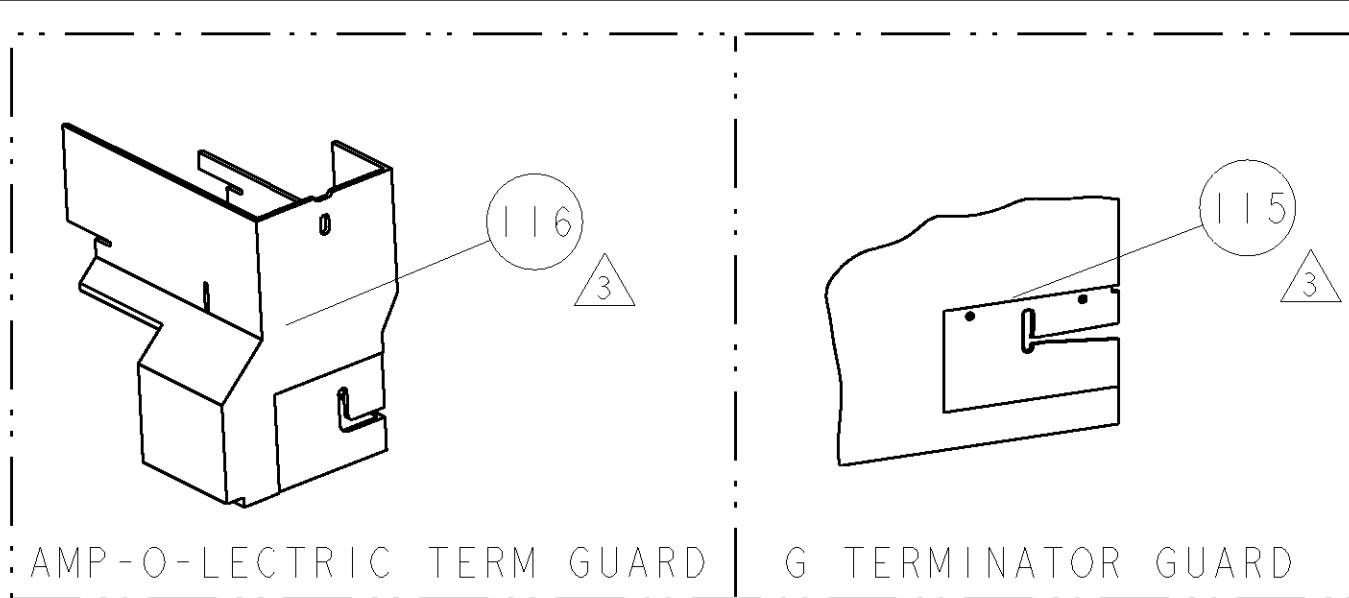


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852277-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852277-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852277-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852277-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852277-7		A	-	-	-	SPARE PARTS	

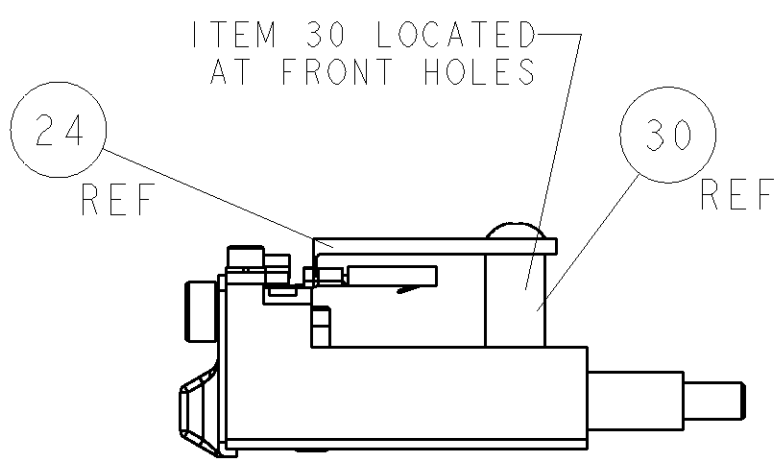
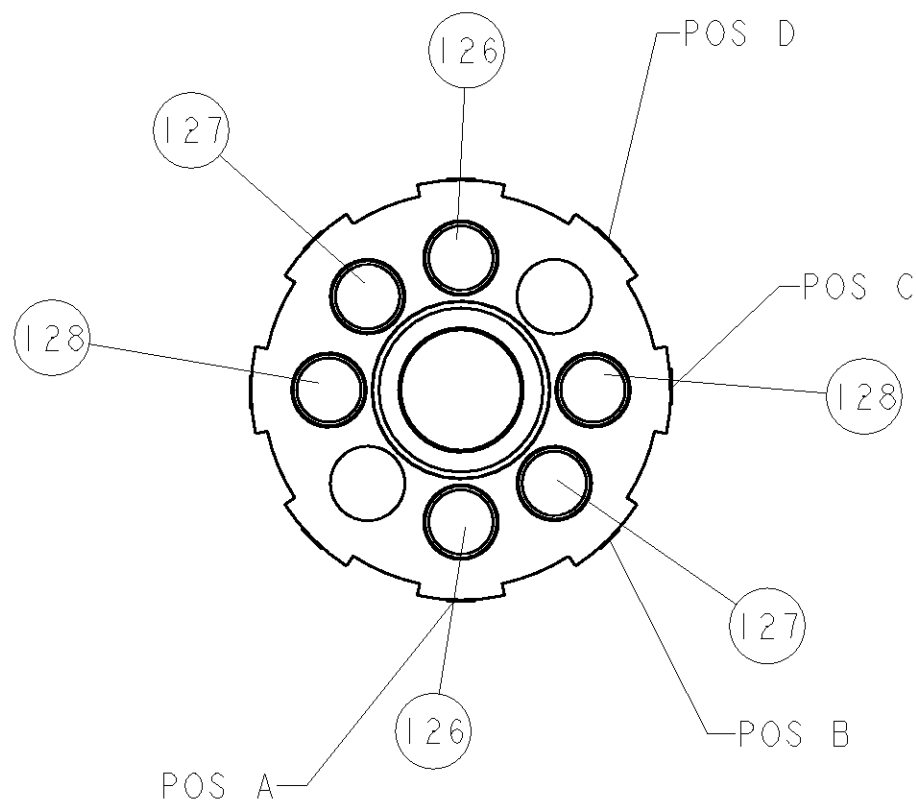
△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

