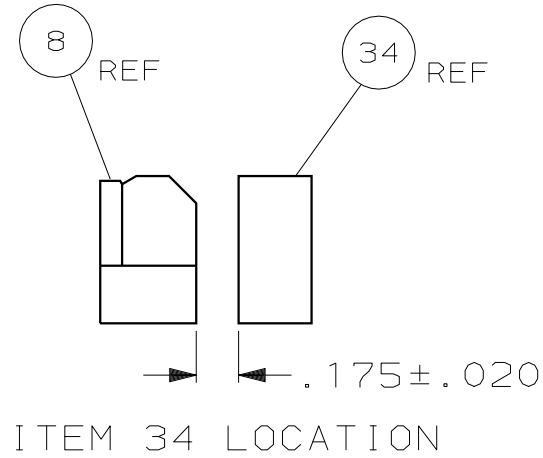


- ① RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ④ ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS UK LTD.
- ⑤ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
- ⑥ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ⑦ INSULATION RANGE QUOTED IS THAT OF THE SEAL. THE TERMINAL INSULATION RANGE IS 1.40-2.00 [.055-.079 IN].
- ⑧ WIRE RANGE QUOTED IS THAT OF THE TERMINAL.



						DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
						DO NOT SCALE PRINT.						
						TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	03JUL03	APP	03JUL03		
						1 PLC DEC ±	M. CLIFFORD	F. BACKHURST				
						2 PLC DEC ±	CHK -	REL	13-08-03			
						3 PLC DEC ±		M. CLIFFORD				
						ANGLES +						
		B	ECR-05-018464	RK	DEC05	SURF TEXTURE:	NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF
		A	SEE ECN 015A-0486-03	MC	AUG03	REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX	SCALE	D	DWG NO	1426438		HD-I APPL
P F	LTR		REVISION RECORD	APP	DATE						SHEET	REV
											1 of 1	B
						CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -

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