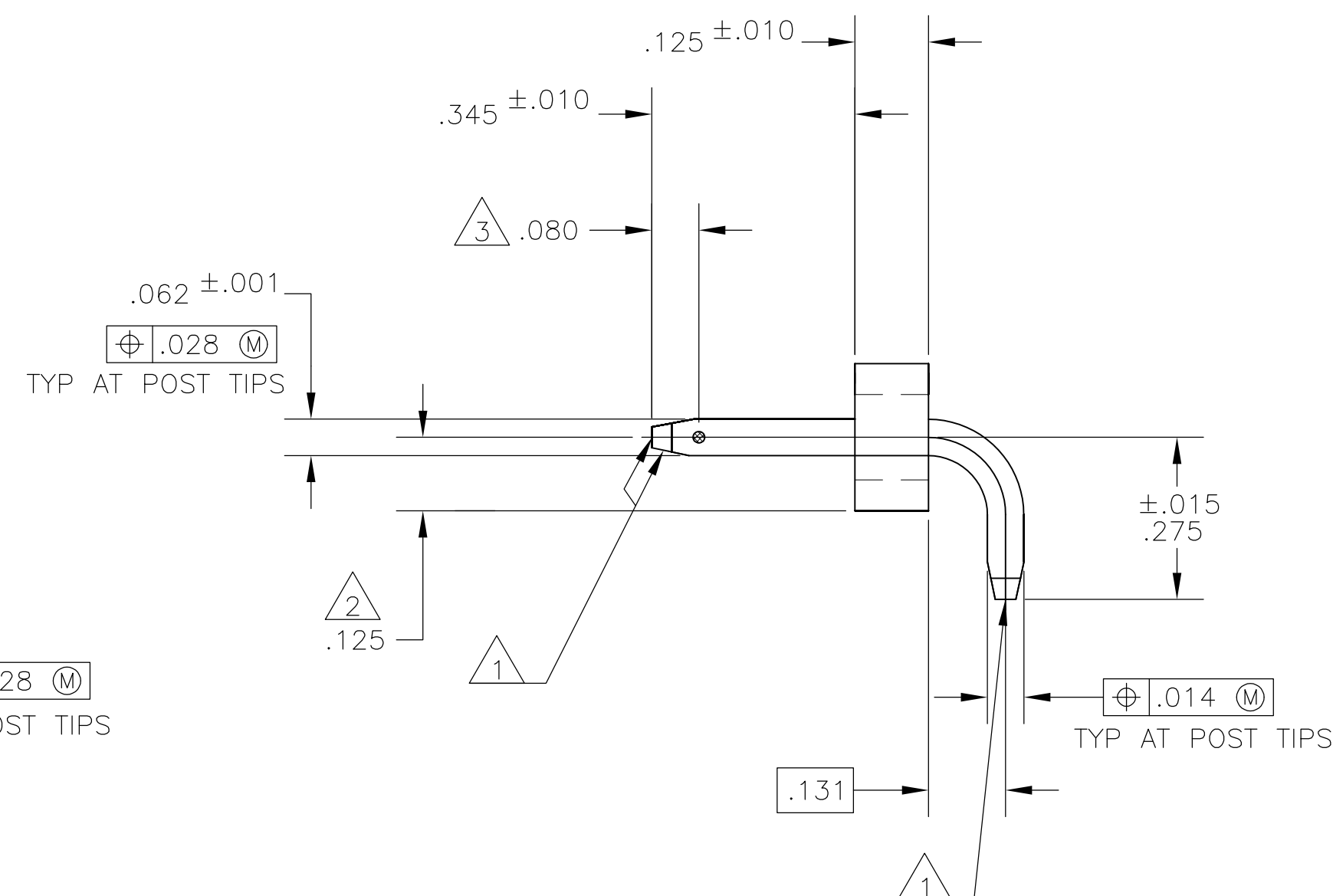
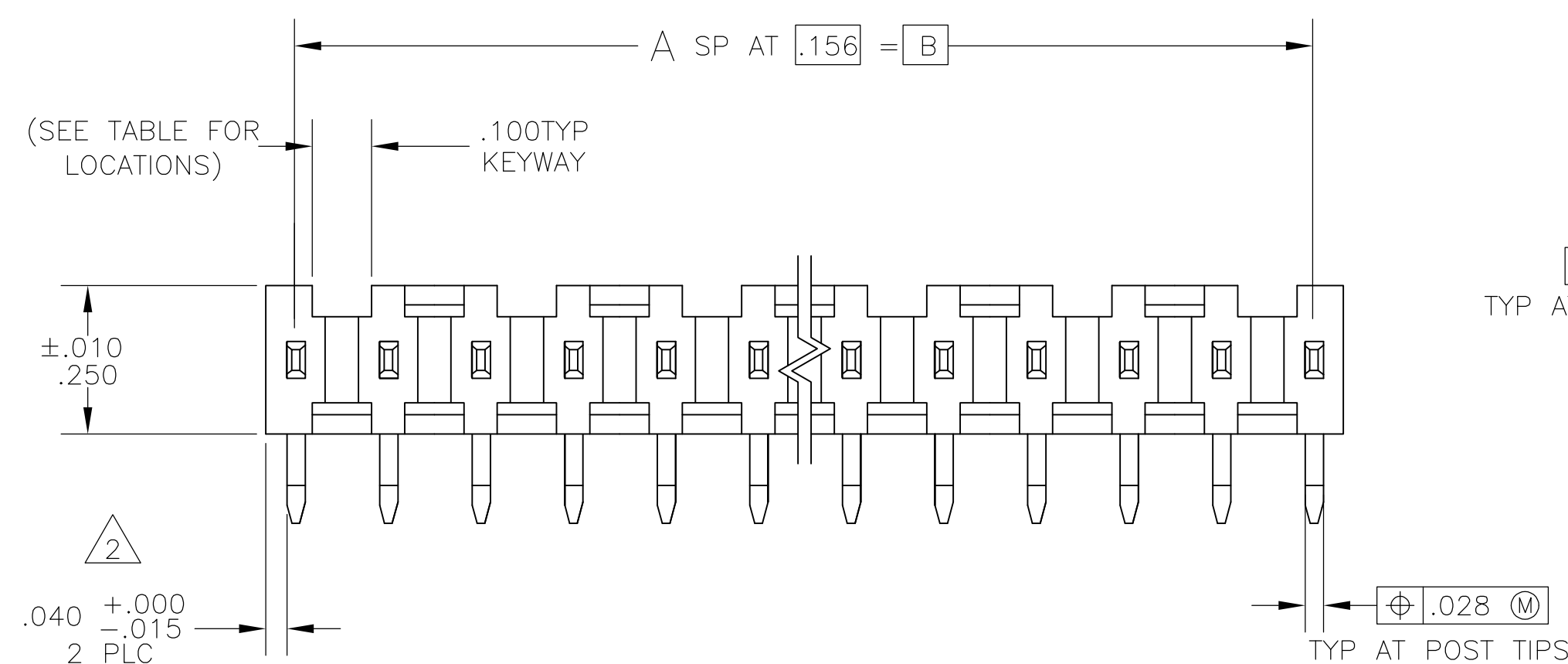
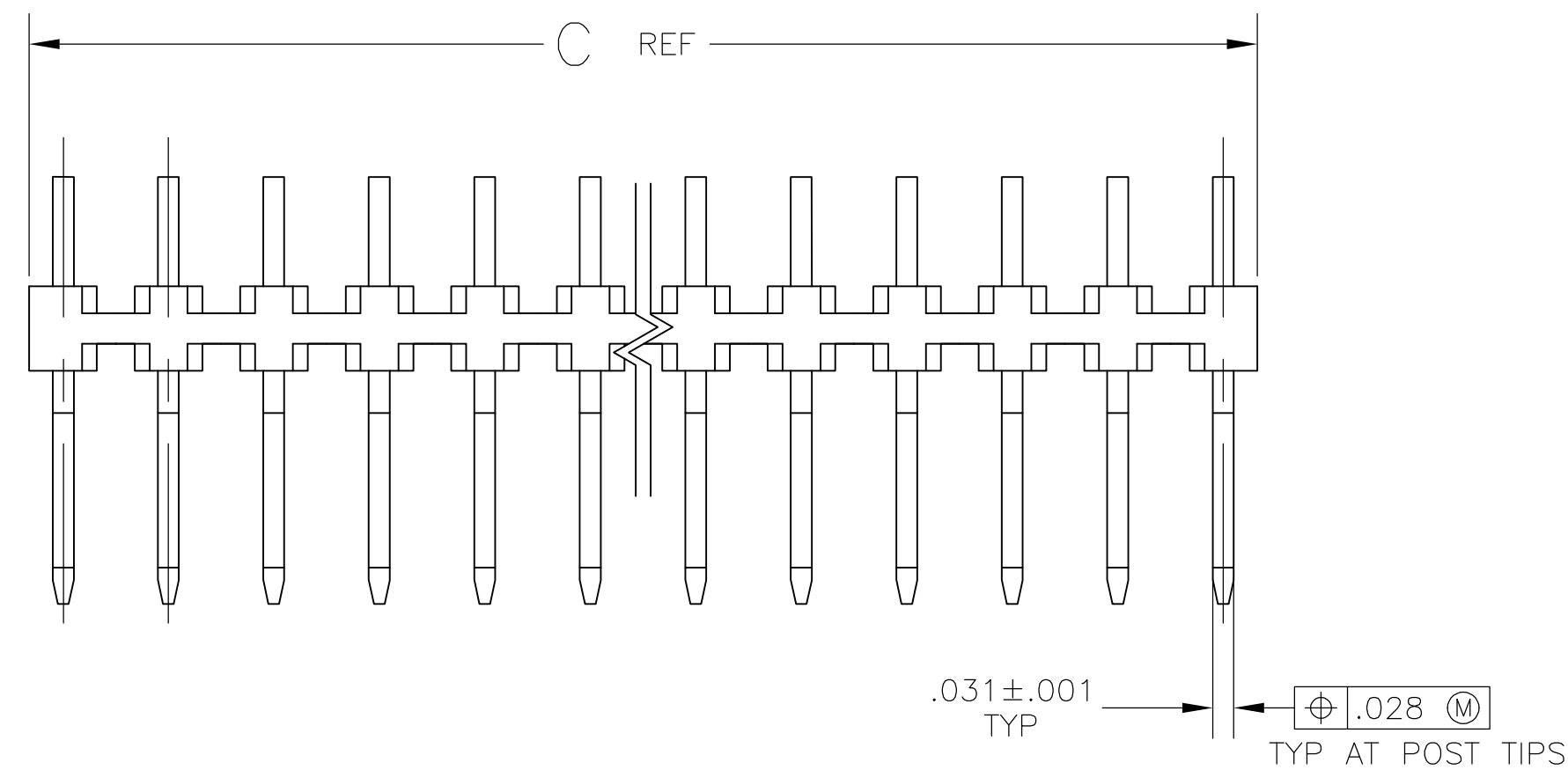
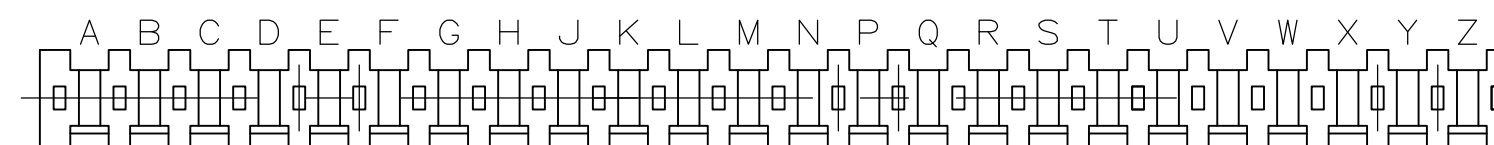
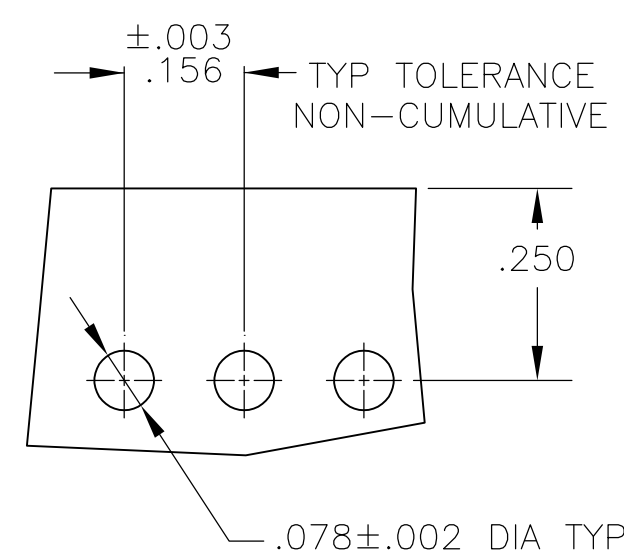
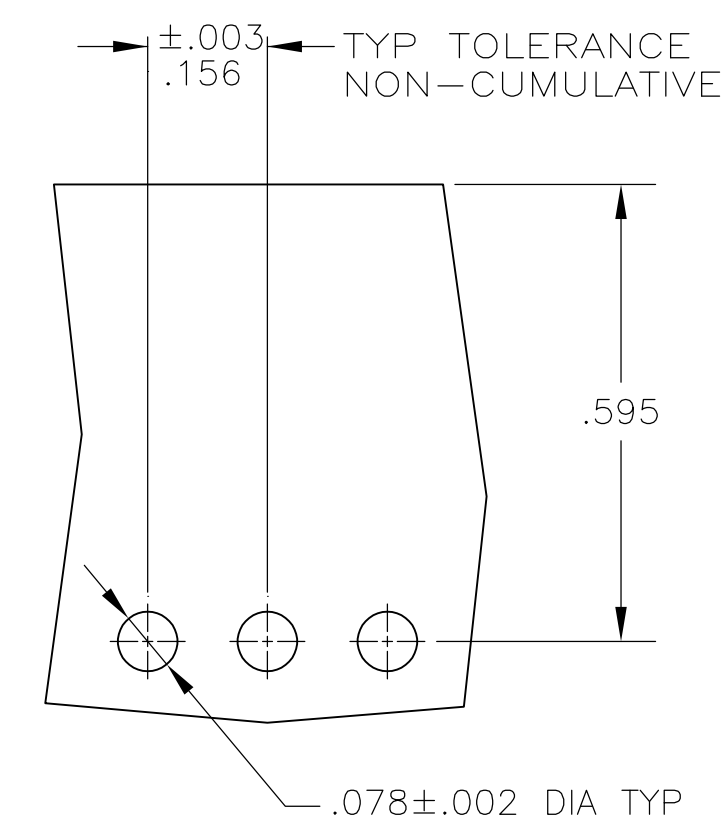




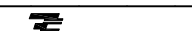
- | | |
|---|--|
| 1 | THE TIPS OF THE POSTS WILL NOT BE PLATED |
| 2 | THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING |
| 3 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 4 | OBsolete PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



KEYWAY LOCATIONS (REF-SEE TABLE)
(MATING LENGTH OF POST ON NEAR SIDE)
