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				P	LTR	DESCRIPTION	DATE
						B1 ECR-14-005483	15MAY2014
							GK HMR

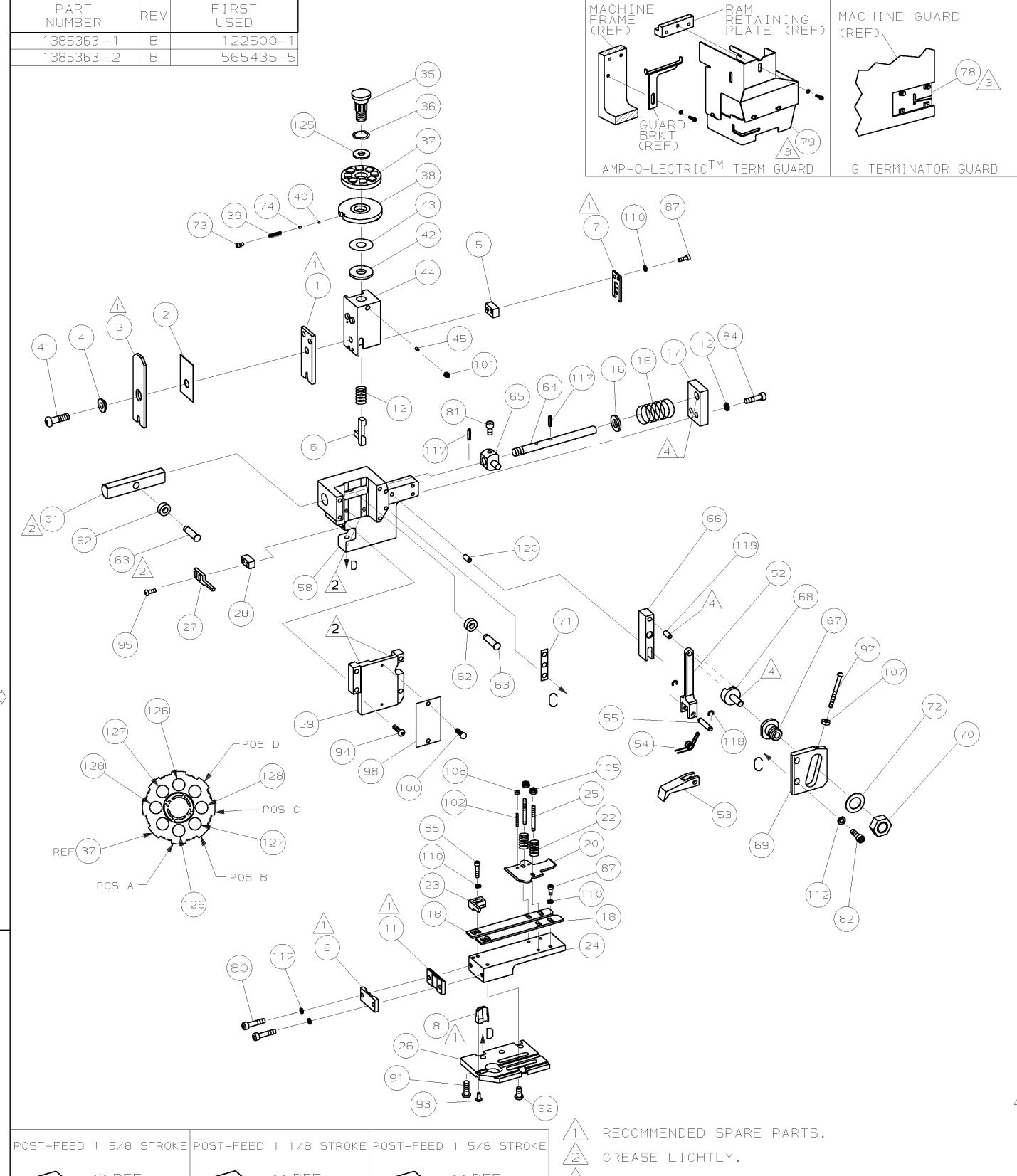
REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150415-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1385363
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1385363

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		SIZE A3	
FINISH		DRAWING NO C- 1385363		CAGE CODE	
		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV B1	

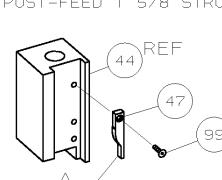


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K TERMINATOR BENCH MACHINE

G TERMINATOR BENCH MACHINE

1 RECOMMENDED SPARE PARTS.
 2 GREASE LIGHTLY.
 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 32.
 6 ITEM 78 USED WITH G TERMINATOR ONLY.

TERMINAL NAME: RECEP., FASTIN-FASTON, .110 SERIES			
1217281		AMP TERMINAL AMP CRIMP SPECS	
PAD LTR		CRIMP HEIGHT	WIRE SIZE
A	.040 ±.002 [1.02 ±0.05mm]	20	
B	.036 ±.002 [0.91 ±0.05mm]	22	
C	.033 ±.002 [0.84 ±0.05mm]	24	
D	NOT	USED	
CRIMP	SIZE	TYPE	RANGE
WIRE	.055 [1.40mm]	F	24-20
INSUL	.090 [2.29mm]	F	.050-.080
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.156±.015	114-2065	.615	408-8039
	SET UP GAGE	LAYOUT	
	458638-1	L2609	

