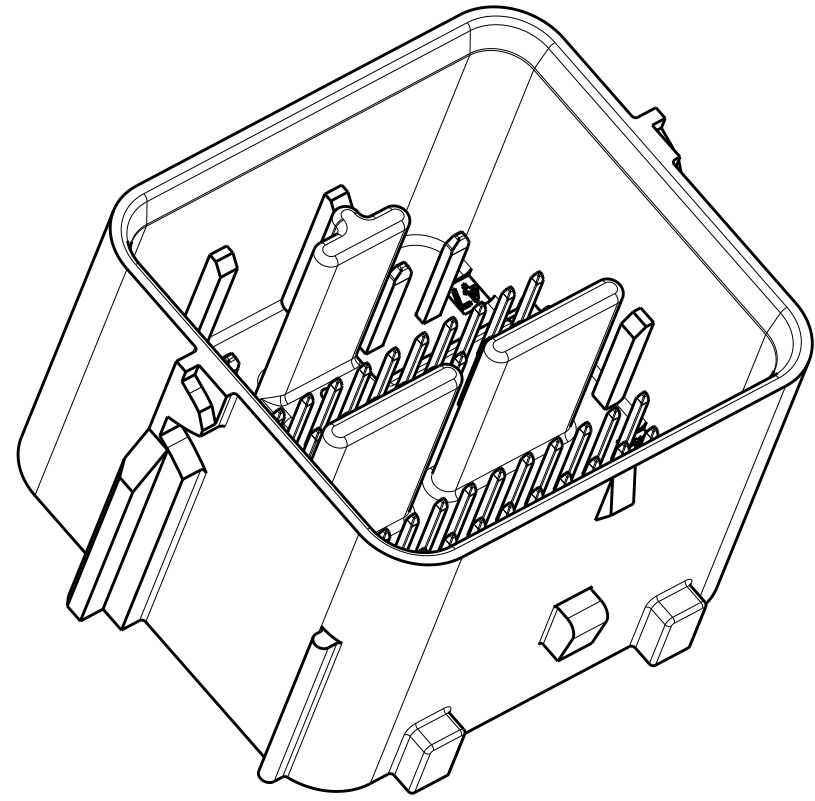
REVISIONS					
#	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET I	-	-	-

KEYING OPTION B

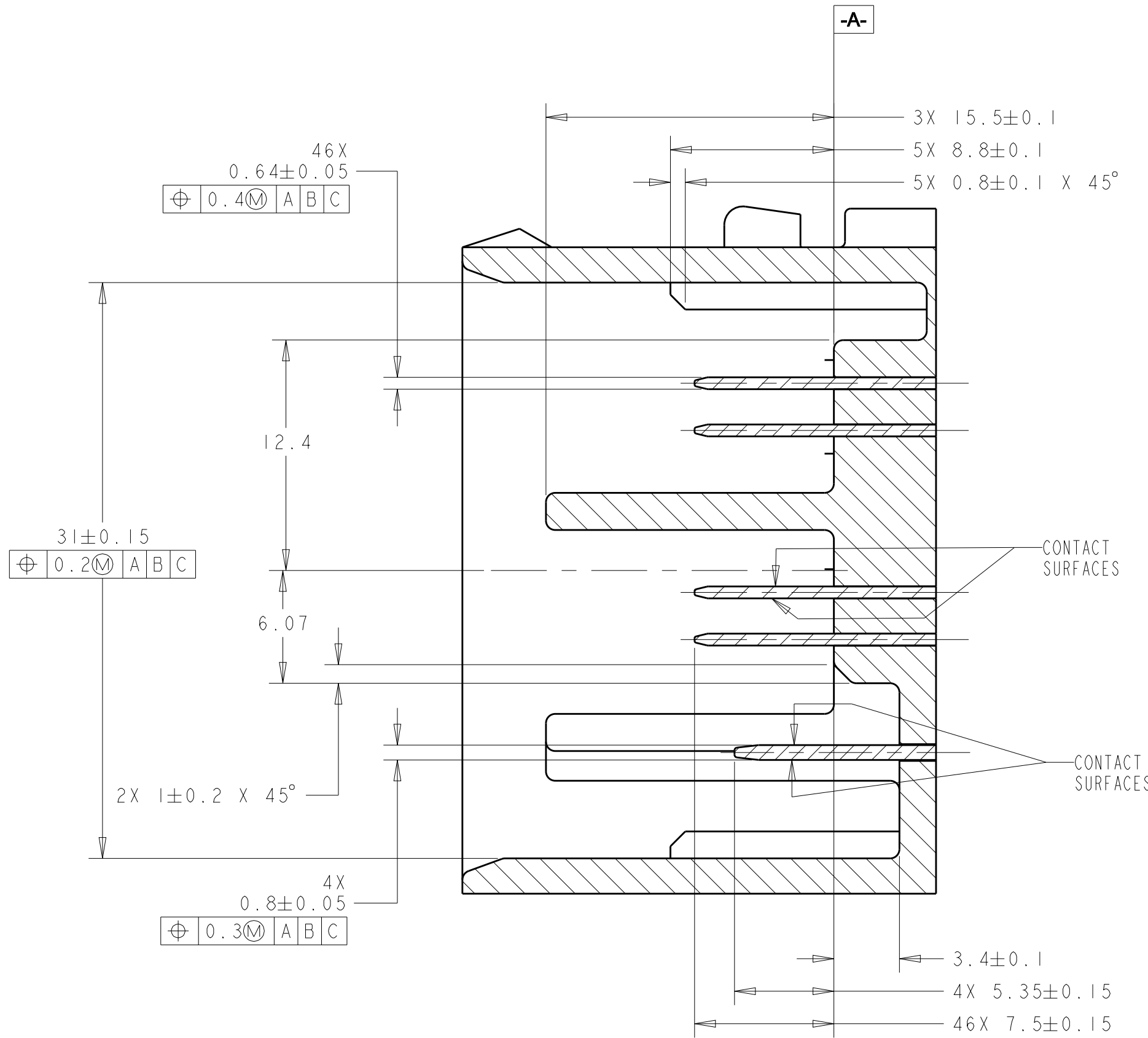
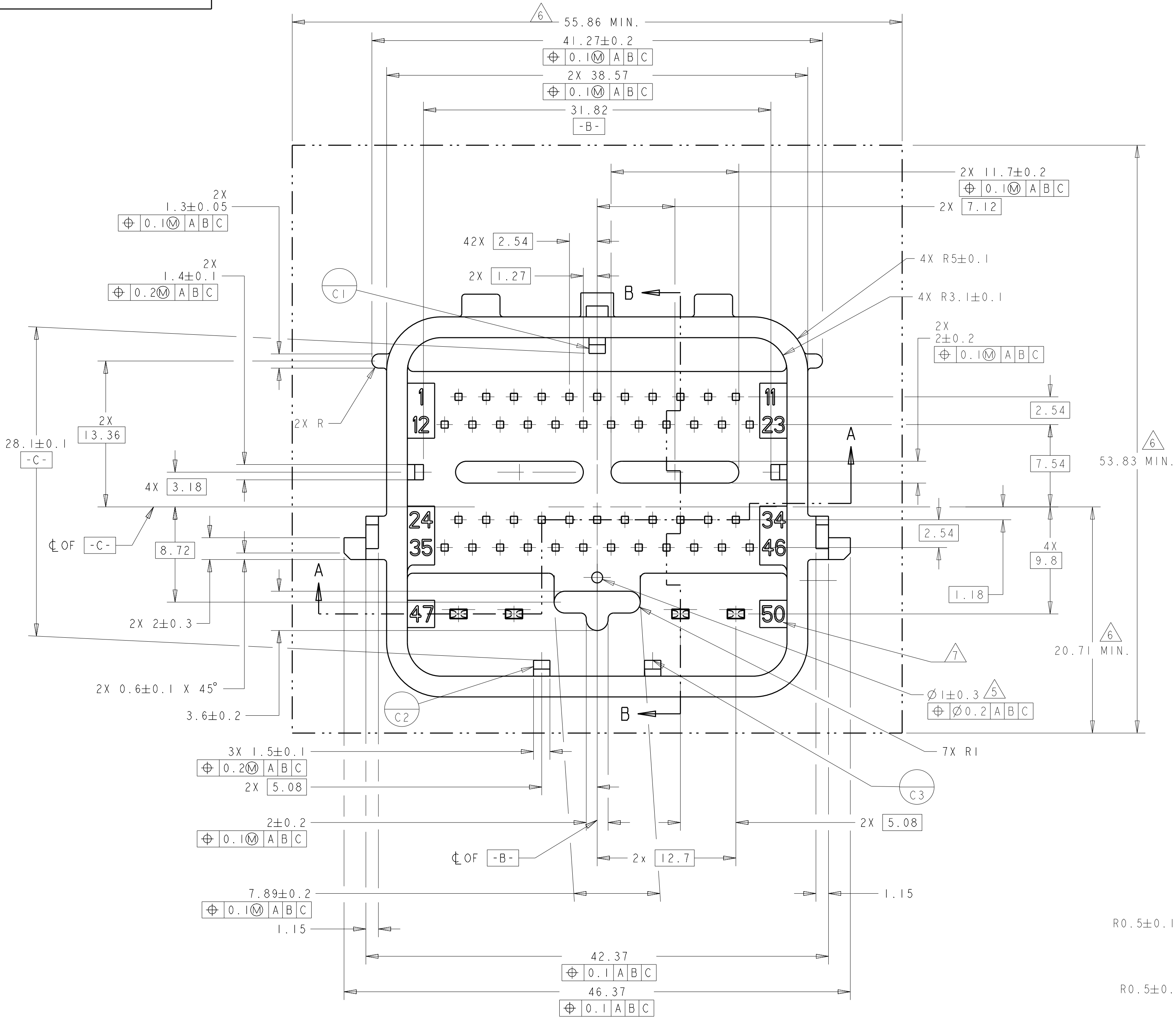
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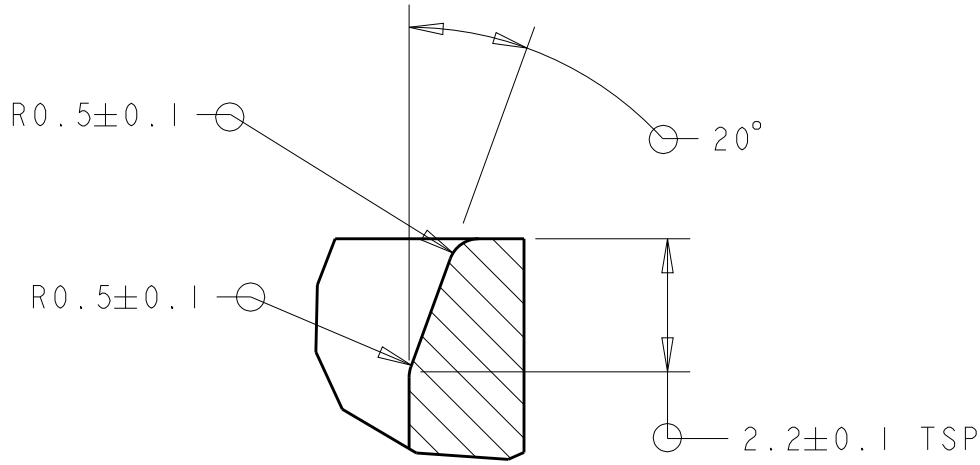
