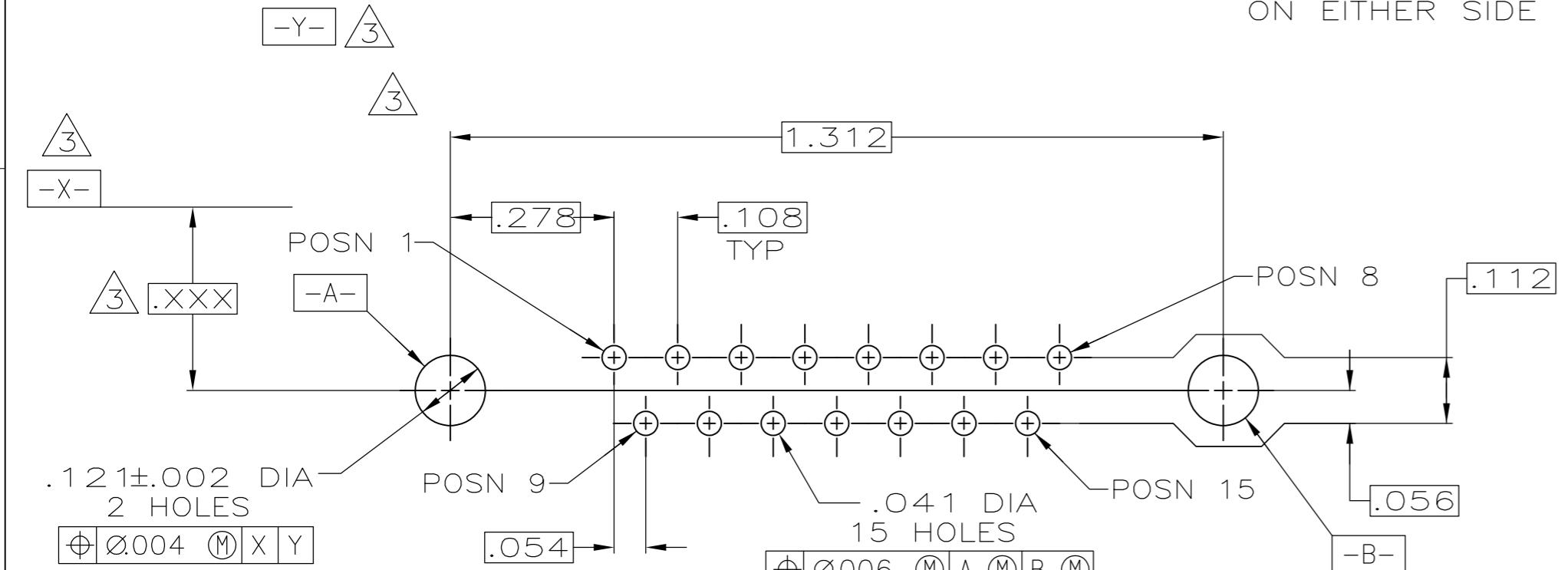
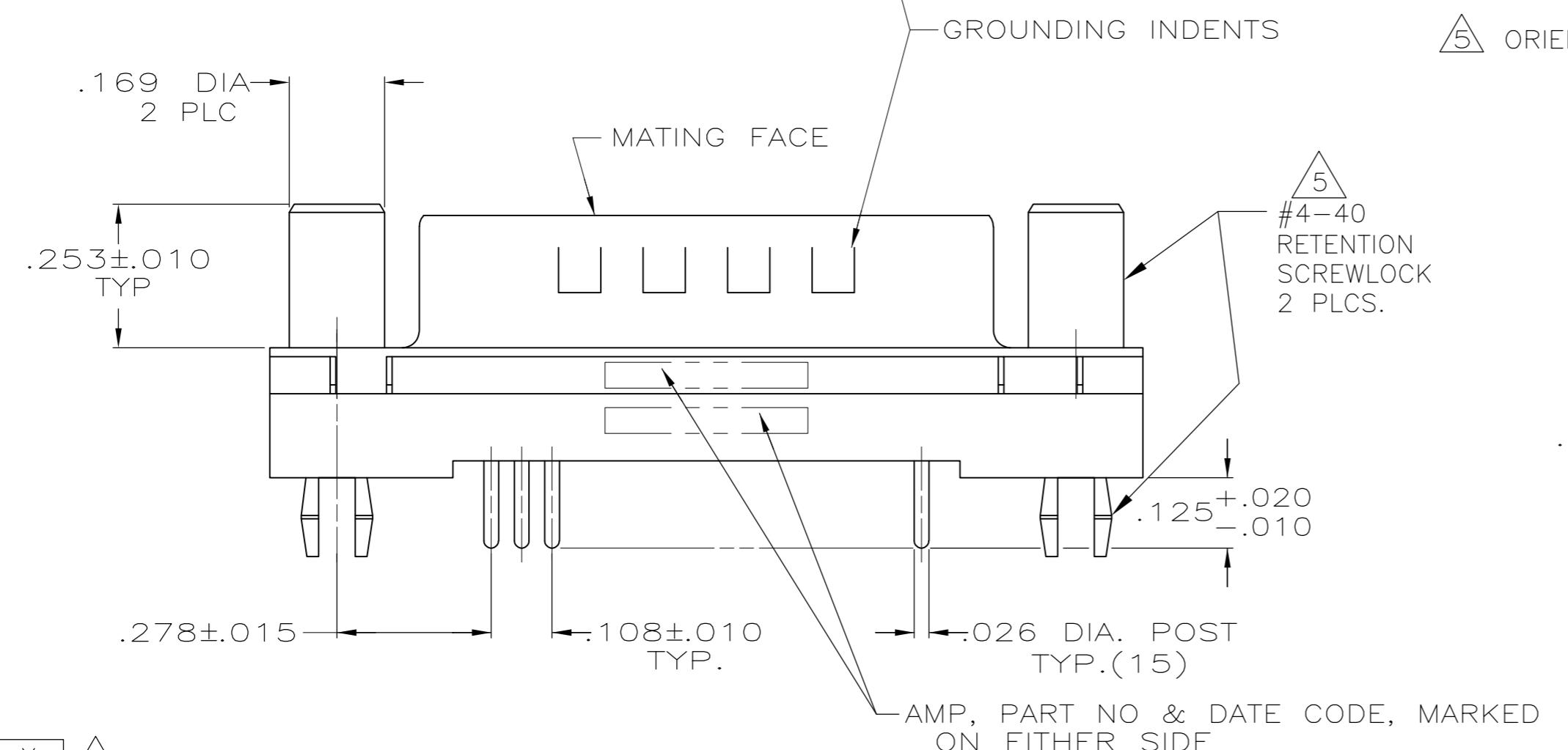
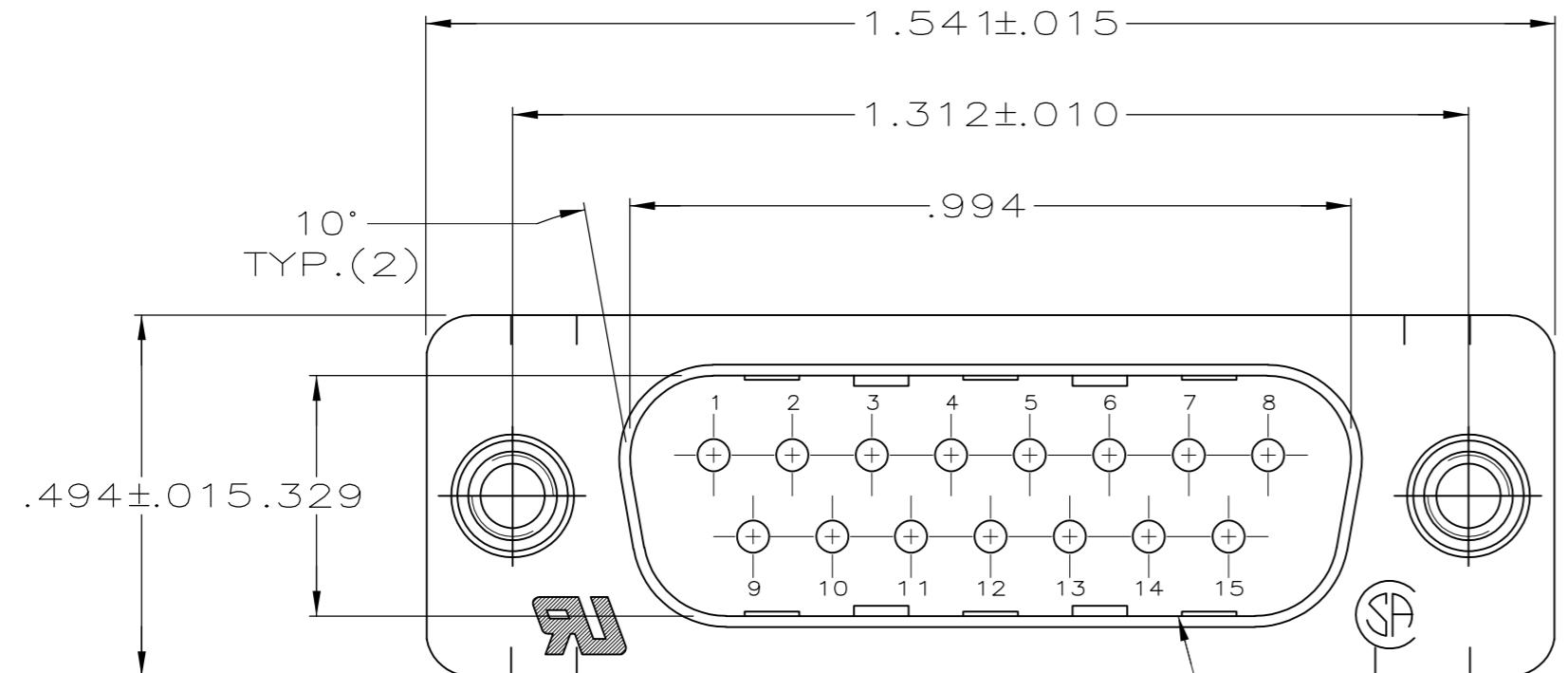


