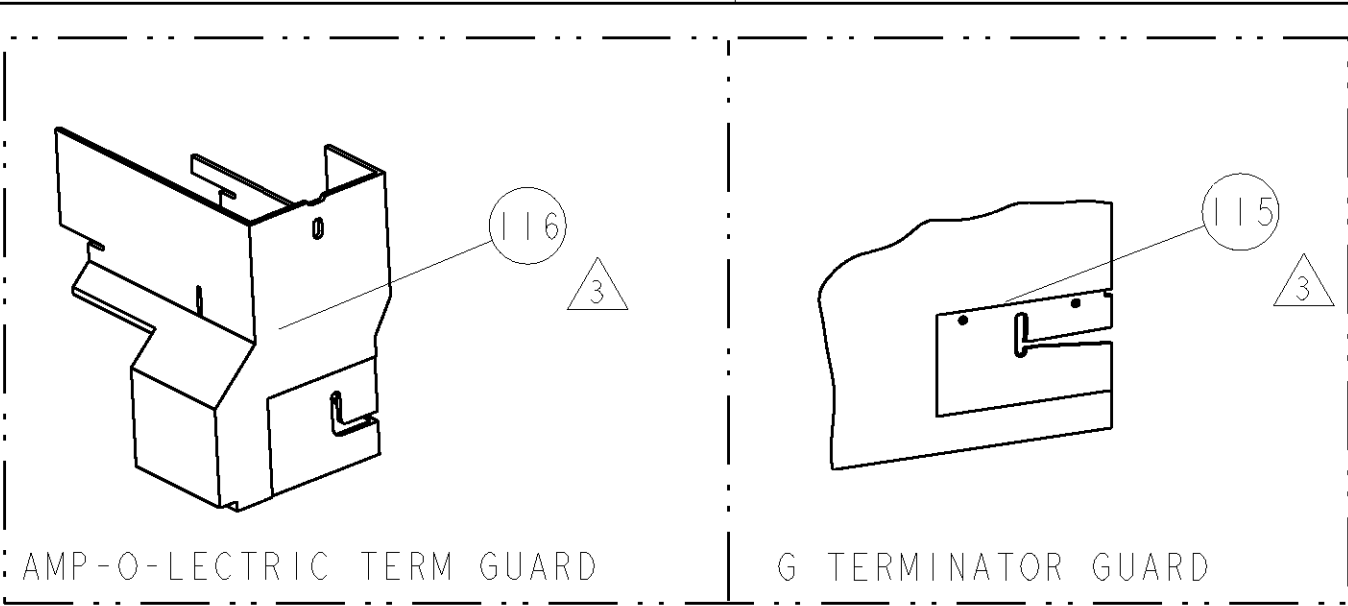
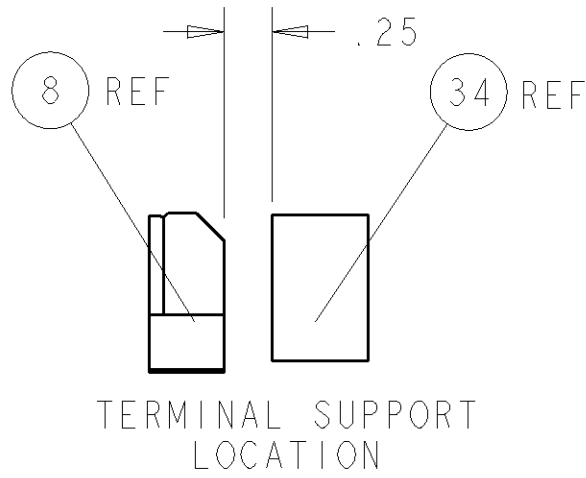
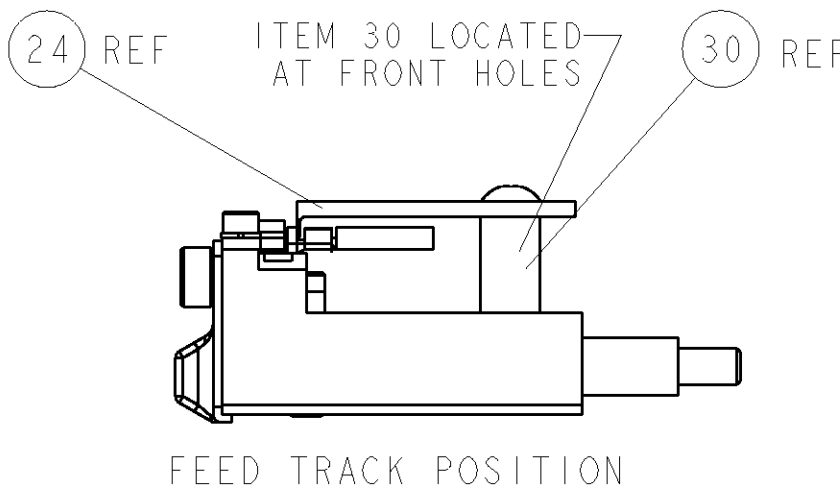