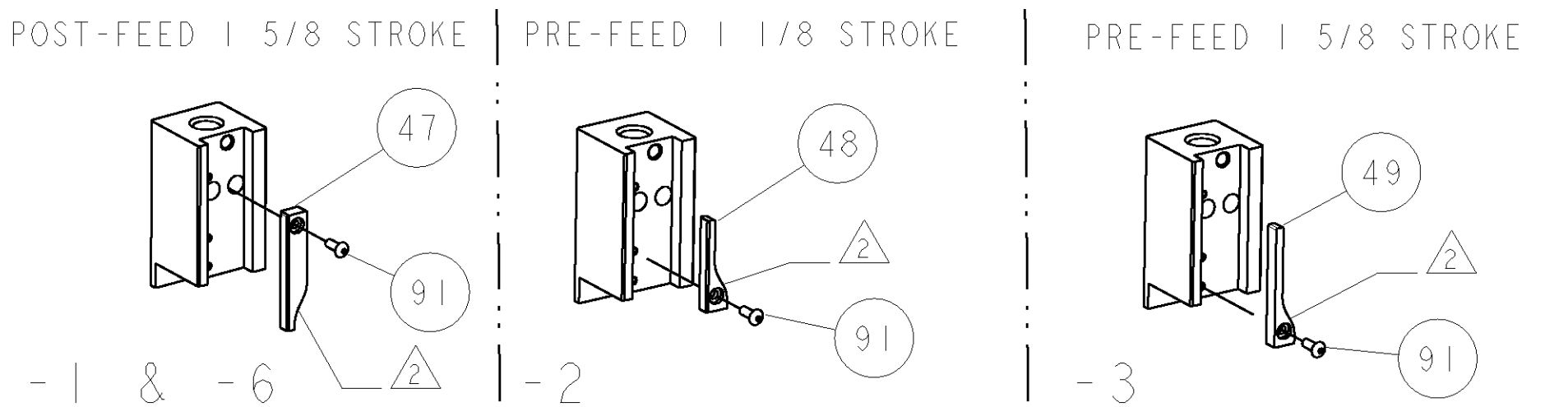
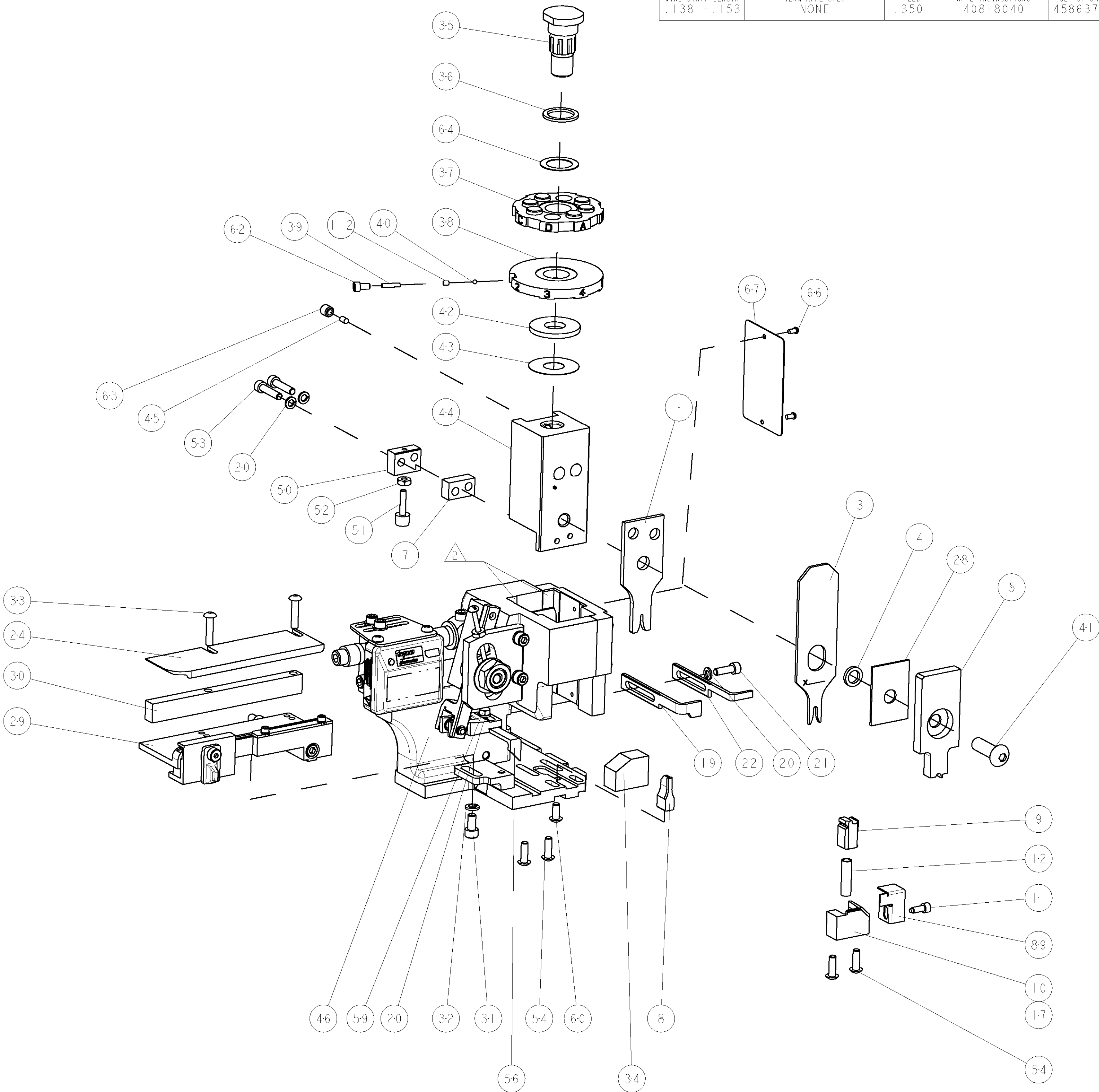
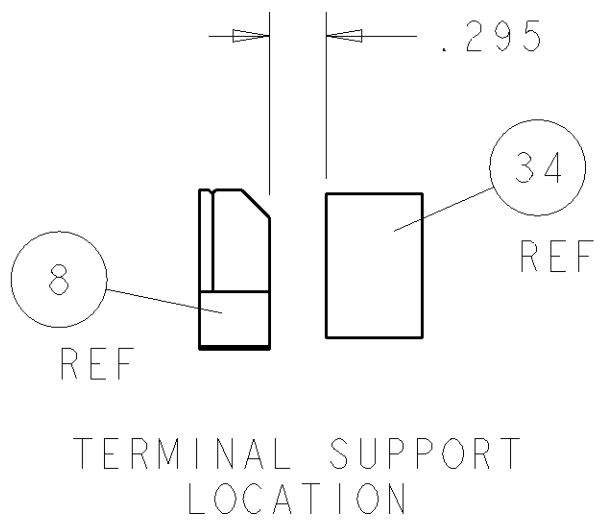
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL				
TYCO PN	COMP PN	SOUORIAU TERMINAL - AMP CRIMP SPECS		
1949067-1	SC20M-ITK6			
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE
-	-	A	.043±.002[1.09±0.05mm]	20 AWG
-	-	B	.039±.002[.99±0.05mm]	22 AWG
-	-	C	.036±.002[.91±0.05mm]	24 AWG
-	-	D	-	-
-	-	CRIMP	SIZE	TYPE
-	-	WIRE	.062 [1.57mm]	O
-	-	INSUL	.100 [2.54mm]	O
-	-	FEED	.350	APPL INSTRUCTIONS 408-8040
WIRE STRIP LENGTH .138 - .153	TERM APPL SPEC NONE	SET UP GAGE 458637-1		



FEED TRACK POSITION



3 3	-	2	2	2	2	-	5-354779-6	PIN, WIRE DISC, .3270	128
	-	2	2	2	2	-	4-354779-8	PIN, WIRE DISC, .3230	127
	-	2	2	2	2	-	3-354779-9	PIN, WIRE DISC, .3185	126
1 1									

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852277-2](#)