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SCALE 2:1



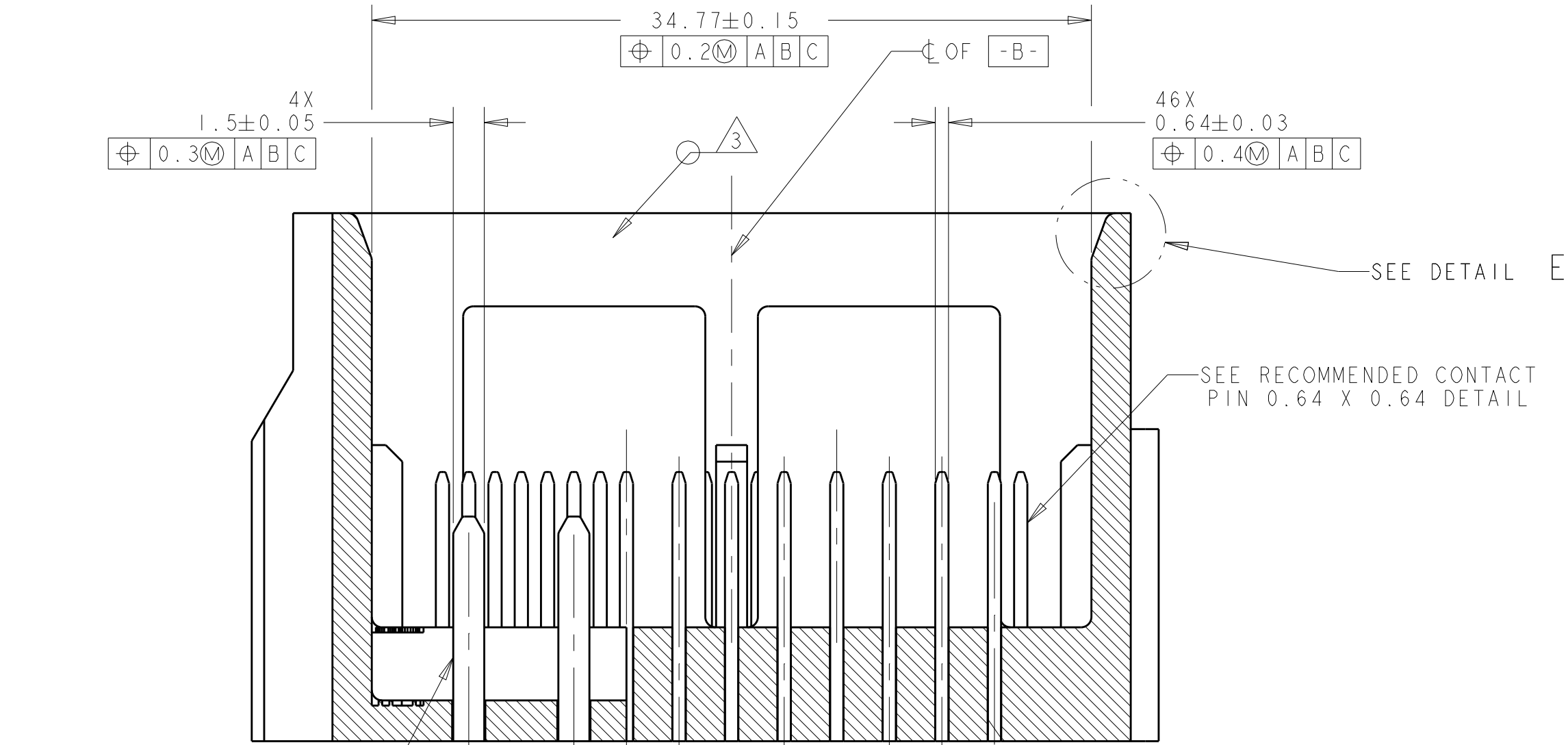
SECTION B-B



DETAIL E
SCALE 8:1

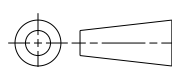
NOTES: UNLESS OTHERWISE SPECIFIED

- GENERAL TOLERANCE:
±0.3 ALL ONE PLACE DIMENSIONS