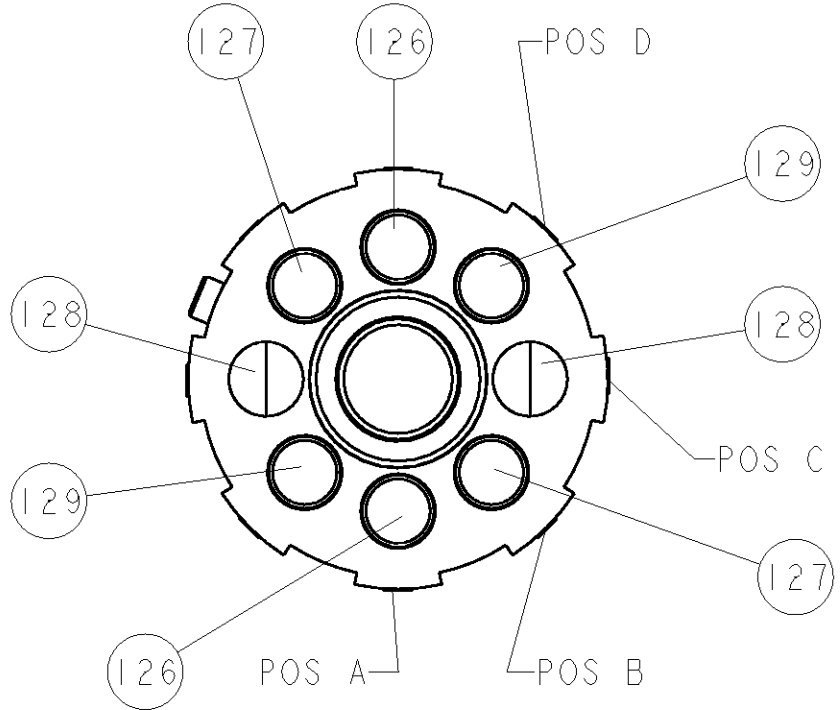
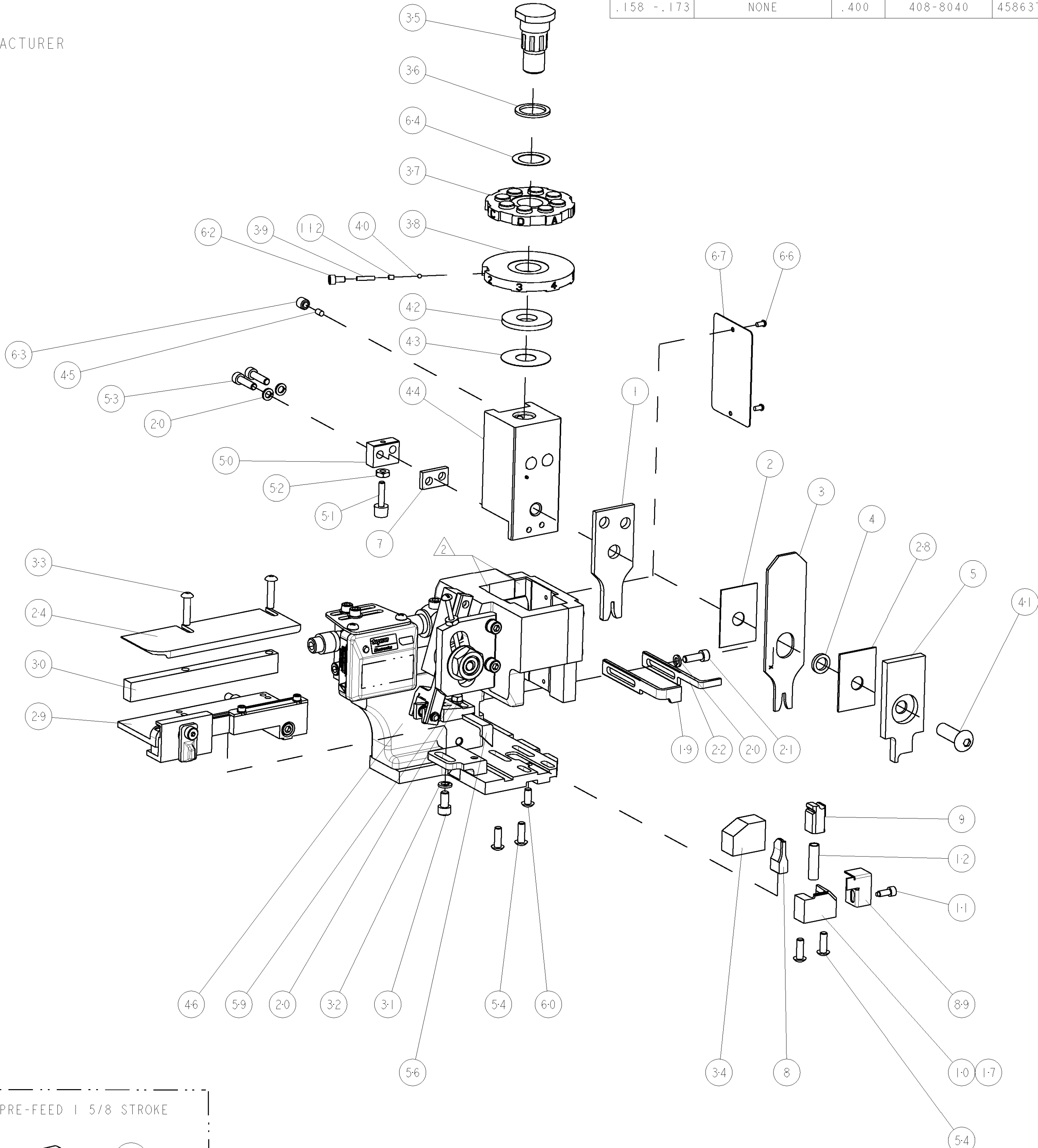