-1 LEADMAKER & BENCH MODEL G		MECH POST FEED	
-2 BENCH MODEL K		MECH POST FEED	
REF	REF	-	A 22594-8 NUT, HEX
REF	REF	-	B 240628-1 PLATE, ADJ
REF	REF	-	B 240626-1 SHAFT, PIVOT
REF	REF	-	B 240633-1 BUSHING
REF	REF	-	A 455680-1 LEVER, INTERMEDIATE
REF	REF	-	B 240629-1 BLOCK, PIVOT
REF	REF	-	A 240632-2 SCR, ADJ
REF	REF	-	B 240659-3 PIN, CAM ROLLER
REF	REF	-	B 240658-1 CAM, ROLLER
REF	REF	-	B 454398-1 ROD, FEED
			60
REF	REF	-	C 454220-1 CAP, RAM
REF	REF	-	D 453736-1 HOUSING
			57
REF	REF	-	B 240624-1 PIN, FEED FINGER
REF	REF	-	B 691499-1 SPRING, FEED FINGER
REF	REF	-	B 240635-1 FINGER, FEED
REF	REF	-	B 240634-3 LEVER, TERMINAL
			51
REF	REF	-	A 1-21030-7 PIN, DOWEL (Ø.187x1.50) HSG
REF	REF	-	A 1-21030-1 PIN, DOWEL (Ø.187x.50) LEVER
REF	REF	-	A 21045-3 RING, RET "C" (Ø.187) FD PIN
REF	REF	-	A 5-21028-1 PIN, STD SPRING (Ø.12) FD ADJ ROD
REF	REF	-	A 21899-4 WASHER, FLAT (Ø5/16) SCR ADJ
			116
REF	REF	-	A 1-21030-7 PIN, DOWEL (Ø.187x1.50) HSG
REF	REF	-	A 1-21030-1 PIN, DOWEL (Ø.187x.50) LEVER
REF	REF	-	A 21045-3 RING, RET "C" (Ø.187) FD PIN
REF	REF	-	A 5-21028-1 PIN, STD SPRING (Ø.12) FD ADJ ROD
REF	REF	-	A 21899-4 WASHER, FLAT (Ø5/16) SCR ADJ
			115
REF	REF	-	A 21024-5 WASHER, LOCK (NO. 10) FD ROD GDE
REF	REF	-	A 21024-4 WASHER, LOCK (NO. 8) SHEAR BL
REF	REF	-	A 21018-4 NUT, HEX (4-40) DRAG
REF	REF	-	A 21018-5 NUT, HEX (6-32) FD ADJ PL
REF	REF	-	A 21022-2 NUT, HEX SL (8-32) DRAG STUD
REF	REF	-	A 2-21006-6 SCR, SKT SET (4-40x.62) DRAG
REF	REF	-	A 21009-2 SCR, SKT SET (1/4-20x.25) RAM
REF	REF	-	A 21017-2 SCR, DRIVE (#2x.19) ID PLATE
REF	REF	-	A 1-21002-7 SCR, BHC (6-32x.38) CAM
REF	REF	-	B 461264-1 PLATE, IDENTIFICATION
REF	REF	-	A 6-23715-5 SCR, PAN HD (6-32x1.50) FEED ADJ
REF	REF	-	A 2-21002-2 SCR, BHC (8-32x.50) STRIPPER
REF	REF	-	A 2-21002-9 SCR, BHC (10-32x.75) HSG CAP
REF	REF	-	A 22733-8 SCR, BHC (8-32x.38) LW ANVIL
REF	REF	-	A 3-21002-3 SCR, BHC (1/4-20x.50) ST GD PL
REF	REF	-	A 2-22733-8 SCR, BHC (1/4-20x.62) BASE PL
			91
REF	REF	-	A 3-21000-6 SCR, SHC (10-32x.62) FEED ADJ PL
REF	REF	-	A 3-21000-4 SCR, SHC (10-32x.38) PIVOT BLOCK
REF	REF	-	A 3-21000-8 SCR, SHC (10-32x.88) SHEAR PL
REF	REF	-	A 455745-1 GUARD, WINDOW
REF	REF	-	A 679532-1 INSERT, GUARD
			78
REF	REF	-	A 23846-1 SPRING, HOLD DOWN
REF	REF	-	B 240644-1 PLATE, REAR SHEAR
REF	REF	-	B 690482-5 PLATE, FRONT SHEAR
REF	REF	-	D 5-356038-8 ANVIL
REF	REF	-	B 690474-5 BLADE, SLUG
REF	REF	-	D 2-455892-8 HOLD DOWN, TERMINAL
REF	REF	-	C 5-240641-4 SPACER, SLUG BLADE
REF	REF	-	B 1-238009-4 SPACER, BLOCK CRIMPER
REF	REF	-	C 5-456134-8 CRIMPER, INSULATION
REF	REF	-	B 455888-5 SPACER, CRIMPER
REF	REF	-	C 1-456402-7 CRIMPER, WIRE
			1
REF	REF	-	A 454177-1 DRAG, STOCK
REF	REF	-	C 454204-7 GUIDE, STRIP (FRONT)
REF	REF	-	A 454178-1 GUIDE, FEED ROD
REF	REF	-	A 4-22284-9 SPRING, FEED RETURN
			15
REF	REF	-	A 23846-1 SPRING, HOLD DOWN
REF	REF	-	B 240644-1 PLATE, REAR SHEAR
REF	REF	-	B 690482-5 PLATE, FRONT SHEAR
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REF	REF	-	A 4-22284-9 SPRING, FEED RETURN
			15
REF			

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