SCALE: 2:1

4 OBSOLETE	A,C,E,H,K,M,Q,S,U,W,Y	1 1	3.855	3.744	24	25	2=87654=5
	A,C,E,G,J,L,N,Q,S,U,W,Y	12	3.699	3.588	23	24	2=87654=4
	A,D,G,K,N,R,U,X	8	3.543	3.432	22	23	2=87654=3
	A,C,E,G,J,L,N,Q,S,U,W	1 1	3.387	3.276	21	22	2=87654=2
	A,D,G,K,N,R,U	7	3.231	3.120	20	21	2=87654=1
	A,C,E,G,J,L,N,Q,S,U	10	3.075	2.964	19	20	2=87654=0
	B,D,F,J,L,N,Q,S	8	2.919	2.808	18	19	1=87654=9
4 OBSOLETE	A,D,F,J,M,P,S	7	2.763	2.652	17	18	1=87654=8
	A,D,G,K,N,R	6	2.607	2.496	16	17	1=87654=7
	A,C,E,G,J,L,N,Q	8	2.451	2.340	15	16	1=87654=6
	A,D,G,K,N	5	2.295	2.184	14	15	1=87654=5
	A,C,E,G,J,L,N	7	2.139	2.028	13	14	1=87654=4
	A,D,J,M	4	1.983	1.872	12	13	1=87654=3
	A,C,E,G,J,L	6	1.827	1.716	11	12	1=87654=2
	A,D,G,K	4	1.671	1.560	10	11	1=87654=1
	A,C,E,G,J	5	1.515	1.404	9	10	1=87654=0
	A,D,G	3	1.359	1.248	8	9	— 87654=9
4 OBSOLETE	A,C,E,G	4	1.203	1.092	7	8	— 87654=8
	A,C,E	3	1.047	.936	6	7	— 87654=7
	A,C,E	3	.891	.780	5	6	87654=6
	A,D	2	.735	.624	4	5	— 87654=5
	A,C	2	.579	.468	3	4	— 87654=4
	A	1	.423	.312	2	3	— 87654=3
	A	1	.267	.156	1	2	— 87654=2
	KEYWAY LOCATIONS	NO OF KEYWAY	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

RECOMMENDED BOARD LAYOUTS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN 164887 L.A.MAYER		Tycos Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS:		CHK F.B.HUBBEN 19MAR87			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD F.B.HUBBEN 19MAR87			
INCHES		NAME			
		PRODUCT SPEC			
		108-25016			
MATERIAL		APPLICATION SPEC		HEADER ASSEMBLY, MOD 1, RIGHT ANGLE, SINGLE ROW, .156@22	
FINISH		WEIGHT		RESTRICTED TO	
HOUSING - FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK		PRE-PLATED STOCK: 000030 GOLD OVER .000050 NICKEL		SIZE A1 - C-87654	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV N	

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