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LOC

DIST


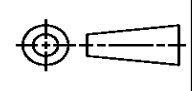
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-13-019325	24DEC2013	RS	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151356-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911047
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1911047

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity			
DIMENSIONS:		CHK LJ.ZHANG					
		APVD U.GUO		NAME SIDE FEED SYSTEM III APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1911047	RESTRICTED TO
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	SHEET 1 OF 2	REV A1	

FEED FINGER 1901694-1	SET UP GAGE 1901040-1	LOC A	DIST 66	REVISIONS					
				P	LTR	DESCRIPTION	DATE	DRN	APRD
					A	RELEASED	13JUN2007	MEH	GB





TERMINAL DATA: TE TERMINAL		TYCO ELECTRONICS CRIMP SPEC	
TERMINAL NAME: JUNIOR POWER TIMER CONTACT			
WIRE STRIP LENGTH .157-.181 [4.0-4.6 mm]		INSULATION DIAMETER RANGE .106-.161 [2.70mm-4.10mm]	
			
TERMINAL APPL SPEC		114-18050	-
		-	-
TERMINALS APPLIED			
			
927773-3	927773-1	927773-6	1-927773-1
2-927773-1	-	-	-

Diagram illustrating the assembly components and their locations for a machine tool, showing various parts numbered 1 through 74.

Key assembly details shown:

- FEED TRACK POSITION:** Shows the relationship between item 29 (REF) and item 30 (REF).
- TERMINAL SUPPORT LOCATION:** Shows the relationship between item 8 (REF) and item 34 (REF).
- HOLDDOWN SET-UP:** Shows the relationship between item 177 (RETAIN LOCAT) and item 581 (LOCAT).

-	1	1	1	1	1-993111-6	PM, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1901048-1	TAG, IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-4	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-3	RING,INSULATION CRIMP	38
-	1	1	1	1	1752356-5	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	2-455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
-	1	-	1	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	-	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	462006-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1-1333207-3	ANVIL, COMBINATION	8
-	1	1	1	1	2-455889-7	DEPRESSOR, SHEAR	5
-	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	683453-1	CRIMPER, INSULATION PREMIUM	3
-	-	-	-	-	-	-	2
1	2	2	1	1	456408-2	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES (mm)		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME: SIDE FEED SYSTEM III APPLICATOR	
		0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.01 5 PLC ±.01		PRODUCT SPEC: - APPLICATION SPEC: -	
MATERIAL: -		SEE TABLE		SIZE: - CASE CODE: - DRAWING NO: - RESTRICTED TO: -	
FINISH: -		WEIGHT: -		A 00779 C 1911047	
CUSTOMER DRAWING				SCALE: 3:5 SHEET 1 OF 1 REV A	

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