

4

3

2

1

THIS DRAWING IS UNPUBLISHED.	RELEASED FOR PUBLICATION	LOC	DIST	REVISIONS			
© COPYRIGHT	ALL RIGHTS RESERVED.						
				P LTR DESCRIPTION DATE DWN APVD			
				A2	ECR-14-003124	04MAR2014	GK HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

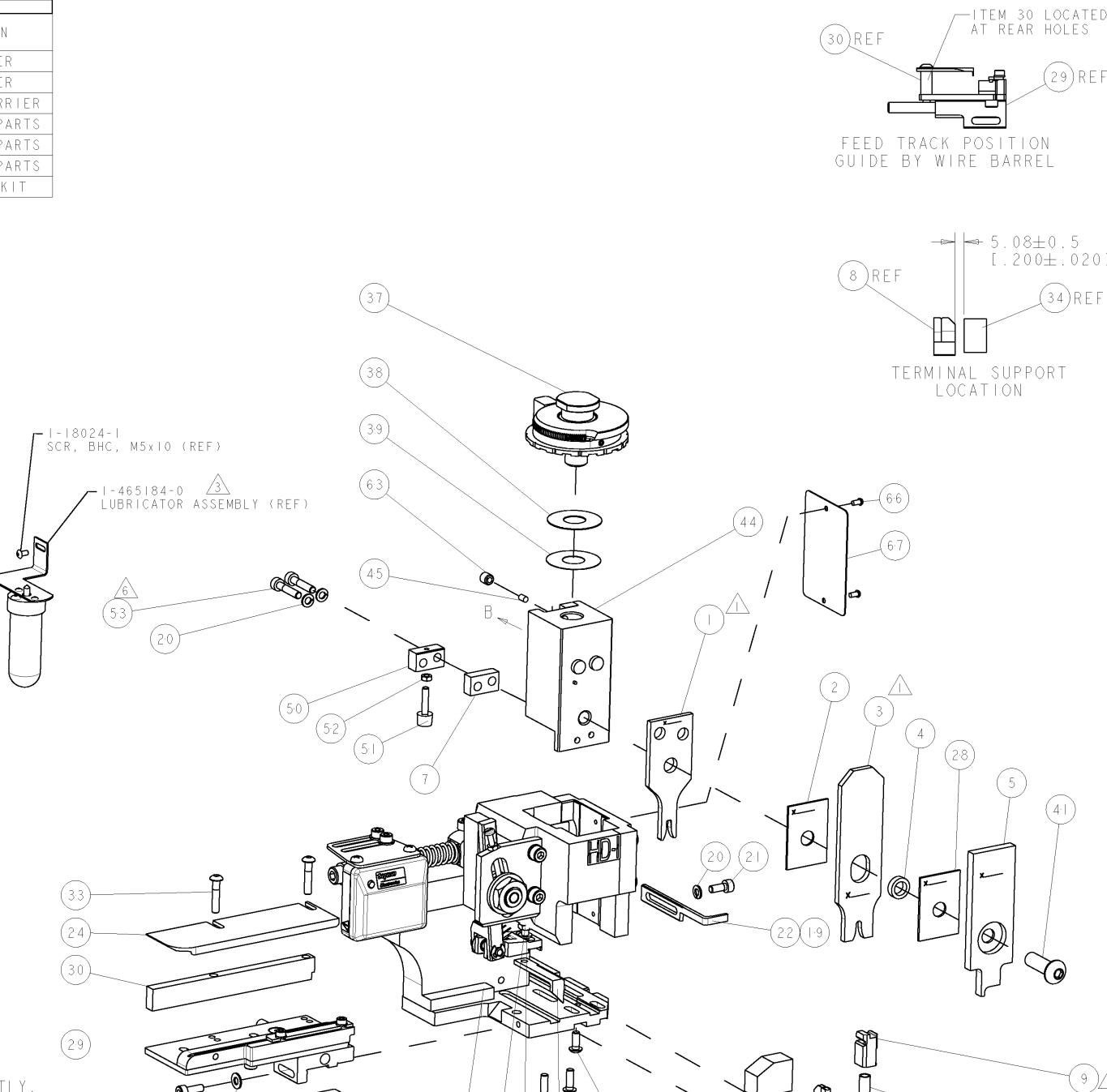
NUMBER 2151562-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528729
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528729

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±		WEIGHT		RESTRICTED TO	
MATERIAL		CUSTOMER DRAWING		A3	
FINISH		DRAWING NO		C- 1528729	
		SCALE		SHEET 1 OF 2	

THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		20
(C) COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.				
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1528729-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528729-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1528729-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528729-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528729-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528729-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528729-7	A	-	-	SPARE PARTS KIT



⚠ RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

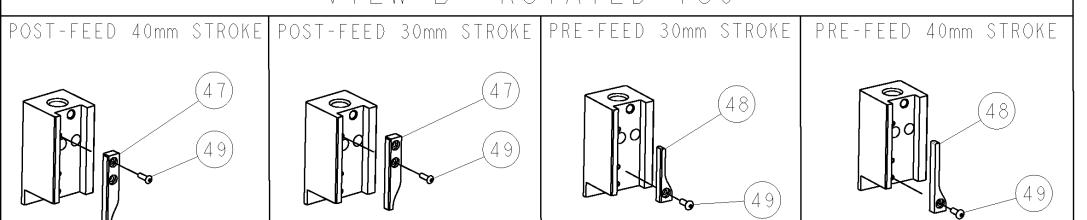
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 5. IF MORE THAN ONE TERMINAL IS APPLIED BY THIS APPLICATOR FEED MAY REQUIRE ADJUSTMENT WHEN CHANGING FROM ONE TERMINAL TO ANOTHER.