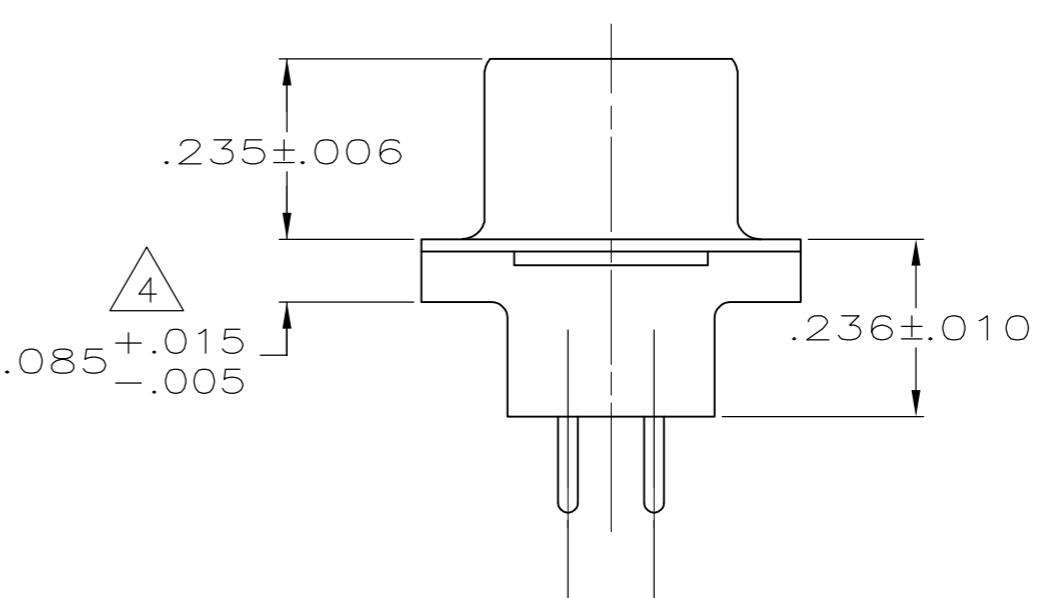
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LOC GP 00 DIST 00
P LTR L
REVISIONS
DESCRIPTION DATE DWN APVD
REVISED PER ECO-09-024765 14JAN2010 CR SB