8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852296-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852296-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852296-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852296-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852296-7		A	-	-	-	SPARE PARTS	

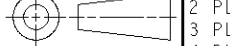
- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ WIRE SIZE NOT RECOMMENDED BY TERMINAL MANUFACTURER



TERMINAL NAME: TERMINAL					
TYCO PN	MFG PN	JAE TERMINAL - AMP CRIMP SPECS			
1949085	MX7-PWC2-4500				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.061±.002[1.55±0.05mm]	16 AWG	
-	-	B	.052±.002[1.32±0.05mm]	18 AWG	
-	-	C	.046±.002[1.17±0.05mm]	20 AWG	
-	-	D	.043±.002[1.09±0.05mm]	22 AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.070 [1.78mm]	F	16-22 AWG
-	-	INSUL	.094 [2.39mm]	F	∅.063-.102
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.158-.173	NONE	.400	408-8040	458637-1	



-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	129
-	2	2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	128
-	2	2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	127
-	2	2	2	2	-	354779-9	PIN, WIRE DISC, .3035	126
△	-	-	-	REF	-	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633108-1	ANVIL, COMBINATION .070	8
△	-	1	1	1	-	5-240641-2	SPACER	7
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	8-683453-5	CRIMPER, INSULATION PREMIUM	3
△	-	1	1	1	-	455888-5	SPACER, CRIMPER	2
△	1	1	1	1	-	1-456404-1	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M						PART NO	DESCRIPTION			ITEM NO					
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE CONTRACTOR HAS SELECTED ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.						DWN 29JUN2006	tyco Tyco Electronics								
						CHK 29JUN2006	Harrisburg, PA 17105-3608								
DIMENSIONS: INCHES  TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±0.01 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±°						APVD 29JUN2006	NAME								
						PRODUCT SPEC									
						APPLICATION SPEC									
						SIZE			CAGE CODE	DRAWING NO	RESTRICTED TO				
						WEIGHT									
MATERIAL						CUSTOMER DRAWING			SCALE	3:5	SHEET	1	OF	REV	A

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1852296-1](#)