▲ CUT TO LENGTH AT ASSEMBLY

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°



ITEM NO.										
PART NO.										DESCRIPTION
-	-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO.		DESCRIPTION	ITEM NO.

SET UP GAGE				66		REVISITONS		DATE		DWN APV	
				A		SEE ECO-06-024088		12OCT2006		LJL MC	
				AII		ECR-08-017380		10JUL2008		MY GB	
-	-	-	-	-	-	-	-	-	-	-	-
-	-	-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	-	-	72
						1338705-3	DOCUMENTATION PACKAGE	-	-	-	71
-	-	-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	-	-	68
						461264-5	PLATE, IDENTIFICATION	-	-	-	67
2	2	2	2	2	2	21017-2	SCREW, DRIVE	-	-	-	66
-	-	-	-	-	-	-	-	-	-	-	65
-	-	-	-	-	-	-	-	-	-	-	64
						3-18031-0	SCR, SET, CUP POINT M6 X 6.0	-	-	-	63
-	-	-	-	-	-	-	-	-	-	-	62
2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	-	-	-	61
						18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	-	-	-	60
						5-18022-2	SCR, HEX HD CAP M4 X 8.0	-	-	-	59
-	-	-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	-	-	57
						1338685-1	PAWL, FEED	-	-	-	56
-	-	-	-	-	-	-	-	-	-	-	55
4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	-	-	-	54
2	2	2	2	2	2	1-18023-4	SCR, SKT HD CAP M4 X 20.0	-	-	-	53
						18030-1	NUT, HEX, REG M3	-	-	-	52
						811242-5	BUMPER, HOLD DOWN	-	-	-	51
						690753-2	SPACER, TONKER	-	-	-	50
						18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	-	-	-	49
-		-	-		-	1338675-1	CAM, UNIVERSAL PRE FEED	-	-	-	48
	-			-		1338676-1	CAM, UNIVERSAL POST-FEED	-	-	-	47
						1320999-3	APPLICATOR SUBASSEMBLY, HDI	-	-	-	46
						690191-1	PLUG, NYLON	-	-	-	45
						1333257-1	RAM	-	-	-	44
-	-	-	-	-	-	-	-	-	-	-	43
-	-	-	-	-	-	-	-	-	-	-	42
						2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	-	-	-	41
-	-	-	-	-	-	-	-	-	-	-	40
						690125-1	SHIM SUB-ASSY	-	-	-	39
						469367-9	SHIM	-	-	-	38
						879103-2	FINE ADJUST HEAD ASSEMBLY	-	-	-	37
-	-	-	-	-	-	-	-	-	-	-	36
-	-	-	-	-	-	-	-	-	-	-	35
						1320934-6	SUPPORT, TERMINAL	-	-	-	34
2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	-	-	-	33
						18027-2	WASHER, FLAT, REG M4	-	-	-	32
						1-18023-2	SCR, SKT HD CAP M4 X 12.0	-	-	-	31
						1320908-8	SPACER, STRIP GUIDE	-	-	-	30
						1633073-2	STRIP GUIDE ASSEMBLY	-	-	-	29
						1-455888-0	SPACER, CRIMPER	-	-	-	28
2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	-	-	-	27
						356835-1	LEVER, DRAG RELEASE	-	-	-	26
						240792-1	DRAG, TERMINAL	-	-	-	25
						1320928-1	PLATE, STRIP GUIDE	-	-	-	24
						980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	-	-	-	23
	-			-		690472-2	STRIPPER	-	-	-	22
						1-18023-1	SCR, SKT HD CAP M4 X 10.0	-	-	-	21
4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	-	-	-	20
-		-	-		-	690472-1	STRIPPER	-	-	-	19
-	-	-	-	-	-	-	-	-	-	-	18
	-		-	-	-	1338684-1	SHEAR HOLDER, FRONT	-	-	-	17
-	-	-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	-	-	13
						3-22280-3	SPRING, COMPRESSION	-	-	-	12
						356885-4	STOP, SHEAR	-	-	-	11
-			-			1320921-1	SHEAR HOLDER, FRONT, CUT	-	-	-	10
						454276-1	FLOATING SHEAR, FRONT	-	-	-	9
2	2	2	2	1	1	1333207-7	ANVIL, COMBINATION	-	-	-	8
						2-240641-5	SPACER	-	-	-	7
-	-	-	-	-	-	-	-	-	-	-	6
						2-455889-0	DEPRESSOR, SHEAR	-	-	-	5
						3-238011-1	BLOCK, CRIMPER SPACER	-	-	-	4
2	2	2	1	1	1	4-683454-8	CRIMPER, INSULATION O	-	-	-	3
						455888-9	SPACER, CRIMPER	-	-	-	2
2	2	2	1	1	1	2-456408-0	CRIMPER, WIRE PREMIUM	-	-	-	1
7	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION			
ITEM NO											
EQUIPMENT, ETC. CONTROLLED DOCUMENTS FOR THIS ELECTRONIC EQUIPMENT IT IS SUBJECT TO CHARGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.											
DIMENSIONS: mm [IN]				TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD L.LOFTHOUSE 14SEP2006			
								NAME tyco Electronics			
								Harrisburg, PA 17105-3608			
								FINE ADJUST SIDE FEED HDI APPLICATOR			
								SIZE CAGE CODE DRAWING NO RESTRICTED			
								AII 00779 C=1528729			
								WEIGHT			
								See Table			
								CUSTOMER DRAWING			
								SCALE 3:5 SHEET 1 OF 1 REV A			

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1528729-6](#)