±0.10 ALL TWO PLACE DIMENSIONS
±1°00' ALL ANGULAR DIMENSIONS
- DRAFT ANGLE PERMISSIBLE ONLY WITHIN DRAWING TOLERANCE.
- SEALING SURFACE, NO WITNESS LINES OR DAMAGE PERMITTED.
- ALL UNMARKED RADIUS TO BE 0.5 MAX., UNLESS OTHERWISE SPECIFIED.
- VENT HOLE SIZE AND LOCATION IS OPTIONAL.
- THIS AREA TO REMAIN CLEAR FOR THE HARNESS ASSEMBLY.
- TERMINAL POSITION IDENTIFICATION.
- MATES WITH TYCO ELECTRONICS PART NUMBERS 1438129-# & 1438950-*



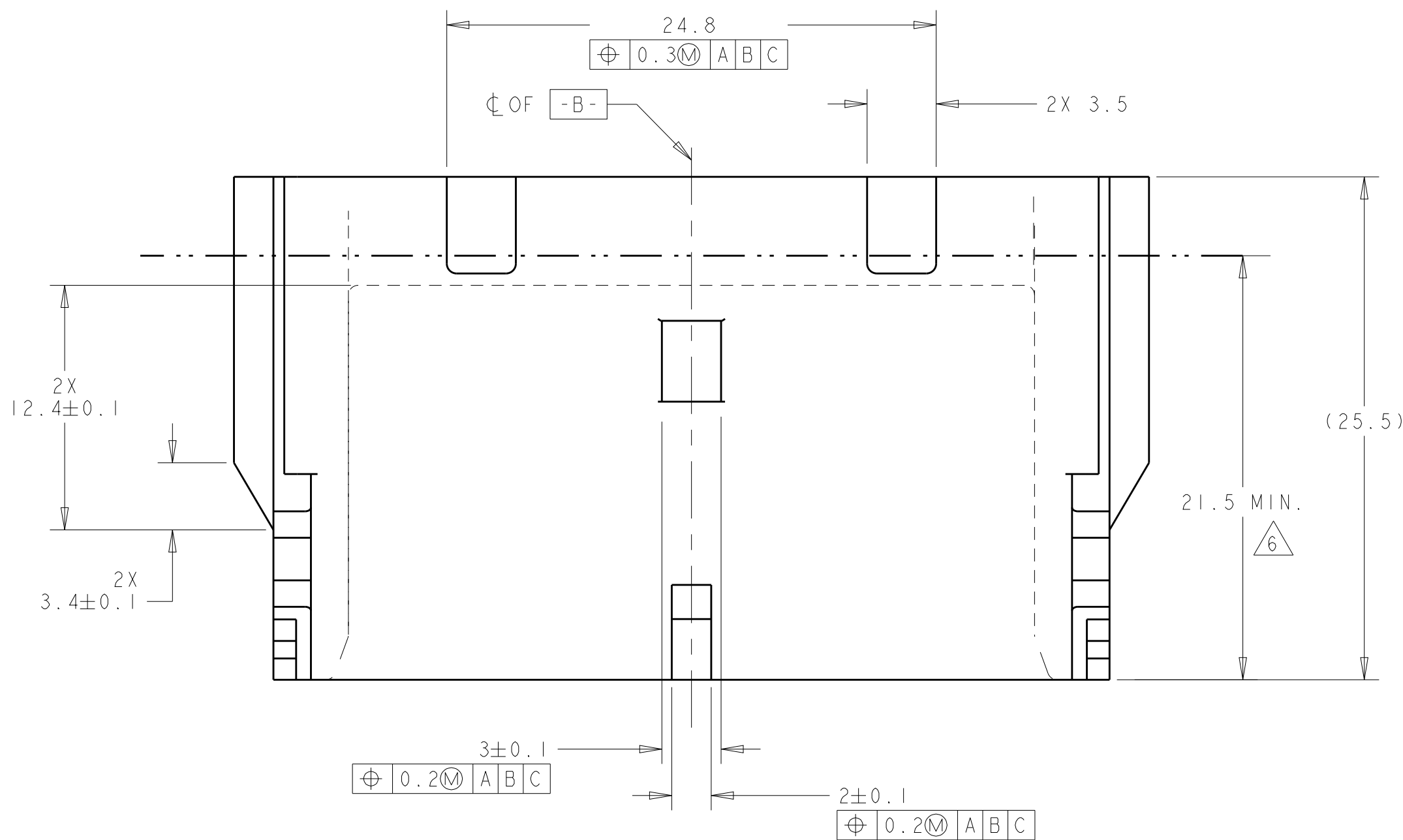
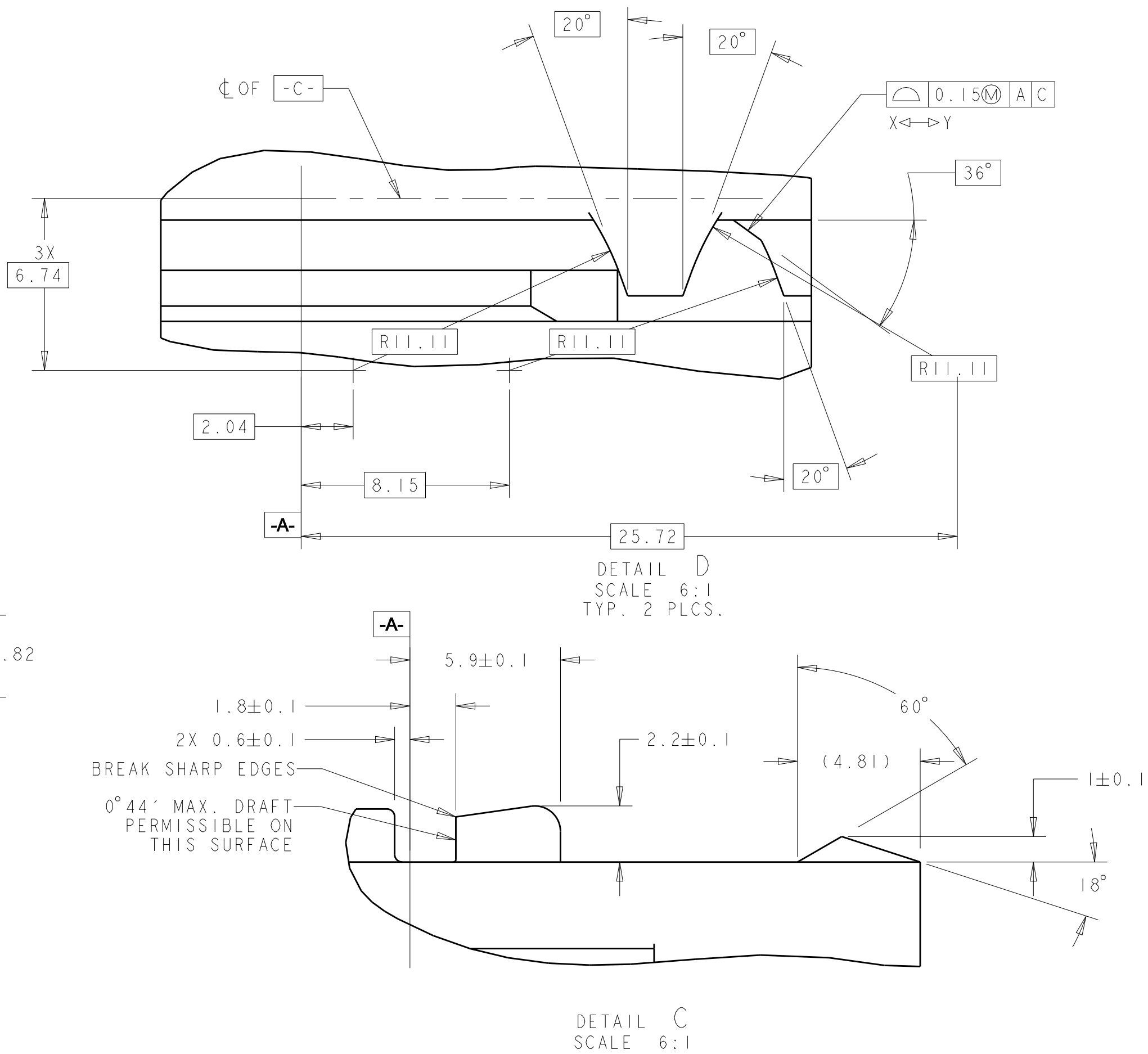
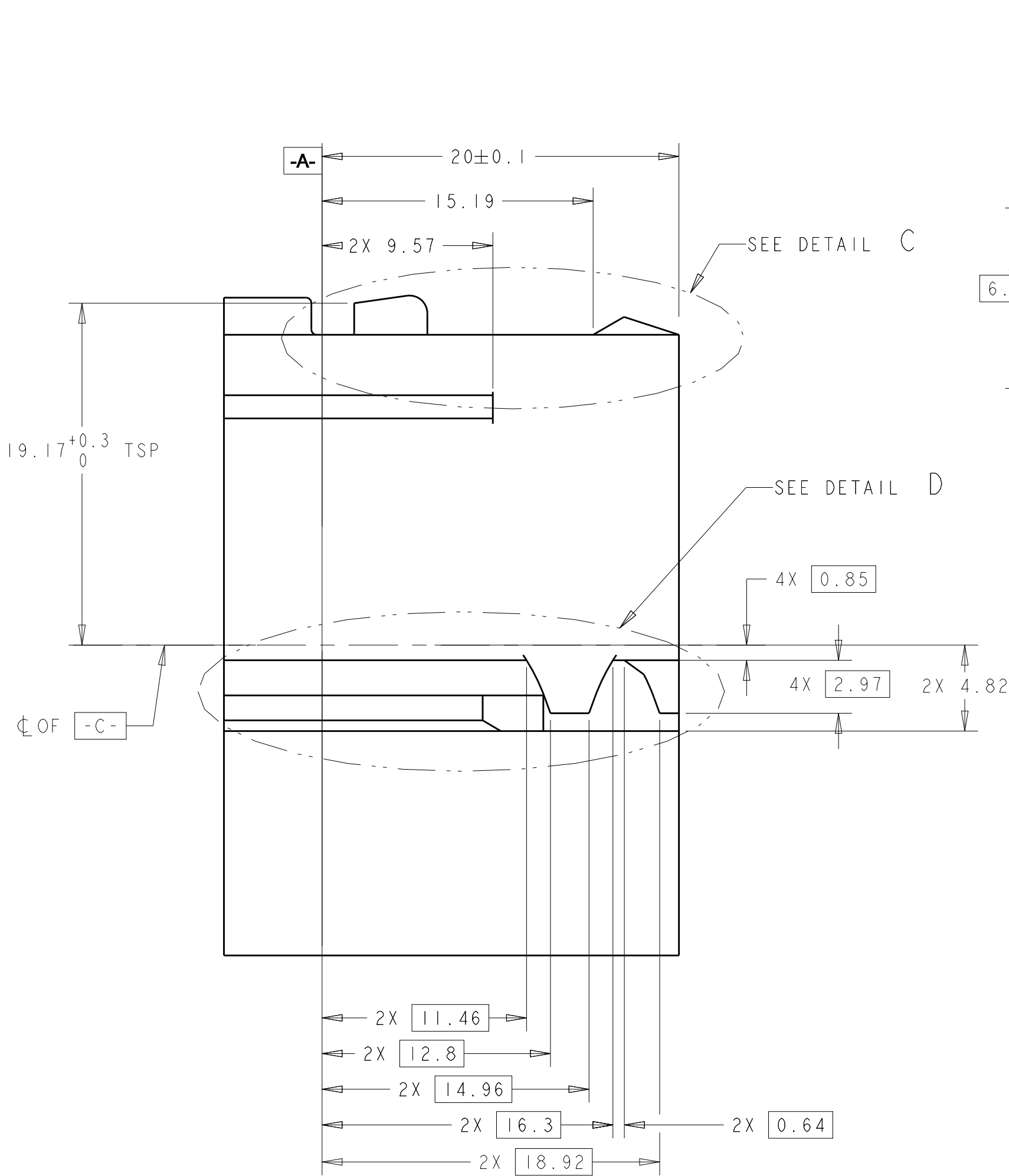
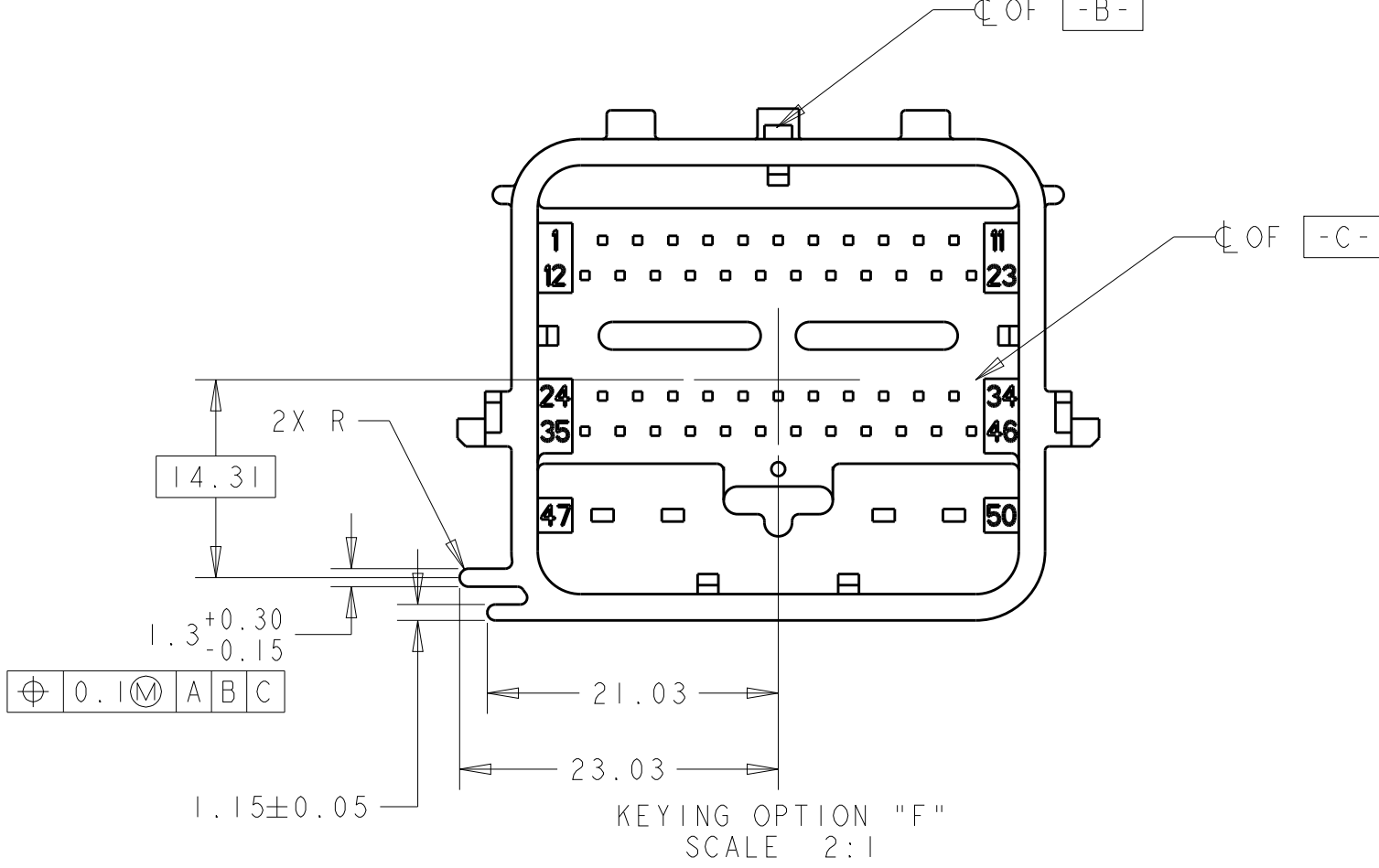
