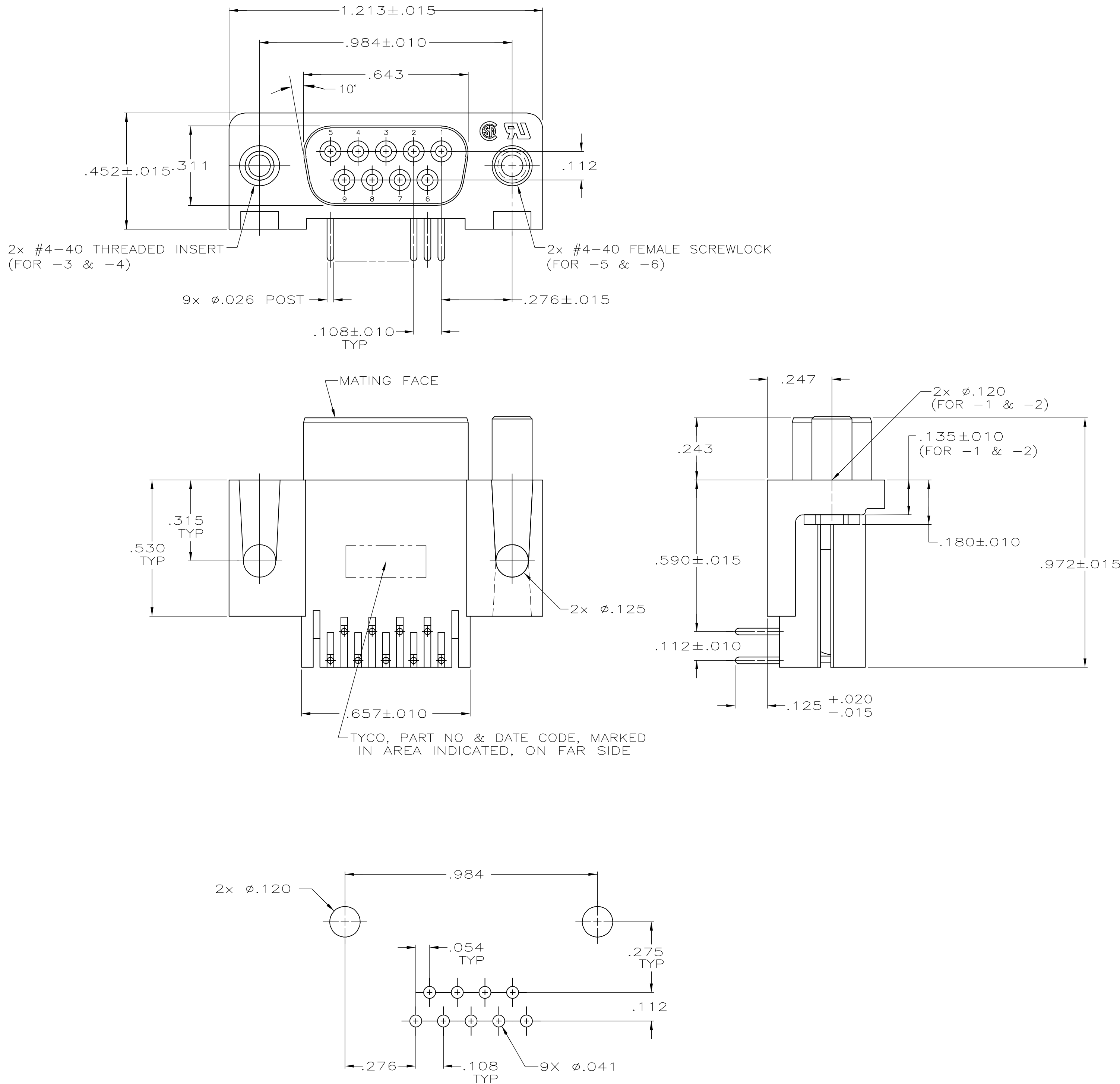


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN APVD
GP	00	0		RELEASED PER EC 0513-0087-05	16SEP05	GP JG



- 1

HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK
CONTACTS: PHOS BRONZE.
INSERTS & SCREWLOCKS: ZINC.
- 2

REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- 3

CONTACTS: SEE TABLE
INSERTS & SCREWLOCKS: CLEAR CHROMATE COATING.
- 4

PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 5

PLATED WITH .000030 MIN GOLD FOR LENGTH OF .055 MIN FROM MATING END, .000100 MIN TIN SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

WITH SCREWLOCKS	5	5747459-6
WITH SCREWLOCKS	4	5747459-5
WITH INSERTS	5	5747459-4
WITH INSERTS	4	5747459-3
WITH .120 DIA HOLE	5	5747459-2
WITH .120 DIA HOLE	4	5747459-1
REMARKS	FINISH	PART NUMBER

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THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G.PETERS	16SEP05	tyco Electronics		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK S.BOLASH	16SEP05	APVD M.WALMSLEY		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		108-40025		RECEPTACLE ASSY, SIZE 1, 9 POSN, RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE HD-20	
MATERIAL		APPLICATION SPEC		114-40015		RESTRICTED TO	
FINISH		WEIGHT		A1 00779		C=5747459	
CUSTOMER DRAWING		SCALE		4:1		SHEET 1 OF 1	

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[5747459-6](#)