PC BOARD MOUNTING DIMENSIONS
CONNECTOR SIDE OF BOARD
.062 PC BOARD THICKNESS

- 1 HOUSING: FLAME RETARDANT 94V-O RATED THERMOPLASTIC, BLACK
SHELLS: CARBON STEEL
CONTACTS: BRASS
SCREWLOCKS: BRASS
- 2 SHELLS: .000200 MIN TIN OVER .000100 MIN COPPER.
SCREWLOCKS: .000100 MIN TIN-LEAD OVER .000050 MIN NICKEL OVER COPPER FLASH.
CONTACTS: GOLD PLATED FOR A LENGTH OF .150 FROM MATING END, .000030 MIN GOLD IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF .150 FROM MATING END, .000030 MIN PALLADIUM NICKEL IN MATED AREA, .000100-.000200 BRIGHT TIN OR BRIGHT TIN-LEAD ON SOLDER END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMERS.
- 4 .110 MAX IN SHELL TAB CLINCH AREAS.
- 5 ORIENTATION IS OPTIONAL AND MAY NOT BE AS SHOWN.



SCREWLOCKS OMITTED
FOR CLARITY

THIS DRAWING IS A CONTROLLED DOCUMENT.		5-9-85	
DRAWN S. WELDON	5-9-85	CHK J. GERACE	7-17-85
APVD	-	NAME	Tyco Electronics Corporation Harrisburg, PA 17105-3608
PRODUCT SPEC	108-40025	PLUG ASSEMBLY, SIZE 2, 15 POS., VERTICAL, .026 DIA. DUPLEX PLATED POSTS, FRONT SHELL, W/ RETENTION	
APPLICATION SPEC	114-40023	SIZE	RESTRICTED TO
MATERIAL	FINISH	CAGE CODE	DRAWING NO
1	2	A2 00779	C-748026
CUSTOMER DRAWING		SCALE	NTS
1 OF 1		REV	L

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