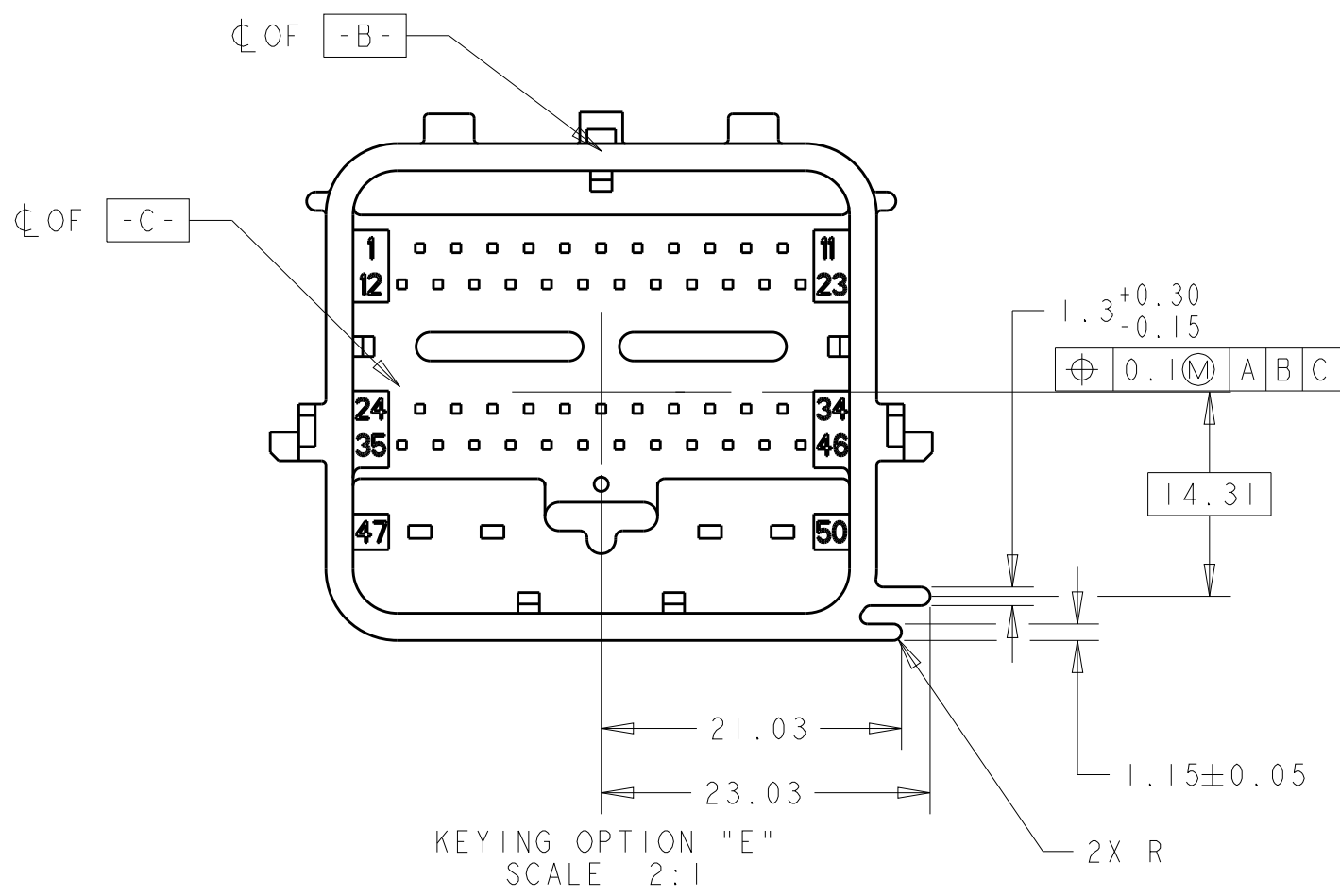
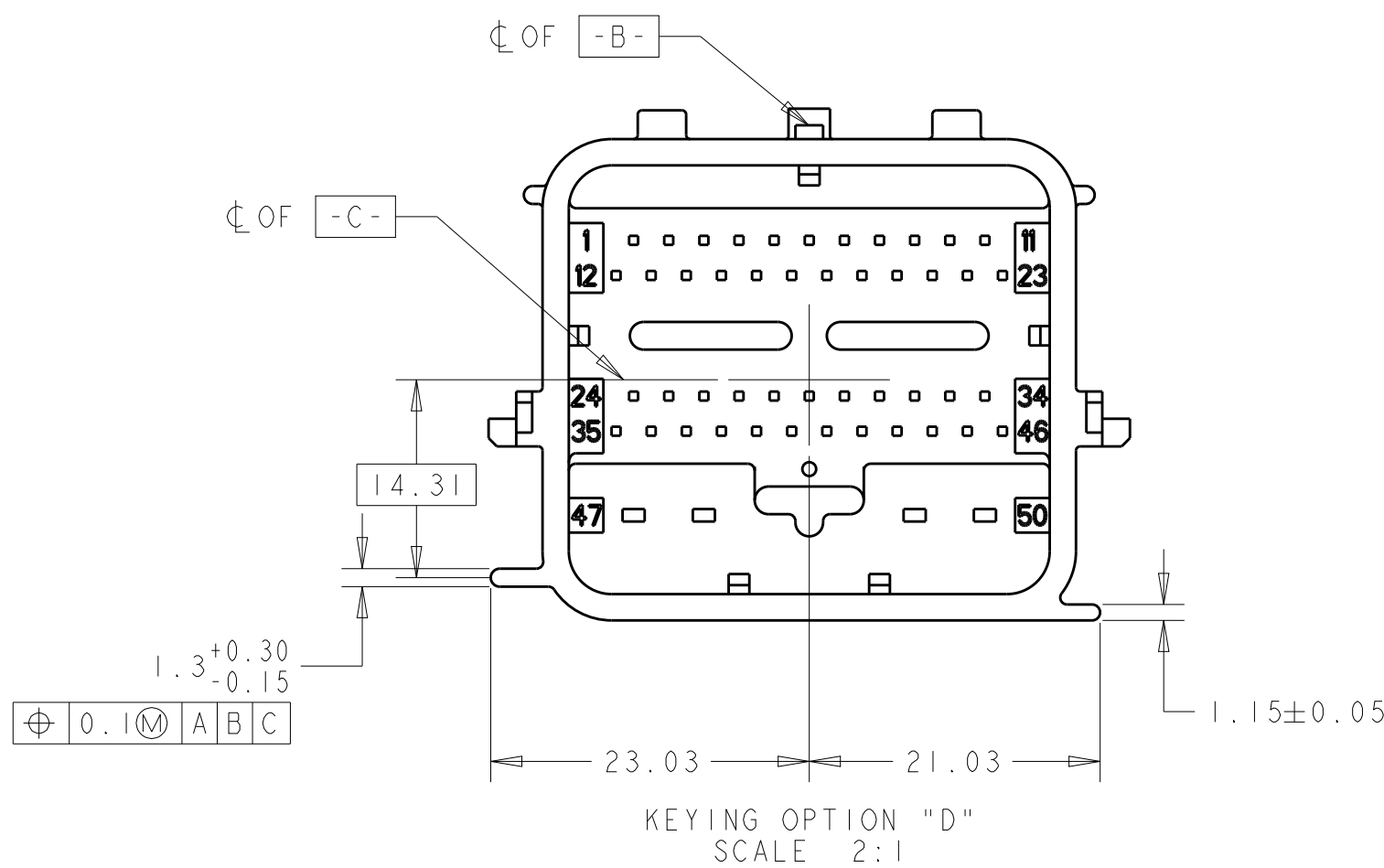
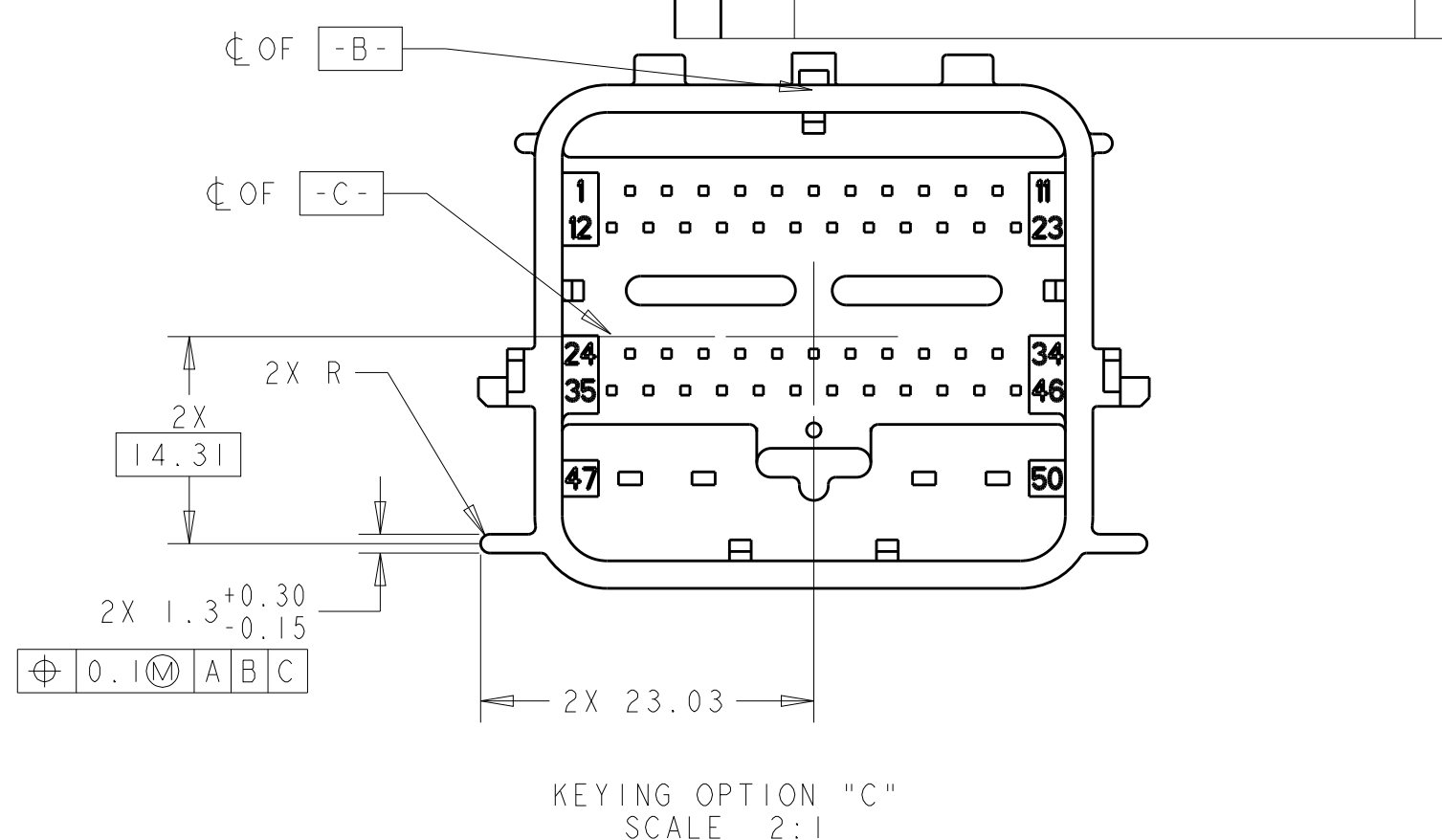
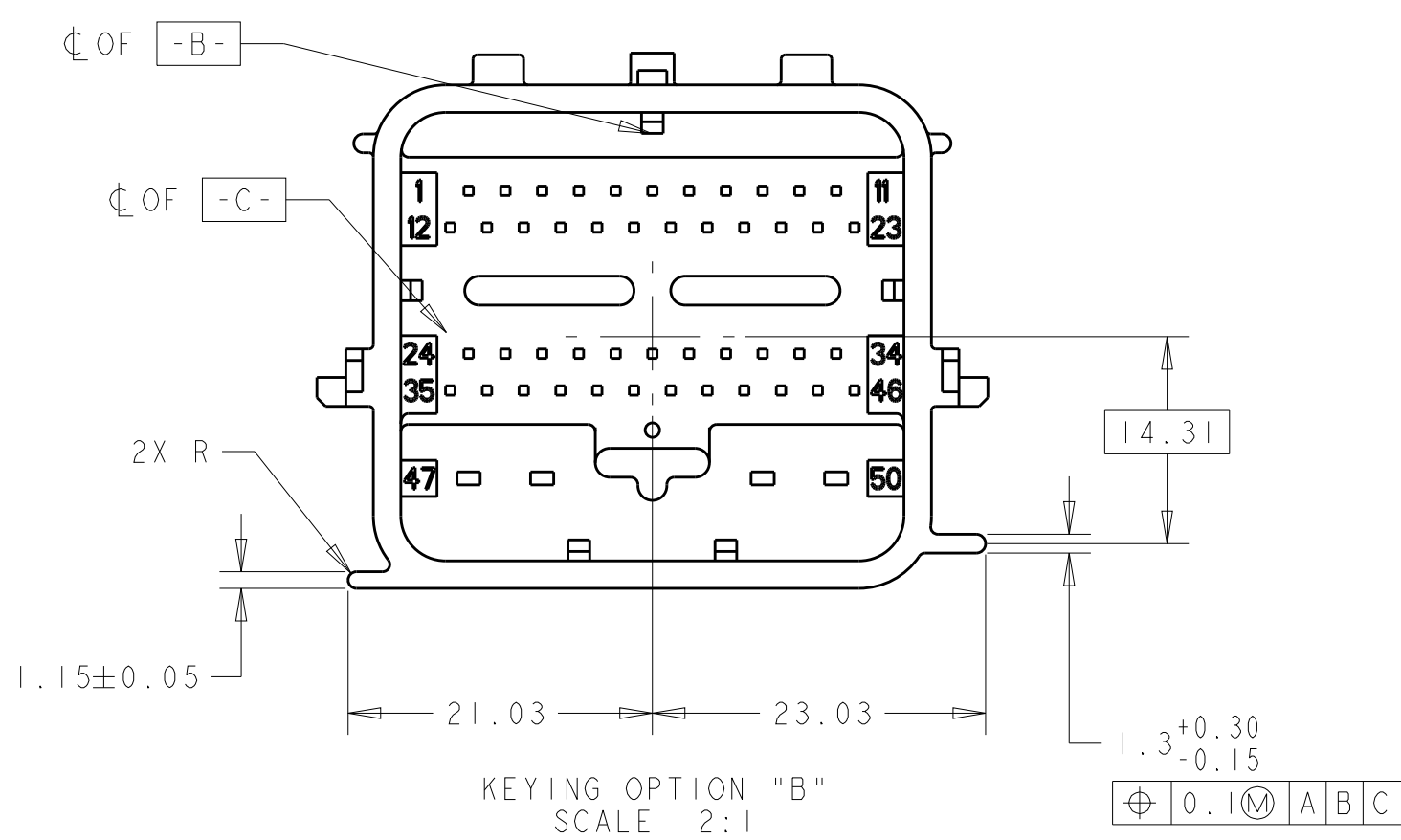
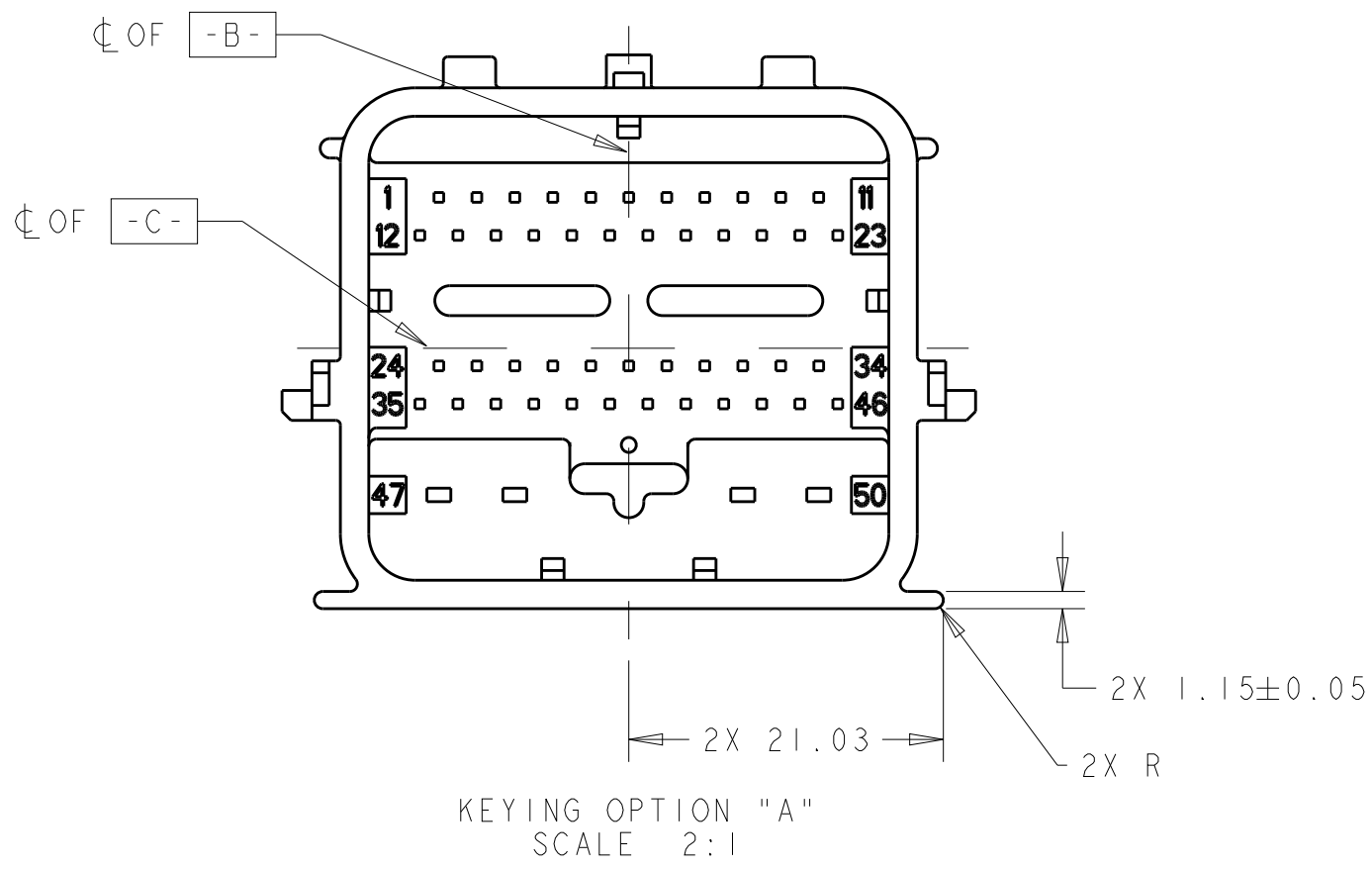
SECTION A-A

SEE RECOMMENDED CONTACT
PIN 0.8 X 1.5 DETAIL

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DIMENSIONS:		CHK T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
	0 PLC ±.3	PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
	2 PLC ±0.10	APPLICATION SPEC		RESTRICTED TO	
MATERIAL	FINISH	WEIGHT		A100779C=1438129	
CUSTOMER DRAWING		SCALE 1:1		SHEET 9 OF 10	REV F35

HEADER INTERFACE KEYING OPTIONS

REVISIONS				
P	LTR	DESCRIPTION	DATE	OWN APVD
-	-	SEE SHEET 1	-	-



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DIMENSIONS:		CHK T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK 15APR2005	NAME 50-WAY HARNESS ASSEMBLY, PCM	
0 PLC	±0.3	PRODUCT SPEC	SIZE CAGE CODE DRAWING NO	
1 PLC	±0.10	APPLICATION SPEC	A100779C=1438129	
2 PLC	±0.10	WEIGHT	RESTRICTED TO	
3 PLC	±0.10	CUSTOMER DRAWING	SCALE 1:1 SHEET 10 OF 10 REV F35	
4 PLC	±0.10			
ANGLES	±1°			
FINISH				

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[2-1438129-3](#)